



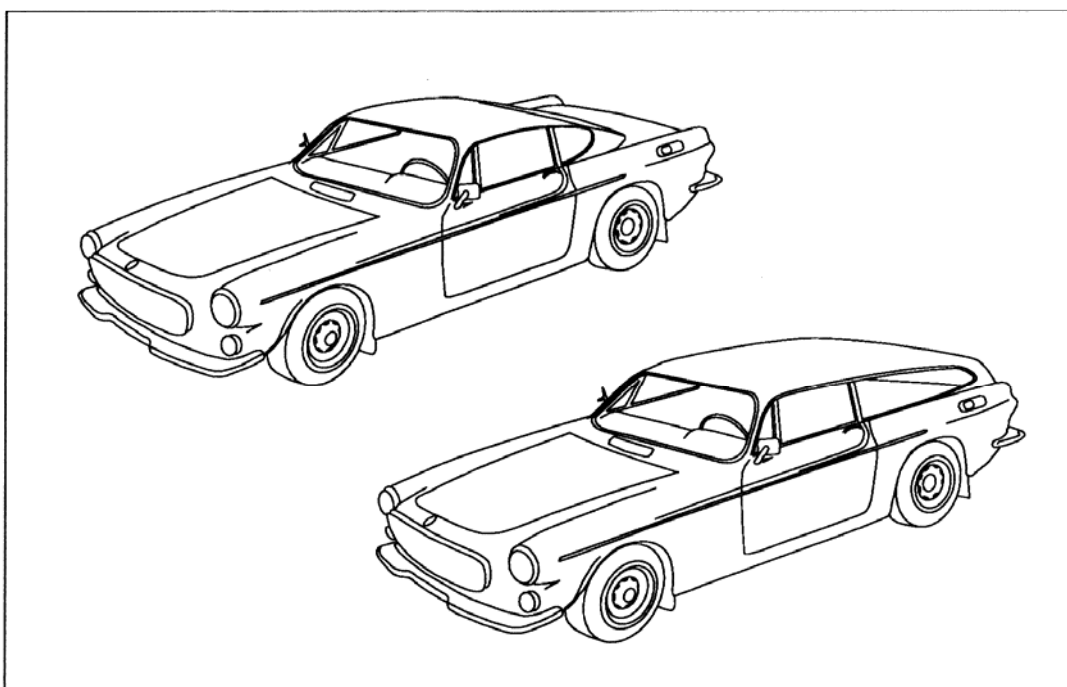
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Volvo PV444/544 P120 Amazon P1800 Specialists

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CATALOGUE *for genuine & remanufactured* **VOLVO P1800 & 1800 ES SPARE PARTS**



ALL PRICES INCLUDE VAT. NON-EU CUSTOMERS DEDUCT 20% FROM PRICES STATED
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2003 – Reservation for price changes



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CATALOGUE OVER SPARE PARTS FOR VOLVO P1800, 1800S, 1800E & 1800ES

- Parts are mostly Volvo genuine (or from Volvo's genuine suppliers) or are re-manufactured to a very high standard
- "R" means that the item is remanufactured. "LHD" means Left-hand drive "RHD" means Right-hand drive
- "pc." means price per piece. "pr." means price per pair. "m" means price per meter
- "B" or "S/H" means that the item is used (not new): please call for further details
- "CH" means chassis number "NLA" means no longer available

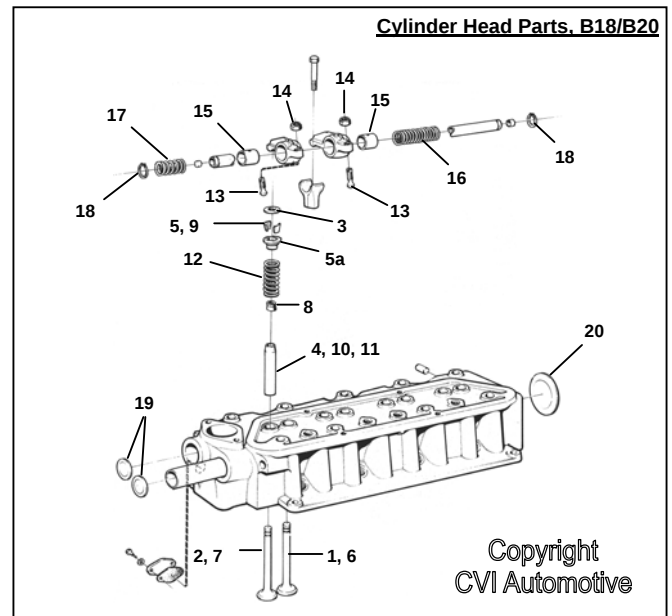
CONTENTS

Page 3:	Engine Parts, B18 & B20	Page 33:	Rear axle suspension
Page 4:	Engine Parts, B18 & B20 (cont'd.)		
Page 5:	Engine Parts, B18 & B20 (cont'd.)	Page 34:	Front suspension
Page 6:	Fuel pumps & repair kits (carburettor system)	Page 35:	Steering system
Page 7:	SU carburettors (B18B, B20B RHD)	Page 36:	Brake master cylinders (B18 single-circuit): Hand brake system (-1969): Brake servo B18
Page 8:	Air filters, SU HS6 carburettors	Page 37:	Front disc brakes, B18: Rear brakes (B18 single-circuit)
Page 9:	Stromberg carburettors (B20B LHD, 1969): Filter for Stromberg carbs	Page 38:	Brake pipes & hoses (B18 single-circuit)
Page 10:	Choke & throttle linkage, carburettor system	Page 39:	Brake master cylinder (B18 dual-circuit) Rear brakes (B18 dual-circuit)
Page 11:	Fuel tanks, sender units, pipes and hoses	Page 40:	Brake pipes & hoses (B18 dual-circuit)
Page 12:	Fuel Injection system: Air filter for FI system	Page 41:	Brake master cylinder (B20)
Page 13:	Throttle control FI system: Exhaust recirculation	Page 42:	Front disc brakes B20: Rear brakes 1969 only
Page 14:	Cooling system	Page 43:	Rear brakes (1800E/ES 1970-1973) Hand-brake system, 1800E/ES
Page 15:	Ignition system	Page 44:	Body panels: Mudflaps
Page 16:	Distributor parts for B18 distributors	Page 45:	Door components & guide channels, door locks
Page 17:	Distributor parts for B20 distributors	Page 46:	P1800/S Fuel filler flap and lock: 1800 ES Tailgate glass, handle, lock: Locks and lock sets
Page 18:	Exhaust system	Page 47:	Glass & Rubber seals for glass: Rubber seals for bonnet & boot: Body plugs & Grommets
Page 19:	Charging system	Page 48:	Exterior trim, P1800 & 1800S, 1961 - 1966
Page 20:	Switches: flasher relays: fuseboxes	Page 49:	Exterior trim, 1800S & 1800E
Page 21:	Wiring harnesses (Lucas textile-braided '61-'69)	Page 50:	Exterior trim, 1800 ES
Page 22:	Wiring harnesses (plastic-sheathed '70-'73)	Page 51:	Bumpers, 1800S/E/ES (from ch. no. 12500-)
Page 23:	Lighting, front	Page 52:	Dashpadding
Page 24:	Lighting, rear: Interior lighting	Page 53:	Door and wing mirrors
Page 25:	Windscreen wipers and washers	Page 54:	Heater system
Page 26:	Clutch: Clutch hydraulics (B18): Clutch cable (B20)	Page 55:	Literature: Spare Parts catalogues Decals (stickers)
Page 27:	Gearbox lids, shifters, transmission mountings	Page 56:	How to order
Page 28:	Gearbox (M41 & M410): Speedo cables/angle box		
Page 29:	Automatic transmission, BW 35: Propshaft and universal joints		
Page 30:	Overdrive Parts, "D" type (B18)		
Page 31:	Overdrive Parts, "J" type (B20)		
Page 32:	Rear axle bearings & seals: brake drums		

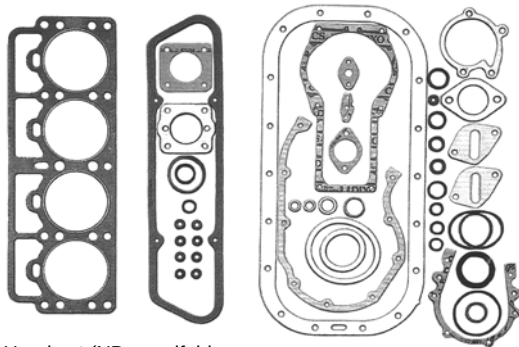
Remember: if the item you want is not mentioned in the catalogue then WE DO NOT CARRY THAT ITEM! Sorry, but you must search elsewhere.

Part#

419368	(1.)	Inlet valve, B18	
419292	(2.)	Exhaust valve, B18	
419292-1		Engine valve set, B18	(4in+4ex)
415424	(3.)	Protector seal, above valves, B18	
415266	(4.)	Valve guide, B18 (inlet/exhaust)	
415035	(5.)	Valve collet, B18	(2/valve)
415273	(5a.)	Lock washer, B18	(1/valve)
419639	(6.)	Inlet valve, B20B	(42 mm, std.)
419766	(6.)	Inlet valve, late B20B/B20E/F	(44 mm)
419640	(7.)	Exhaust valve, B20B	(35 mm, std.)
CVI-5406 (HD)	(7.)	Exhaust valve, B20	(37mm h-duty)
419735	(7.)	Exhaust valve, B20E/F	(genuine)
1306630	(8.)	Valve stem seal, B20 valves	(Ref 419702)
8291532		Hardened valve seat, for lead-free conv'n.	
419643	(9.)	Valve collet, B20	(2/valve)
419652	(10.)	Valve guide, B20, inlet	
419653	(11.)	Valve guide, B20, exhaust	
418737	(12.)	Valve spring, B18/B20	(genuine)
418286	(13.)	Tappet adjuster screw, B18/B20	
921781	(14.)	Lock nut, tappet adjuster	
418297	(15.)	Rocker arm bushing	
418426	(16.)	Spring (3 per car)	

**Part#**

914456	(18.)	Circlip	
418717	(19.)	Core plug (35 mm)	(2/engine)
418718	(20.)	Core plug (45 mm)	(7/engine)

Engine gasket sets, B18/B20Copyright
CVI AutomotiveHead set (NB. manifold
gasket not shown)

Bottom end set

(Elring is top quality OE manufacturer)

275439	Manifold gasket set, '61-'66	
275480	Manifold gasket set, '67-'70	
271341	Manifold gasket set, B20E/F	(genuine)
271341-1	Manifold gasket set, B20E/F	(R)

(The above include manifold gasket + downpipe gasket)

275411	Head set, B18 (incl. manifold gasket)	Elring
275411-1	Head set, B18 (incl. manifold gasket)	(R)
275536	Head set, B20B (incl. manifold gasket)	Elring
275560	Head set, B20E/B20F	(genuine)

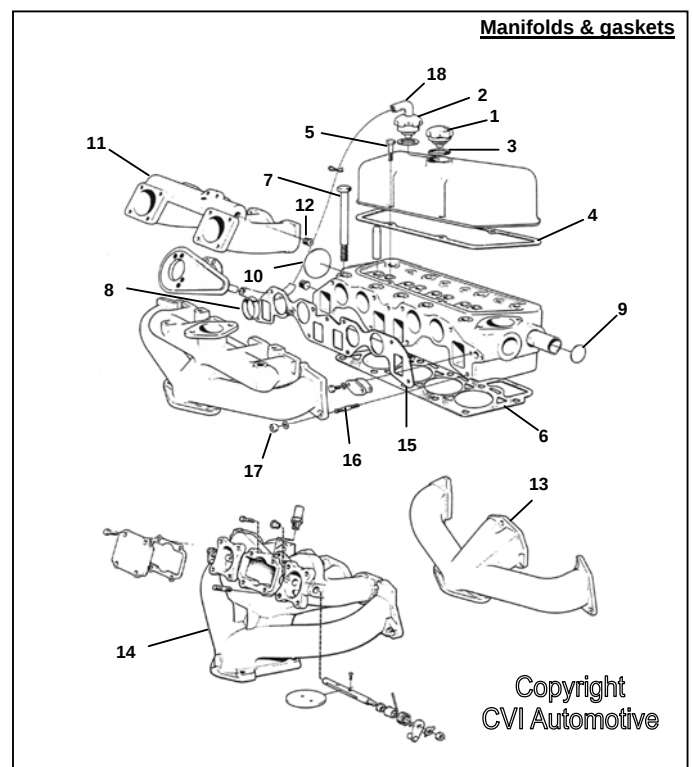
(275560 does not include manifold gasket)

270628	Bottom end set, B18/B20	(genuine)
270628-1	Bottom end set, B18/B20	(R)

275411/270628	Engine gasket set, B18	(genuine)
275494	Engine gasket set, B18	(R)
275536/270628	Engine gasket set, B20B	(genuine)
GaskB20B	Engine gasket set, B20B	(R)
275560/270628	Engine gasket set, B20E/F	(genuine)
GaskB20E/F	Engine gasket set, B20E/B20F	(R)

Part#

403515	(1.)	Oil filler cap, without vent	
418954	(2.)	Oil filler cap, with vent	
940096	(3.)	Seal, under cap	(genuine)
419678	(4.)	Rocker cover gasket	(genuine)
950045	(5.)	Screw for rocker cover	(4/car)
418990	(6.)	Cylinder head gasket, B18	(Payen)
419310		Cylinder head gasket, B20B	(Elring)
419310-1		Cylinder head gasket, B20E	(R)
419763		Cylinder head gasket, B20E	
9139282		Cylinder head gasket, B20F (ref: 460322)	
419310-HD		Cylinder head gasket, B20 (steel reinforced)	(use for bore up to 2.2 liter as well)
191523	(7.)	Bolt for cylinder head	(genuine)
191523-10		Bolt set for cylinder head	(10 bolts)
418408	(8.)	Guide sleeve	
418717	(9.)	Core plug (35 mm)	(2/engine)
418718	(10.)	Core plug (45 mm)	(7/engine)
418910B	(11.)	Inlet manifold, B18B/D	(2nd-hand)
952075	(12.)	Plug on manifold	
418405	(13.)	Exhaust manifold, B18B (single downpipe)	
419561	(14.)	Inlet and exhaust manifold, B20B	
418870	(15.)	Manifold gasket, B18/B20B	
419764	(15.)	Manifold gasket, B20E/F	
953238	(16.)	Manifold stud (38 mm)	
953241		Manifold stud (45 mm)	
953243		Manifold stud (50 mm)	
955826	(17.)	Nut for studs	
460003	(18.)	Hose, B18B/D '61-'66	(R)



Camshafts, Cam followers (lifters):Part#

(Note: new cams should always be fitted with new followers - and vice versa)

1218579 (1.) Camshaft, type "C" (genuine: ref 418707)

1218580

(1.) Camshaft, type "D"

1218581

(1.) Camshaft, type "K"

910118

(2.) Woodruff key for camshaft

418363

(3.) Spacer ring, behind camshaft

150169

(4.) Camshaft nut

419681

(5.) Thrust flange behind cam gear (genuine)

1218630

(6.) Cam follower

(Ref 418423)

NB! Warranty for cams and followers is only given when both items are purchased - and fitted - at the same time!

418304

(7.) Pushrod

(heavy-duty)

430119

418249

418250

(8.) now 430119-1 Camshaft bearing set, std sizes

Camshaft Kits (include cam & 8 followers + assembly grease):Part#

275762

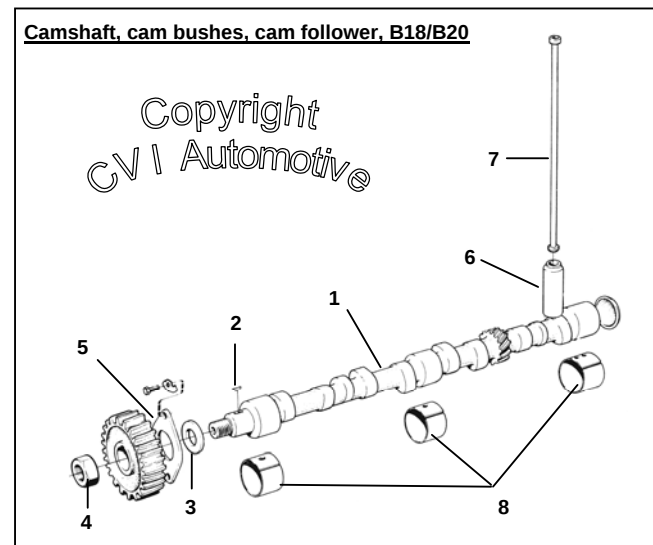
Camshaft kit, type "C"

275763

Camshaft kit, type "D"

275764

Camshaft kit, type "K"

Timing gears, ancillaries and gear sets:Part#

418272 (1.) Timing cover gasket (extra thick)

418622 (2.) Felt seal, in timing cover

418624 (3.) Circlip

418626 (4.) Retainer ring

419681 (5.) Thrust flange behind cam gear (genuine)

955512 (6.) Screw, early type

Use lock screw 943455

418422 (7.) Lock washer, early type

Use lock screw 943455

943455 (8.) Lock screw for thrust flange (2/car)

270690-9 (9.) Timing gear set (fiber) (genuine)

271944 Timing gear set (steel) (genuine)

(NB. Crankshaft gear not shown in this illustration - see page 4)

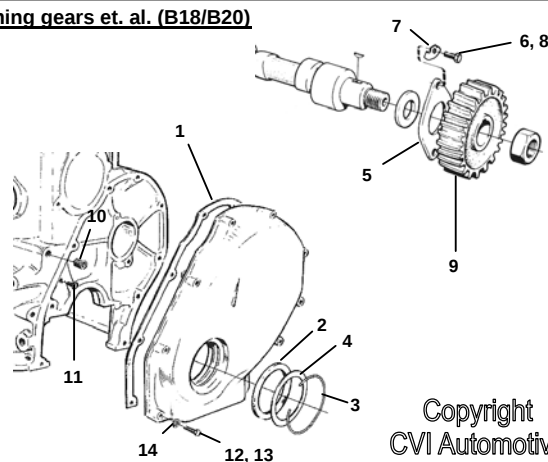
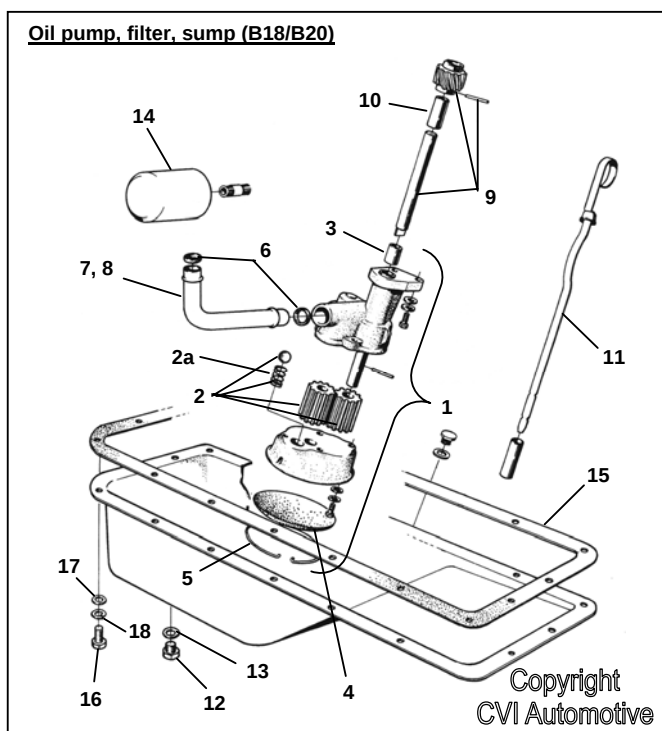
952075 (10.) Oilway plug

418416 (11.) Oil feed nipple

955514 (12.) Bolt for timing cover, 25 mm (2/car)

940158 (13.) Bolt for timing cover, 45 mm (7/car)

941906 (14.) Curved spring washer (9/car)

Timing gears et. al. (B18/B20)Oil Pump, Oil Filter, Sump Plug and Gasket:Oil pump, filter, sump (B18/B20)Part#

1218706

(1.) Oil pump

(aluminium)

RV-510

(2.) Repair kit, for B20 type oil pump

430161

(2a.) Return spring, oil pump

18130

(3.) Bushing

418288

(4.) Strainer for oil pump

418289

(5.) Lock ring, for strainer

418360

(6.) Rubber seal for oil delivery pipe

418627

(7.) Oil delivery pipe, B18

Call

419539

(8.) Oil delivery pipe, B20

418277

(9.) Distributor drive gear, with shaft

418251

(10.) Bush for drive gear

418643

(11.) Oil dipstick

NLA

190798

(12.) Oil drain plug

18818

(13.) Copper gasket

948187

12+13 Oil drain plug with gasket

(magnetic)

1606877

Oil pressure sender

(R)

3517857

(14.) Oil filter

(genuine)

418432-1

(14.) Oil filter

(Mann)

418262

(15.) Sump gasket

955523

(16.) Bolt for sump attachment

(length = 16 mm)

955524

(16.) Bolt for sump attachment

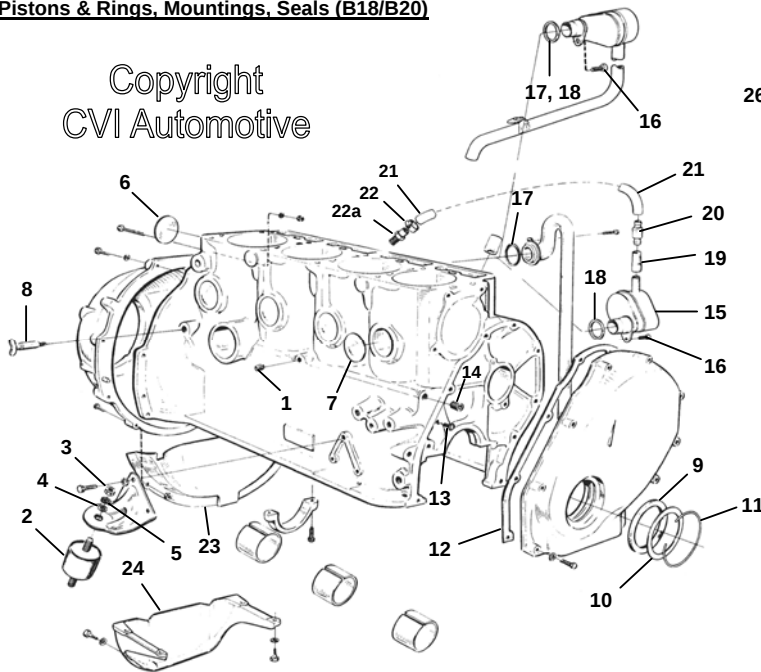
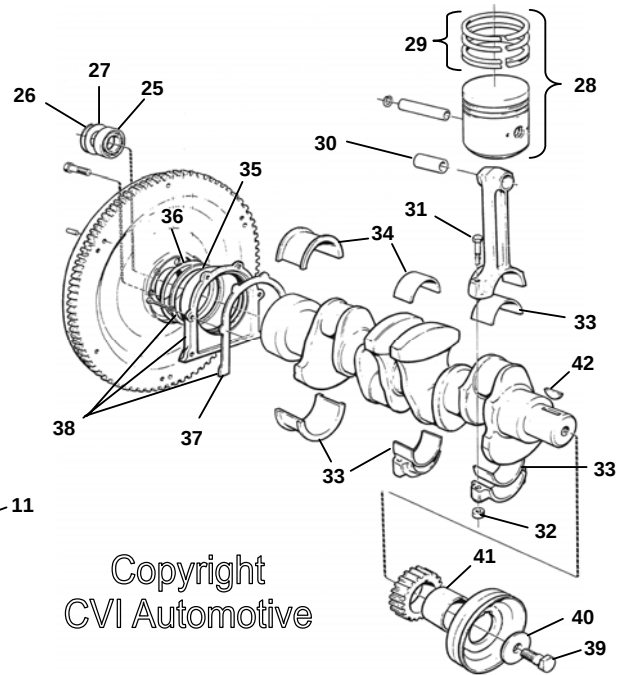
(length = 19 mm)

955894

(17.) Flat washer

941907

(18.) Curved spring washer

Pistons & Rings, Mountings, Seals (B18/B20)Copyright
CVI AutomotiveCopyright
CVI Automotive**Part#**

277016	Engine paint, red (250 ml can)	(R)	
16218	(1.) Elbow union for oil pressure hose, '61-'69		NLA
419834	(1.) Elbow union (twin outlet), '70-'73		
666890	(2.) Engine mounting	(genuine)	
940157	(3.) Nut for engine mounting		
955896	(4.) Washer		
940110	(5.) Spring washer		
1221967	Gearbox mounting (M41)	(R)	
683711	Gearbox mounting (M410)		
662711-1	Gearbox mounting (BW35 - automatic) (R)		
418677	(6.) Core plug (42 mm)	1/engine	
418718	(7.) Core plug (45 mm)	7/engine	
82745	(8.) Drain cock on engine block		
418622	(9.) Felt seal, front		
418626	(10.) Retainer ring		
418624	(11.) Lock ring		
418272	(12.) Gasket	(extra thick)	
418416	(13.) Oil feed nipple		
952075	(14.) Oilway plug		
418906	(15.) Breather (late B18, use ring 418412)		
419808	(15.) Breather (B20, use ring 419805)		
955512	(16.) Screw		
418412	(17.) Sealing ring	(B18 di = 21)	
419805	(18.) Sealing ring	(B20 di = 26)	
419422	(19.) Hose		
418982	(20.) Valve		
943706	(21.) Hose, crankcase ventilation	(B18)	
942390	(21.) Hose, crankcase ventilation (R)	(B20)	
419446	T-piece (nipple) (not shown on illustration)		
942928	(22.) Clip		
942461	(22a.) Nipple	(R)	
11009	(25.) Gearbox input shaft support bearing	(R)	
191848	(26.) Lock ring		
418663	(27.) Cover plate		

WM10402 Workshop manual, engine B18A (genuine)
WM10115 Workshop manual, engine B18B/D (genuine)

9992405 Puller, to remove crankshaft gear (R)

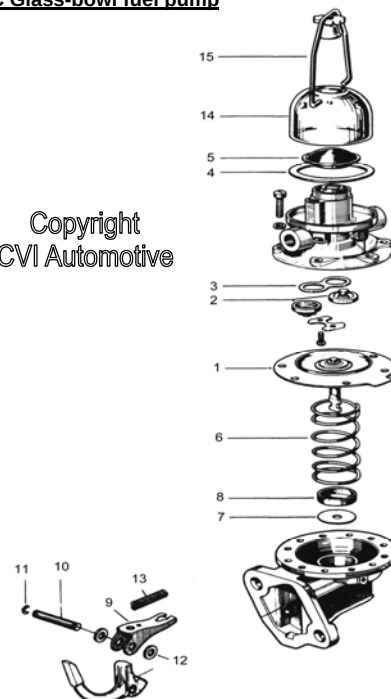
Part#

(Note. Pistons are sold in singles: ring sets are for 1 engine)

275193	(28.) Piston with rings, B18, std.	(Volvo/Mahle)	
275194	Piston with rings, B18 020"	(Volvo/Mahle)	
275195	Piston with rings, B18 030"	(Volvo/Mahle)	
275196	Piston with rings, B18 040"	(Volvo/Mahle)	
275282	(29.) Piston ring set, B18, std.		
275283	Piston ring set, B18 020"		
275284	Piston ring set, B18 030"		
275285	Piston ring set, B18 040"		
275286	Piston ring set, B18 050"		
272002	(28.) Piston with rings, B20, std.	(88,86-88,89 mm)	
272003	Piston with rings, B20, std.	(88,91 Mahle)	
272012	Piston with rings, B20 015"	(Mahle)	
272004	Piston with rings, B20 030"	(Mahle)	
272005	Piston with rings, B20 040"	(Mahle)	
275334-1	(29.) Piston ring set, B20, std.	(repls. 275306)	
275314-1	Piston ring set, B20 015"		
275336	Piston ring set, B20 030"	(repls. 275307)	
418295	(30.) Small end bush	(standard size)	
418465	Small end bush	(oversize)	
415223	(31.) Con rod bolt		NLA
191410	(32.) Nut		
271051	(33.) Big end bearing set	(standard size)	
271052	Big end bearing set	(- 0.010")	
271053	Big end bearing set	(- 0.020")	
276665	Big end bearing set	(- 0.030")	
271003	Big end bearing set	(- 0.040")	
271214	(34.) Main end bearing set	(standard size)	
271215	Main end bearing set	(- 0.010")	
271216	Main end bearing set	(- 0.020")	
276701	Main end bearing set	(- 0.030")	
271204	Main end bearing set	(- 0.040")	
418621	(35.) Felt seal, rear (original old-style sealing)		
418625	(36.) Retaining ring (original old-style sealing)		
430134	(37.) Gasket for rear flange	(standard)	
430134-1	(37.) Gasket for rear flange	(thick)	
1218634 S	(38.) Crankshaft seal kit (37/38/38a)	oil seal type	
	Converts felt seal to modern style oil seal		
430118	(38a.) Oil seal for modern style sealing		
940111	(39.) Bolt for crankshaft pulley		
191688	(40.) Washer		
418264	(41.) Hub		
910123	(42.) Woodruff key		

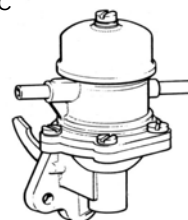
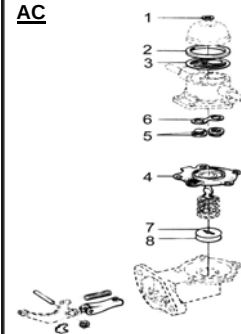
Fuel pump, with glass bowl, type AC (234008), 1961-1964

Part#		
234008 (B)	Fuel pump (B18) (used only)	(1961-64)
CVI-AC1	Union, to use pump with <u>rubber</u> fuel hose	
61942	(1.) Diaphragm (genuine)	
73580	(2.) Valve (2 per pump)	
73582	(3.) Gasket under valve (double: 1 per pump)	
15517	(3.) Gasket, under valve (single: 2 per pump)	
18780	(4.) Gasket under glass bowl (cork type)	
190633	(4.) Gasket under glass bowl (rubber type)	
1378905	Flange gasket, against engine block (2/car)	
276223	Repair kit (nos. 1-4 + flange gasket x 2)	
73537	(5.) Strainer	See 276224
234002/3	(7/8.) Seal/retainer	See 276224
61945	(9.) Lever	See 276224
73529	(10.) Shaft	See 276224
70498	(11.) Lock ring (2 per pump)	See 276224
61947	(12.) Washer	See 276224
61949	(13.) Spring	See 276224
276224	Overhaul kit (276223 + above items)	NLA
460678	Plastic spacer pump/engine (ref: 301002)	
1378905	Gasket, either side of spacer (old 61830)	
73575	(14.) Glass bowl	
73539	(15.) Brace, for glass bowl	
64757	Fuel hose (braided), between pipe & pump	
954335	Union, on front of pump	NLA
	(See Page 11 for illustration)	

AC Glass-bowl fuel pumpCopyright
CVI Automotive**Fuel pump, type AC (419291) (mixed with Pierburg '65-'69):**

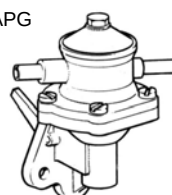
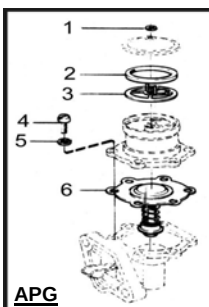
Part#		
419427	(1.) Fiber washer	See 276281
419428	(2.) Seal under lid	See 276281
D-419291	(3.) Strainer (NB. Not included in 276281)	
73580	(4.) Diaphragm	See 276281
15517	(5.) Valve (2 per pump)	
	(7/8.) Seal/washer, under spring	See 276281
1378905	Flange gasket, against engine block (2/car)	
276281	Repair kit for 419291 (1, 2, 4-8)	

AC

Copyright
CVI Automotive**AC****Fuel pump, type Pierburg (418878, marked "APG" - mixed with AC '65-'69):**

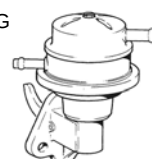
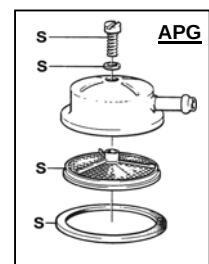
Part#		
15521	(1.) Fiber washer	See 276520
418948	(2.) Gasket, under lid	
418946	(3.) Strainer (NB. Not included in 276520)	
956078	(4.) Screw	
955918	(5.) Spring washer	
D-418878	(6.) Diaphragm (with spring, seal, cup)	See 276520
1378905	Flange gasket, against engine block (2/car)	
276520	Repair kit for 418878 (nos. 1, 2, 4, 5, 6)	

APG

**APG****Fuel pump, type Pierburg (460429, marked "APG"), late 1969:**

Part#		
All that is marked "S"	Fiber washer, under lid screw	See 276303
	Screw	See 276303
	Filter gauze	See 276303
	Gasket, under lid	See 276303
276303	Filter kit for 460429	
1378905	Gasket, against engine block (2/car)	

APG

Copyright
CVI Automotive**Fuel pump, current genuine for B18/B20 (not fuel-injected engines):**

Part#		Part#	
1336184	Fuel pump, B18/B20 (modern genuine)	460678	Plastic spacer pump/engine (ref: 301002)
		1378905	Flange gasket, against engine block (2/car)
419796	Fuel hose, pipe to pump ('65-'69)	419797	Fuel hose, pump to carburettor ('65-'69)

Part#

SU HS6 (B18B) (NB. 3-bolt filter: state needle)
 SU HS6 (B18B) (67-68 "KD" needles)
 SU HS6 (B20B) (1969 RHD cars only)

SU-GP 18 Gasket set, for 2 carburettors

237103	(1.) Needle TZ	(Paper filter, 100 bhp)
237221	(1.) Needle ZH	(Paper filter, 108 bhp)

237248	Needle KD	(Paper filter 67-68, 115 bhp)
237255	Needle KF	Silencing filter 67-68, 115 bhp)
237353	Needle KN	(B20B 1969, RHD only)
		(spring-loaded)
237315	Needle DX	(USA exhaust emission 1968)

237186	(2a.) Jet assembly	(front carb.)
237187	(2b.) Jet assembly	(rear carb.)

237188 **(3.)** Rubber seal, on jet (included on jet ass'y.)

237192 (4.) Needle valve and seat
276278+ **Service kit (for 2 carbs.) (excls. needles)**

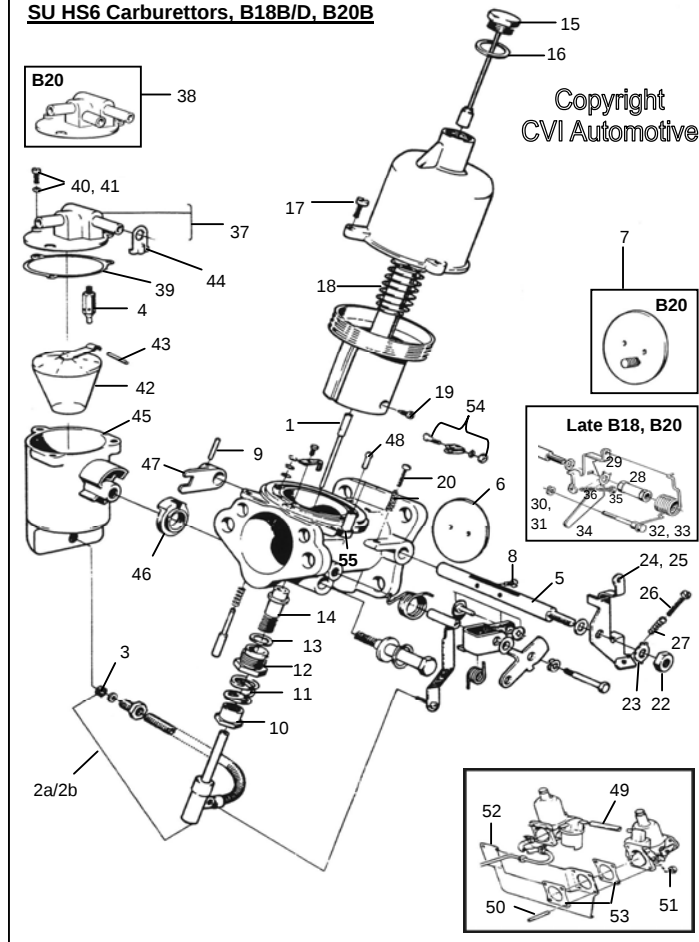
237877 (4.) Needle valve (with spring attachment)
(This is the needle valve Volvo currently offer)

237094 (5.) Throttle spindle
237109 (6.) Throttle flap (can be used even on B20B)
237424 (7.) Flap (late B18B USA + B20B (overrun valve))
71849 (8.) Screw, flap to spindle (2 per spindle)
907174 (9.) Lock pin

276292 Throttle spindle kit, w. bushes (for 2 carbs.)
276278-292 *Overhaul kit for 2 carbs. (excls. needles)*
 (Contains service kit above + throttle
 spindle parts: please add needles of choice)

B20 38

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CVI Automotive



237082	(10.)	Mixture adjuster nut, B18 carburettor
71823	(11.)	Spring
237083	(12.)	Lock nut
237081	(13.)	Washer
237080	(14.)	Bearing
CVI-1341		Jet bearing kit, B18 (nos. 10-14)

237330 (10.) Mixture adjuster nut, B20 carburettor
71823 (11.) Spring
237083 (12.) Lock nut
237329 (13.) Washer, to ch no. 316356
237328 (14.) Bearing, to ch no. 316356
237423 (14.) Bearing, from ch no. 316357 on
CVI-1442 Jet bearing kit, B20 (nos. 10-14)

1129629	Dashpot oil (SU genuine: 125 ml bottle)
---------	---

237144	(15.) Dashpot lid (damper)
190349	(16.) Gasket

237084 **(17.)** Screw, vacuum chamber lid
71816 **(18.)** Piston return spring
237105 **(19.)** Lock screw, for needle (B18)
237422 **(19.)** Lock screw, for needle (B20)

237085/71856 Adjuster screw/spring idle/choke (20/21.)

237113 (22.) Nut (B18)
237095 (23.) Lock washer
237110 (24.) Lever (front carb. B18)
237111 (24.) Lever (rear carb. B18)

237085/71856 Adjuster screw/spring idle/choke (26/27.)

237335	(28.)	Nut (B20)	
237095	(29.)	Lock washer	
237332	(30.)	Lever (front carb. B20)	
237333	(31.)	Lever (rear carb. B20)	
237336	(32.)	Return spring, front carb. (B20)	
237337	(33.)	Return spring, rear carb. (B20)	
237340	(34.)	Screw	
237356	(35.)	Adjuster screw	(idle/choke)
237357	(36.)	Spring	

Call

Call
Call

237214/215 **(37.)** Float chamber lid/valve/float (front/rear), B18
237195/196 **(38.)** Float chamber lid/valve/float (front/rear), B20

237106	(39.)	Gasket, under lid
14185	(40.)	Screw, float chamber lid
955918	(41.)	Spring washer

237457	(42.) Float	(ref: 237216)
131016	(43.) Float pin	
237131	(44.) Baffle	

237086 **(45.)** Float chamber (same for both front & rear)
237087/88 **(46.)** Retainer (front/rear)

237098 **(47.)** Lever, on end of throttle spindle
237104 **(48.)** Nipple for vacuum advance pipe (early B18)

419797-80 (49.) Hose, between carbs. (80 mm) (R)

953236 **(50.)** Pin stud, on inlet manifold, B18D (8/car)
955826 **(51.)** Nut (for 953236)

418512 (52.) Heat shield, under carbs. (B18)

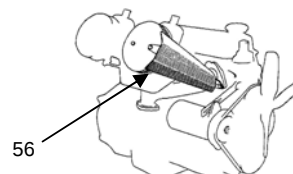
418754 (53.) Gasket, either side of shield '61-'70 (4/car)

237178	(54.) Clamp, outer choke spiral	(to 1966)
237168	(55.) Ferrule, for choke cable	
419452	Clip (replaced 237168/78 from 1967)	

418561	Retainer, choke cable to carb lever
950003	Screw for retainer, choke cable to carb lever
SU 670	Tool kit, SU carbs (mixture adjustment + needle valve removal tool)

419251 (56.) Shield, throttle linkage, wintertime. -'66

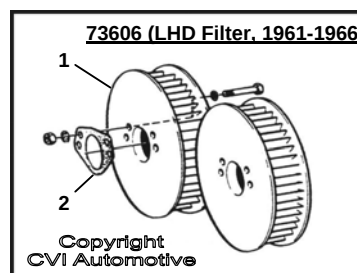
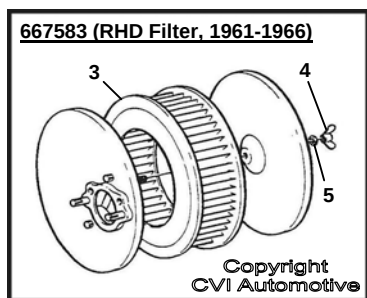
419251 Throttle linkage shield ('61-'66)



(This was a genuine Volvo accessory)

Air Filters, SU HS6 1961-1966 (LHD Cars)

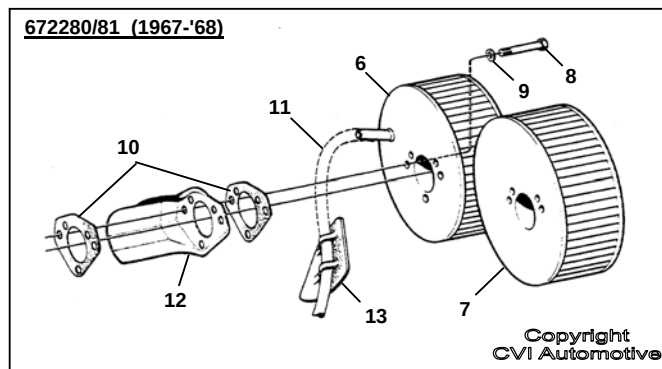
<u>Part#</u>		
73606	(1.) Air filter (Volvo blue with decal)	(genuine)
73606-1	(1.) Air filter (polished stainless)	(R)
FK-73606	Fitting kit, for 2 filters (excludes gaskets)	
418447	(2.) Gasket	
1006	Decal/sticker (AC type) for filter 73606	

**Air Filters, SU HS6 1961-1966 (RHD Cars)**

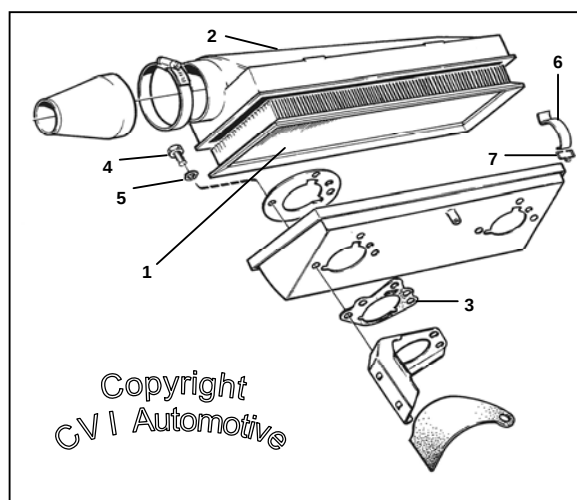
667583	(3.) Filter Insert (RHD filters), 1961-1966
192015	(4.) Butterfly nut for outer cover
955920	(5.) Spring washer
418447	Gasket between filter housing & carburettor
1007	Decal/sticker (Coopers) for RHD filters

Air Filters, SU HS6 1967-1968 (non-silencing, no pre-heating)

<u>Part#</u>		
672280	(6.) Air filter, front (genuine, Volvo blue, no decal)	
672281	(7.) Air filter, rear (genuine, Volvo blue, no decal)	
1010	Decal/sticker (AC type), for filters 672280/81	
955530	(8.) Bolt, for fitting of filter	
941907	(9.) Spring washer	
677607	(10.) Gasket	
460003	(11.) Hose	
419579	(12.) Backing plate	NLA
419692	(13.) Rubber mask	NLA

**Air Filters, SU HS6 1969 (RHD)**

<u>Part#</u>		
679658	(1.) Air filter element, B20B	(R)
680743	(2.) Filter housing, upper part	
677607	(3.) Gasket	(front)
419590	(3.) Gasket	(rear)
955524	(4.) Bolt	(6/car)
941907	(5.) Spring washer	(6/car)
679623	(6.) Clamp	(4/car)
673792	(7.) Brace	(4/car)



Part#

237348/49	Stromberg 175 CD, front/rear (LHD)	NLA
237350	(1.) Needle	
237437/38	Stromberg 175 CD (replaced 237348/49)	NLA
237442	(1.) Needle	

276295	Gasket & lock washer kit	271474
237572	(2.) Jet	
237666	(3.) Diaphragm, genuine (hydrin based)	
237385-1	(3.) Diaphragm, repro (nitrile based)	
237567	(4.) Needle valve (with filter)	
820352	(5.) Screw & lock washer, vacuum chamber lid	
276295-2	Service kit, 2 carbs. (excludes needles)	

237359-60	(6.) Throttle spindle (front/rear)	
237272	(7.) Throttle disc	
71693	(8.) Screw, disc to spindle	
CVI-001	Bushes, for throttle spindle in carb. body	in kit
276300	Throttle spindle kit (for both carbs.)	Call

276295-300 Overhaul kit (both carbs, needles excl.)

237473	(12.) Dashpot lid (damper)	
237427	(13.) Gasket	
237358	(14.) Piston return spring	
237292	(15.) Float	
237293	(16.) Float pin	

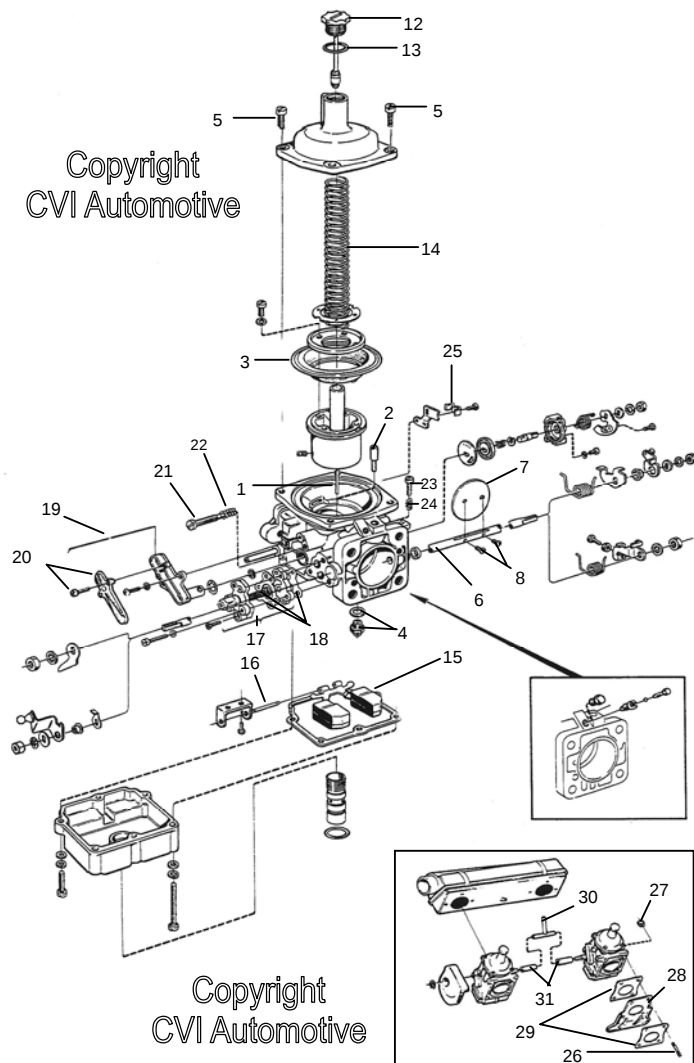
237374	(17.) Bypass valve, complete	
276309	(18.) Bypass valve diaphragm kit	

237474	(19.) Temperature compensator	
237573-74	(20.) Lid (with screws), for temp. compensator	
237380	(21.) Adjuster screw, by temp. compensator	
237381	(22.) Spring, for adjuster screw	

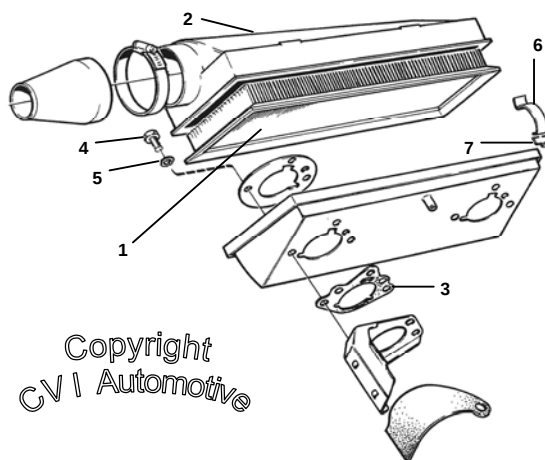
237286	(23.) Throttle stop screw	
237469	(24.) Spring, for throttle stop screw	
237284	(25.) Clamp for (outer) choke cable	

953237	(26.) Pin stud, under carburettor	
955826	(27.) Nut	
419744	(28.) Heat shield (2/car)	
418754	(29.) Gasket (4/car)	

943508	(30.) T-junction	
419797	(31.) Fuel hose (55 mm x 2) (R)	

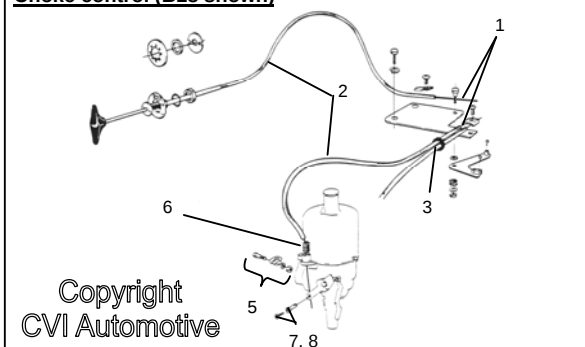
Stromberg Carburetors, 1800S 1969 LHD**Part#**

679658	(1.) Air filter element, B20B (R)	
680743	(2.) Filter housing, upper part	
680642	(3.) Gasket	
955523	(4.) Bolt (6/car)	
941907	(5.) Spring washer (6/car)	
679623	(6.) Clamp (4/car)	
673792	(7.) Brace (4/car)	

Air filter assembly, 1800S 1969 B20B (LHD)

CHOKE CONTROL**Part#**

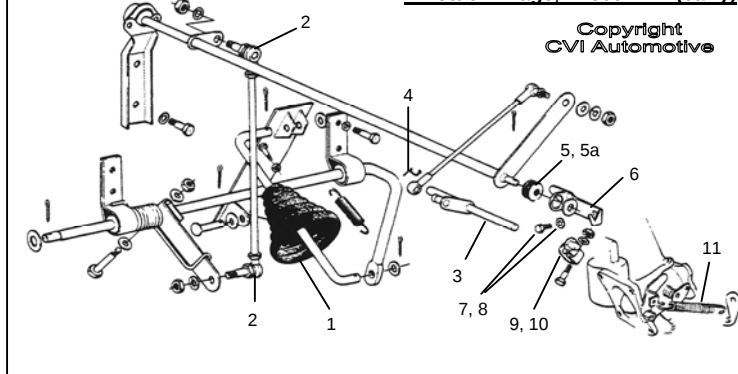
- 55192 (1.) Inner choke cable
 88783 (2.) Outer spiral
- 664425 (3.) Rubber grommet, LHD (holds cables together)
- 237178 (5.) Clamp, outer choke spiral (to 1966)
 237168 (6.) Ferrule, for choke cable
- 419452 Clamp (replaces 237168/78) ('67-'69)
- 418561 Retainer, choke cable to carb lever
 950003 Screw for retainer, choke cable to carb lever

Choke control (B18 shown)**LHD up to ch. no 9999:****Part#**

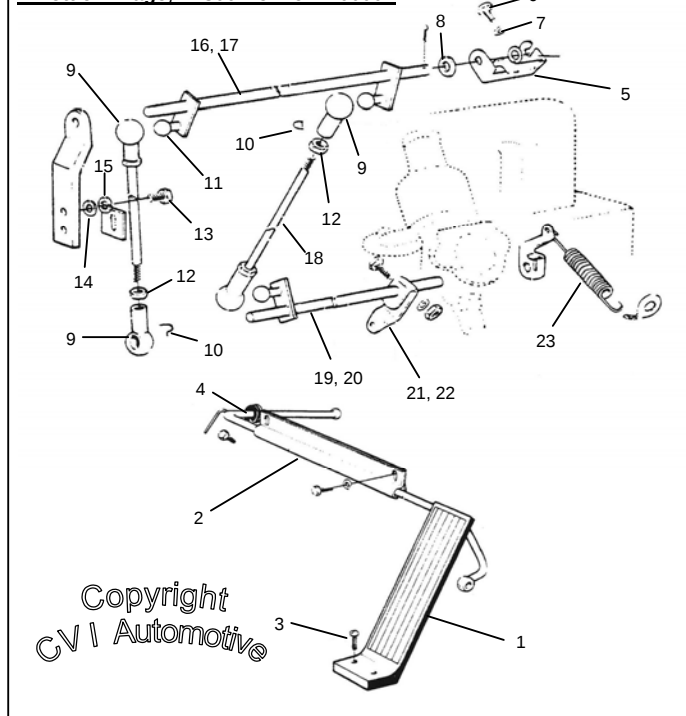
- 653218 (1.) Rubber dust excluder
 665563 (2.) Ball joint, with ball and nut
 418449 (3.) Intermediate shaft, ch. no. 1-16499
 959093 (4.) Lock brace for ball-joint
- 663304 (5.) Bush (until ch. no. -482)
 666143 (5a.) Bush (from ch. no. 483-)
- 418506 (6.) Anchorage
 955512 (7.) Screw (2/car)
 940155 (8.) Washer
- 668558 (9.) Lever (front) (R)
 668559 (10.) Lever (rear) (R)
 418963 (11.) Return spring (2/car) (genuine)

Call

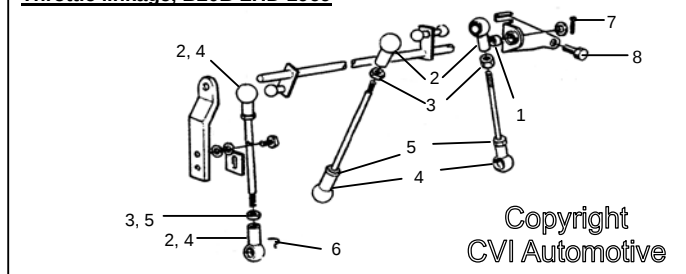
NLA

Throttle linkage, P1800 LHD (early)**LHD (not B20B). (from ch # 10000-), all RHD (not B20):****Part#**

- 661996 (1.) Accelerator pedal (R)
 (2.) Shaft NLA
 955140 (3.) Screw Call
 663052 (4.) Rubber grommet
 418506 (5.) Anchorage (earlier type) NLA
 955512 (6.) Screw (2/car)
 940155 (7.) Washer
- 666143 (8.) Bush
- 959088 (9.) Ball-joint, with ball/brace (4/car)
 959093 (10.) Brace
 959094 (11.) Ball, on shaft (with fixing nut) See 959088
 955780 (12.) Nut
- 955637 (13.) Screw
 955893 (14.) Washer
 955920 (15.) Spring washer
- 662006 (16.) Main shaft, ch. 10000 - 16499 NLA
 671950 (17.) Main shaft, ch. 16500 - until end B18 NLA
 191203 (18.) Control rod
 418449 (19.) Intermediate shaft, ch 1-16499
 419575 (20.) Intermediate shaft, ch 16500- NLA
- 668558 (21.) Lever (front) (R)
 668559 (22.) Lever (rear) (R)
 418963 (23.) Return spring (B18 + B20B RHD) (2/car)

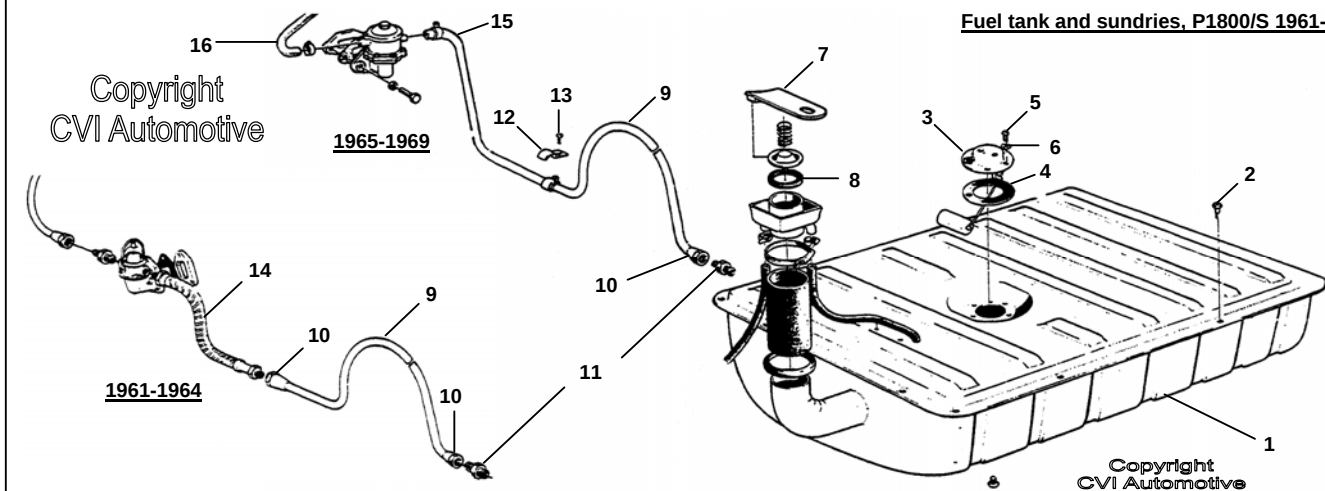
Throttle linkage, P1800 from ch. 10000-**LHD (B20B):****Part#**

- 666143 (1.) Bush
- 959088 (2.) Ball-joint, with ball/brace (rh thread)
 955780 (3.) Nut (rh thread)
 942837 (4.) Ball-joint, with ball/brace (lh thread)
 942836 (5.) Nut (lh thread)
- 959093 (6.) Lock brace
 907824 (7.) Split pin
 950045 (8.) Screw

Throttle linkage, B20B LHD 1969

<u>Part#</u>			<u>Part#</u>	
683393	(1.) Fuel tank (all models)		954305	(9.) Fuel pipe under car (bundy pipe)
958236	(2.) Screw for tank fitting to body		954322	(10.) Union (cap) nut for metal fuel pipe
673496	(3.) Tank sender unit	(1961-1969)	954336	(11.) Screw union, fuel pipe to fuel tank
665160	(4.) Seal for sender unit		951189	(12.) Clamp
950010	(5.) Screw for sender unit	(6 per car)	190665	(13.) Screw
192026	(6.) Copper seal, under screw			
664287	(7.) Filler cap, with hinge	(R) Call	64757	(14.) Fuel hose, pipe-pump ('61-'64)
665118	(8.) Rubber seal under filler cap		419796	(15.) Fuel hose, in front of pump ('65-'69)
			419797	(16.) Fuel hose, pump to carb. ('65-'69)

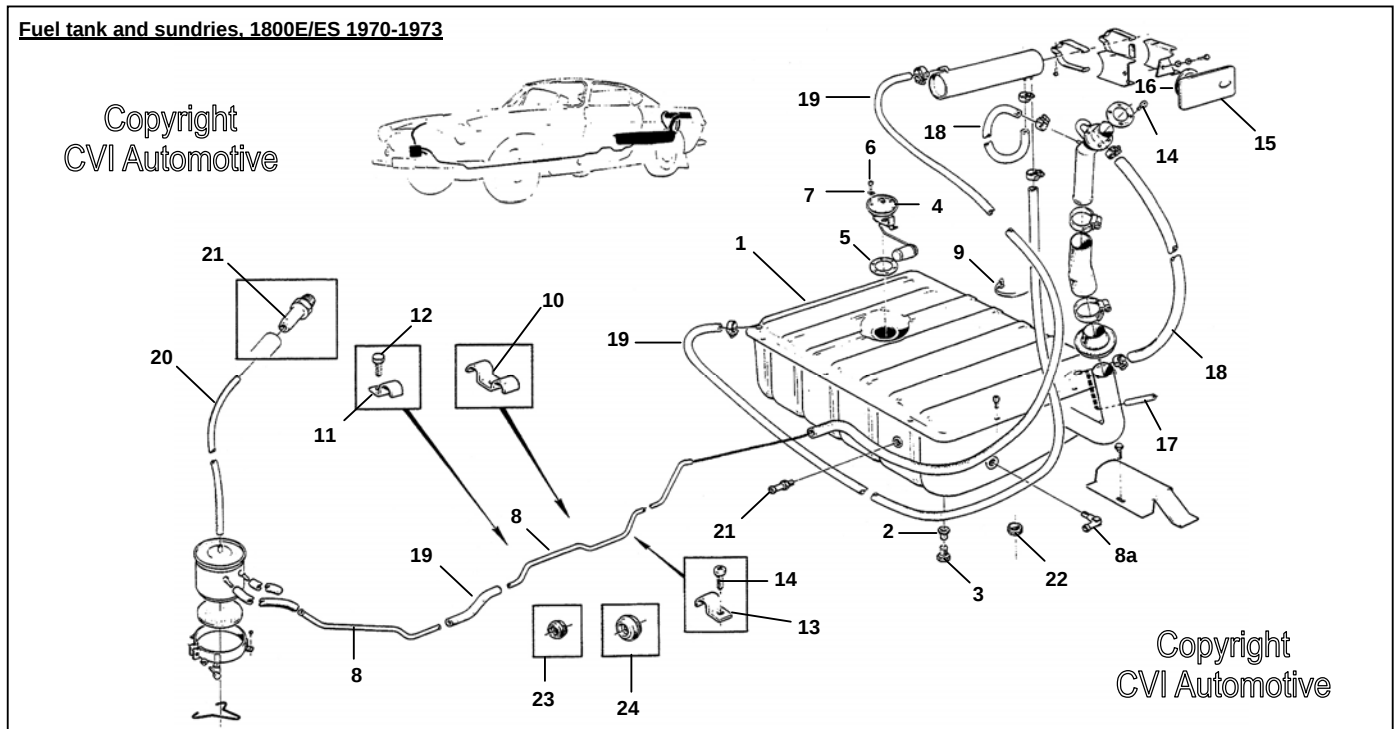
Fuel tank and sundries, P1800/S 1961-1969

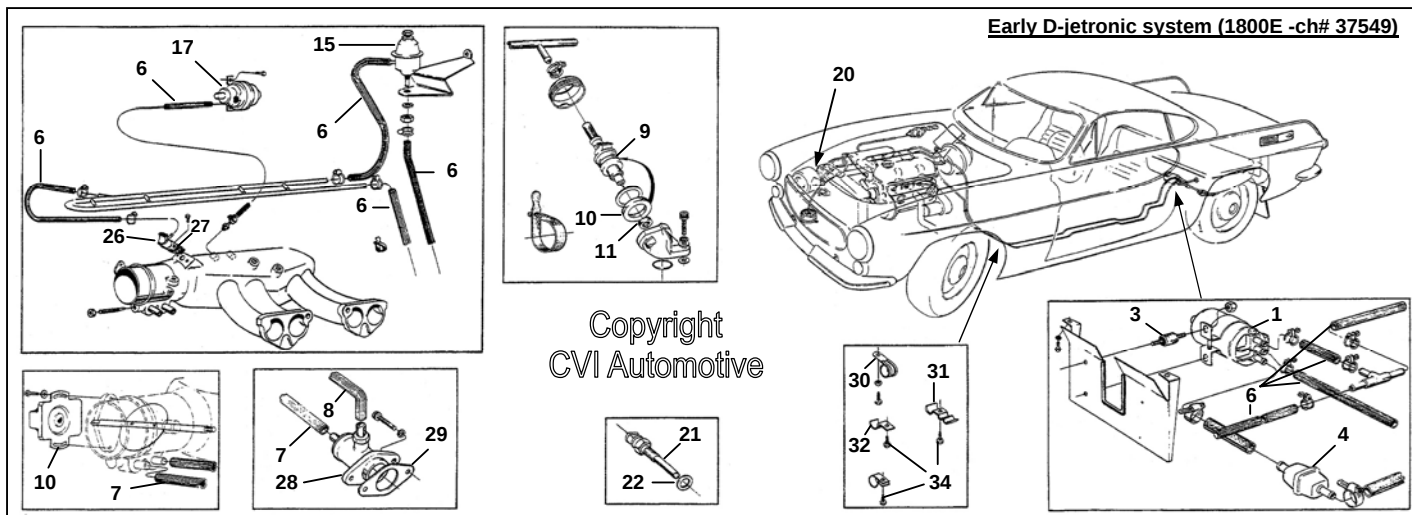


FUEL TANK, SENDER UNIT & SUNDRIES, VOLVO 1800E/ES

<u>Part#</u>			<u>Part#</u>	
683393	(1.) Fuel tank (all models)		951190	(13.) Clamp
688593	(2.) Saran filter		955137	(14.) Screw
685625	(3.) Plug		683936	(15.) Filler cap (complete with inner cap)
682149	(4.) Fuel tank sender unit	(1970-1973)	683564	(16.) Rubber seal
665160	(5.) Gasket for sender unit		942754	(17.) Plastic hose (1800E -ch# 34313)
950010	(6.) Screw for sender unit	(6/car)	941680	(18.) Rubber hose
192026	(7.) Copper seal, under screw			
954314	(8.) Fuel pipe (metal)	Call	192034	(19.) Rubber hose (R)
945438	(8a.) Elbow union		419796	(20.) Fuel hose
946405	(9.) Plastic tie		944560	(21.) Nipple
121572	(10.) Clamp		941269	(22.) Protector plug (R)
951188	(11.) Clamp		941264	(23.) Protector bushing (R)
190665	(12.) Screw		941265	(24.) Protector bushing (R)

Fuel tank and sundries, 1800E/ES 1970-1973



**Part#**

241723 (1.) Fuel pump, 1800E to ch 37549 (1970-71)
 460900 (2.) Fuel pump E ch 37550 -, all ES (1972-73)

685355 (3.) Fuel pump rubber mounting

241724 (4.) Fuel filter (1970-71)
 243214 (5.) Fuel filter (R) (1972-73)

419796 (6.) Fuel hose

942390 (7.) Hose (by the meter)
 460003 (8.) Hose (shaped)

461674 (9.) Injector (repls. 241720 & 462645)
 419784 (10.) Seal (large) under injector
 419785 (11.) Seal (small) under injector

960218 (14.) O-ring

241721 (15.) Pressure regulator (1970-71)
 243129 (16.) Pressure regulator (1972-73)

241725 (17.) Pressure sensor, B20E (1970-71) NLA
 243183 (18.) Pressure sensor, B20E (1972-73)
 243316 (19.) Pressure sensor, B20F (1972-73)

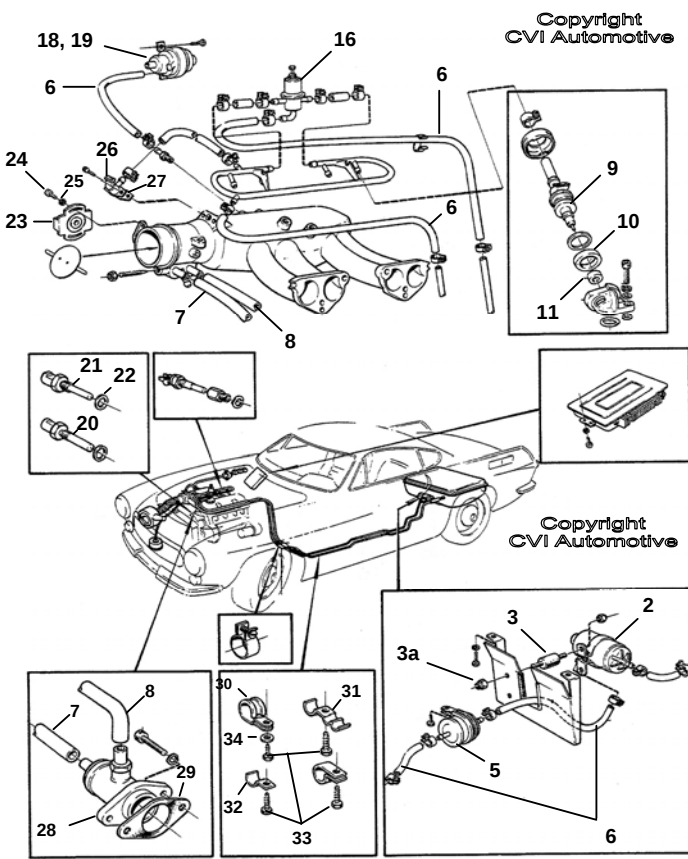
241810 (20.) Temperature sender
 241726 (21.) Temperature sender
 957173 (22.) Washer

461560 (23.) Throttle valve switch (replaces 243366) NLA
 950003 (24.) Screw
 940120 (25.) Washer

241811 (26.) Cold start valve
 419831 (27.) Seal

241853 (28.) Auxiliary air slide NLA
 419894 (29.) Gasket for 241853 Call

952624 (30.) Clamp
 677980 (31.) Clamp

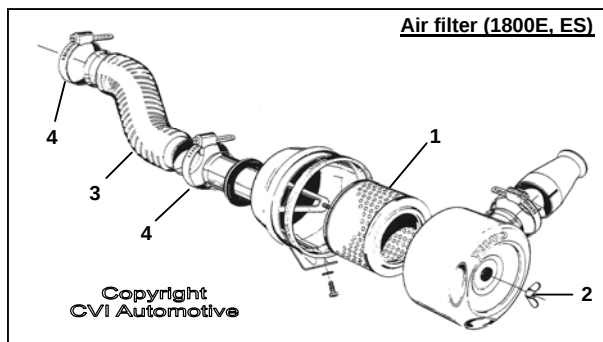
Late D-jetronic system (1800E ch# 37550-, 1800ES)**Part#**

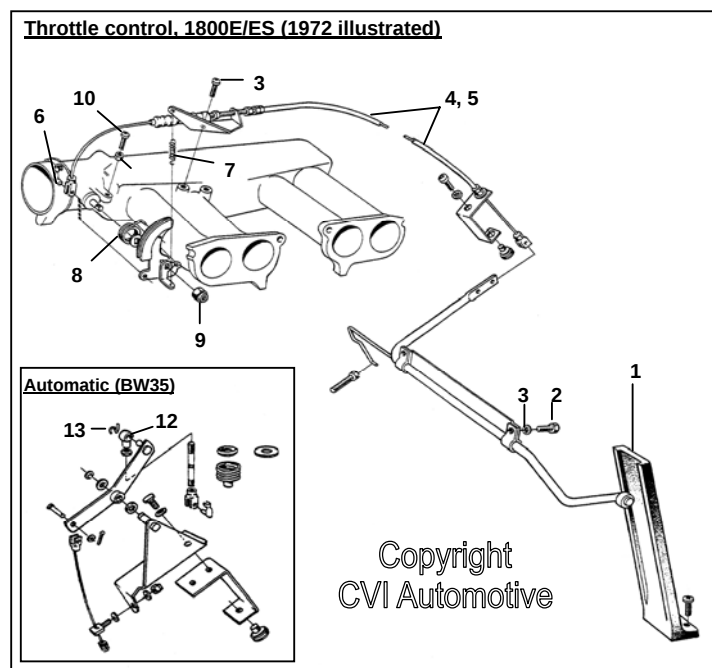
951189 (32.) Clamp
 190665 (33.) Screw
 940090 (34.) Washer

Air filter, Fuel Injection system**Part#**

683472 (1.) Air filter element (genuine)

192354 (2.) Wing nut Call
 682043 (3.) Hose NLA
 951797 (4.) Hose clamp



Throttle Control for Fuel injected carsPart#

661996	(1.) Accelerator pedal	(R)
955512	(2.) Screw	
941906	(3.) Curved washer	
682126	(4.) Cable	(1800E (all), 1800ES 1972)
1212152	(5.) Cable	(1800ES 1973) Use 682126
677218	(6.) Clip	
418963	(7.) Spring	
460560	(8.) Return spring	
955044	(9.) Screw	NLA
950023	(10.) Screw	
959088	(12.) Ball-joint, with ball/brace (rh thread)	
959093	(13.) Lock brace	
1212151	Spring	} For 1973 cable
1212148	Spring retainer	
1212149	Pull rod	

Fuel injection wiring harnesses

See page 22

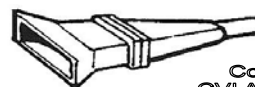
Rubber Protectors on Injection Harness (NB. with Volvo logo):Part#

943693*	Rubber protector, inj. harness, 2 pin
945783*	Rubber protector, 3 pin (NB. 3 pin is biggest)
943695*	Rubber protector, 4 pin

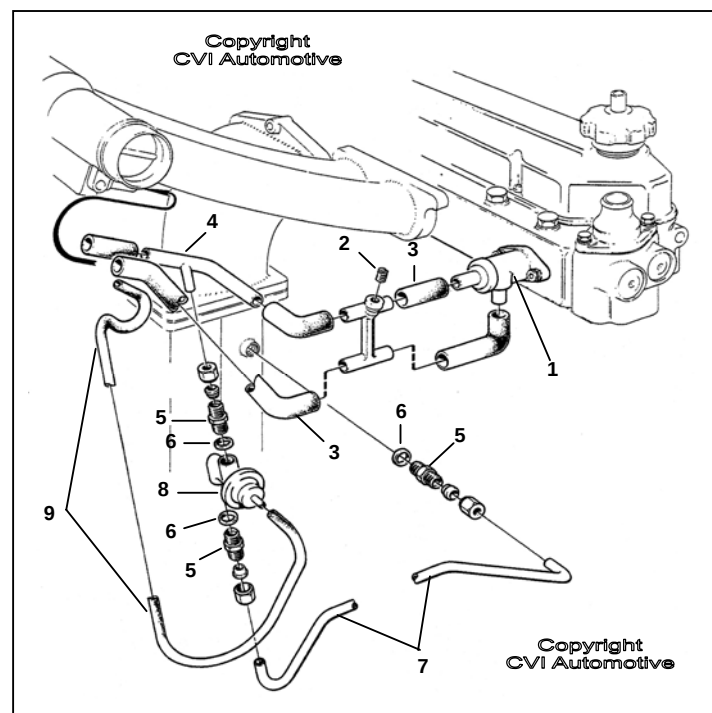
943690-1*

***Set of rubber protectors**
(7 x 2-pin, 2 x 4-pin, 1 x 3-pin)

Protector (injection harness, with Volvo logo)
(2 pin, 3 pin or 4 pin)



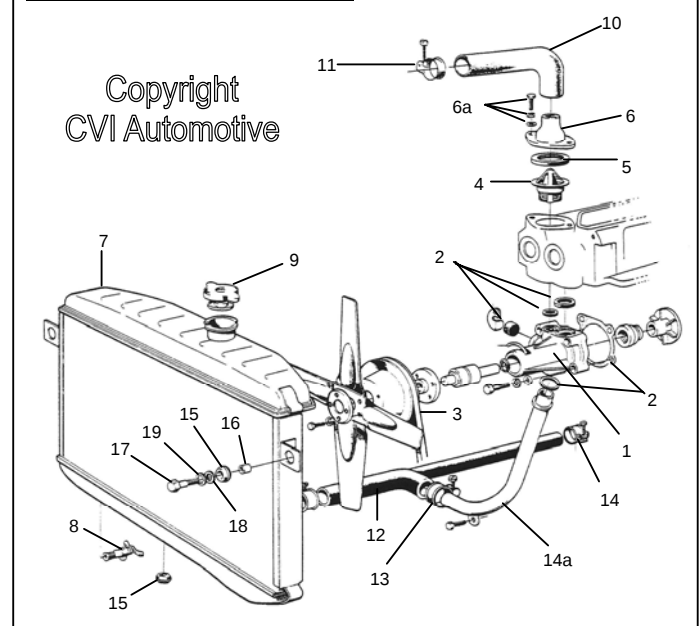
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Exhaust recirculation systemPart#

241853	(1.) Auxiliary air slide	NLA
237568	(2.) Plug	
942390	(3.) Hose	
460996	(4.) Pipe	
941754	(5.) Nipple	
18671	(6.) Gasket	
460994	(7.) Pipe	
460817	(8.) EGR valve	
192055	(9.) Hose	

Cooling System, 1961-1966 (Ch#-19174):**Part#**

271602	(1.)	Water pump kit	(R)
275540	(2.)	Gasket set (B18/B20B/B20E)	(genuine)
976411	(3.)	Fan belt (R) (B18 LHD/RHD, (B20 LHD))	
419419	(3.)	Fan belt (R) (B20 RHD only)	
418496	(4.)	Thermostat (77 degrees)	(R)
273342	(4.)	Thermostat kit, <u>with seal</u> (82 deg. <u>Wahler</u>)	
418361	(5.)	Rubber seal for thermostat	
418325	(6.)	Aluminium housing, for thermostat (-1966)	
FK-004	(6a.)	Fitting kit for aluminium housing	
252086	(7.)	Radiator (NB. Now like 122/544 type)	
1013		Decal (sticker) for radiator '61-'66	
87502	(8.)	Drain cock	
87842	(9.)	Radiator cap, -1966 (to ch.# 19174)	
657876	(10.)	Radiator hose, upper	
952659	(11.)	Hose clamp, upper, to ch. no. 19174	
662072	(12.)	Radiator hose, lower (cars with oil cooler)	
663031		Radiator hose, lower (cars without oil cooler)	
952659	(13.)	Hose clamp, lower, to ch. no. 19174	
951789	(14.)	Hose clamp, inner lower, to ch. 19174	
418334	(14a.)	Water inlet pipe	

B18, 1961-1966 (up to ch.# -19174)**Radiator fitting parts (both types):****Part#**

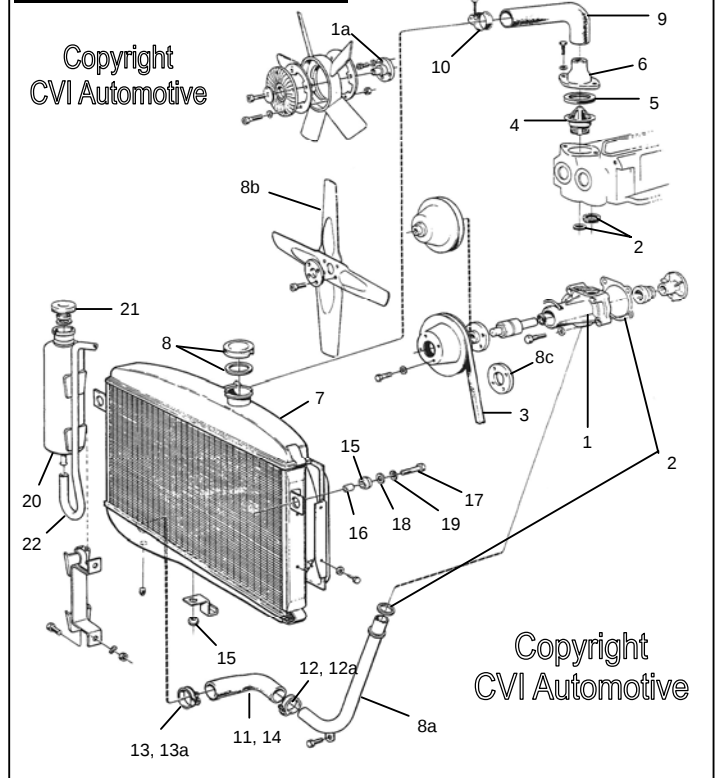
673989	(15.)	Rubber bush	(3/radiator)
663497	(16.)	Sleeve, <u>from</u> ch.# 19175	(2/radiator)
955675	(17.)	Fixing bolt, up to 1969	(2/radiator)
940115	(17.)	Fixing bolt, (B20E/F)	(2/radiator)
960148	(18.)	Washer	(2/radiator)
955950	(19.)	Lock washer	(2/radiator)

Cooling System, 1967-1973:**Part#**

271602	(1.)	Water pump kit	(R)
460531-1	(1a.)	Clutch flange, for B20 waterpumps	(R)
275540	(2.)	Gasket set (B18/B20B/B20E)	
976411	(3.)	Fan belt, all B18 but B20 LHD only	
419419	(3.)	Fan belt (RHD cars, B20)	
418496	(4.)	Thermostat (77 degrees)	
273342	(4.)	Thermostat kit, <u>with seal</u> (82 deg. <u>Wahler</u>)	
418361	(5.)	Rubber seal for thermostat	
419333	(6.)	Aluminium housing	(1967-1973)
FK-004		Fitting kit for aluminium housing	
252111	(8.)	Radiator	(1967-1973)
461646	(9.)	Radiator cap (includes sticker (decal))	
1018		Decal/sticker for radiator cap	
460438	(8a.)	Water inlet pipe (B20F only - USA)	
672703	(8b.)	Fan (alt. 2, early production)	
672740	(8c.)	Washer (for use with fan 672703)	

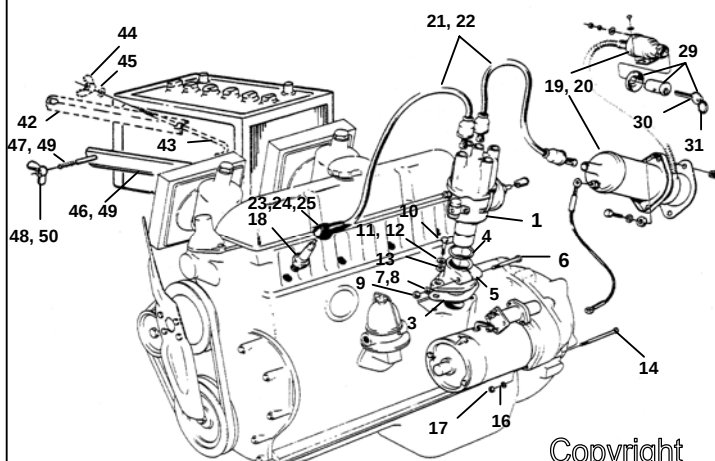
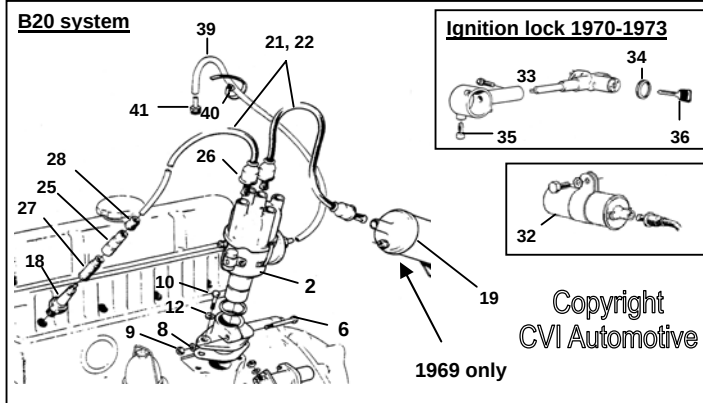
Radiator hoses and radiator hose kits:**Part#**

676556	(9.)	Radiator hose, upper (B18 ch. 19175-, B20B)	
952663	(10.)	Hose clamp for 676556	(2/hose)
671840	(11.)	Radiator hose, lower (B18, ch.19175-)	
952659	(12.)	Hose clamp, for 671840	
952663	(13.)	Hose clamp, for 671840	
673196	(14.)	Radiator hose, lower (B20B 1969)	
951791/92		Hose clamps for 673196 (12a+13a)	
273193		Radiator hose kit, upper (B20E/B20F, '70-'73)	
273194		Radiator hose kit, lower (B20E/B20F, '70-'73)	

B18 from ch. # 19175-, & B20B/E/F

676558	(20.)	Expansion tank (B18 - long neck)	Use 686833 + 673233
673336	(21.)	Cap (B18, long neck)	(Round with decal)
686833	(20.)	Expansion tank (B20)	(short neck)
673233	(21.)	Cap (B20, short neck)	(Round with decal)
942700	(22.)	Hose, expansion tank to radiator	
1019		Decal/sticker, for expansion tank cap	

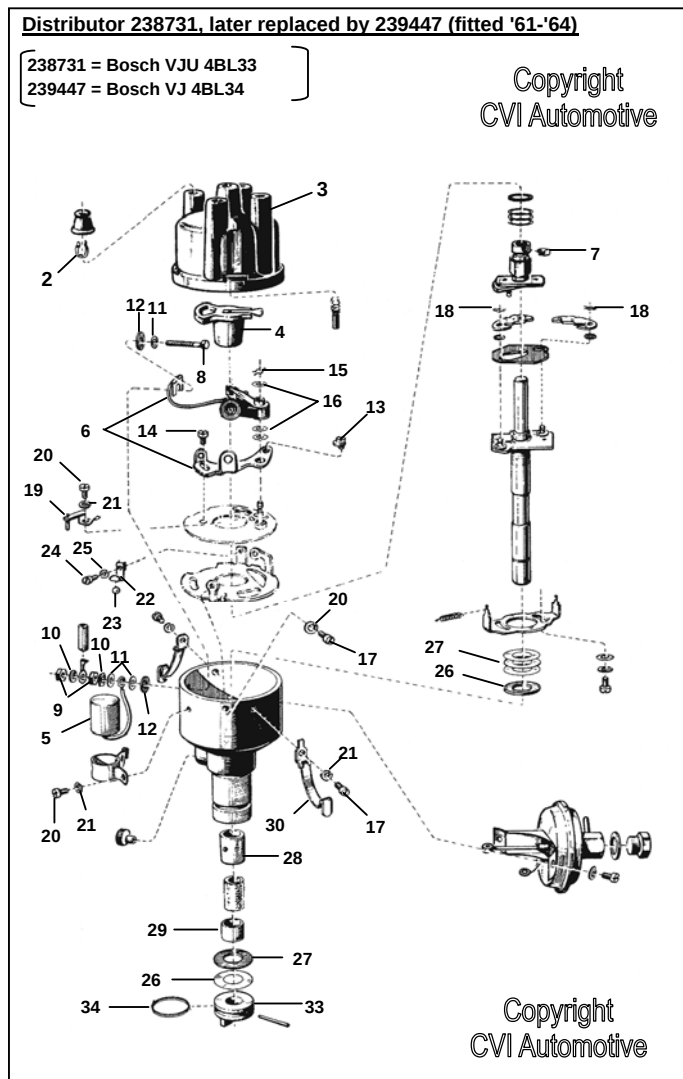
Part#			
238731 239447	(1.) Distributor, used up to 1963 1/2 - See details below		
239935 240208	(1.) Distributor, used from 63 1/2 - See details below		
241298	(1.) Distributor, late B18B (exhaust emission control)		
241530	(2.) Distributor B20B 1969 only	See details below	
241719 243184 243314	(2.) Distributor B20E/F - replaced by 243314 - see later		
418265 925060	(3.) Gasket, under distributor (4.) Sealing ring, on shaft		
418276	(5.) Flange	NLA	
955515 955893 941906 955825	(6.) Bolt (7.) Washer (8.) Resilient washer (9.) Nut		
955524 955921 941907 955894	(10.) Bolt (11.) Spring washer (12.) Curved washer (13.) Washer	early type late type early type	
940184 940144 941909 940157	(14.) Bolt (15.) Washer (16.) Curved washer (17.) Nut	early type late type	Call
271411-1	(18.) Spark plug set, B18B, B20B, B20E/F		
238641 239451 1009	(19.) Ignition coil, B18 + B20 1969 (LHD only) (20.) Ignition coil, B18 (RHD only) Decal (sticker), B18 ignition coil (yellow)	NLA	
275660	(21.) Ignition lead set (fits B18 & B20 LHD) (supplied with straight connectors)		
275662	(22.) Ignition lead set (fits B18 & B20 RHD) (supplied with straight connectors)		
241850 Brn 241850 Sv 241605	(23.) Plug cap (angled 90 degrees), brown (24.) Plug cap (angled 90 degrees), black (25.) Plug cap (resistor), straight (239240)		
241608 241607 241606	(26.) Rubber cover, ignition cables (B20) (27.) Rubber cover (black) at plug end (B20 type) (28.) Rubber cover (red) at plug end (B20 type)	Call	
673261 673339	(29.) Ignition lock barrel, with 2 keys ("Neiman") (30.) Key blank, B18 (for "Neiman" ignition locks) (Note: no longer supplied with black plastic cover)	Call	
660140 660140-1	(30.) Key blank for "Assa/Volvo" locks (<u>genuine</u>) (30.) Key blank for Assa locks	Call	
88495	(31.) Key ring		

B18 System (early 90 degree plug caps illustrated)Copyright
CVI Automotive**B20 system**Copyright
CVI Automotive**Part#**

35254	(32.) Coil, B20	(replaces 241609)	
682656	(33.) Steering & ignition lock, B20, from 1970		NLA
682654	(34.) Bush		
687109	(35.) Sheer-off screw		
680196	(36.) Key blank, B20	(NB. No longer in original style)	
870690 1277772	(37.) Distributor cap (Bosch), without 1/2 moon (37.) Distributor cap (Bosch), with 1/2 moon cutout		
418120	(38.) Cover on low tension lead (at distributor end)		
976733	(39.) Hose, vacuum advance (up to ch# 5255)		
943857 943513	(40.) Plastic tie (41.) Nipple for vacuum hose		

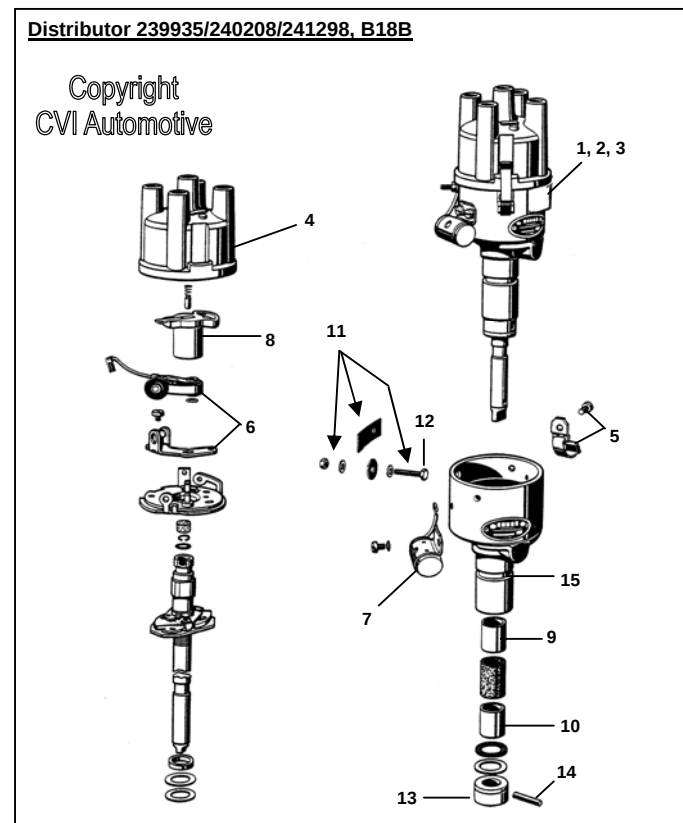
Battery clamps:

Part#				
664470 664471 192015 955893	(42.) Tensioner arm (43.) Tensioner bolt (44.) Butterfly nut (45.) Washer	to ch. no. 7999	NLA NLA	
669338 669339 956903	(46.) Tensioner arm (47.) Tensioner bolt (48.) Wing nut		NLA NLA 10	
662270 669339/662296	(49.) Tensioner arm Tensioner bolts (1 of each)		(RHD from 1969) (RHD from 1969)	NLA NLA
955825	(50.) Nut		(RHD from 1969)	

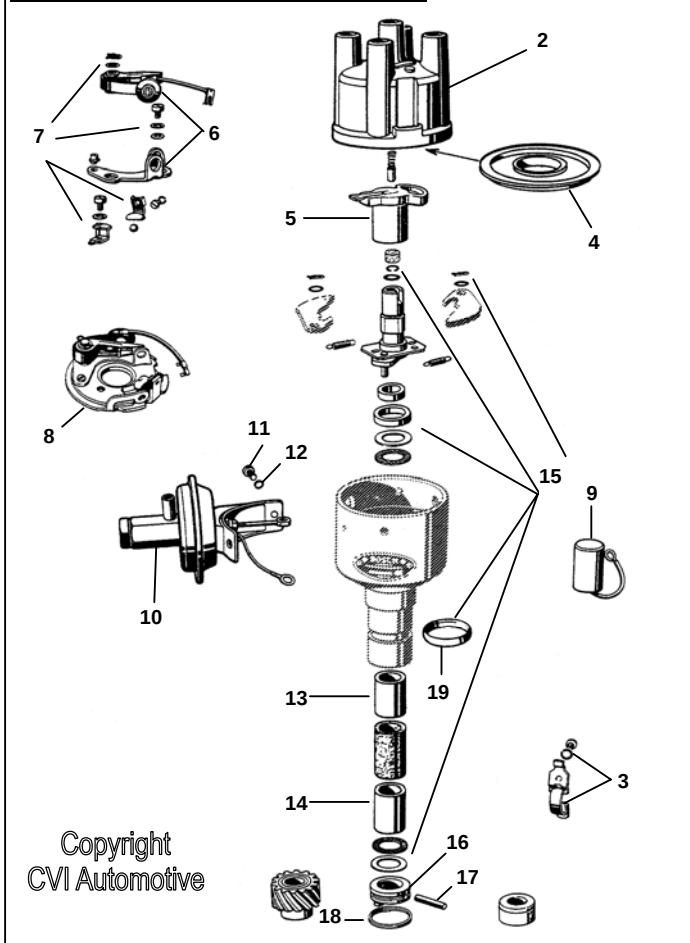


238731 (ER)	}	Distributor, B18B to 1964 (rebuilt <u>exchange</u>)	Call
239447 (ER)			
954514	(2.)	Cable sleeve	(Bosch genuine)
870690	(3.)	Distributor cap	(Bosch genuine)
76977	(4.)	Rotor arm	
241397	(5.)	Condenser	
238859	(6.)	Contact breaker points	(distributor 238731)
240149	(6.)	Contact breaker points	(distributor 239447)
48401	(7.)	Lubricating felt under rotor arm	See 239417
955229	(8.)	Screw, through housing	
955779	(9.)	Nut, on outside	(2 per distributor)
955917	(10.)	Spring washer	
25195	(11.)	Plain washer	See 239417
25716	(12.)	Insulating washer	See 239417
25936	(13.)	Adjuster screw (eccentric)	See 239417
77543	(14.)	Lock screw, points adjustment	See 239417
77683	(15.)	Spring clip, for points	See 239417
48331/32	(16.)	Adjuster shims for points	See 239417
956059	(17.)	Screw for cap locking clip	
76928	(18.)	Spring clip	See 239417
233306	(19.)	Holding bracket with pin for vacuum adv.	See 239417
956058	(20.)	Screw, holding bracket + condenser brack.	
955917	(21.)	Spring washer	
77668	(22.)	Retainer spring	See 239417
77692	(23.)	Ball	See 239417
956042	(24.)	Screw for retainer spring	See 239417
955915	(25.)	Spring washer	See 239417
25929	(26.)	Fiber washer	See 239417
25930	(27.)	Adjuster washer (0.1 thickness)	See 239417
239337	(27.)	Adjuster washer (0.3 thickness)	See 239417
233262	(28.)	Bush (upper)	
238850	(29.)	Bush (lower)	
233729	(30.)	Spring retainer for distributor cap	See 239417
418265	(31.)	Gasket, under distributor	
925060	(32.)	Sealing ring, on shaft	
239417		Repair kit	(includes # 7-32 above)
233836	(33.)	Coupling	
233838	(34.)	Spring retainer	
976733		Hose for vacuum advance	

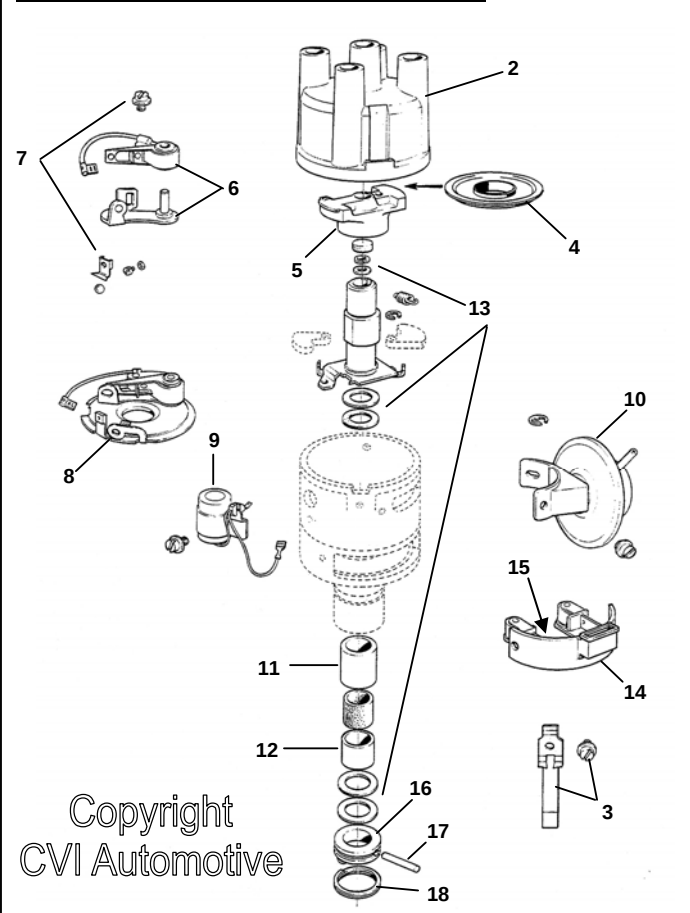
DISTRIBUTORS FOR B18, 1965-1968



239935 (ER)	(1.)	Distributor, B18B	Call
240208 (ER)	(2.)	Distributor, B18B, ch # 10000-	Call
241298 (ER)	(3.)	Distributor, late B18B (late 1968 with exhaust emission control)	Call
(Note: the above distributors are professionally rebuilt and are offered on an <u>exchange</u> basis only.)			
870690	(4.)	Distributor cap (Bosch genuine)	
241659	(5.)	Distributor cap clip set	
240149	(6.)	Contact breaker points, B18B '65-'68	
241397	(7.)	Condenser	
243903	(8.)	Rotor arm	
233262	(9.)	Bush (upper)	
238850	(10.)	Bush (lower)	
240588	(11.)	Screw/insulator set, for points & condenser	
955229	(12.)	Screw, through housing (incl. in 240588)	
240586		Small parts set for distributor shaft	
240591		Small parts set for contact breaker plate	
233836	(13.)	Drive coupling, at distributor base	
233837	(14.)	Lock pin for coupling	Call
233838		Spring retainer for pin	
418265		Gasket, under distributor	
925060	(15.)	Sealing ring, on shaft	

B20B**Distributor B20B (1969 only - Volvo 241530)**

241530 (ER)	(1.) Distributor, B20B (exchange overhauled)	Call
870690	(2.) Distributor cap (Bosch genuine)	
241659	(3.) Distributor cap clip set	
243761	(4.) Condensate trap	
243903	(5.) Rotor arm	
1306169	(6.) Contact breaker points, B20B	
241658	(7.) Small parts set for contact breaker plate	
241663	(8.) Breaker plate (includes 6 + 7 above)	
241650	(9.) Condenser	
241665	(10.) Vacuum advance mechanism, B20B	
956958	(11.) Screw	
239340	(12.) Spring washer	Call
233262	(13.) Bush (upper)	
238850	(14.) Bush (lower)	
241671	(15.) Small parts set for distributor shaft	
233836	(16.) Drive coupling, at distributor base	
233837	(17.) Lock pin for coupling	Call
233838	(18.) Spring retainer for pin	
418265	Gasket, under distributor	
925060	(19.) Sealing ring, on shaft	

B20E/F**Distributor B20E/F (Volvo 241719/243184/243314)**

243314	(1.) Distributor, B20E/F (new)	
870690	(2.) Distributor cap (Bosch genuine)	
241659	(3.) Distributor cap clip set	
243761	(4.) Condensate trap (NB: for distributor 241719)	
243903	(5.) Rotor arm	
1306169	(6.) Contact breaker points, B20E	
241658	(7.) Small parts set for contact breaker plate	
241663	(8.) Breaker plate (includes 6 + 7 above)	
243013	(9.) Condenser	
243276	(10.) Vacuum advance mechanism, 243314	
243012	(11.) Bush (upper)	NLA
238850	(12.) Bush (lower)	
241671	(13.) Small parts set for distributor shaft	
243022	(14.) Breaker point kit	
243023	(15.) Gasket	
233836	(16.) Drive coupling, at distributor base	
233837	(17.) Lock pin for coupling	Call
233838	(18.) Spring retainer for pin	
418265	Gasket, under distributor	
925060	Sealing ring, on shaft	

For Carburettor system, 1961-1969Part#

- 667980 (1.) Single downpipe (up to 1964)
 1378904 (2.) Gasket, single downpipe (genuine)
 403546-1 (2.) Gasket, single downpipe (repro)

- 671823 (3.) Twin downpipe, ch 16500- (1965-1969)
 671822 (4.) Gasket, twin downpipe

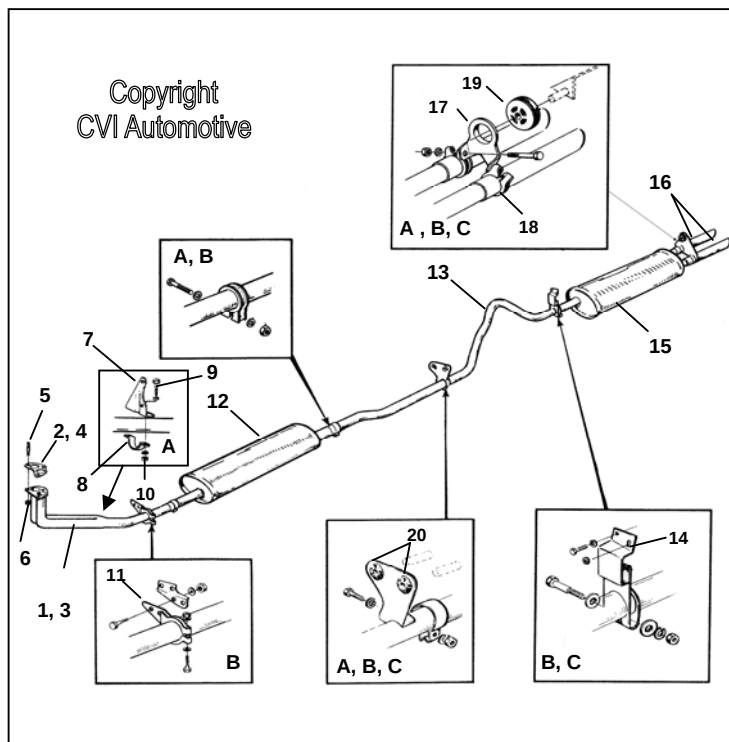
- 953259 (5.) Stud, in exhaust manifold
 190852 (6.) Nut

- 663794 (7.) Bracket for single downpipe (up to 1964)
 192040 (8.) Clamp for bracket above
 940100 (9.) Bolt for 192040
 955825 (10.) Nut
 672029 (11.) Clamp for twin downpipe (1965-1969)

- 668510 (12.) Front silencer
 667982 (13.) Intermediate pipe
 672330 (14.) Retainer, at rear of intermediate pipe
 671800 (15.) Rear silencer

- 673224 (16.) Tailpipes, chromed
 669316 (17.) Clamp for tailpipes (central)
 191466 (18.) Clamp for tailpipes (around pipe)
 658201 (19.) Rubber cushion, in clamp
 658653 (20.) Rubber cushion

- 273068 (A) Fitting kit for complete system, -ch 16499
 273185 (B) Fitting kit for complete system, ch 16500-
 273069 (C) Fitting kit for rear silencer & tailpipes



CV2K *Complete boxed exhaust system, with part fitting kit, '61-'66 (aluminised)*

CV2K1 *Complete boxed exhaust system, with part fitting kit, '67-'69 (aluminised)*

025K8D *Sports exhaust system '66-'73*

For Injection system, 1970-1973Part#

- 682110 (1.) Downpipe
 671822 (2.) Gasket for above
 953259 (3.) Stud, in exhaust manifold
 190852 (4.) Nut

- 682115 (5.) Front silencer
 682118 (6.) Intermediate pipe, front

- 682119 (7.) Middle silencer
 682462 (8.) Clamp, at front of middle silencer
 658653 (9.) Rubber cushion, in clamp
 955529 (10.) Bolt for clamp
 955826 (11.) Nut

- 682120 (12.) Intermediate pipe, rear

- 682117 (13.) Rear silencer
 682463 (14.) Clamp, at front of rear silencer
 658653 (15.) Rubber cushion, in clamp
 669316 (16.) Rearmost clamp (central)

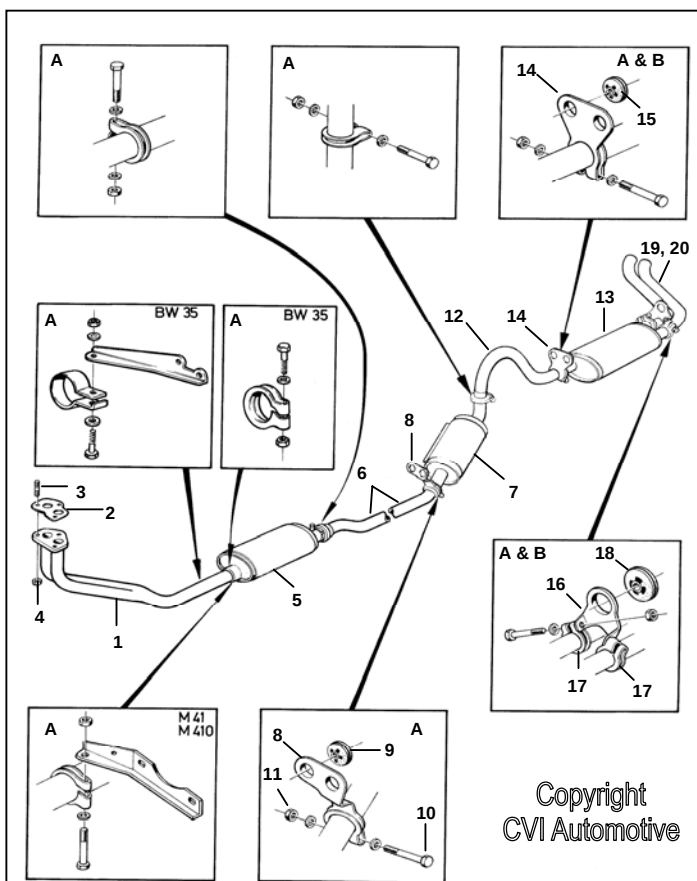
- 191466 (17.) Clamp for tailpipes (around pipes)
 658201 (18.) Rubber cushion, in clamp

- 673224 (19.) Tailpipes, 1800E
 684103 (20.) Tailpipes, 1800 ES

- 273317 (A) Fitting kit for complete exhaust system
 273318 (B) Fitting kit for rear silencer (contains 682463, 669316, 658201 et. al.)

CV2K2 *Complete boxed exhaust system, with fitting kit, '70-'73 (good quality repro)*

025K8D *Sports exhaust system '66-'73*



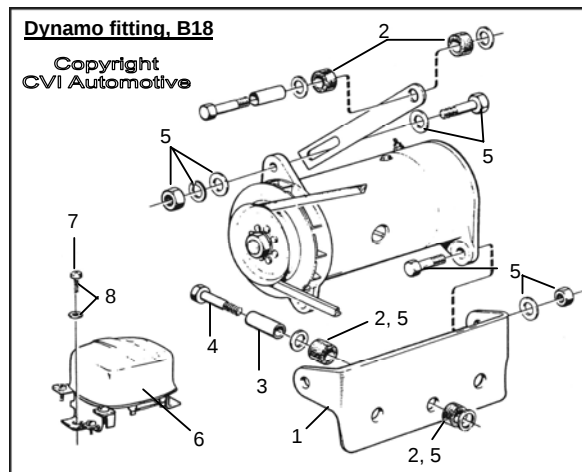
Starter motor (B18/B20)

<u>Part#</u>		<u>Part#</u>			
233679	Carbon brush set, starter 238620, early B18	240360	Starter motor, B18/B20	R	Call
		240604	Carbon brush set, starter 240360, B18/B20		

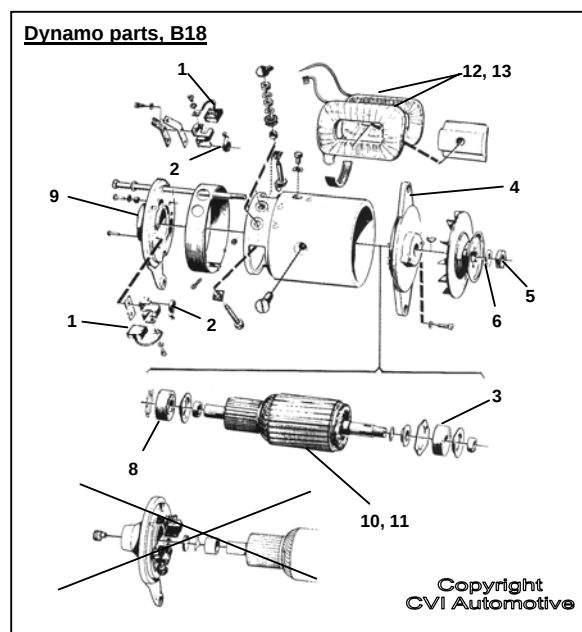
Dynamo Fitting (B18)

<u>Part#</u>	
418354	(1.) Bracket (renew if bolt holes are oval)
403877	(2.) Rubber bushing
403894	(3.) Spacer sleeve in rubber bushing (R)
955525	(4.) Bolt for fitting of bracket to engine block
FK-Dynamo 1	Fitting kit, dynamo/bracket (early, up to '66) (5.) (upper/lower bolts, nuts, washers + 403877)
FK-Dynamo 2	Fitting kit, dynamo/bracket (late, from '67 on) (upper/lower bolts, nuts, washers + 403877)
(419417V	Bracket for fitting alternator in place of dynamo to B18 engine (lhd cars only)
238640	(6.) Voltage regulator (Bosch genuine)
1008	Decal (sticker) on side of relay (yellow)
190666	(7.) Screw (used up to approx. January 1964)
FK-012	(8.) Fitting kit (used from approx Jan. '64 on)

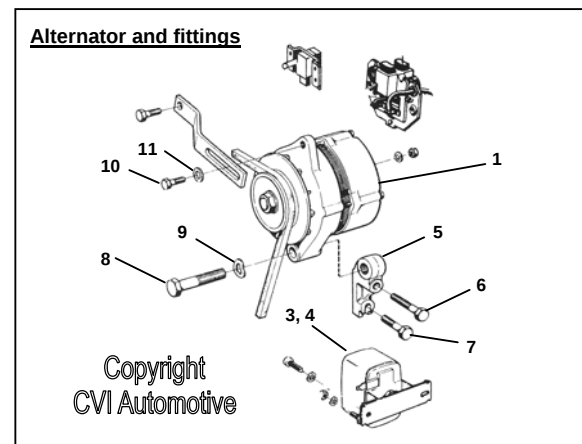
See Below)

Dynamo Parts (B18B)

<u>Part#</u>		
273500	(1.) Carbon brush set (R)	
238801	(2.) Return spring, carbon brushes	
11010	(3.) Front bearing	
238793	(4.) Bracket (aluminium) for front bearing	
190718	(5.) Nut	
955926	(6.) Lock washer	
11009	(8.) Rear bearing (R)	
238794	(9.) Housing for rear bearing	
238804	(11.) Rotor (armature)	Call
238621	Dynamo, <u>exchange rebuilt</u> (B18) (send your old unit to us first - only type with bearing at both ends accepted!)	
Stom-621	Core charge if old unit not sent	

Alternator (B18B/B20)

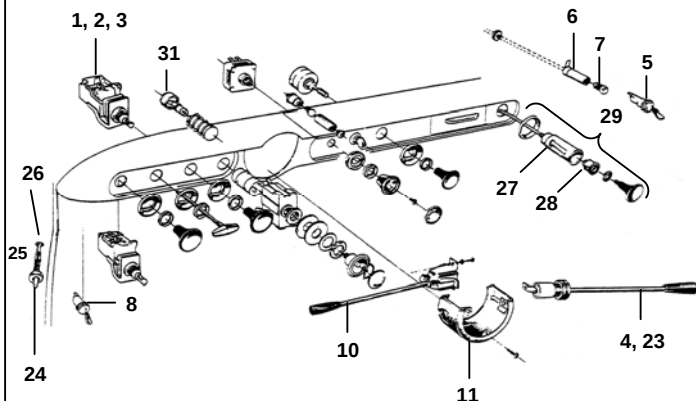
<u>Part#</u>		
419420-1	Alternator, 35A (with built in charging relay)	
419417V	Bracket, dynamo to altern. conversion (LHD)	
5001612	(1.) Bosch alternator, <u>exchange</u>	Call
244456	(2.) Carbon brush kit, Bosch	
1259303	(3.) Charging relay, SEV (replaces 419589)	
1308030	(4.) Charging relay, Bosch (replaces 241534)	Call
419417	(5.) Bracket (for RHD B20 cars only)	Call
955536	(6.) Bolt for bracket, upper	
955535	(7.) Bolt for bracket, lower	
955565	(8.) Bolt, (alternator to bracket, LHD & RHD)	
940280	(9.) Spring washer	
955524	(10.) Bolt for tension adjuster	
191172	(11.) Washer	



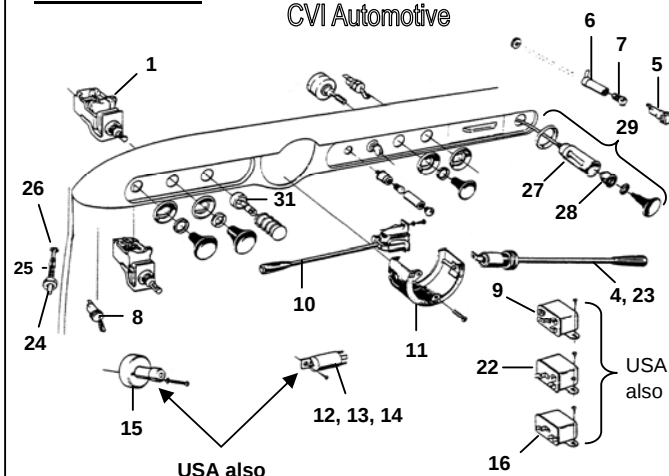
Please note: Lucas switches and other electrical items are now in short supply - others non-existent. Yet people are beginning to ask for turn signal and overdrive switches as well as light switches and relays. SI means "State Interest". In other words, if this is an item you would be interested in seeing re-manufactured please say so! Without proper feedback it is impossible to judge where to put energy and resources.

USA/CANADA

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**Rest of the World**

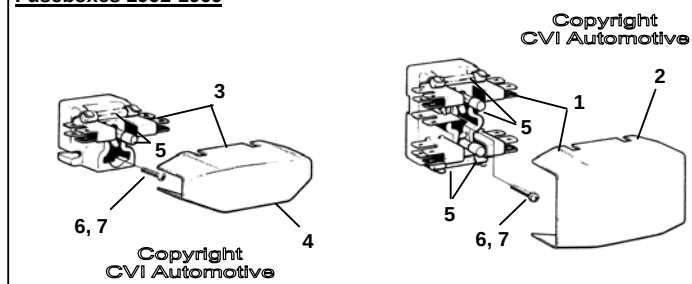
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**Part#**

- | | | |
|--------------|---|------|
| 664488 | (1.) Light switch, to 1969 (USA -ch# 25499 only) | SI |
| 680092 | (2.) Light switch, USA from ch# 25500-33625 (remainder from ch# 30000-33625) | SI |
| 677416 | (3.) Light switch, all ES, E from ch# 33626- | SI |
| 664478 | (4.) Switch, horn to 1964, & overdrive 65-69 (R) | |
| 665058 | (5.) Switch, map reading lamp (2 posn.) | |
| 665789 | (6.) Bulbholder for map light | |
| 277706 | (7.) Bulb, for map light (ref: 191934) | |
| 665067 | (8.) Switch, interior light (3 posn.) -ch 37549 | |
| 665681 | (9.) Relay, for horn, up to 1964
Use 679337 for this - wire correctly! - see below | |
| 662533 | (10.) Indicator switch, up to ch. no. 33379 | SI |
| 665108 | (11.) Housing for indicator arm, -ch 35782 (M41) | |
| 664708 | (12.) Flasher relay (up to 1969, USA to 1967) | |
| 686452 | (13.) Flasher relay, ch 3001-37549 | |
| 1210124 | (14.) Flasher relay, ch 37550- | |
| 668675 | (15.) Foot dipper switch (old 664487) | |
| 665298 | (16.) Relay, for headlights, up to ch. no. 30000 | |
| 1307991 | Step relay, headlights, 1970-1973 | |
| 665058 | (18.) Overdrive switch, up to 1964 | |
| 665818 | (19.) Lens (blue), o/d warning light, to ch 14305 | NLA |
| 665789 | (20.) Bulbholder, o/d warning light, - ch 14305 | NLA |
| 663089/93/9- | (21.) O'drive warning lamp, on dash (red) | NLA |
| 663090/93/9- | (21.) O'drive warning lamp, on dash (blue) | NLA |
| 679337 | (22.) Relay for overdrive, up to 1968 | |
| 1210334 | (23.) Overdrive switch, 1800E/ES | SI |
| 664512 | (24.) Switch on door pillar, courtesy light | |
| 955847 | (25.) Nut | |
| 665848 | (26.) Electrical lead (2 per car) | Call |
| 662118 | (27.) Cigar lighter sleeve (sender), 12v | |
| 662108 | (28.) Glow element, 12v (Casco, USA) | |
| 277238-1 | (29.) Cigar lighter, complete, 12v (Casco, USA) | |
| 277706 | (30.) Bulb for instruments (8 per car) | |
| 673048 | (31.) Rear section, warning light (dual-circt brakes) | |

FUSEBOXES, FUSES P1800 1961-1968**Part#**

- | | |
|------------|---|
| 665144 | (1.) Twin fusebox (complete, '61-'69) |
| 665144 (L) | (2.) Lid only, for twin fusebox |
| 665145 | (3.) Single fusebox (complete, '61-'69) |
| 665145 (L) | (4.) Lid only, for single fusebox |
| 668288 | (5.) 35A glass fuse |
| 192010 | (6.) Screw (early UNF type) |
| 950021 | (7.) Screw (late UNC type) |

Fuseboxes 1961-1969

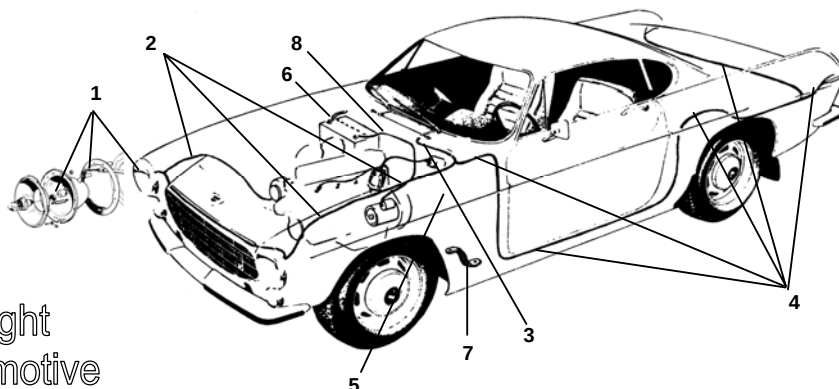
We have managed to put most of the pieces of the jigsaw puzzle together as regards the Lucas system, but we still need samples of LHD 1969 (European) & RHD 1969 harnesses. For many of the 1800E & 1800ES systems mentioned below we still need samples. Anybody who sends us a usable sample of a harness we do not currently cover will receive a new harness made as per sample at a discounted price, along with their sample returned intact!

(LHD) (Lucas system)

Key: 1=headlamp cable 2=Main harness 3=instruments 4=chassis/tail section 5=overdrive harness

Wiring harnesses & cables, P1800 1961-1969 (LHD)

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Rubber cover 673580

(LHD Cars)

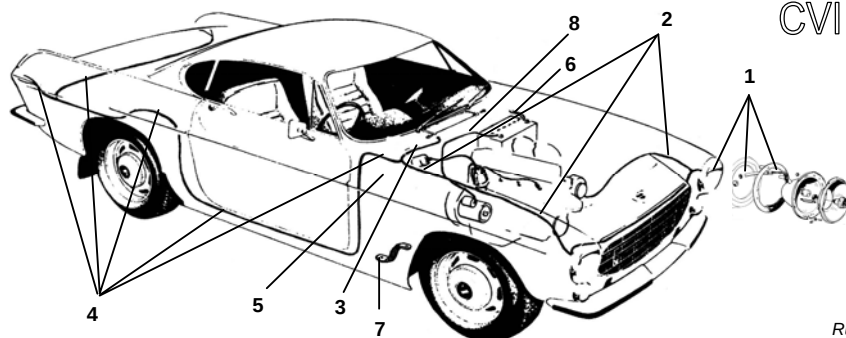
Part#		Part#	
668178	(1-5) Complete harness, 1961-'64 (LHD)	668073-1	(1.) Headlamp cable 1961-1969 (bullet connectors)
668181	(1-5) Complete harness, 1965-'68 (LHD) (NB. USA 1968 version - see below)	11417	(6.) Earth strap, battery-body (LHD)
		190339	(7.) Earth strap, engine-body, from ch. 10310-
673312K	(1-5) Complete harness, 1800S 1968 USA/CAN (NB. Dual-circuit brakes, B18)	192647	(8.) Battery lead, battery-starter motor, LHD (R)
673955K	(1-5) Complete harness, 1800S 1969 USA/CAN (NB. Dual-circuit brakes, B20)	673580	(9.) Rubber cover, on battery lead

(RHD) (Lucas system)

Key: 1=headlamp cable 2=Main harness 3=instruments 4=chassis/tail section 5=overdrive harness

Wiring harnesses & cables, P1800 1961-1969 (RHD)

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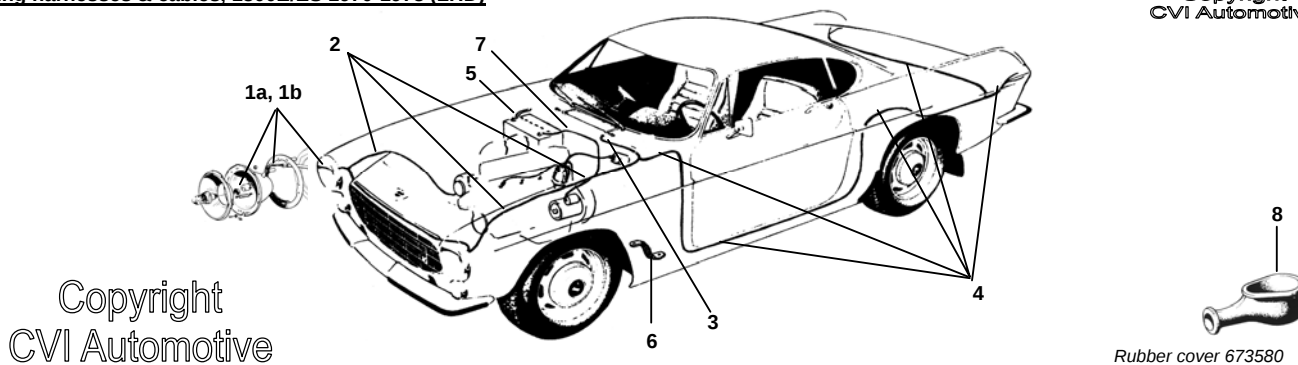
Rubber cover 673580

(RHD Cars)

Part#		Part#	
668179	(1-5) Complete harness, 1961-'64 (RHD)	668073-1	(1.) Headlamp cable, 1961-1969 (bullet connectors)
668182	(1-5) Complete harness, 1965-'68 (RHD)	11521	(6.) Earth strap, battery-body (RHD)
We need a sample of a RHD 1969 harness!		190339	(7.) Earth strap, engine-body, from ch. 10310-
		192214	(8.) Battery lead, battery-starter motor, RHD (R)
		673580	(9.) Rubber cover, on battery lead

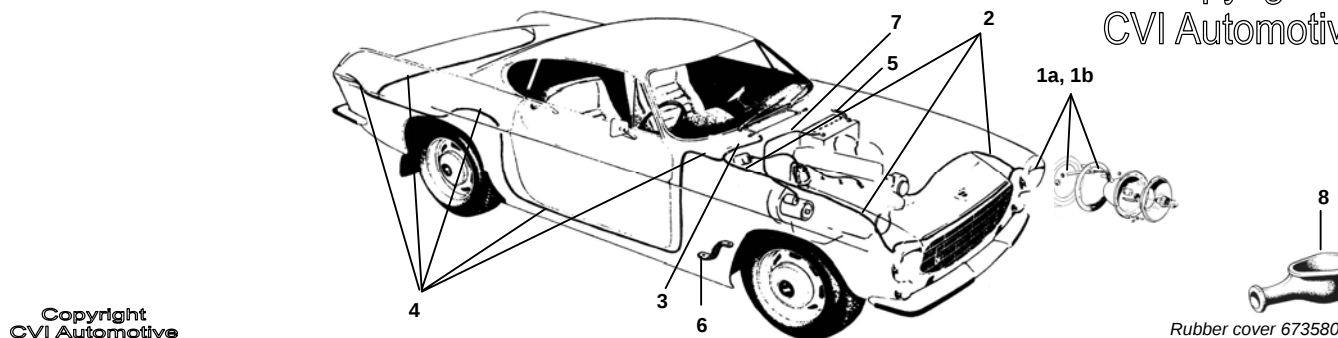
(NB. Injection harnesses offered separately - see below)

For many of the 1800E & 1800ES systems mentioned below we still need samples to work from before we can offer re-manufactured harnesses. Anybody who sends us a usable sample of a harness we do not currently cover will receive a new harness made as per sample at a discounted price, along with their sample returned intact!

Wiring harnesses & cables, 1800E/ES 1970-1973 (LHD)Copyright
CVI AutomotiveCopyright
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Please note: Fuel Injection (FI) harnesses are NOT included in complete harnesses listed below.

<u>Part#</u>	<u>LHD Cars</u>	<u>Price</u>	<u>Part#</u>	<u>LHD Cars</u>	<u>Price</u>
668073-2	(1a.) Headlamp cable (spade connectors side by side)		3108	(1-4.) Complete harness, 1800ES (early 1972 man.)	Call
668073-3	(1b.) Headlamp cable (spade connectors at right angles)		1212926/773	(1-4.) Complete harness, 1800ES (late 1972 man.)	Call
683402/397	(1-4.) Complete harness, 1800E (1970 manual)		3110	(1-4.) Complete harness, 1800ES (early 1972 auto)	Call
3101	(1-4.) Complete harness, 1800E (1971 manual)	Call	3111	(1-4.) Complete harness, 1800ES (late 1972 auto)	Call
3102	(1-4.) Complete harness, 1800E (early 71 auto)	Call	1214022/35M41	(1-4.) Complete harness, 1800ES (1973 manual)	
3103	(1-4.) Complete harness, 1800E (late 71 auto)	Call	214022/35BW3	(1-4.) Complete harness, 1800ES (1973 auto)	
3104	(1-4.) Complete harness, 1800E (early 72 man)	Call			
3105	(1-4.) Complete harness, 1800E (late 72 man.)	Call	11417	(5.) Earth strap, battery-body (LHD)	
			190339	(6.) Earth strap, engine-body, from ch. 10310-	
3106	(1-4.) Complete harness, 1800E (early 72 auto)	Call	192647	(7.) Battery lead, battery-starter motor, LHD (R)	
3107	(1-4.) Complete harness, 1800E (late 72 auto)	Call	673580	(8.) Rubber cover, on battery lead	

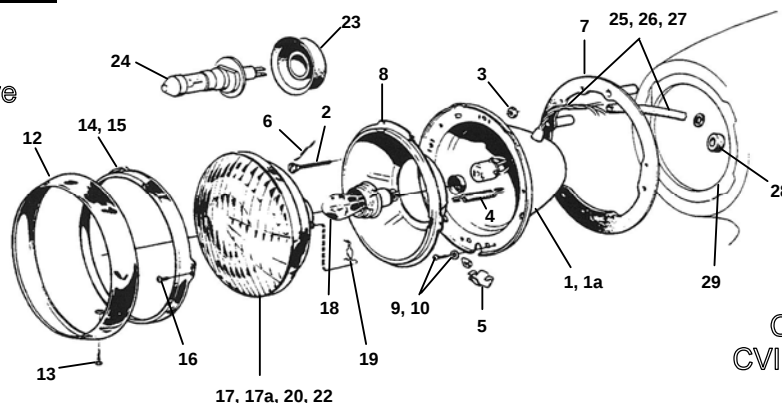
RHD Cars**Wiring harnesses & cables, 1800E/ES 1970-1973 (RHD)**Copyright
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<u>Part#</u>	<u>RHD Cars</u>	<u>Part#</u>	<u>RHD Cars</u>
668073-2	(1a.) Headlamp cable (spade connectors side by side)	688607/686880	Compl. harness, 1800E (late 71 auto)
668073-3	(1b.) Headlamp cable (spade connectors at right angles)		
683403/686880	Complete harness, 1800E (1970 manual)	688607/1212936	Compl. harness, 1800E (1972 auto)
1212927/686880	Complete harness, 1800E (1971 manual)	1212927/938	Compl. harness, 1800ES (1972 manual)
		688607/1212938	Compl. harness, 1800ES (1972 auto)
1212927/936	Complete harness, 1800E (1972 manual)	1214095/036	Compl. harness, 1800ES 1973
688317/686880	Complete harness, 1800E (early 71 auto)	11521	(5.) Earth strap, battery-body (RHD)
		190339	(6.) Earth strap, engine-body, from ch. 10310-
		192214	(7.) Battery lead, battery-starter motor, RHD (R)
		673580	(8.) Rubber cover, on battery lead

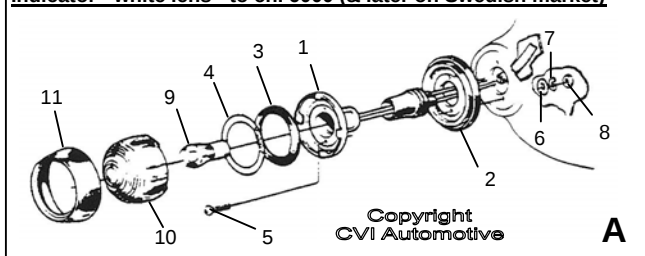
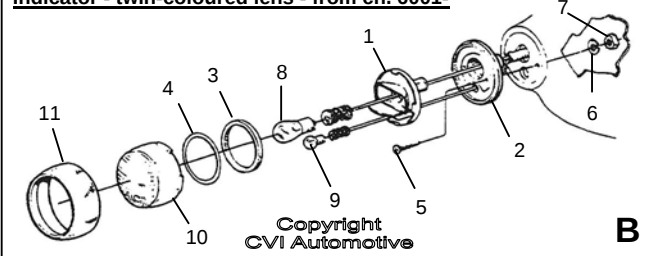
Fuel Injection Wiring Harnesses

(NB. CVI's Injection harnesses come with Volvo-logod rubber muffs (protectors) and correct pin connectors)

683691	Injection harness, 1800E to ch. 32799	2650	943693	Rubber protector, inj. harness, 2-pin
687852	Inj. harness, 1800E ch 32780-37549	Use 683691	945783	Rubber protector, 3-pin
1210099	Injection harness, 1800E ch 37550-, all ES	2650	943695	Rubber protector, 4-pin
	(NB: injection harnesses include rubber protectors)		943690-1	Set of rubber protectors

P1800 Headlamp assemblyCopyright
CVI AutomotiveCopyright
CVI Automotive

<u>Part#</u>		<u>Part#</u>	
1207412	(1.) Headlamp bowl, <u>genuine</u> (incls. 2, 3, 4, 5)	277730	(18.) Bulb (std.) for old-style assymetric lamps
1207412P	(1a.) Headlamp bowl, <u>plastic</u> (incls. 2, 3, 4, 8)	R12 (60/55W)	H4 bulb, for old-style assymetric lamps
668076	(2.) Adjuster screw	240147	(19.) Spring brace
668069	(3.) Plastic nut	1212963	(20.) Headlamp insert, H4 (gen. LHD) (flat glass)
668078	(4.) Spring (for bowl)	1212962-R1	(22.) H/lamp insert, H4, RHD (flat glass)
668072	(5.) Retainer clip	240148	(23.) Rubber cover
668077	(6.) Spring	963187	(24.) Halogen H4 bulb, for current style h/lamps
665041	(7.) Gasket, behind headlamp bowl	668073-1	(25.) Headlamp cable (P1800/S) (bullet type)
668075	(8.) Headlamp inner bowl	668073-2	(26.) Headlamp cable (E/ES) (parallell spades)
FK-013	(9/10) Fitting kit, bowl to wing (& to ring 664285)	668073-3	(27.) H'lamp cable (E/ES) (perpendicular spades)
665040	(12.) Headlamp rim	665330	(28.) Grommet for cable (R)
191380	(13.) Headlamp rim screw	664486-1	Headlamp (LHD), 1961-1969 (compl.) R 1-11, 13, 14, 16, 19, 20, 23, 24, 25
668079	(14.) Chrome headlamp retainer rim	664486-2	Headlamp (LHD), 1970-1973 (compl.) R 1-11, 13, 14, 16, 19, 20, 23, 24, 26 or 27 (state), 28
955118	(16.) Screw for retainer to inner dish (3 per h/l) (proper old-style genuine)	664285	(29.) Reinforcing ring (attached to ins. of wing)
241067	(17.) Headlamp insert (Bosch assymetric, LHD)	668675	Foot dipper switch (repls. 664487)
240518	(17a.) Headlamp insert (Lucas assymetric, RHD)	1307991	Relay, for headlamp dip <u>via indicator switch</u>

Indicator (Turn-signal) Lamps, Volvo P1800**Indicator - white lens - to ch. 6000 (& later on Swedish market)****Indicator - twin-coloured lens - from ch. 6001-**

<u>Part#</u>		<u>Part#</u>	
CVI-1801	(1.) Bulbholder, early, all-white lens (1 bulb)	CVI-1802	(1.) Bulbholder, late, white/yellow (2 bulbs)
664592	(2.) Rubber seal behind indicator	668200	(2.) Rubber seal behind indicator
665043	(3.) Seal ring	665043	(3.) Seal ring
665044	(4.) Slip ring	665044	(4.) Slip ring
192010-S	(5.) Special fixing screw	192010-S	(5.) Special fixing screw
940090	(6.) Washer	955918	(6.) Lock washer
955918	(7.) Lock washer	955780	(7.) Nut
955780	(8.) Nut	277724	(8.) Bulb, indicator (indicator)
277728	(9.) Bulb	277705	(9.) Bulb, parking light (parking light)
664590	(10.) Lens (all-white)	668196	(10.) Lens (amber/white) (R)
664589	(11.) Chrome rim (R)	673509	(10.) Lens (all-amber) (USA/Can)
		664589	(11.) Chrome rim (R)
664576	Indicator lamp, complete, all-white (R)	668195	Indicator lamp, complete, twin colour R

REAR LIGHTS, P1800/1800S/1800EPart#

- 664496 (1.) Rear lens, all-red (USA to '69, others to '63)
 668399 (2.) Rear lens, red/amber (1964-1972)
 192020 (3.) Screw for lenses above (chromed)
 658833 (4.) Rubber sealing ring for screw
 664498 (5.) Sponge gasket, under lens
 1212714 (2-5) Taillamp lens (red/amb) w. screws & seals

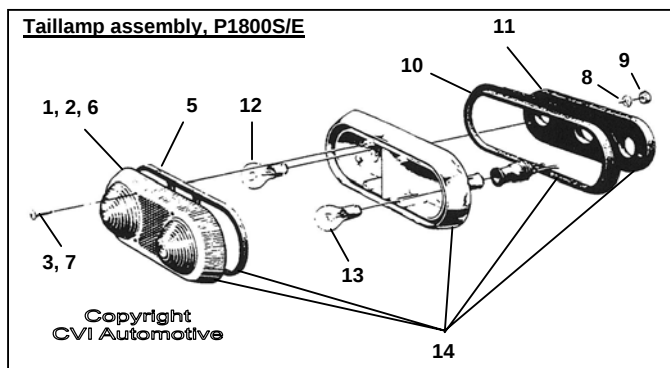
- 682906 (6.) Taillamp lens, 1800E all-red USA.
 946227 (7.) Screw for 1800E lens

Call
 Call

- 940090 (8.) Washer
 955918 Spring washer
 955844 (9.) Nut

- 665046 (10.) Gasket, lamp base to body
 664505 (11.) Sponge seal behind lamp base (4/car)
 277728 (12.) Bulb, stop & parking light

Call

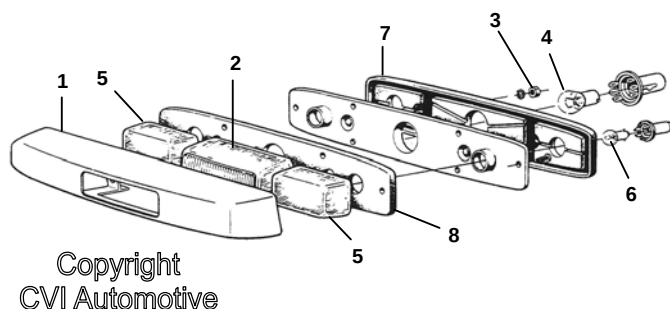


- 277724 (13.) Bulb, indicators
 664491 (14.) Stop & taillamp (with all-red lens -'69)
 668400 (14.) Stop & taillamp (with 2-colour lens -'72)

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NUMBER -PLATE LAMP (P1800S/E)

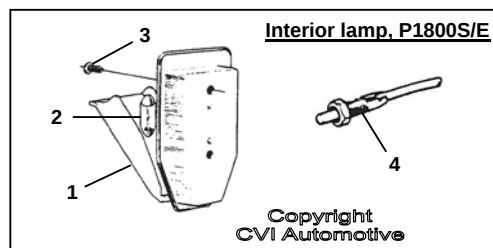
Number-plate lamp assembly, P1800 (from chassis 4200 on)

Part#

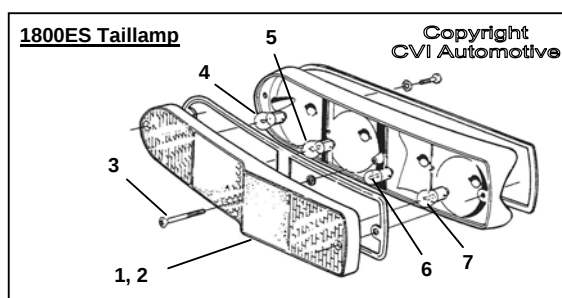
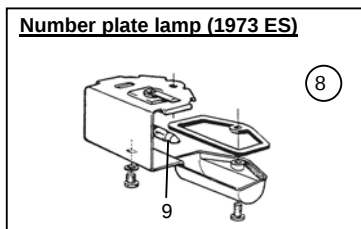
- 665450 Chrome housing, to ch 4199 (R)
 668122 (1.) Chrome housing (from ch. 4200-) (R)
 955844 (3.) Nut
 277724 (4.) Bulb, reversing lamp
 277705 (6.) Bulb, no. plate lamp
 668116 (7.) Rubber seal, lamp-to-body
 668114 (8.) Sponge seal between lens & bulb holder
 656086 Rear reflector (Swedish market only)

INTERIOR LIGHTS, VOLVO P1800Part#

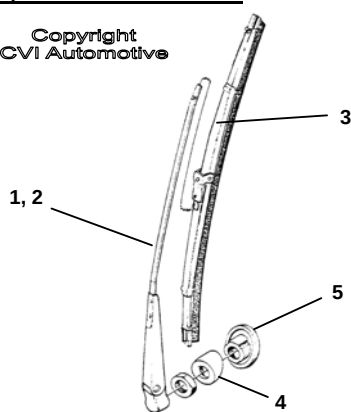
- 668418 (1.) Lens (later type)
 277713 (2.) Bulb
 955118 (3.) Base attachment screw
 664512 (4.) Door pillar switch (spring-loaded) (R)
 955847 Nut
 665848 (5.) Electric lead to door pillar switch

REAR LIGHTS, VOLVO 1800ESPart#

- 686965 (1.) Taillamp lens, all ES (lh)
 686966 (2.) Taillamp lens, all ES (rh)
 956061 (3.) Screw (3 per lens)
 277721 4, 5, 7 Bulb, indicator/stop-light/reverse light
 277707 (6.) Bulb, rear light

Number plate lamp (1973 ES)

- 1214220 (8.) Number plate lamp, 1800 ES 1973
 277713 (9.) Bulb, number-plate lamp

Wiper arm & blade '61-'71Copyright
CVI Automotive**Part#**

- 665636 (1.) Wiper arm, lh ('61-'71) (polished stainless)
 665637 (2.) Wiper arm, rh ('61-'71) (polished stainless)

- 665638-1 (3.) Wiper blade ('61-'71) (R)
665636/7/8-1 Wiper set: 2 arms + 2 blades ('61-'71) R

- 685696 Wiper arm (lh), 1971-1972
 685697 Wiper arm (rh), 1971-1972
 685709 Wiper blade, 1971-1972

- 1213266 Wiper arm, lh & rh, 1973
 1213268 Wiper blade, 1973

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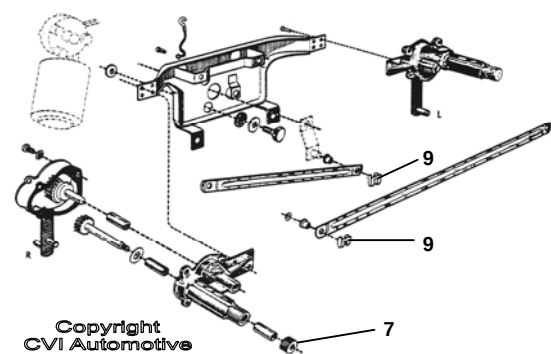
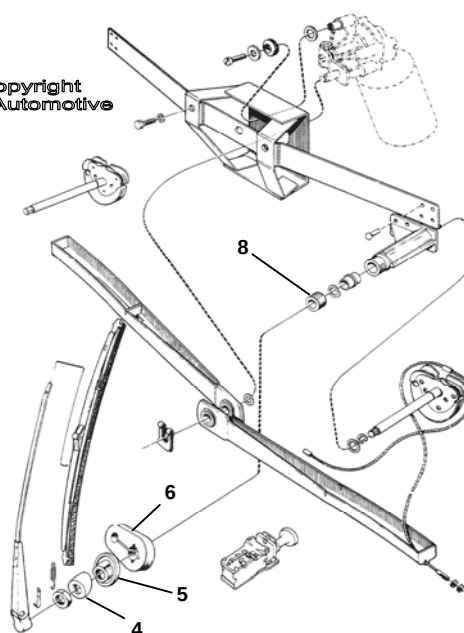
- 664607 (4.) Chromed sleeve under wiper spindle
 669796 (5.) Rubber seal, under chrome
 660397 (6.) Sponge seal, for wiper box

Hubs for wiper arm attachment to spindle:**Part#**

- 654460 (7.) Hub (with splines), for SWF/Autolite (6 mm)
 671911 (8.) Hub (with splines), for Electrolux (8 mm)
 94641 (9.) Lock washer

Wiper mechanism, overhauled

Call

Early wiper system, Volvo P1800 (Autolite/Robo)**Later wiper system (Electrolux), from ch. 14600-**Copyright
CVI Automotive**Windscreen Washers, Volvo P1800****Part#**

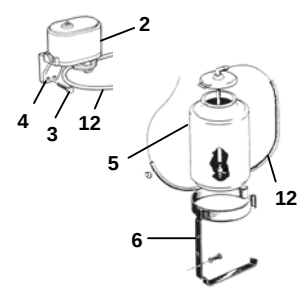
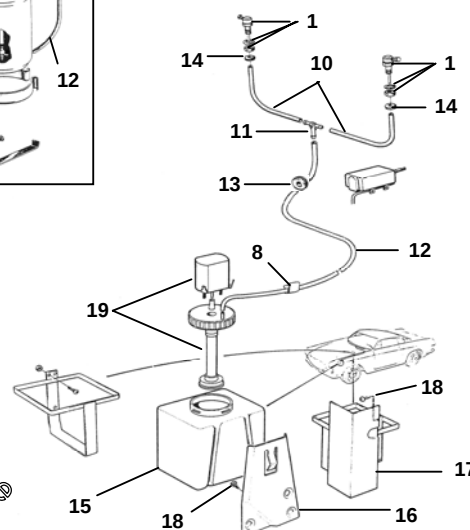
- 668066 (1.) Washer jet (all models)
 661324 (2.) Washer motor (to chassis no. 23599)
 955636 (3.) Screw (3 per pump) (to ch. 7984)
 955512 (3.) Screw (3/pump, ch. 7985 - 23599)
 940155 (4.) Lock washer
 343188 Seal, for repair of old pump 661324
 343378 Seal ring, for repair of old pump 661324
 666977 (5.) Washer bottle (genuine, w. lid, angle pipe)
 659809 (6.) Clamp for genuine bottle

- 666977 (1,5)-1 Wash bottle/clamp (larger diameter than orig)
 663641 (7.) Angle pipe, from bottle top
 667352 (8.) Non-return valve
 192248 (9.) Clip
661324-1 Washer set: 661324 + 666977
661324-2 Washer set: 661324 + 666977 (1,5)-1
 192580 (10.) Plastic hose
 659248 (11.) Three-way union
 192581 (12.) Plastic hose
 40136 (13.) Rubber grommet, early (1 per car)
 665038 (14.) Rubber grommet, later type (2/car) (R)

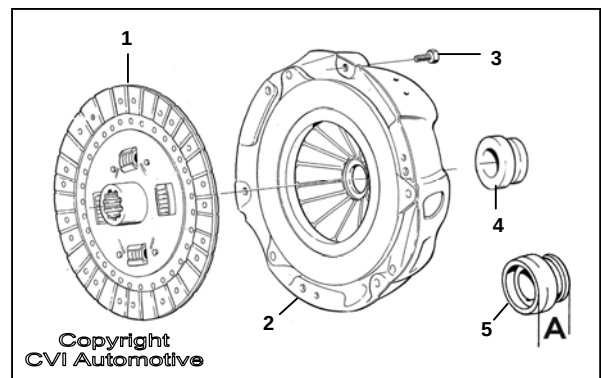
from ch. no. 23600-

- 671723 (15.) Water bottle (later square type) (genuine)
 671723-1 (15.) Water bottle (later square type) (repro.)
 672408 (16.) Bracket for later bottle (to 1969)
 683487 (17.) Bracket (LHD from 1970)
 955137 (18.) Screw (for both brackets)
 688400 (19.) Washer pump (from ch. no. 23600-)

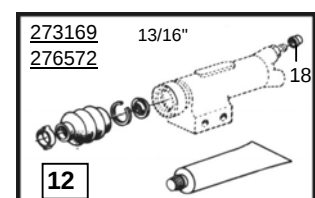
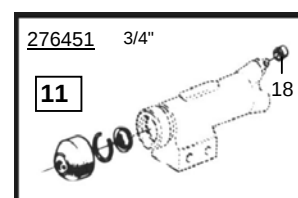
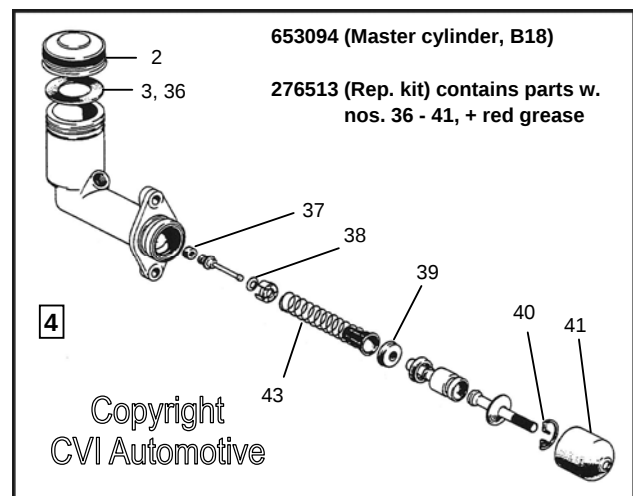
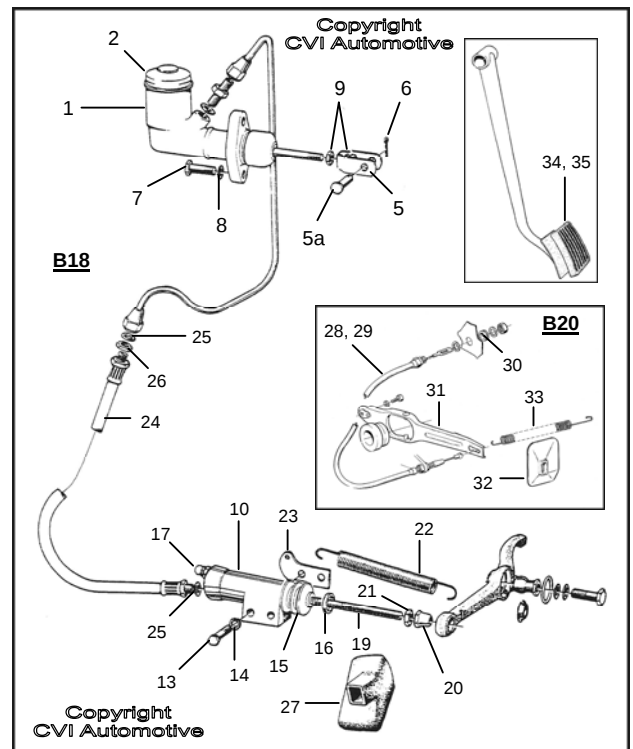
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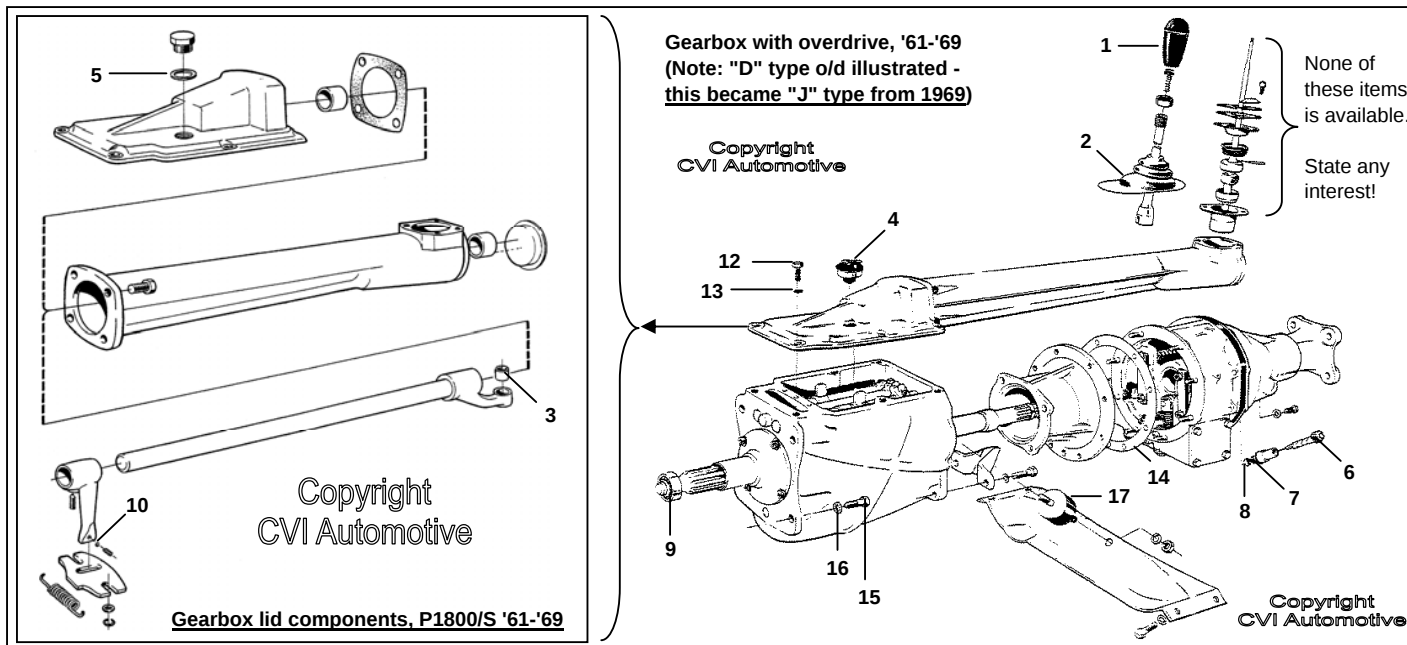
System to ch. nr. 23599**Windscreen Washers, Volvo P1800**

Part#	F&S = Fichtel & Sachs	B&B = Borg & Beck
1377323	(1.) Friction plate (current F&S clutch)	
1220795	(2.) Pressure plate (F&S)	
940135	(3.) Bolt	
380569	(4.) Release bearing for above (Volvo/Sachs gen)	
672122	(5.) Rel. brng, B&B clutches ('66-) (A=43mm)	
271263	Clutch kit (genuine F&S) (incls. 1 and 2) (Use bearing 380569 with this kit)	
11009	Support bearing, for gearbox input shaft (R)	
1218634-S	Crankshaft seal kit (modern oil seal type)	

**CLUTCH HYDRAULICS (B18): CLUTCH CABLE (B20)**

Part#			
653094	(1.) Master cylinder	(R)	
656479	(2.) Filler cap	(in original aluminium)	
656480	(3.) Seal, under lid	(included in repair kit)	
276513	(4.) Repair kit, master cylinder	(genuine)	
276513-1	(4.) Repair kit, master cylinder	(R)	
672917	(5.) Yoke, on pushrod (renew if holes are oval)		
913128	(5a.) Clevis pin		
907824	(6.) Split pin		
940135	(7.) Bolt		
955949	(8.) Lock washer		
955847	(9.) Nut		
669782	(10.) Slave cylinder, B18 (3/4") <u>Girling</u> (-1964)	Buy 673030	
276451	(11.) Repair kit for 669782	(genuine)	
276451-169	Repair kit for both 3/4" & 13/16" (36-39+15)		
673030	(10.) Slave cylinder, B18 13/16" ('65-) (R)	Buy 273169	
276572	(12.) Repair kit, 13/16" for cylinder 668365 (gen.)		
273169	(12.) Repair kit, 13/16" for cylinder 673030 (gen.)		
276451-169	Repair kit for both 3/4" & 13/16" (36-39+15)		
955526	(13.) Bolt		
955921	(14.) Spring washer		
673034	(15.) Rubber dust cover (fits all, but std. from '67-)		
673035	(16.) Lock ring for dust cover		
656455	(17.) Bleed nipple for slave cylinder		
656456	(18.) Rubber cover on bleed nipple		
673032	(19.) Pushrod (with nos. 15. & 16.)		
653433	(20.) Adjuster nut		
955847	(21.) Lock nut		
653941	(22.) Return spring, B18		
657894	(23.) Fäste för retur fjäder		
665254	(24.) Flexi hose		
940147	(25.) Copper gasket		
940153	(26.) Nut		
663994	(27.) Dust cover, B18		
1206205-1	(28.) Clutch cable, B20 (LHD)	(R)	
1206206	(29.) Clutch cable, B20 (RHD)	(genuine)	
677056	(30.) Bush	Call	
677431	(31.) Clutch fork (B20)	(ref: 1212189)	
677465	(32.) Rubber dust cover, B20		
677531	(33.) Return spring, B20		
653238	(34.) Pedal rubber (B18, B20 to ch -30000) (R)		
666176	(35.) Pedal rubber (B20 from ch. 30001-) (R)		
669950	(43.) Return spring, clutch master cylinder		

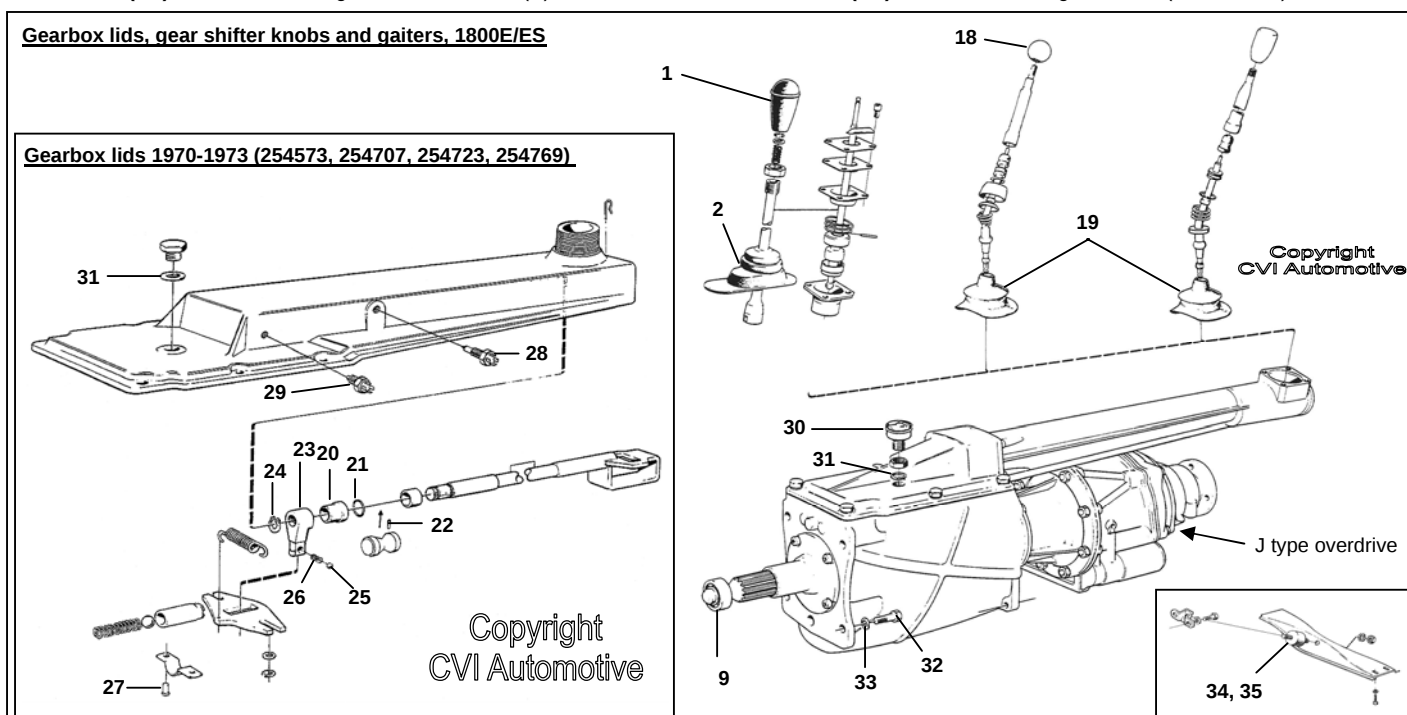




Part#	1961-1969	Part#	1970-1973
662068	(1.) Gear knob, to ch. 30000	680243	(18.) Gear knob, 1800E, ES
657889	(2.) Gear lever gaiter, to ch. 30000	681560	(19.) Gear lever gaiter, 1800E, ES
380311	(3.) Bushing	381164	(20.) Bushing
662292	(4.) Overdrive inhibitor switch + reverse switch	943644	(21.) O-ring
11996	(5.) Copper washer	951946	(22.) Tensioner pin (Lid 254707 only)
380305-1	(6.) Speedo pinion gear, 61-69 (without shaft)	380753	Speedo pinion, B20 (see J type o/d)
191117	(7.) O-ring	381252	(23.) Pin
380192	(8.) Oil seal for speedo cable input	951671	(24.) Circlip
11009	(9.) Pilot bearing	31449	(25.) Ball
31449	(10.) Ball	381178	(26.) Spring
956570	(11.) Bolt	952517	(27.) Rivet
940135	(12.) Bolt	1212591	(28.) Switch, 2-pin (Lid 254707 only)
190819	(13.) Spring washer	381251	(29.) Switch, 3-pin (Lids 254723/769)
380186	(14.) Gasket	662292	(30.) Overdrive inhibitor switch + reverse switch
956601	(15.) Allen bolt	11996	(31.) Copper washer
940108	(16.) Lock washer	956601	(32.) Allen bolt (NOT M410)
1221967	(17.) Gearbox mounting, for M41 (R)	940147	(33.) Lock washer (NOT M410)
		1221967	(34.) Gearbox mounting, for M41 (R)
		683711	(35.) Gearbox mounting, for M410 (1800E 1971)

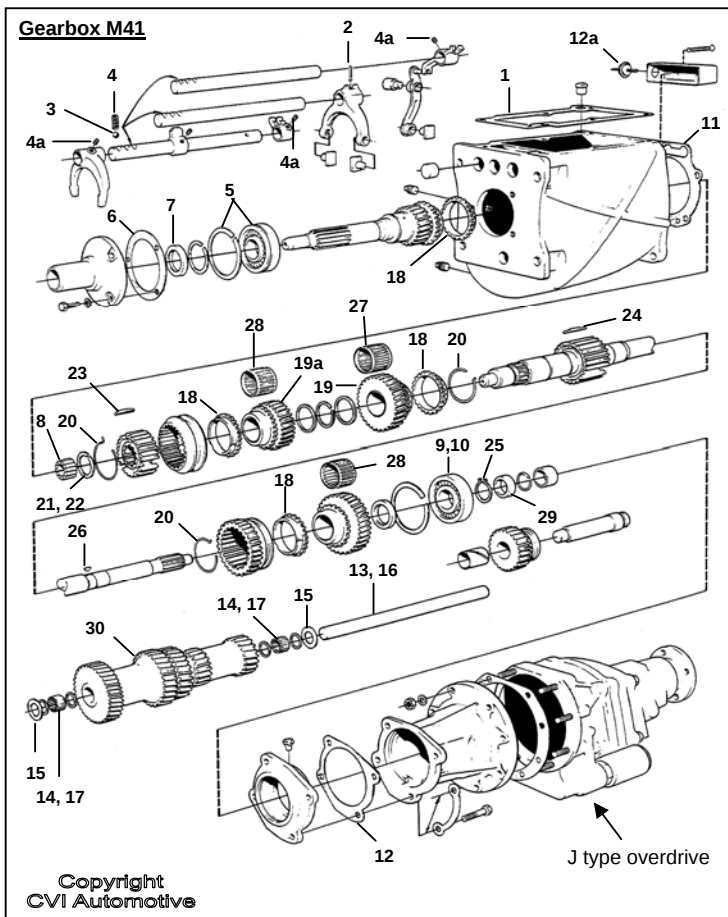
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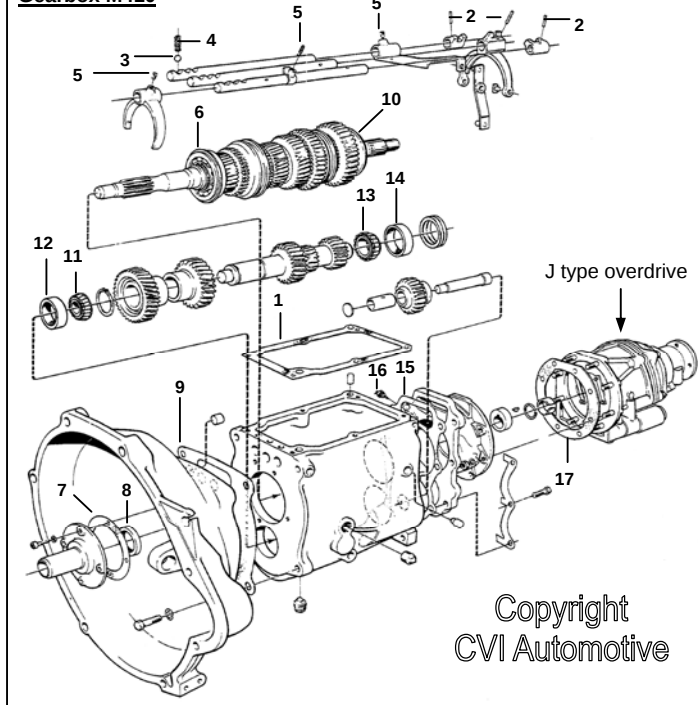
Gearbox lids, gear shifter knobs and gaiters, 1800E/ES**Gearbox lids 1970-1973 (254573, 254707, 254723, 254769)**

Part#

- 381107 (1.) Cork gasket, under lid
- 951965 (2.) Locking pin, middle selector fork
- 67089 (3.) Ball, for locking gear in position, on selector
- 87972 (4.) Spring, above ball
- 656553 (4a.) Lock screw
- 11145 (5.) Bearing, on input shaft
- 656505 (6.) Gasket (also known as 380914)
- 191685 (7.) Front oil seal
- 181120 (8.) Needle bearings for input shaft (14/box)
- 11013 (9.) Rear bearing M41 ('68)
- 11024 (10.) Rear bearing M41 ('69-)
- 380800 (11.) Gasket (380128/380616)
- 380446 (12.) Gasket, rear housing/spacer (M41)
- 275416 Gasket set, M41 (1, 6, 7, 11, 12 + more)**
- 380360 (12a.) Switch, reverse gear (late M41)
- 380157 (13.) Countershaft for laygear (to 1969)
- 19567 (14.) Needle bearings laygr (48/car) (to 1969)
- 656551 (15.) Thrust washer, laygr. (2/car) (to 1969)
- 380808 (16.) Countershaft for laygear (1971-)
- 183498 (17.) Needle bearing, laygear (42/car) (1971-)
- 656138 (18.) Synchronising cone
- 380174 (19.) Gear, 2nd
- 380619 (19a.) Gear, 3rd
- 86713 (20.) Clamping ring for locating key
- 191498 (21.) Snap ring (thickness 2.1)
- 191499 (22.) Snap ring (thickness 2.2)
- 656514 (23.) Locating key (3 per box)
- 380141 (24.) Locating key (3 per box)
- 190687 (25.) Circlip (thickness 2.25)
- 191882 (26.) Key
- 181330 (27.) Needle bearing
- 181331 (28.) Needle bearing
- 380652 (29.) Cam
- 380894 (30.) Laygear (very late M41)



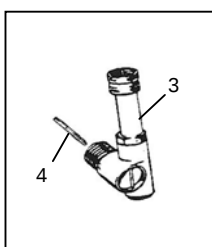
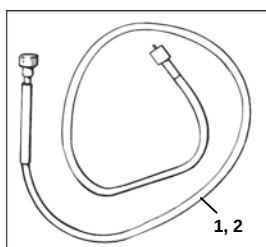
380383-S Close-ratio gear set, for M40/M41 (for competition use)

GEARBOX M410**Gearbox M410**

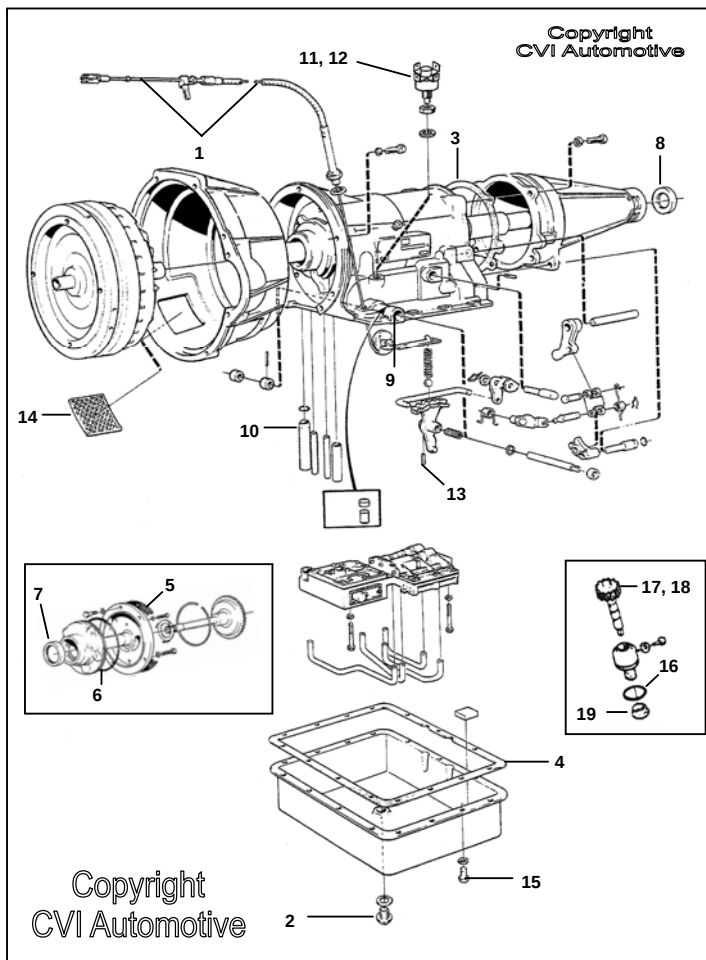
Most parts are now unobtainable for this gearbox: if you are interested in seeing any items re-made, please state which ones, preferably with Volvo part number. SI means "state interest"

Part#

- 381107 (1.) Cork gasket, under lid
- 951965 (2.) Locking pin
- 67089 (3.) Ball
- 381182 (4.) Spring
- 656553 (5.) Lock screw
- 11108 (6.) Bearing on input shaft
- 381009 (7.) Gasket (Not available)
- 191685 (8.) Front oil seal
- 183317 Needle bearings, input shaft
- 381051 (9.) Gasket (Not available)
- 183573 (10.) Rear bearing (Not available)
- 183625 (11.) Bearing cone } Laygear (Not available)
- 183626 (12.) Bearing cup } (Not available)
- 183628 (13.) Bearing cone } (Not available)
- 183629 (14.) Bearing cup }
- 381146 (15.) Gasket
- 381030 Synchronising cone
- 656514 Locating key (3 per box)
- 380141 Locating key (3 per box)
- 381044 (16.) Reversing light switch
- 380618 (17.) Gasket
- 683711 Gearbox mounting, for M410 (1800E 1971)

SPEEDOMETER CABLES, SPEEDO PINIONS, ANGLE BOX

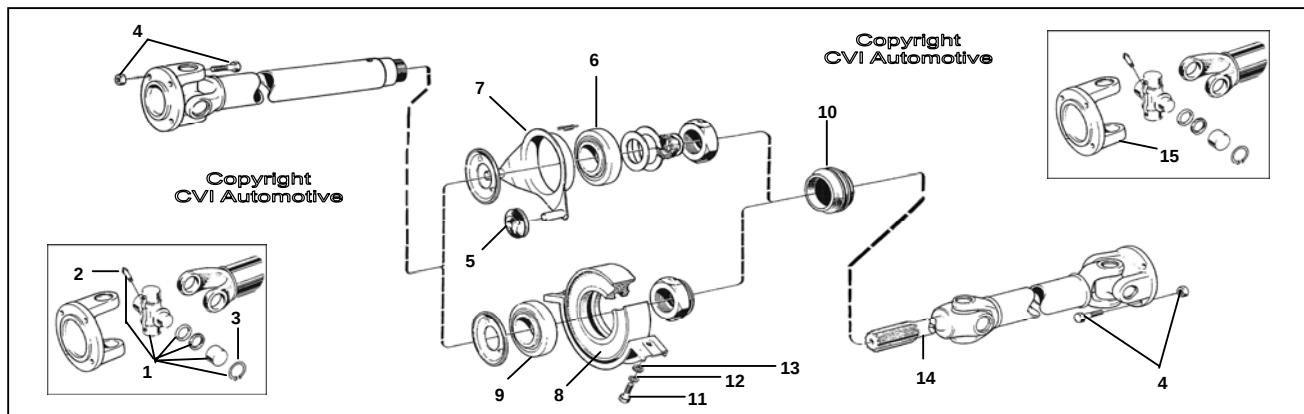
- 668169 (1.) Speedometer cable, all LHD (+ RHD 1970-)
- 668166 (2.) Speedometer cable, RHD 1961-1969
- 88273 Rubber grommet, on cable (from ch. 6001-)
- 666756 (3.) Angle box (with drive pin 666974)
- 666974 (4.) Drive pin, from angle box
- 380305-1 Speedo pinion (B18) (without shaft)
- 380753 Speedo pinion, B20 (with shaft)



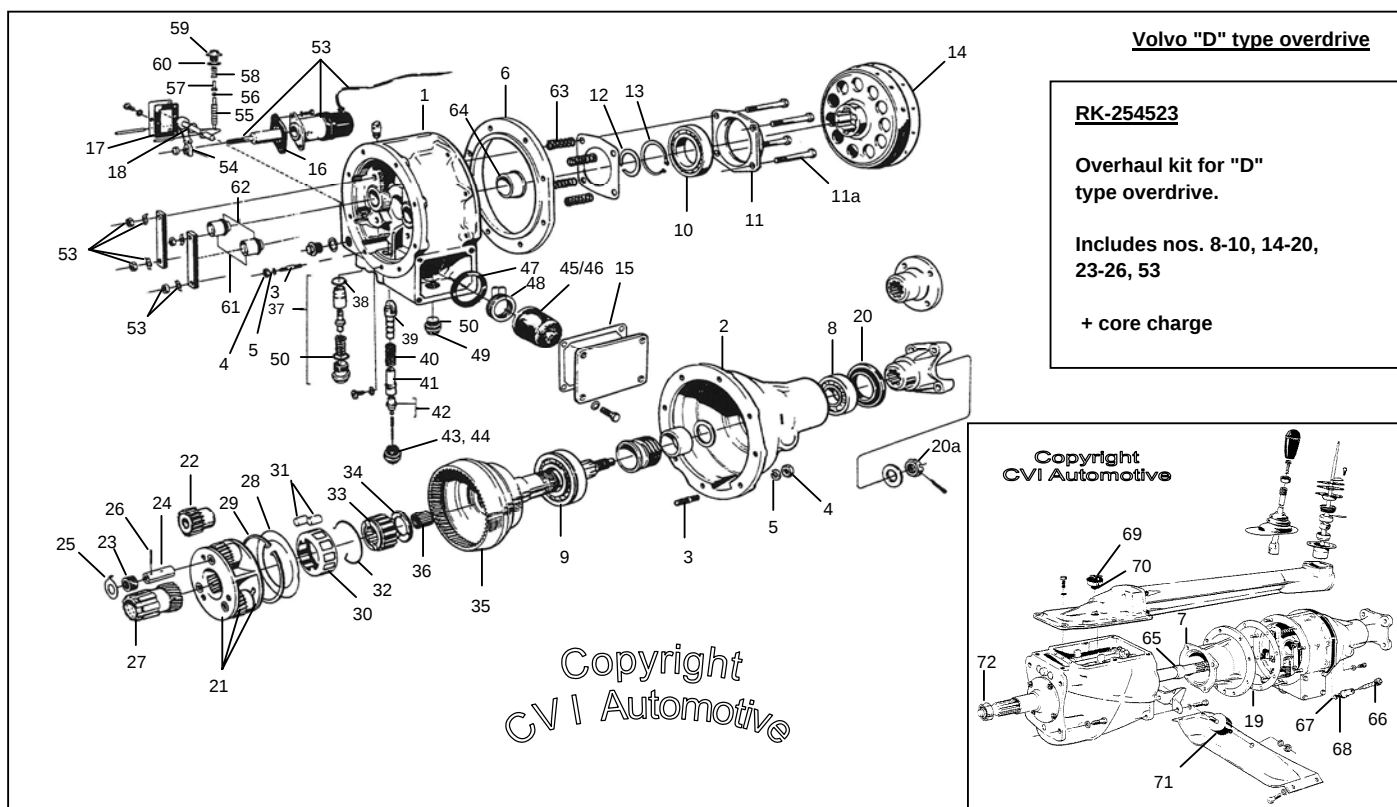
235985	(1.) Kick-down cable, for automatic gearboxes	
1220601	Torque converter, <u>exchange</u> (old 235503)	
235859	(2.) Oil drain plug	
235858	(2a.) Washer for oil drain plug	
235729	(3.) Gasket, tail housing to main housing	See 276502
235716	(4.) Sump gasket	See 276502
235528	(5.) Gasket, behind oil pump body (rear)	See 276502
276502	Gasket set	
235522	(6.) Large O-ring	See 276501
276501	Rubber and seal ring kit	
235517	(7.) Oil seal, front	
235728	(8.) Oil seal, rear	
235511	(9.) Oil seal	
235705	(10.) Tube front pump inlet	
273432	Spring & circlip set	
276504	Thrust washer kit	
273222	Spring kit, valve bodies assembly	
235512	(11.) Inhibitor switch, 4-pin	
1220558	(12.) Inhibitor switch, 6-pin	
235845	(13.) Slotted spring pin	
235814	(14.) Stone guard	
955523	(15.) Screw	(15 per gearbox)
191117	(16.) O-ring	
380164	(17.) Speedo drive gear, 1800E -ch 37549	
380861	(18.) Speedo drive gear, 1800E ch 37550-, all ES	NLA
380192	(19.) Oil seal for speedo cable input	
662711	Gearbox mounting, BW35	
669843-1	Brake pedal rubber, automatic cars (R)	

PROPSHAFT

Part#	B18B and B20B/F	Part#	B20E
672037	(1-3.) Universal joint, <u>greasable</u> (GKN genuine)	231311	(1.) Universal joint, B20E (R)
192554	(2.) Grease nipple	24383	(3.) Circlip
118006	(3.) Circlip		
1217606	Universal joint, non-greasable (R)	273977	(4.) Fitting kit for one 1 flange, B20E
273202	(4.) Fitting kit for 1 flange		
658653	(5.) Suspension bush (2/car) (1961-1966)	686668	(8.) Rubber gaiter for bearing (R)
181252	(6.) Support bearing (1961-1966)		
658516	(7.) Bearing retainer (1961-1966)	183265	(9.) Support bearing (R)
675367	(8.) Bearing support rubber (1967-1969)	683537	Support spring under rubber
686352	(8.) Bearing support rubber (B20F)	678824	(10.) Rubber seal
181549	(9.) Support bearing (1967-1973)		
675587	(10.) Rubber seal	955523	(11.) Bolt
955523	(11.) Bolt	955921	(12.) Spring washer
955921	(12.) Spring washer	955894	(13.) Washer
955894	(13.) Washer	942402	(11.) Bolt (later type)
656766	(14.) Yoke	231312	(14.) Yoke
		231313	(15.) Companion flange, B20E

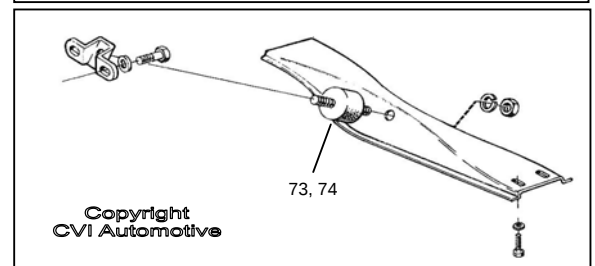
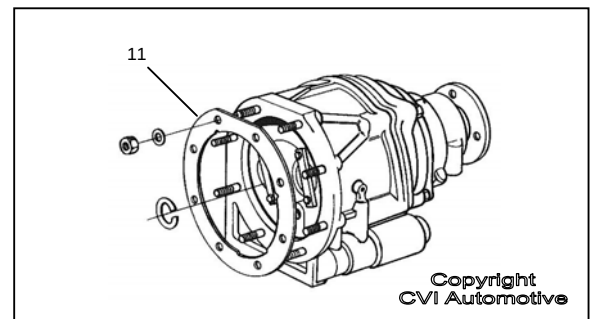
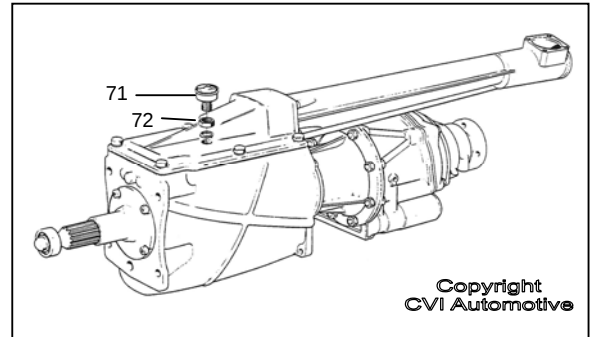
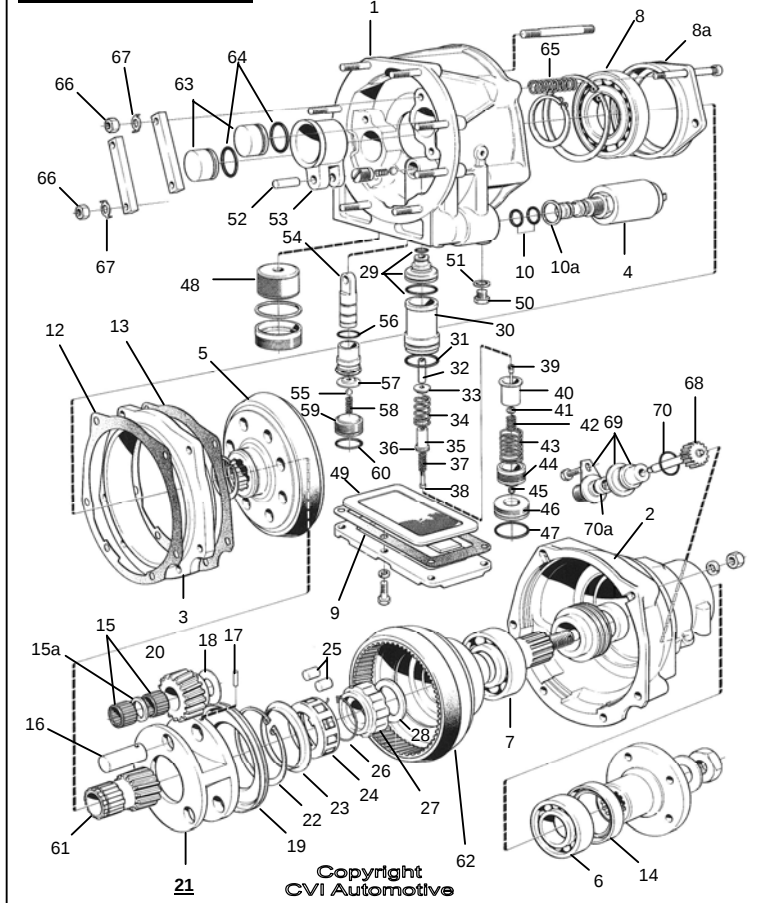


380250	(1.)	Main casing	(early type only)	380411	(35.)	Annulus (used only)	Call
380251	(2.)	Rear casing		380410	(36.)	Annulus spigot bearing	
380293	(3.)	Pin stud	(40 mm) (6 per o/d)				
380294		Pin stud	(30 mm) (7 per o/d)	380347	(37.)	Relief valve (body/plunger/spring/plug/ring)	
380296		Pin stud	(36 mm) (2 per o/d)	380298	(38.)	O-ring, on relief valve	
380297		Pin stud	(28 mm) (1 per o/d)				
380294-1		Pin stud set (complete for 1 overdrive)		380243	(39.)	Oil pump piston, with roller and pin	
955846	(4.)	Nut	(16 per o/d)	380255	(40.)	Spring, for oil pump	
955920	(5.)	Spring washer	(16 per o/d)	380270	(41.)	Sleeve, for oil pump	
				380262 / 38041	(42.)	OP non-return valve (body, ball & spring)	
380258	(6.)	Brake ring					
380183 (380434)	7	Spacer flange between O/D & gearbox	NLA	380243-1		Oil pump (complete, nos. 39-42)	
181063	(8.)	Bearing, rear		380436	(43.)	Plug, for oil pump	
380306	(9.)	Bearing, middle		18820	(44.)	Sealing washer	
380307	(10.)	Bearing, front					
380268	(11.)	Carrier, for front bearing		380274	(45.)	Oil filter, earlier type	
380273	(11a.)	Bolt		380440	(46.)	Oil filter, later type	
380271	(12.)	Circlip		380280	(47.)	Seal	
380300	(13.)	Circlip					
380246	(14.)	Cone clutch, relined	(exchange)	380441	(48.)	Plastic washer set, magnetic, for late filter	
Stom-246		Core charge for cone clutch (refundable)		380282	(49.)	Oil drain plug	
380277	(15.)	Cork gasket, oil filter housing		18820	(50.)	Sealing washer	
380351	(16.)	Cork gasket, solenoid fitment					
380356	(17.)	Gasket, solenoid inspection cover		380617	(53.)	Solenoid	
380291	(18.)	Rubber o-ring, on solenoid lever		380249	(54.)	Operating lever	
380186	(19.)	Gasket, main casing to spacer flange					
380295	(20.)	Oil seal		380415-1		Operating valve set:	(55/56/57/58.)
M41D		Gasket set (with O-rings)		380284	(59.)	Plug, for operating valve	
380100		Gasket set (with O-rings & oil seal)		380290	(60.)	Copper washer	
380309	(20a.)	Nut for companion flange		380275	(61.)	Operating piston	
				380299	(62.)	O-ring, on operating piston	
380404	(21.)	Planet carrier (complete)	(ref: 380245)				
380408	(22.)	Planet gear set	(3 gears)	380247	(63.)	Spring set	
380410	(23.)	Needle bearing in planet gear	(6/car)				
380409	(24.)	Planet shaft	(3/car)	380403	(64.)	Central lubrication bush	NLA
380319	(25.)	Thrust washer	(6/car)	380398	(65.)	Cam (with woodruff key & lock ring)	
380320	(26.)	Lock pin (Mills pin)	(3/car)				
380409/10		Fitting kit for planet gears (23/24/25/26)		380305-1	(66.)	Speedo pinion, gear only (re-use shaft)	
380244	(27.)	Sunwheel		380192	(67.)	Oil seal, at speedo input	
380413	(28.)	Uni-directional clutch retainer		191117	(68.)	O-ring, on speedo pinion bush	
380414	(29.)	UDC circlip					
380259	(30.)	UDC bearing cage (cone)	UDC (compl.)	662292	(69.)	Inhibitor switch, on gearbox lid (4th gear)	
273152	(31.)	UDC roller set		11996	(70.)	Copper sealing washer	
380257	(32.)	UDC clamping ring	(Now 274043D)				
380272	(33.)	UDC inner bearing cone		1221967	(71.)	Gearbox mounting, for M41	(R)
380256	(34.)	Thrust washer		11009	(72.)	Support bearing for gearbox input shaft (R)	



254561	Overdrive unit, type J ('68-'70), <u>new</u>	273135	(29.) Seat with seal, relief valve	See 380778-1
254601	Overdrive unit, type J ('71-'73), <u>new</u>	380747	(30/31.) Sleeve, for relief valve	See 380778-1
		380768	(31.) O-ring	
273133	(1.) Main (front) casing	380779	(32-38.) Piston assembly	See 380778-1
380673	(2.) Rear casing	936-22	(37.) Spring (small)	
380675	(3.) Brake ring	380778	(39-45.) Piston, under 380779	See 380778-1
		380770	(47.) O-ring	
380771	(4.) Solenoid (incl. O-rings)			
380689	(5.) Clutch cone (grey lining) (Exchange!)	380778-1	Relief valve (nos. 29-45 on diagram)	
Stom-689	Core charge for clutch (refundable)	271454	Relief valve (current modified type, w plug)	
11013	(6.) Bearing, rear			
181092	(7.) Bearing, middle	380729	(48.) Oil filter	
380693	(8.) Bearing, front	380719	(49.) Oil strainer	
380694	(8a.) Bearing carrier			
380720	(9.) Gasket, oil sump	380672	(50.) Pressure plug	
380772	(10.) O-ring, on solenoid, small	18665	(51.) Gasket	
380773	(10a.) O-ring, on solenoid, large			
		380721	(52-54) Oil pump piston (with slide and pin)	
		380725	Sleeve, for oil pump	
380618	(11.) Gasket between O/D and gearbox			
380674	(12.) Gasket, in front of brake ring	190611	(55.) Ball	} 273134-1
380676	(13.) Gasket, behind brake ring	380766	(56.) O-ring	
380684	(14.) Oil seal	273134	(57/58.) Seat + spring, non-ret. valve	
M41J	Gasket set (with O-rings)			
		380726	(59.) Plug, incl. O-ring	
380101	Gasket set (with O-rings and oil seal)	380767	(60.) O-ring (loose)	

Volvo "J" type overdrive



380707	(15.) Needle bearing for planetary gear	See kit	380699	(61.) Sunwheel	
380709	(16.) Bearing pin (3/car)	See kit	380679	(62.) Annulus	Call
380763	(17.) Lock pin (3/car)	See kit	6814454	(63.) Operating piston, incl. O-ring (380698)	
380707-1	Fitting kit, compl. planet gr. assembly (incls. nos. 15, 15a, 16, 17, 18)		6814455	(64.) O-ring	380756
380704	(19.) Oil catcher, behind planet gear carrier		273151	(65.) Spring set	
380706	(20.) Planet gear	Call	380887	(66/67.) Lock nut (replaces 955846 & 380303)	
380705	(21.) Planetary carrier (complete) (27%)				
			380753	(68.) Speedo pinion	
380714	(22.) UDC (uni-directional clutch) retaining circlip		380751	(69.) Pinion bearing, + connector, bracket, oil seal	
380713	(23.) UDC oil slinger		380757	(70.) O-ring	
380712	(24.) UDC bearing cage (retainer)		380752	(70a.) Oil seal	
273152	(25.) UDC roller set	} 274043 UDC (complete)	662292	(71.) Inhibitor switch, on gearbox lid	
380257	(26.) Clamping ring		11996	(72.) Copper sealing washer	
380711	(27.) UDC inner bearing cone		683711	(73.) Gearbox mounting, for M410	
380715	(28.) Thrust washer		1221967	(74.) Gearbox mounting, M41 (R)	

Wheel bearings, oil seals, brake drums (P1800/S)Part#

89679 (HD) (7.) Drive shaft NLA
 181217-18118 (8.) Rear wheel bearing
 192550 (9.) Oil seal
 673788 (10.) Gasket (2/wheel)
 673791 (11.) Oil seal, outer (includes felt ring 19246)
 19246 (12.) Felt ring

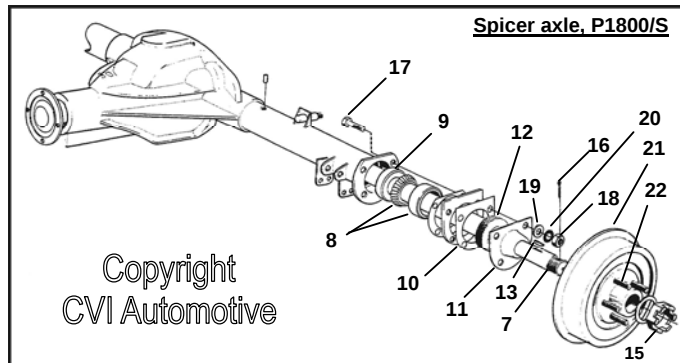
CVI-605 (8-12) Wheel bearing kit (nos. 8-11)

160553 (13.) Key
 153031 (15.) Castellated nut
 191174 (16.) Split pin
 955676 (17.) Bolt
 955848 (18.) Nut
 940097 (19.) Washer
 955950 (20.) Lock washer

FK-009 Fitting kit for 1 brake backplate (17-20.)

Part#

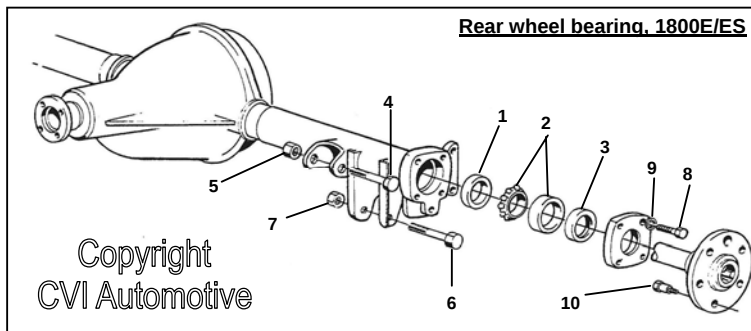
673797 (21.) Brake drum, genuine (with hub)
 654490 (22.) Wheel bolt
 87699 Wheel nut
 9991791R Hub puller, for brake drum

Wheel Bearing, Oil seals (1800E/ES)Part#

383168 (1.) Spacer ring (R)
 384728 (2.) Wheel bearing
 384710 (3.) Oil seal (R)
 273872 (1-3.) Wheel bearing kit (1 wheel)
 (includes items above)

955569 (4.) Bolt, for support stay
 950356 (5.) Nut
 941858 (6.) Bolt, for torque rod
 950377 (7.) Nut

940115 (8.) Bolt
 942336 (9.) Lock washer



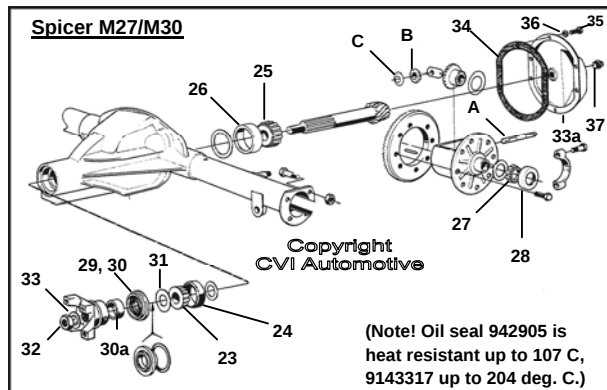
676338 (10.) Wheel bolt (std size)
 676364 (10.) Wheel bolt (oversize)
 688984 Wheel nut (chromed), E/ES NLA

Pinion & Differential carrier bearings: Pinion oil seal (all)Part#

181301-02 Inner cone/outer cup, pinion (frt) (23/24.)
 (1/car)
 181303-04 Inr. cone/outer cup, pinion (rear) (25/26.)
 (1/car)
 181305-06 Inner cone/outer cup, diff (M27) (27/28.)
 (2/car)
 181305-662 Inner cone/outer cup, diff (M30) (27/28.)
 (2/car)
 942905 (29.) Pinion oil seal (original genuine - NBR rubber)
 9143317 (30.) Pinion oil seal (current genuine - Viton)

RH - SPICER Repair sleeve, for sealing surface on pinion

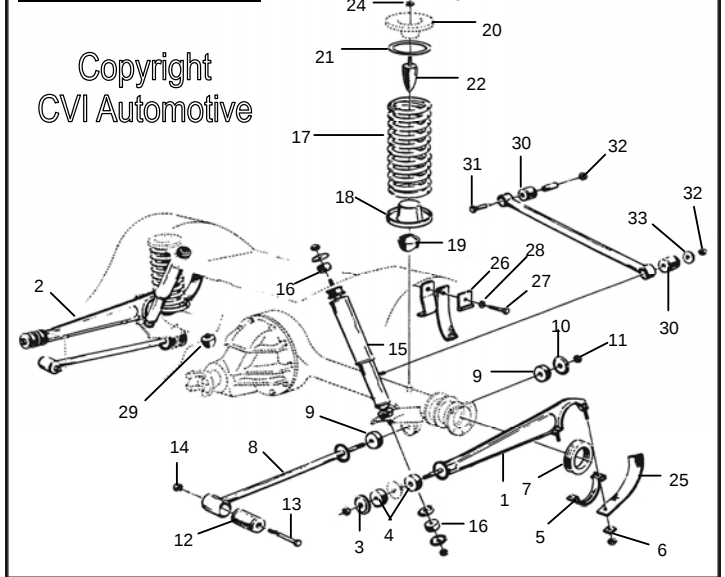
81388 (30a) Dust slinger
 80506 (31.) Oil deflector, behind oil seal
 88726 (32.) Nut for companion flange
 80513 (33.) Washer NLA
 89691 (33a.) Inspection cover
 89254 (34.) Gasket for rear cover



384201 (A) Pivot pin (M30 axles)
 384204 (B) Differential side gear (M30 axles)
 384209 (C) Thrust washer (M30 axles)
 955523 (35.) Bolt for rear cover (10/car)
 942402 (35.) Bolt for rear cover (late) (10/car)
 955949 (36.) Spring washer
 952359 (37.) Oil filler plug

Part#			Part#		
653442	(1.)	Suspension arm, outer lhs (genuine)	955783	(23.)	Nut
653443	(2.)	Suspension arm, outer rhs (genuine)	955922	(24.)	Spring washer
653448	(3.)	Washer	672251	(25.)	Check strap
653448X		Pressed stainless washer on body	89818	(26.)	Shaped washer
653461	(4.)	Front rubber bush (4/car)	940115	(27.)	Bolt
653461HR	(4.)	Front rubber bush (harder rubber) (4/car)	940108	(28.)	Spring washer
653456	(5.)	Clamp	83107	(29.)	Rubber cushion (D = 37)
950394	(6.)	Nut for clamp	663989	(29.)	Rubber cushion (D = 45)
663972	(7.)	Rubber ring around axle	87033	(30.)	Rubber bush, for Panhard rod (genuine)
667581	(8.)	Torque rod (from approx. March '63)	955565	(31.)	Bolt
653168	(9.)	Rear rubber bush (4/car)	950366	(32.)	Nut
653168HR	(9.)	Rear rubber bush (harder rubber) (4/car)	120802	(33.)	Washer
667535	(10.)	Washer			
667535X		Pressed stainless washer on body			
950356	(11.)	Lock nut			
662797	(12.)	Front silentbloc, torque rod			
955568	(13.)	Bolt for silentbloc			
950366	(14.)	Nut (special low nut)			
276553	(15.)	Shock absorber + fittings (2/car)			
BIL AR		Bilstein gas shock, rear			
670129	(16.)	Rubber cushion (NB. Included in 276552/53)			
657843	(17.)	Rear spring (genuine)			
659154	(18.)	Spring seat, lower			
667686	(19.)	Rubber cushion, under spring seat			
668777	(20.)	Spring seat, upper			
659325	(21.)	Rubber insert			
83108	(22.)	Rubber buffer, above spring (genuine)			

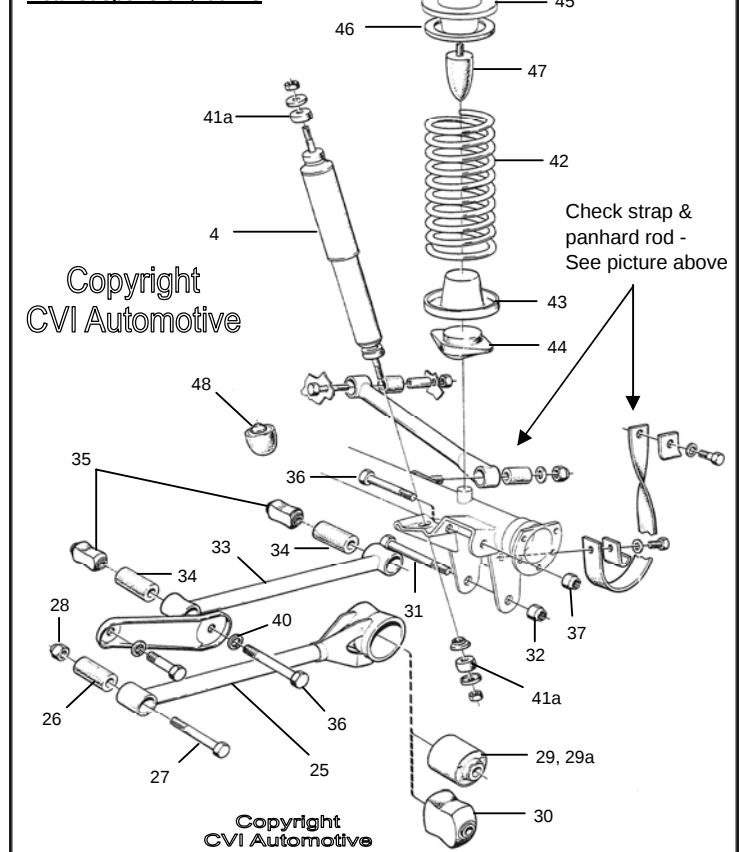
Rear suspension, to 1965



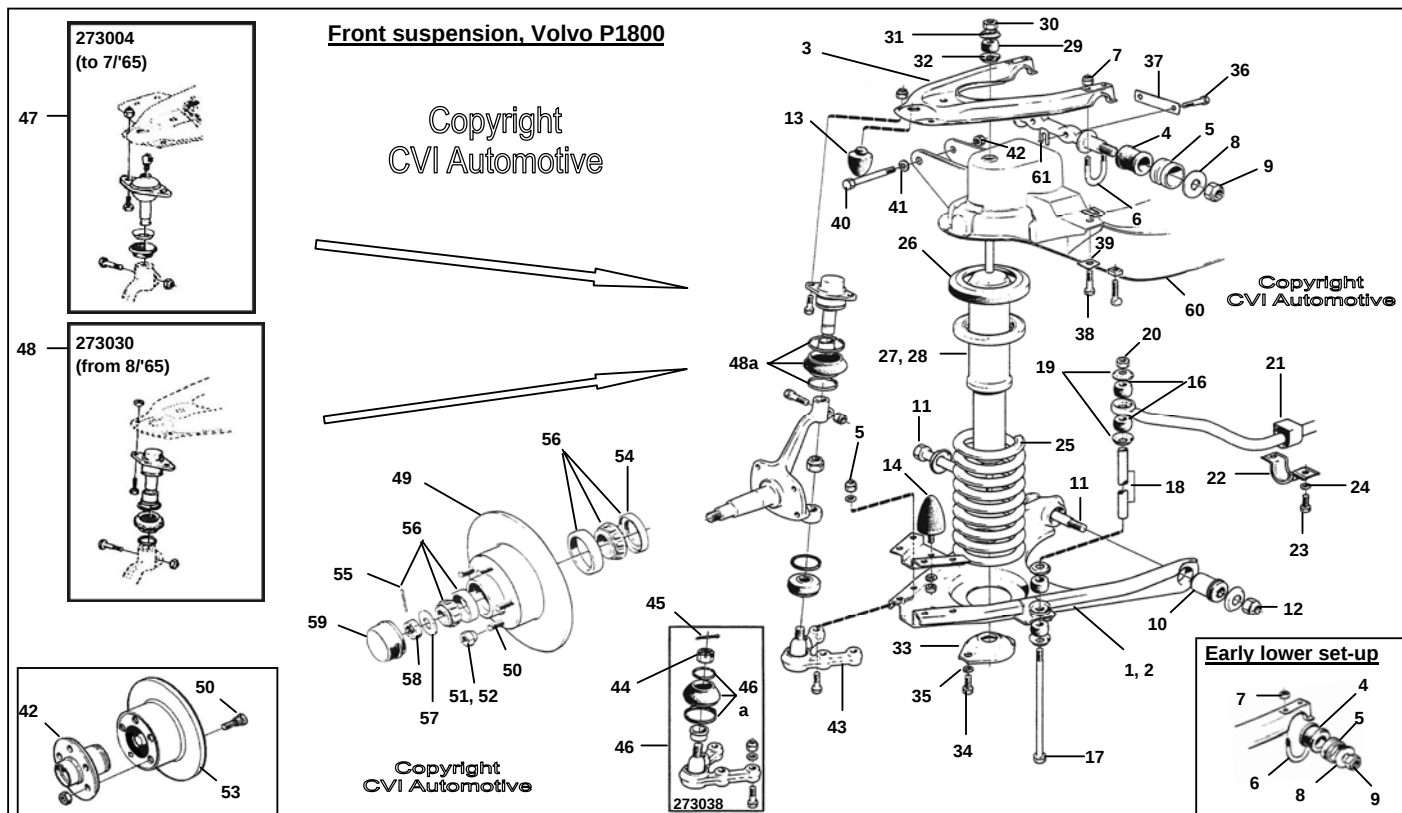
REAR AXLE SUSPENSION, 1966-1973

Part#			
672610	(25.)	Suspension arm (with bushes)	
672609-1	(25.)	Suspension arm, supplied <u>without</u> bushes	
662797	(26.)	Bush, front	
955569	(27.)	Bolt	
950356	(28.)	Nut	
675771	(29.)	Bushing (ch. 16500 - 25668) (proper genuine)	
675771-1	(29a.)	Bushing (ch. 16500 - 25668) (current genuine)	
678887	(30.)	Bushing (ch. 25669-) (R)	
941858	(31.)	Bolt	
950377	(32.)	Nut for 941858	
672616	(33.)	Torque rod	
672226	(34.)	Bush, front & rear (ch. 16500 - 25668)	
678790	(35.)	Bush, front & rear (ch. 25669-)	
955569	(36.)	Bolt for above (front and rear)	
950356	(37.)	Nut	
940280	(40.)	Spring washer	
Panhard rod parts		Same as above	
276553	(41.)	Shock absorber + fittings (2/car)	
BIL AR	(41.)	Bilstein gas shock, rear (2/car)	
670129	(41a)	Rubber cushion (NB. incl in 276552/53)	
657843	(42.)	Rear spring (genuine)	
659154	(43.)	Spring seat, lower	
667686	(44.)	Rubber cushion, under spring seat	
668777	(45.)	Spring seat, upper	
659325	(46.)	Rubber insert	
83108	(47.)	Rubber buffer, above spring (genuine)	
83107	(48.)	Rubber cushion (D = 37)	
663989	(48.)	Rubber buffer for axle (D = 45)	

Rear suspension, '66-'73



<u>Part#</u>			<u>Part#</u>		
671351	(1.)	Lower wishbone (lh)	955550	(36.)	Bolt
671352	(2.)	Lower wishbone (rh)	942942	(37.)	Washer
671440	(3.)	Upper wishbone (from August 1965)	955562	(38.)	Bolt
			672068	(39.)	Washer
87033	(4.)	Rubber bush (lower up to ch# -7999 only)	955572	(40.)	Bolt
653410	(5.)	Sleeve (genuine)	955898	(41.)	Washer
653409	(6.)	U bolt (genuine)	950356	(42.)	Nut
950354	(7.)	Lock nut			
120802	(8.)	Washer	1210298	(43.)	Lower ball-joint
950366	(9.)	Lock nut (special low nut)	190142	(44.)	Castle nut
			907849	(45.)	Split pin
663675	(10.)	Lower inner wishbone bush, ch. 8000-			
192113	(11.)	Bolt for bush (long)	273038	(46.)	Lower ball-joint kit (for one side: incl bolts/nuts)
950357	(12.)	Nut	672792		Rubber cover, for lower ball-joint (with lock rings)
83107	(13.)	Rubber cushion, upper wishbone	273004	(47.)	Upper ball-joint kit, to July 1965
662203	(14.)	Rubber buffer, lower wishbone			<i>(Now in old-style genuine with lubricator nipple on top)</i>
83125*	(16.)	Anti-roll bar bush (8 per car)	273030	(48.)	Upper ball-joint kit (incl fittings+48a), Aug 1965-
191707	(17.)	Bolt for anti-roll bar	672788	(48a.)	Rubber cover, for upper ball-joint (with lock rings)
657841*	(18.)	Spacer tube (must shorten)			
83126*	(19.)	Washer	666525	(49.)	Brake disc -ch# 30000 (genuine, w. hub & bolts)
955826*	(20.)	Nut	657874	(50.)	Wheel bolt (included on complete disc)
*273239-1		Anti-roll bar kit, for 1 side (15.-19.)	87699	(51.)	Wheel nut
657839	(21.)	Anti-roll bar bush, front (2 per car)	682304	(53.)	Brake disc, 1800E/ES
672217	(22.)	Clamp			See 270733
940114	(23.)	Bolt	88640	(54.)	Inner grease seal
955950	(24.)	Star washer	907849	(55.)	Split pin
			273160	(56.)	Wheel bearing kit (1 wheel) (includes 88640)
653184	(25.)	Spring (genuine)	1161241		Tube of grease (80 g - genuine)
653642	(26.)	Rubber seal, on spacer washer	87464	(57.)	Thrust washer
			153042	(58.)	Nut
276552	(27.)	Shock absorber (incl. nos. 29-32)	87465	(59.)	Grease cap
BIL AF	(28.)	Bilstein front gas shock absorber (2/car)			
670129	(29.)	Rubber cushion, shock absorber fitting	664292	(60.)	Front cross-member, Jensen -ch 7999
955848	(30.)	Nut	670051	(60.)	Front cross-member, 1800S ch 8000-28299
87741	(31.)	Washer	682103	(60.)	Front cross-member, 1800S 1969 + E/ES
89328	(32.)	Washer			
660088		Lower anchorage, early type	654106	(61.)	Adjuster shim, thickness 0,15
672228	(33.)	Lower anchorage, late type	654107	(61.)	Adjuster shim, thickness 0,50
955523	(34.)	Bolt	654105	(61.)	Adjuster shim, thickness 1,00
955949	(35.)	Star washer	658769	(61.)	Adjuster shim, thickness 3,00
			658770	(61.)	Adjuster shim, thickness 6,00



Part#

250085 (ER	(1.)	Steering-box (LHD), 1961-1969	(exchange)	Call
250086 (ER	(1.)	Steering-box (RHD), 1959-1967	(exchange)	Call
250143 (ER	(1.)	Steering-box (LHD), 1968-1970	(exchange)	Call
250144 (ER	(1.)	Steering-box (RHD), 1968-1970	(exchange)	Call

654011	(2.)	Sealing collar, on steering column		
664428	(3.)	Coupling		

114271*	(4.)	Oil seal, lower		
678249*	(5.)	Oil seal, upper (Stefa double-lipped genuine)		
659214	(6.)	Lid	(1961-1969)	
180764	(7.)	Oil filler plug	(1961-1969)	
678240	(6.)	Lid	(1970-1973)	
678241	(7.)	Oil filler plug	(1970-1973)	

656704*	(8.)	Gasket under lid		
85627*	(9.)	Bush for Pitman arm shaft	(2 per box)	
85618	(10.)	Bearing		
85616	(11.)	Bearing cup, upper		
85617	(12.)	Bearing cup, lower		

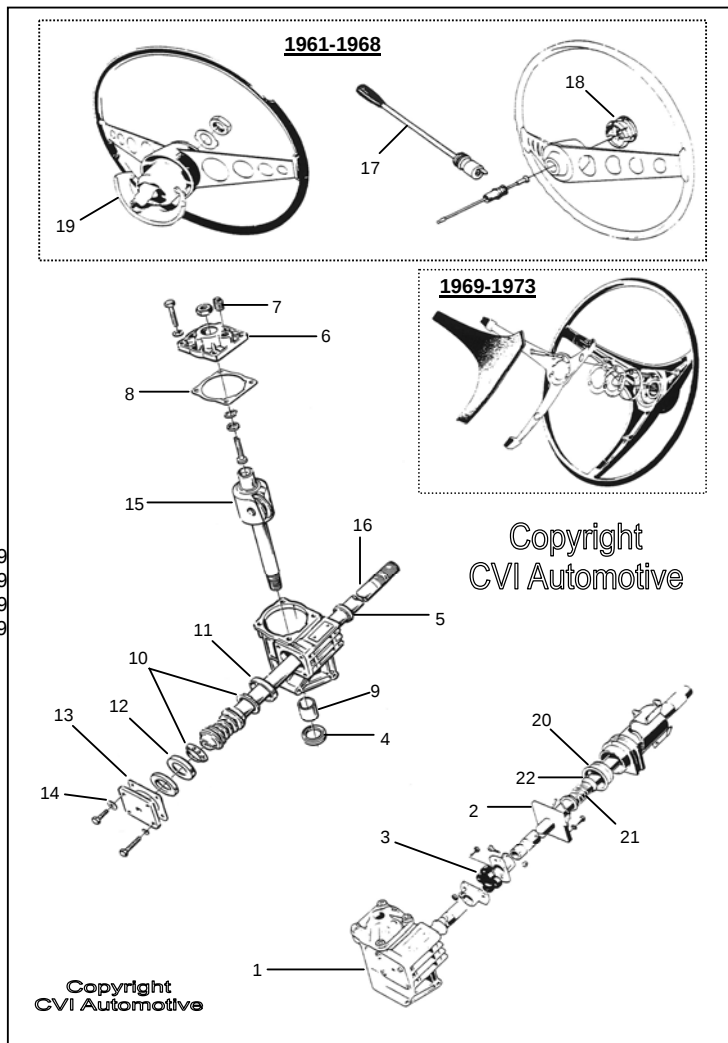
656707*	(13.)	Adjuster shim, 0.10 thickness	Kit 54929	
656708*	(13.)	Adjuster shim, 0.12 thickness	Kit 54929	
656709/10	(13.)	Adjuster shim, 0.15/0.30 thickness	Kit 54929	
190296*	(14.)	Lock washer, with bendable tab (genuine)	Kit 54929	

***54929 Steering-box re-bushing set (complete)**
54929-1 Steering-box set (less shims/tab washers)

662349	(15.)	Pitman arm shaft (LHD)	Call	
662350	(15.)	Pitman arm shaft (RHD)		
662347	(16.)	Steering worm, LHD (up to 1969)	Call	
662348	(16.)	Steering worm, RHD (up to 1969)	Call	
682630	(16.)	Steering worm (1970-1973)	Call	

664478	(17.)	Switch for horn ('61-'64), for overdrive ('65-'69)		
664477-1	(18.)	Horn button (offered without chrome)		

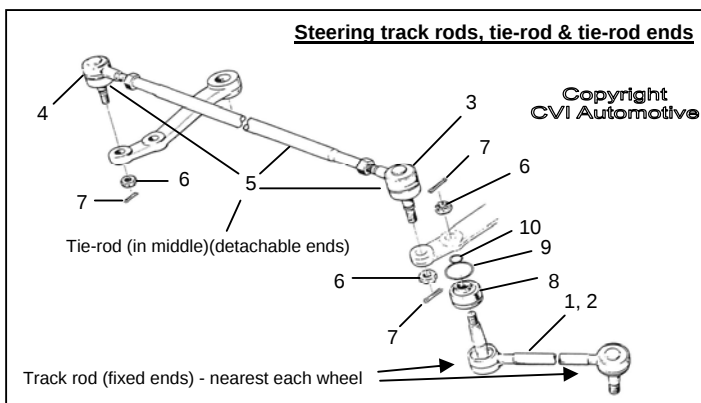
665108	(19.)	Housing for indicator arm		
85611	(20.)	Bearing		
85612	(21.)	Spring		
85613	(22.)	Seat		



STEERING TRACK RODS AND TIE-RODS

Part#

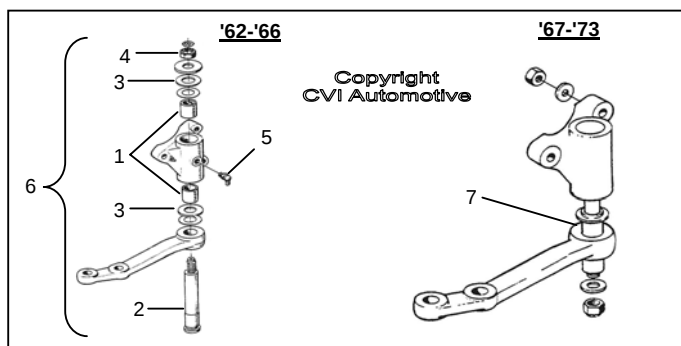
658596	(1.)	Track rod (lhs)		
658597	(2.)	Track rod (rhs)		
658431	(3.)	Tie-rod end, lhs		
658432	(4.)	Tie-rod end, rhs		
660979-1	(5.)	Tie-rod (with tie-rod ends - German-made)		
190573	(6.)	Castellated nut (included on track/tie rods)		
907824	(7.)	Split pin		
670877	(8.)	Rubber dust cover, with lock rings 9/10		



IDLER ARM

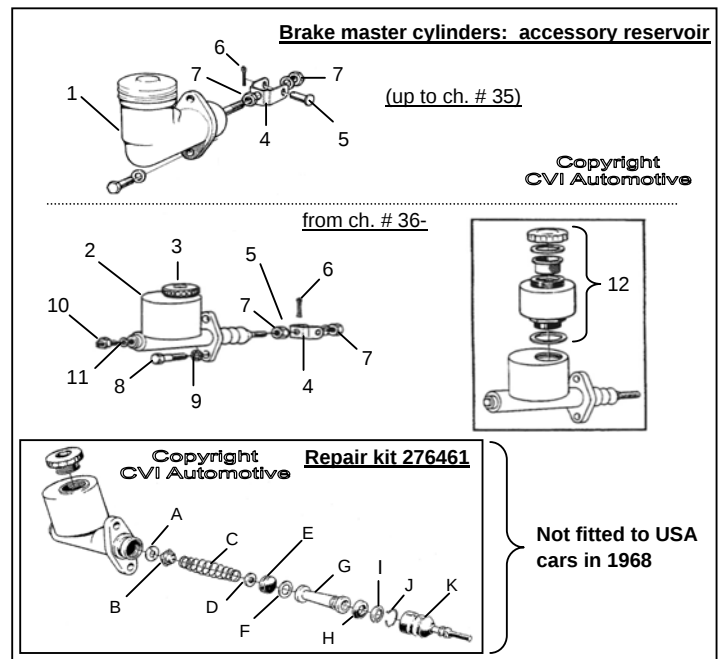
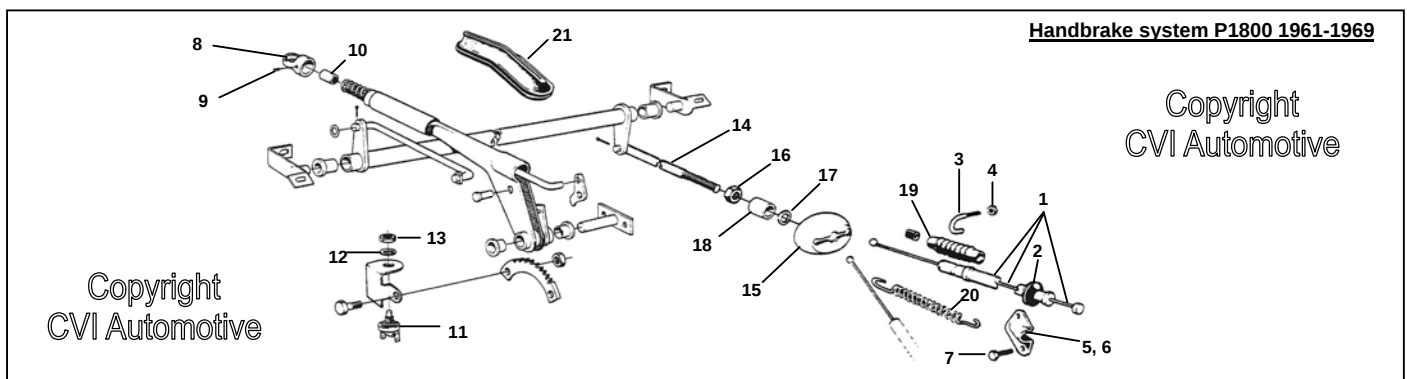
Part#

54928		Repair kit for early idler arm (to 1961)	Call	
663709	(1.)	Bush for idler arm ('62-'66)		
666402	(2.)	Shaft		
669255	(3.)	Vulcollan washer		
950356	(4.)	Nut		
914170	(5.)	Grease nipple		
276521	(6.)	Repair kit for idler arm (1962-1966) (1-5)		
671444	(7.)	Bush for idler arm, 1967-'73 (genuine)		
671444-1	(7.)	Bush (non-gen.) (R)		



Brake master cylinders and Repair kits

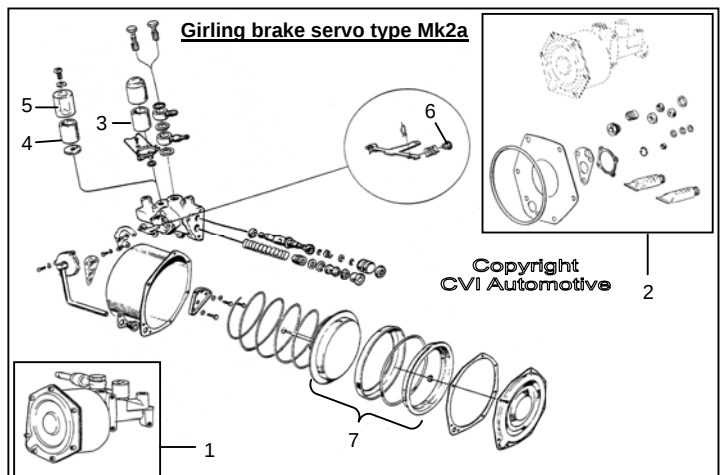
Part#	up to chassis # 35:	
655879 276405	(1.) Brake master cylinder Repair kit	(up to ch# 35) NLA (genuine)
	from chassis # 36:	
662186	(2.) Brake master cylinder, B18	(from ch# 36)
666144	(3.) Filler cap	
276461	Repair kit, <u>genuine</u> , no piston	(A-F + H-K)
276461-X	Repair kit, <u>genuine & complete</u>	(A-K)
276461-1	Rep. kit (seals+valve <u>genuine</u>)	(B, E, F, H, K)
(NB.: 276461 -1 is what most of our competitors offer, but <u>not</u> with genuine parts. Seal H is also included in <u>both early and late format</u> - early type is narrower than late where it fits on the piston)		
64947011	Brake grease for cylinder overhaul	
672917	(4.) Yoke (renew if bolt holes are oval)	
913128	(5.) Clevis pin	
907824	(6.) Split pin	
955847	(7.) Nut	
940135	(8.) Bolt	
955949	(9.) Lock washer	
190279	(10.) Screw union	
18665	(11.) Copper washer	
672425	Brake light switch	(R)
672769	(12.) Accessory reservoir, complete (semi-transparent - easy fluid level detection!)	(R)

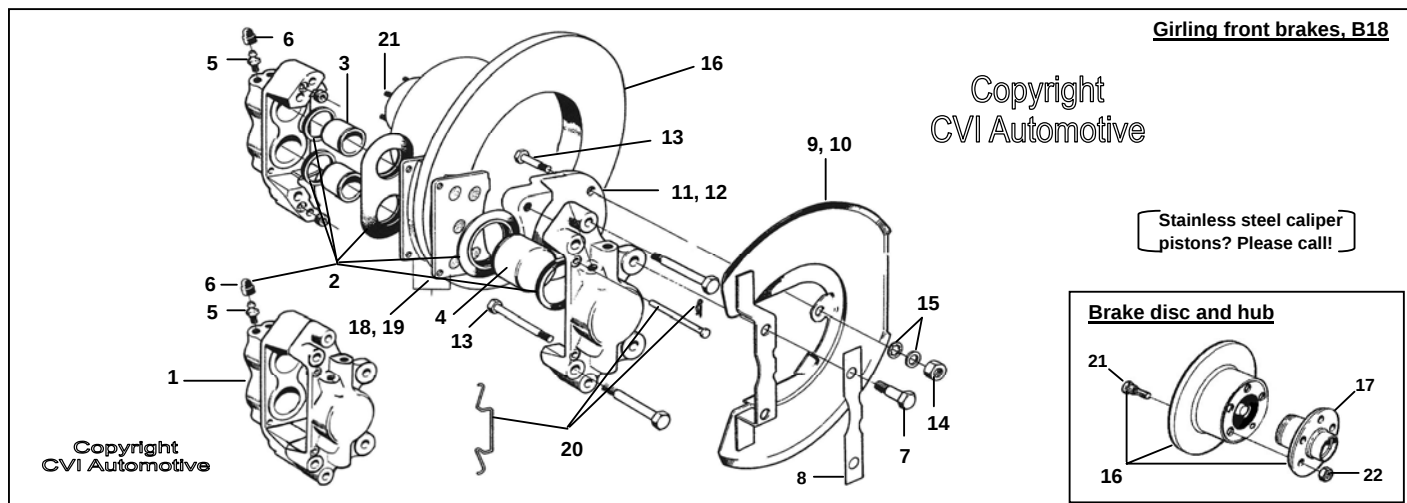
**Handbrake system, to 1969**

Part#			Part#			
682922	(1.) Handbrake cable, genuine	(2/car)	672995	(11.) Contact switch (USA '68 only)	(1/car)	NLA
656785	(2.) Rubber grommet	(2/car)	940143	(12.) Lock washer (USA '68)	(1/car)	
80969	(3.) Clamp (U-bolt), cable to body	(2/car)	942914	(13.) Nut (USA '68)	(1/car)	
950373	(4.) Lock nut	(2/car)	666420	(14.) Pull rod	(1/car)	
658843	(5.) Clamp, cable to backplate, lh	(stainless)	666418	(15.) Draw brace	(1/car)	
658844	(6.) Clamp, cable to backplate, rh	(stainless)	955826	(16.) Nut	(2/car)	
191260	(7.) Screw	(4/car)	955894	(17.) Washer	(2/car)	
			667889	(18.) Spacer sleeve	(1/car)	
660651	(8.) Plastic brace on h'brake lever	(1/car)	656945	(19.) Dust cover (NB: <u>included</u> on complete cable)		
191030	(9.) Screw	(1/car)	653625	(20.) Return spring	(1/car)	
654980	(10.) Button	(1/car)	665236	(21.) Rubber seal (in floor)	(1/car)	

Brake servos (boosters) and Repair kit (B18)

Part#		
670921	(1.) Brake servo, Girling Mk2a	NLA
276556	(2.) Repair kit, Girling servo (with instructions)	
662781	(3.) Filter element, early servo with brace lock	
671076	(4.) Filter element, later servo (screw-down type)	
671077	(5.) Filter cover, later servo	
669590	(6.) Valve on "T"-piece	
662775	(7.) Piston (rebuilt modernised type - see the CVI website for photo - <u>sold on exchange</u> only)	
943707	Servo hose	
6894157	Lockheed servo kit (see website for details) (replaces original Girling servo)	

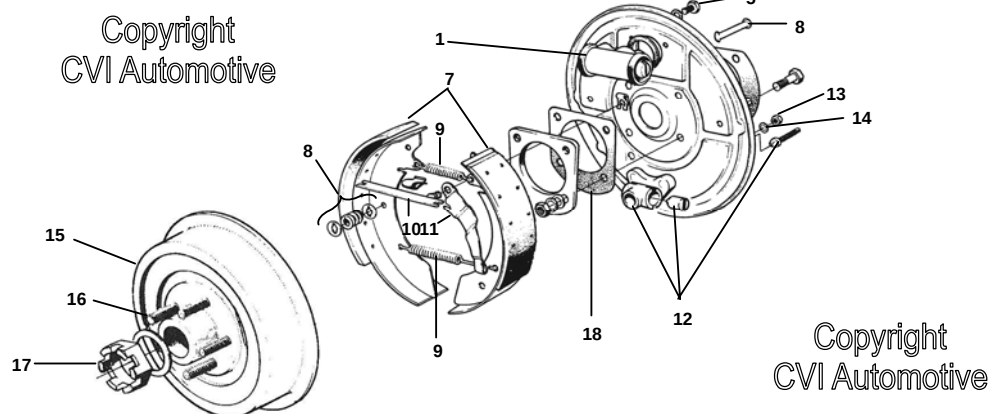
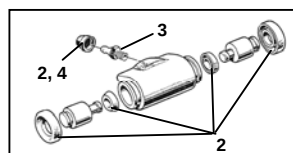




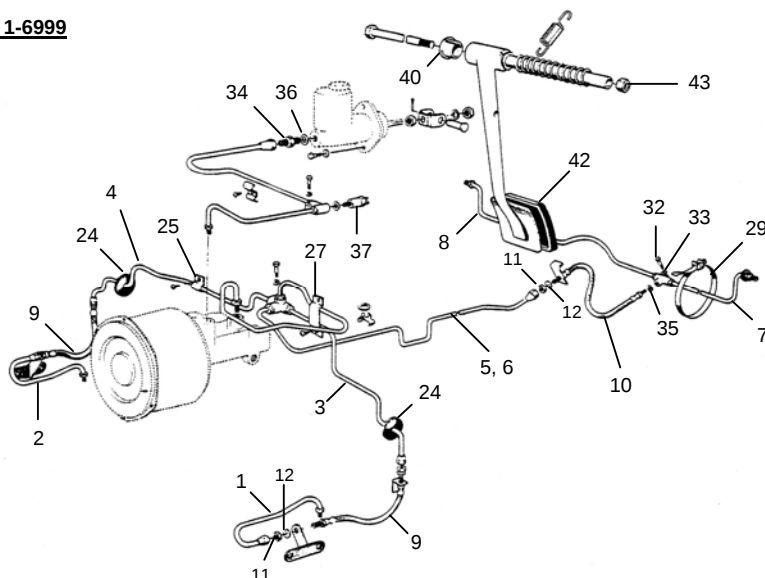
Part#		Part#	
670728	(1.) Brake caliper, <u>exchange</u> reconditioned, lhs	666528	(11.) Bracket, later type, lh (2nd-hand only)
670729	(1.) Brake caliper, <u>exchange</u> reconditioned, rhs	666529	(12.) Bracket, later type, rh (2nd-hand only)
Stom-OK	Core charge (refundable)		
276489	(2.) Repair kit (seals) <u>for 2 calipers</u>	FK-008	(13-15) Fitting kit, backplate to stubaxle
667593	(3.) Piston, small (2/caliper)	666525	(16.) Brake disc, genuine (fits from ch # 7000-) (fits earlier cars provided caliper brackets (nos. 11 & 12) are changed to later type)
667592	(4.) Piston, large (1/caliper)		
664823	(5.) Bleed nipple	667238	(17.) Hub for brake disc (genuine)
656456	(6.) Dust cover	275819	(18.) Brake pad set for 2 calipers, <u>up to ch# 6999</u> (please <u>check</u> calipers haven't been updated!!!)
276489-OK	Overhaul kit (for 2 calipers) (contains pistons, seals, bleed nipples)	270987	(19.) Brake pad set, both calipers, ch 7000-
668905	(7.) Bolt for fitting of caliper (2/caliper)	272691	(20.) Fitting kit, for both calipers
669012	(8.) Lock washer (with bendable tabs)		
668333	(9.) Backplate, lhs	657874	(21.) Wheel bolt
668334	(10.) Backplate, rhs	87699	(22.) Wheel nut

Rear Brakes, P1800/S 1961-1968 Girling single-circuit system: Rear Drums

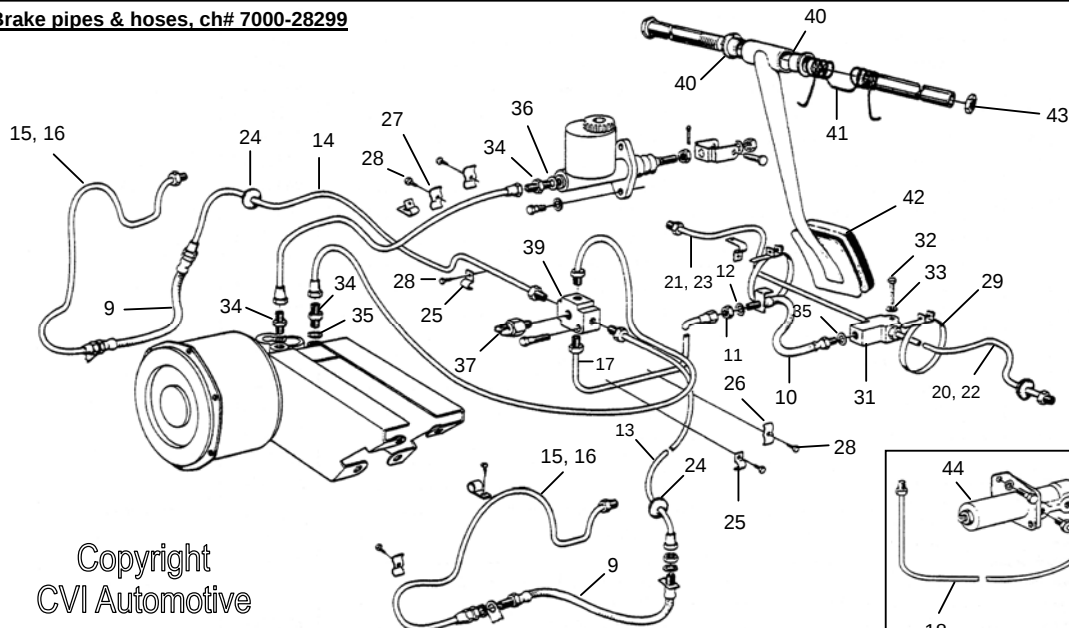
P1800 rear brakes, B18 (Girling)



Part#		Part#	
670404	(1-3.) Wheel cylinder, 7/8" (NB. Not for 1800S USA 1968 - see later)	671201	(10.) Link
		671202	(11.) Lever, lhs (rhs NLA)
276407	(2.) Repair kit, genuine (even for cyl. 662513)	668667	(12.) Brake adjuster unit
276574	(2.) Repair kit, gen. (cyl. 671207, june '64-june '65)	955846	(13.) Nut (for brake adjuster)
656455	(3.) Bleed nipple for cylinders	940155	(14.) Lock washer
656456	(4.) Dust cover for nipple	FK-009	Fitting kit for 1 brake backplate
662518	(5.) Screw, cylinder to backplate (R)	673797	(15.) Brake drum, genuine (<u>with</u> hub)
940155	Lock washer	654490	(16.) Wheel bolt
		87699	Wheel nut
271814	(7.) Brake shoe set, rear, '62-'70 (genuine)	153031	(17.) Castle nut for drum
64947012	Copper paste for fitting brake shoes (2 oz)	191174	Split pin for castle nut
273171-1	(8-9.) Fitting kit, <u>with</u> return springs (Q503)	673788	(18.) Gasket (2 per wheel) (See "rear axle")
		9991791R	Hub-puller, for removal of rear drum

Brake pipes & hoses, ch# 1-6999Copyright
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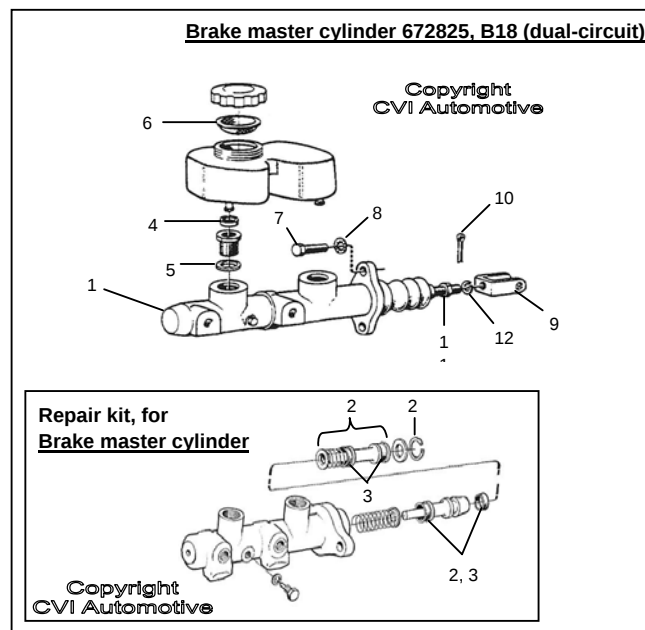
665008	(1.)	Brake pipe	lh front outer	(-ch # 6999)	Call	121572	(26.)	Clamp	(double)	
665009	(2.)	Brake pipe	rh front outer	(-ch # 6999)	Call	677980	(27.)	Clamp	(triple)	
665003	(3.)	Brake pipe	lh front inner	(-ch # 6999)	Call	190665	(28.)	Screw		
665004	(4.)	Brake pipe	rh front inner	(-ch # 6999)	Call					
665005	(5.)	Brake pipe	front to back	(ch # 1-3198)	Call	18355	(29.)	Clamp around axle	(formerly 18363)	
665005-1	(6.)	Brake pipe	front to back	(3199-6999)	Call					
665006	(7.)	Brake pipe	lh rear	(-ch # 6999)	Call	664803	(30.)	Three-way union	(-ch# 6979)	NLA
665007	(8.)	Brake pipe	rh rear	(-ch # 6999)	Call	87696	(31.)	Three-way union		
						955640	(32.)	Screw		
						955920	(33.)	Spring washer		
664800	(9.)	Brake hose, front		(genuine)						
670201	(10.)	Brake hose, rear		(Girling)						
955858	(11.)	Nut				190279	(34.)	Screw union		
955950	(12.)	Star washer				18651	(35.)	Copper washer		
						18665	(36.)	Copper washer		
670738	(13.)	Brake pipe	lh front inner	(ch # 7000-)	Call					
670736	(14.)	Brake pipe	rh front inner	(ch # 7000-)	Call	664804	(37.)	Brake warning light switch	(-ch# 6999)	NLA
669034/35	(15.)	Brake pipe	lh/rh front outer	(7000-12436)	Call	672425	(38.)	Brake warning light switch	(ch# 6980-)	
671808/09	(16.)	Brake pipe	lh/rh front outer	(ch# 12437-)						
670200	(17.)	Brake pipe	front to back	(7000-16499)	Call	653777	(39.)	5-way union		NLA
672053	(18.)	Brake pipe	front to valve	(ch# 16500-)	Call	659048	(40.)	Pedal bushing		
672054	(19.)	Brake pipe	valve to union	(ch# 16500-)	Call	663389	(41.)	Return spring		
659979	(20.)	Brake pipe	lh rear	(7000-16499)		653238	(42.)	Pedal rubber	(R)	
660013	(21.)	Brake pipe	rh rear	(7000-16499)	Call	950406	(43.)	Nut	(now 950366)	
672051	(22.)	Brake pipe	lh rear	(ch# 16500-)						
672052	(23.)	Brake pipe	rh rear	(ch# 16500-)						
						671894	(44.)	Pressure reduction valve, from ch# 16500		NLA
						273104	(45.)	Repair kit	Not currently available	
665038	(24.)	Rubber grommet		(R)		671894-1		Pressure red valve, universal & adjustable		
18335	(25.)	Clamp	(single)					(NB. This looks nothing like the original item - see website)		

Brake pipes & hoses, ch# 7000-28299Copyright
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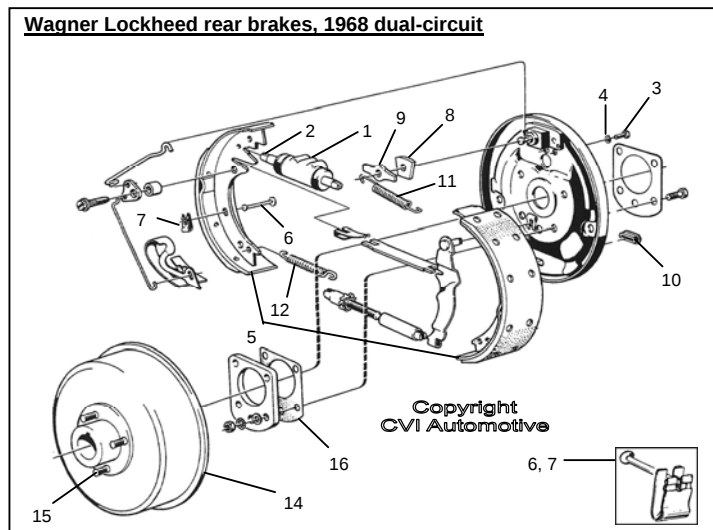
(NB. Fitted to cars exported mainly to the USA, in 1968)

Brake master cylinder**Part#**

672825	(1.)	Brake master cylinder	(R)
273076	(2.)	Repair kit	(genuine, with piston)
273076-1	(3.)	Repair kit	(seals only)
64947011		Red brake grease for cylinder overhaul	
678237	(4.)	Rubber sleeve	(2/car)
18677	(5.)	Washer (gasket)	
681659	(6.)	Strainer	
940135	(7.)	Bolt	
955949	(8.)	Lock washer	
672917	(9.)	Yoke	(<u>not</u> for automatic cars)
913128		Clevis pin for yoke	
907824	(10.)	Split pin	
955847	(11.)	Nut	
955921	(12.)	Spring washer	

**Front brakes:** See "Girling System: front brakes" - Page 37**Handbrake System:** See Page 36**Rear Drum Brakes - 1968 Dual-Circuit****Part#**

667166	(1.)	Wheel cylinder	
273024		Repair kit	(with return spring)
64947011		Red brake grease for cylinder overhaul	
87462		Bleed nipple, on wheel cylinders	
656456		Dust cover for nipple	
659676	(2.)	Pushrod (2/cyl.)	
955512	(3.)	Screw, wheel cyl. to backplate	
955920	(4.)	Lock washer	
271813	(5.)	Brake shoe set, 1 axle	(genuine)
659663K	(6/7.)	Guide pin and clip set, for one axle	
64947012		Copper paste for fitting brake shoes (2 oz)	
669916	(8.)	Guide washer (arrow must point forwards)	
659670	(9.)	Retainer (second-hand only)	NLA
659672	(10.)	Rubber plug, for adjuster hole	
273172		Guide pin kit (1 axle): 659663/64 + 669916 + 659672	
667160	(11.)	Return spring, upper	
659668	(12.)	Return spring, lower	
88830	(13.)	Clip, for handbrake lever on trailing shoe	

**Part#**

673797	(14.)	Brake drum, genuine (<u>with</u> hub)	
9991791R		Hub-puller, for removal of rear drum	
654490	(15.)	Wheel bolt	
87699		Wheel nut	
673788	(16.)	Gasket (2 per wheel)	(See "rear axle")

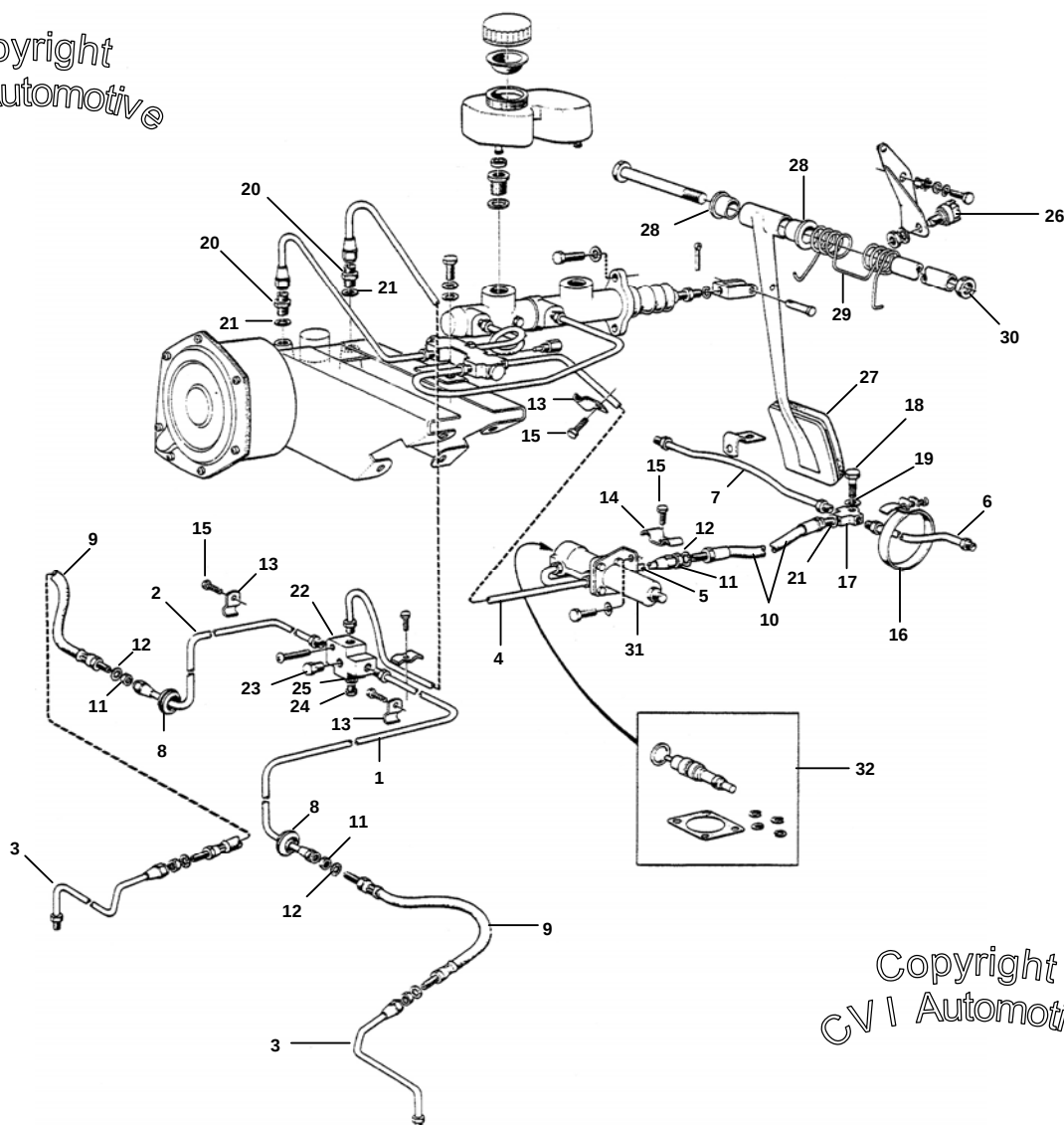
Brake Servo (booster): See Page 36

(NB. Fitted to cars exported mainly to the USA, in 1968)

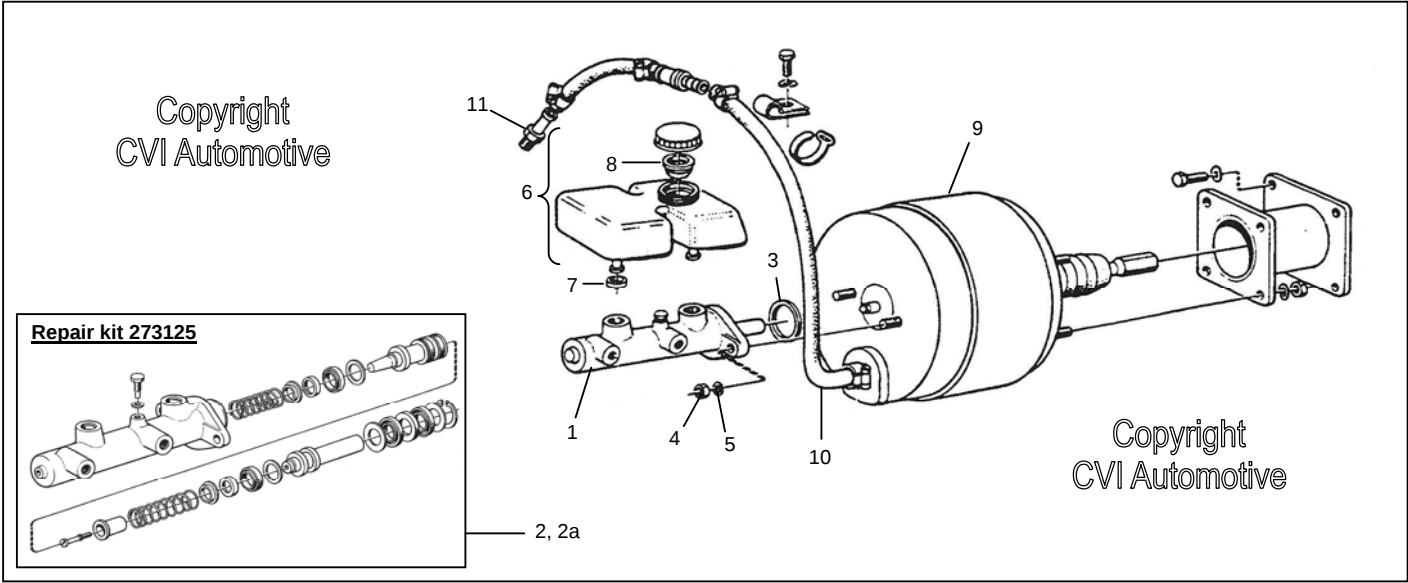
Brake Hoses, Pedal rubbers, Brake light switch, Reduction valve

<u>Part#</u>					<u>Part#</u>			
670738	(1.)	Brake pipe	lh front inner	Call	190279	(20.)	Screw union	
670736	(2.)	Brake pipe	rh front inner	Call	18651	(21.)	Copper washer	
671808/09	(3.)	Brake pipe	lh/rh front outer					
673011	(4.)	Brake pipe	front to valve	Call	653777	(22.)	5-way union	NLA
672054	(5.)	Brake pipe	valve to union	Call				
672051	(6.)	Brake pipe	lh rear		191026	(23.)	Plug	
672052	(7.)	Brake pipe	rh rear		679715	(24.)	Plug	NLA
					192026	(25.)	Copper washer	
665038	(8.)	Rubber grommet	(R)		679364	(26.)	Brake light switch	
664800	(9.)	Brake hose, front	(genuine)					
670201	(10.)	Brake hose, rear	(Girling)		653238	(27.)	Pedal rubber	(R)
955858	(11.)	Nut						
955950	(12.)	Lock washer			659048	(28.)	Pedal bushing	
					663389	(29.)	Return spring	
18335	(13.)	Clamp	(single)		950406	(30.)	Nut	(now 950366)
121572	(14.)	Clamp	(double)					
190665	(15.)	Screw						
					672969	(31.)	Pressure reduction valve	NLA
18355	(16.)	Clamp around axle	(formerly 121585)		273104	(32.)	Repair kit for original valve	Not currently available
87696	(17.)	Three-way union			671894-1		Pressure red valve, universal & adjustable	
955640	(18.)	Screw						
955920	(19.)	Spring washer					(NB. This looks nothing like the original item - see website)	

(NB. This looks nothing like the original item - see website)

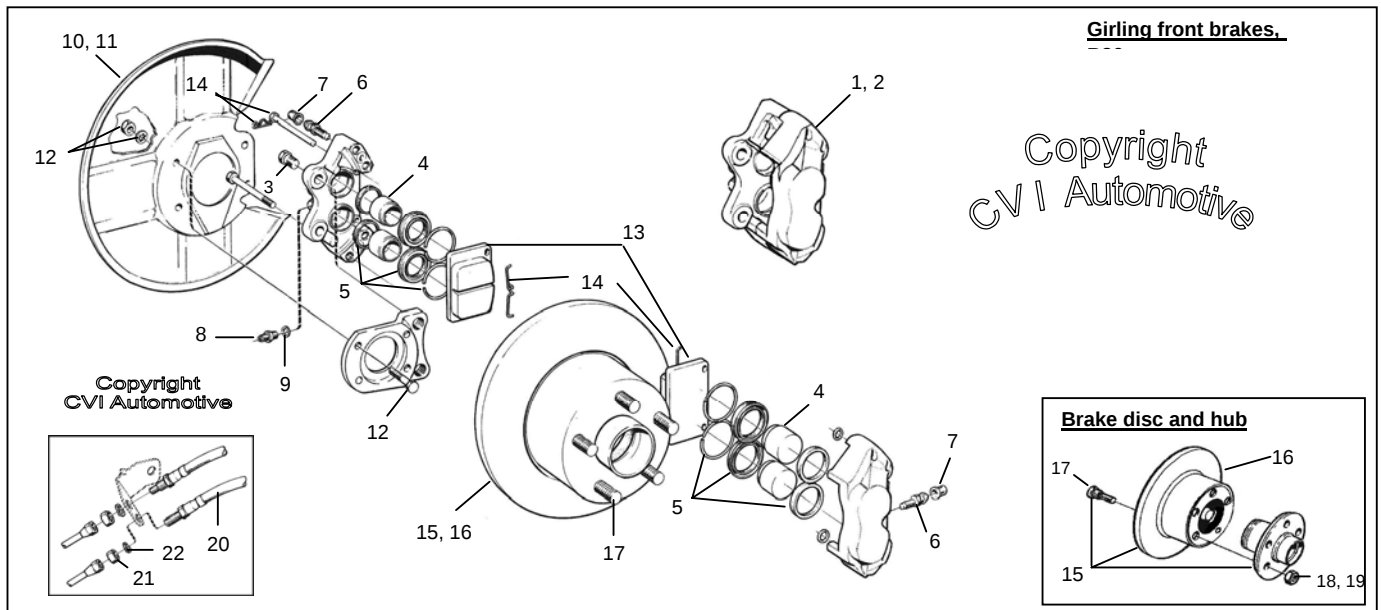
Brake pipes and hoses, B18 dual-circuitCopyright
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Brake Master Cylinder (LHD & RHD) and Servo (exchange only)



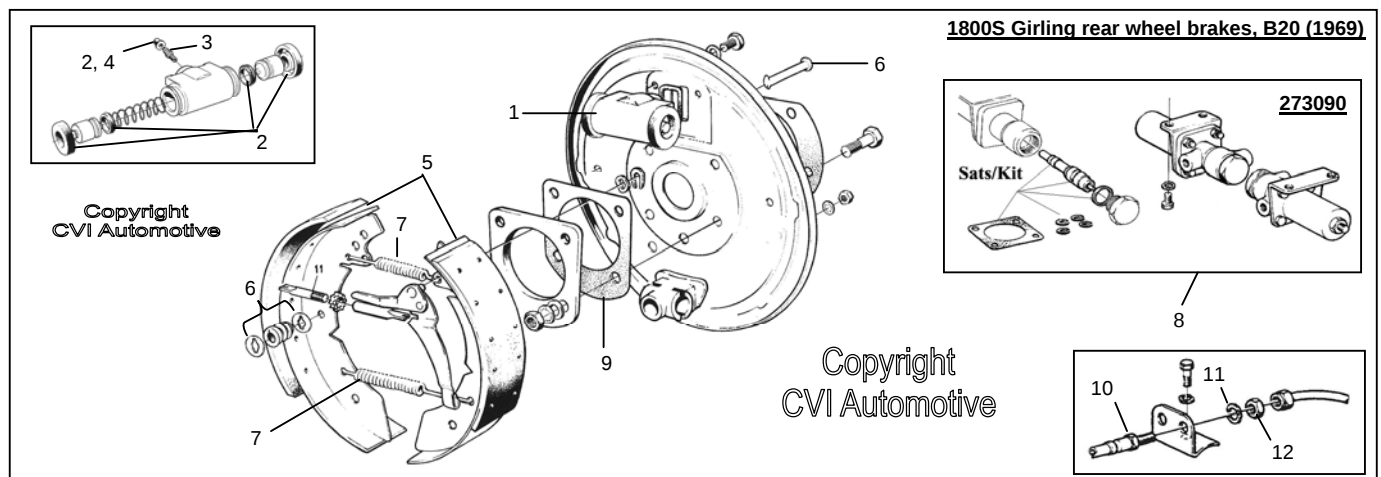
Part#		Part#		
673766	(1.) Brake master cylinder, genuine	673767	(6.) Brake fluid reservoir	
273125	(2.) Repair kit (with pistons)	678237	(7.) Rubber grommet (2 per car)	
273125-1	(2a.) Repair kit (R) (seals only)	681659	(8.) Strainer, under filler cap	
64947011	Red brake grease for cylinder overhaul	673768	(9.) Brake servo	NLA
680906	(3.) Rubber ring	1037	Decal (ATE T51) on brake servo	
955782	(4.) Nut	943707	(10.) Servo hose	
955921	(5.) Spring washer	943199	(11.) Nipple	

Footbrake system, Front Brakes (B20)

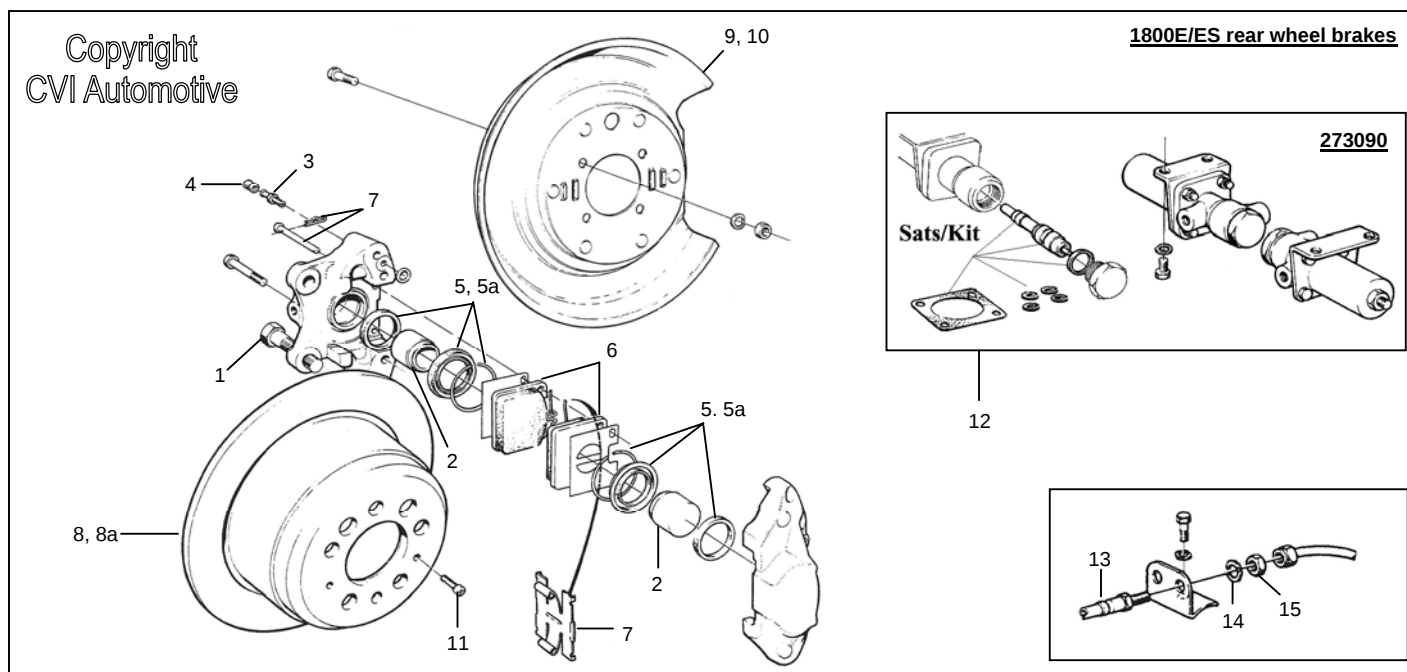


Part#		Part#		
684432	(1.) Brake caliper, <u>exchange</u> reconditioned, lhs	271739	(13.) Brake pad set (2 wheels)	(genuine)
684433	(2.) Brake caliper, <u>exchange</u> reconditioned, rhs	271739-1	(13.) Brake pad set (2 wheels)	(R)
Stom-OK	Core charge for brake calipers			
943506	(3.) Bolt, caliper to bracket	272691	(14.) Fitting kit (for both calipers)	
678142	(4.) Piston (4 per caliper)			
273071-1	(5.) Repair kit (seal kit) for 1 caliper	666525	(15.) Brake disc, genuine (with hub), <u>1969 only</u>	
678155	(6.) Bleed nipple (3 per caliper)	270733	(16.) Brake disc, 1800E/ES	(ref: 682304)
656456	(7.) Dust cover (incl. in rep. kit 273071-1)	657874	(17.) Wheel bolt	
190279	(8.) Screw union, for pipe into caliper	87699	(18.) Wheel nut	(up to 1969)
18651	(9.) Copper washer	688984	(19.) Chromed wheel nut, 1800E/ES	NLA
673773	(10.) Backplate, lhs	671799	(20.) Brake hose, front	(4/car)
673774	(11.) Backplate, rhs	955858	(21.) Nut for hose	
FK-008	(12.) Fitting kit, backplate to stub axle (2/car)	942366	(22.) Washer for hose	

Footbrake system, Rear Brakes (B20, 1969 only)



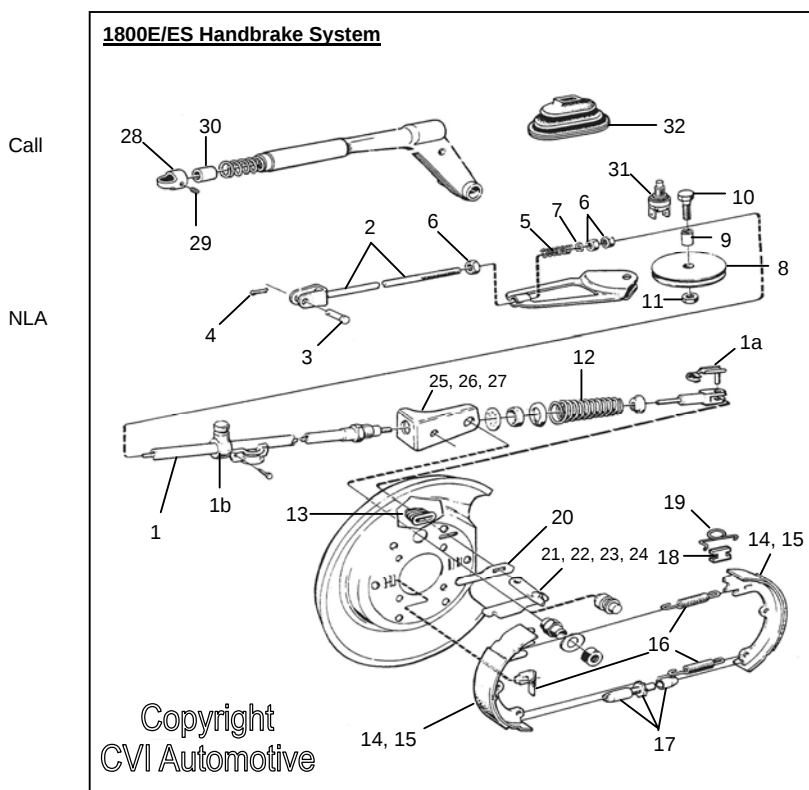
Part#		Part#		
673731	(1.) Wheel cylinder (for 1969 model year only)	673797	Brake drum, genuine (<u>with</u> hub)	
273275	(2.) Repair kit, <u>genuine</u> , for two cyls. (273167)	679364	Brake light switch	
273275-1	(2.) Repair kit, for one cylinder (R)	273090	(8.) Repair kit for reduction valve (<u>excls.</u> piston)	
678155	(3.) Bleed nipple	673788	(9.) Gasket (2 per wheel)	(See "rear axle")
656456	(4.) Dust cover for bleed nipple	670201	(10.) Brake hose, rear (Girling)	(2/car)
271814	(5.) Brake shoe set (1 axle) (genuine)	942336	(11.) Spring washer	
273171-2	(6-7) Fitting kit (incl. return springs) (Q504)	955858	(12.) Nut	

Footbrake system, rear, Volvo 1800E/ES 1970 - 1973

685324	Caliper, exchange reconditioned (lhs)	676812	(8.) Brake disc	(repro)
685325	Caliper, exchange reconditioned (rhs)	270731	(8a.) Brake disc	(genuine)
Stom-ok	Core charge (refundable)	1206482	(9.) Backplate, lhs	
943507	(1.) Bolt (2 per caliper)	1206483	(10.) Backplate, rhs	
685331	(2.) Piston	950045	(11.) Screw	
678155	(3.) Air bleed nipple	273090	(12.) Repair kit, reduction valve	(2/car)
656456	(4.) Rubber cover (incl. in repair kit 273114)		(excludes piston)	
273114	(5.) Repair kit for 2 calipers	670201	(13.) Brake hose, rear (Girling)	(2/car)
273114-1	(5a.) Repair kit for 1 caliper	942336	(14.) Spring washer	(4/car)
270164	(6.) Brake pad set, genuine	958858	(15.) Nut	(4/car)
272641	(7.) Fitting kit for pads (w. vibration damper)			

Handbrake system, 1970-1973

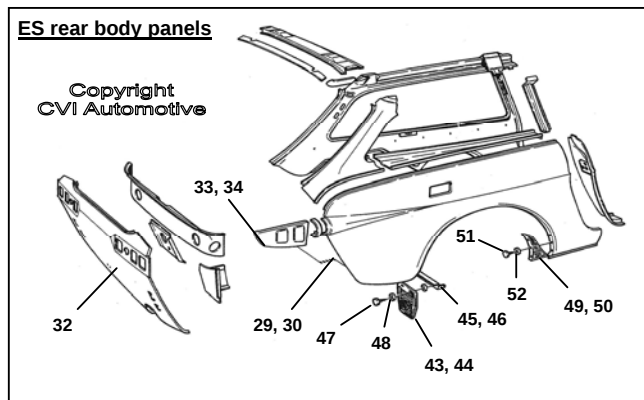
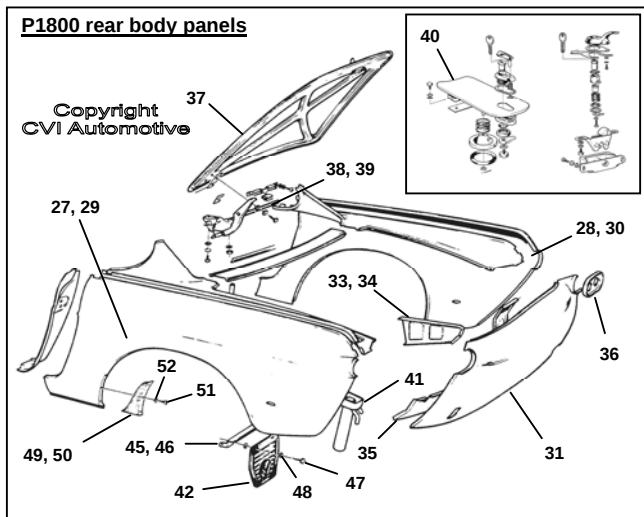
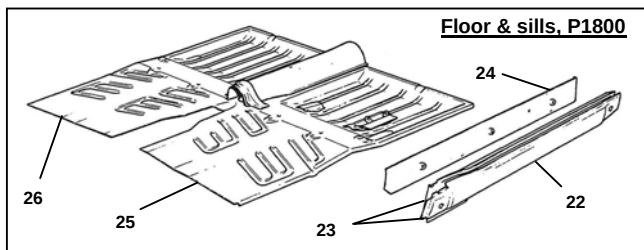
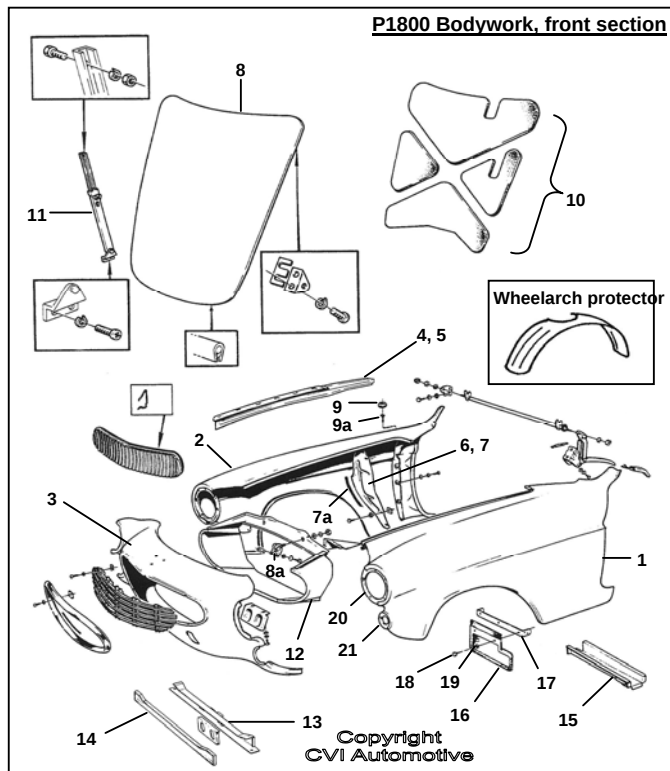
Part#		
1212342	(1.) Handbrake cable	(1/car)
677218	(1a.) Bolt with lock	(included with h'brake cable)
675914	(1b.) Retainer	(included with h'brake cable)
680912	(2.) Pull rod	
913124	(3.) Clevis pin	
907824	(4.) Split pin	
659655	(5.) Spring	
955826	(6.) Nut	
960141	(7.) Washer	
680907	(8.) Wheel	
680908	(9.) Spacer sleeve	
955525	(10.) Bolt	
950353	(11.) Nut	
686336	(12.) Return spring	
688136	(13.) Rubber grommet	
275872	(14.) H'brake shoe set, 1 car (E to 38099, ES -172)	
275873	(15.) Handbrake shoe set, 1 car (later type)	
FK-677524	(16.) Fitting kit for handbrake shoes, early	
FK-681963	(16.) Fitting kit for handbrake shoes, late	
677525	(17.) Handbrake adjuster, complete	(2/car)
1212191	(18.) Pressure plate	(2/car)
1212192	(19.) Spring	(2/car)
677529	(20.) Seal	(1800E -ch 31456)
686653	(21.) Lever, lhs	(1800E -ch 31456)
686654	(22.) Lever, rhs	(1800E -ch 31456)
688118	(23.) Lever, lhs	(1800E ch 31457-, all ES)
688119	(24.) Lever, rhs	(1800E ch 31457-, all ES)
677483	(25.) Bracket, lh	(1800E -ch 31456)
687107	(26.) Bracket, lh	(1800E ch 31457-, all ES)
687108	(27.) Bracket, rh	(1800E ch 31457-, all ES)
660651	(28.) Plastic eyelet on handbrake lever	
191030	(29.) Screw	



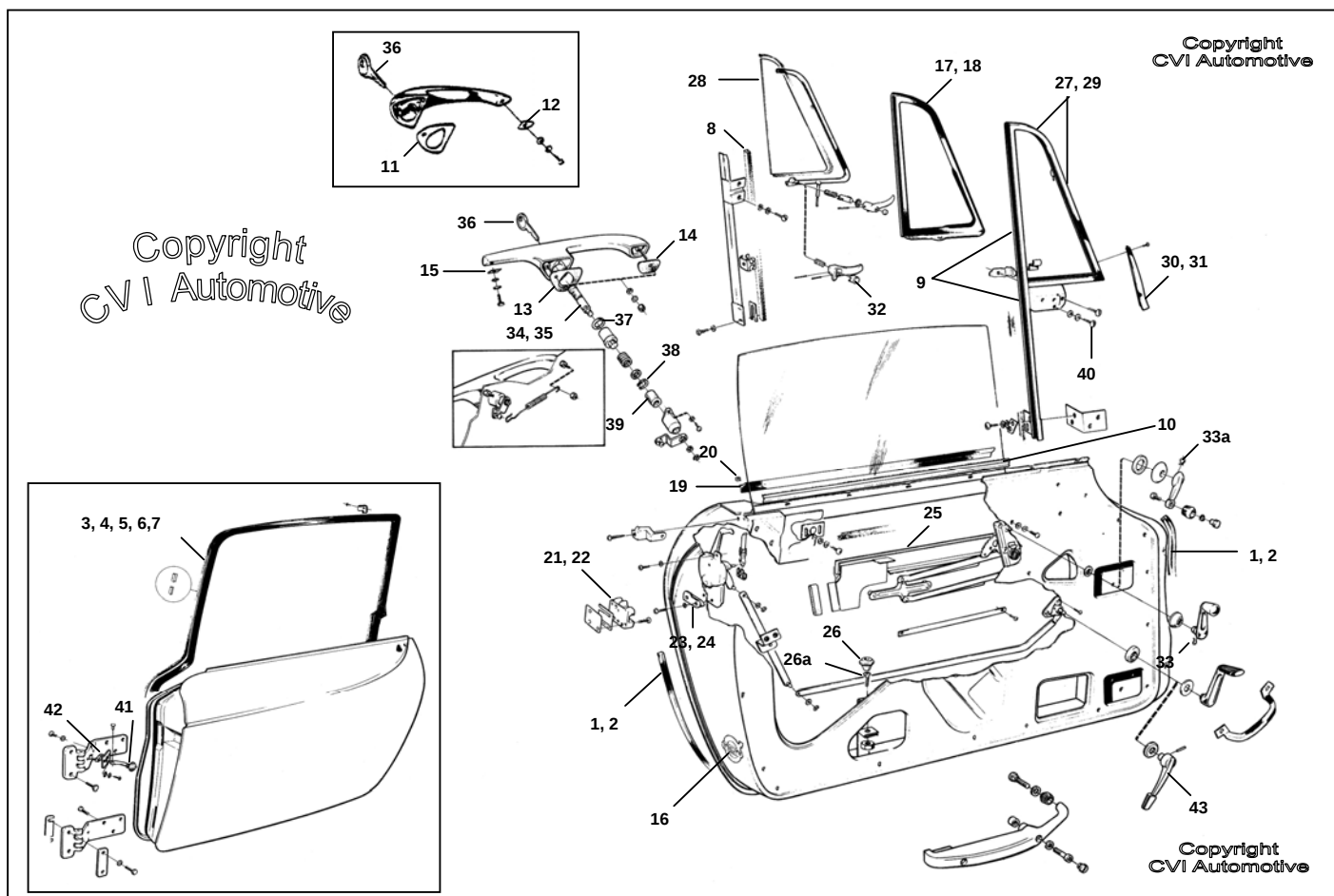
654980	(30.) Button	
672995	(31.) Contact switch	(1/car)
940143	Lock washer for switch	(1/car)
942914	Nut for switch	(1/car)
665236	(32.) Rubber sealing gaiter, in floor	

Part#

664371	(1.)	Front wing, lhs	
664372	(2.)	Front wing, rhs	
664373	(3.)	Front panel	Call
CVI-LP18001		Wheel arch protectors	Call
664725	(4.)	Front rail, under wing/fender, lhs	
664726	(5.)	Front rail, under wing/fender, rhs	
664168	(6.)	Splash plate, lhs w. 665716 (now 1213717)	
664169	(7.)	Splash plate, rhs w. 665716 (now 1213718)	
665716	(7a.)	Rubber seal around splash plate	
664257	(8a.)	Bonnet hinge	(2/car) Call
669105	(9.)	Rubber cushion, from ch. 10200-	
950149	(9a.)	Screw for cushion, from ch. 10200-	
687743S	(10.)	Bonnet soundproofing set	
664513a	(11.)	Bonnet stay: a.) (early) star-wheel type	
664513b	(11.)	Bonnet stay: b.) (late) manual type	
664175	(12.)	Air intake (left side only is available)	
654067	(13.)	Cross-member, under radiator	
653309	(14.)	Cover plate, on front of crossmember	
653687	(15.)	Front chassis outrigger (<u>without</u> jack point)	
663884	(16.)	Mudflap, front	
663882	(17.)	Mudflap bracket, front	
190364	(18.)	Screw for mudflap & bracket	(5/side)
192041	(19.)	Washer	(2 per side)
664285	(20.)	Reinforcing ring, headlamp	
664246	(21.)	Reinforcing ring, indicator	



664057	(22.)	Outer sill panel, lh	NLA
664058	(22.)	Outer sill panel, rh	NLA
664380/81	(23.)	Sill (complete), lh/rh	NLA
664062/63	(24.)	Inner sill, lh/rh	Call
664998	(25.)	Floor pan (lh, front section)	(R)
664999	(26.)	Floor pan (rh, front section)	(R)
678127		Reflective emblem on door edge	
664256		Door stop	
665978		Guide for door stop	
664279	(27.)	Rear wing, lh., up to ch 30000	
664280	(28.)	Rear wing, rh., up to ch 30000	
682231	(29.)	Rear wing, lh., from ch 30001-	
682232	(30.)	Rear wing, rh., from ch 30001-	
664000	(31.)	Rear panel, P1800/S/E	
684242	(32.)	Rear panel, 1800 ES	
664170	(33.)	Stay plate, left	(R)
664171	(34.)	Stay plate, right	(R)
664172	(35.)	Stay plate, rear	
664102	(36.)	Anchorage plate for rear lamp	
664199	(37.)	Bootlid, P1800/S/E	NLA
664730	(38.)	Spring for bootlid, P1800/S/E, lh	
664731	(39.)	Spring for bootlid, P1800/S/E, rh	
664287	(40.)	Filler flap, with hinge, P1800/S	(R) NLA
664297-R	(41.)	Filler inlet (less pipe)	NLA
683936		Filler flap, with hinge, 1800E/ES	
663880	(42.)	Mudflap, rear, P1800/S/E	
1211389	(43.)	Mudflap, rear lh, 1800 ES	
1211466	(44.)	Mudflap, rear rh, 1800 ES	
663878	(45.)	Mudflap bracket, lh rear (now stainless)	
663879	(46.)	Mudflap bracket, rh rear (now stainless)	
190364	(47.)	Screw for mudflap & stay	(2 per side)
960140	(48.)	Washer	(2 per side)
669637	(49.)	Gravel deflector, lh	
669638	(50.)	Gravel deflector, rh	
955120	(51.)	Screw for gravel deflector (5 per side)	
955891	(52.)	Washer	

**Part #**

672152	(1.)	Door seal (on door), lhs	(genuine)
672153	(2.)	Door seal (on door), rhs	(genuine)
668980	(3.)	Seal around door opening, to 1969 (felt), lhs (R)	
668981	(3.)	Seal around door opening, to 1969 (felt), rhs (R)	

(Note: door opening seals for the 1961 to 1969 models were all felt covered, not pvc. In 1970 Volvo changed from felt to pvc. Please note that the felt covered seals come as an unfinished 3.7m strip without the 90 degree angle - you must cut and make your own angle joints. The quality of the seal is nevertheless excellent! Seals for 1800E & 1800ES are pvc covered and come with glued 90 degree angle joints.)

682296	(4.)	Door opening seal, 1800E lhs	
682297	(5.)	Door opening seal, 1800E rhs	
682940	(6.)	Door opening seal, 1800ES lhs	
682941	(7.)	Door opening seal, 1800ES rhs	Use 682940
664866	(8.)	Rear guide channel for door glass (2/car)	
688540	(9.)	Front guide channel for door glass (2/car)	
665633	(10.)	Inner felt scraper for door glass (2/car)	
509		(Door glass guide kit (for both doors))	
664535	(11.)	Gasket large, up to ch# 20999	
664536	(12.)	Gasket small, up to ch# 20999	
672365	(13.)	Gasket large, from ch# 21000-	
672366	(14.)	Gasket front, from ch# 21000-	
672657	(15.)	Gasket rear, from ch# 21000-	
678127	(16.)	Reflector sticker on door edge	
673459	(17.)	Vent window seal, lhs from ch. 10000-	
673460	(18.)	Vent window seal, rhs from ch. 10000- (NOT 1800ES)	
668258	(19.)	Scraper seal against door glass	
664871	(20.)	Clips for scraper seal (5 per side)	

Part #

673279 (B)	(21.)	Striker plate, LHS, good used	
673280	(22.)	Striker plate, RHS, new	
673277	(23.)	Guide, on door, LHS	
673278	(24.)	Guide, on door, RHS	
320551	(25.)	Filler strip, under door glass	
669105	(26.)	Rubber cushion	
950148	(26a)	Screw	
669405	(27.)	Qtr. light frame, LHS, 1800S/E	
669399	(28.)	Quarter-light glass, clear glass, lhs 1800S/E	
683479	(29.)	Qtr. light frame, LHS, 1800ES	
669472	(30.)	Escutcheon plate, lhs, from ch# 10000-	
669473	(31.)	Escutcheon plate, rhs, from ch# 10000-	
672481	(32.)	Plastic lock button, vent window, '67- (from ch 21000-)	
664587	(33.)	Clips, for winder handle, P1800/S	
687299	(33a.)	Clips, for winder handle, 1800E/ES	
664733	(34.)	Door lock, with 2 keys	
664733-1	(35.)	Paired door locks, with 2 keys	Call
660137	(36.)	Key blank (type FP)	
660138	(36.)	Key blank (type FR)	
671319	(36.)	Key blank (type FS)	
664533	(37.)	Seal ring on push button	
664527	(38.)	Stop ring	
664530	(39.)	Spring	
950045	(40.)	Screw	
664256	(41.)	Door stop	
665978	(42.)	Guide for door stop	
687996	(43.)	Inner door handle, 1800E/ES	(R)

- 664734 (1.) Bootlid/tailgate lock barrel
 664735 (2.) Petrol flap lock barrel
 664738 (3.) Petrol flap lock, with chrome housing

664736 Lock set, complete (4 locks, 2 keys)
 (Doors, bootlid, petrol flap)

664736-1 Lock set, with 664736 + 664738
 (includes 2 x door lock, 1 bootlid lock, 1 filler
 cap lock, + chrome housing and 2 keys)

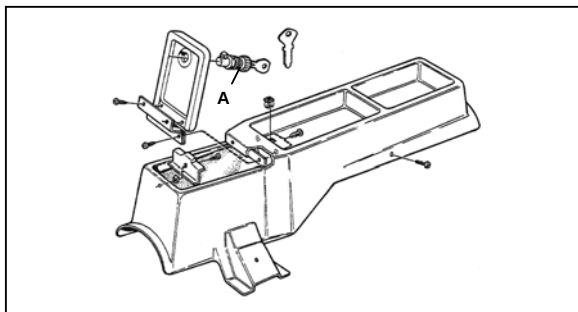
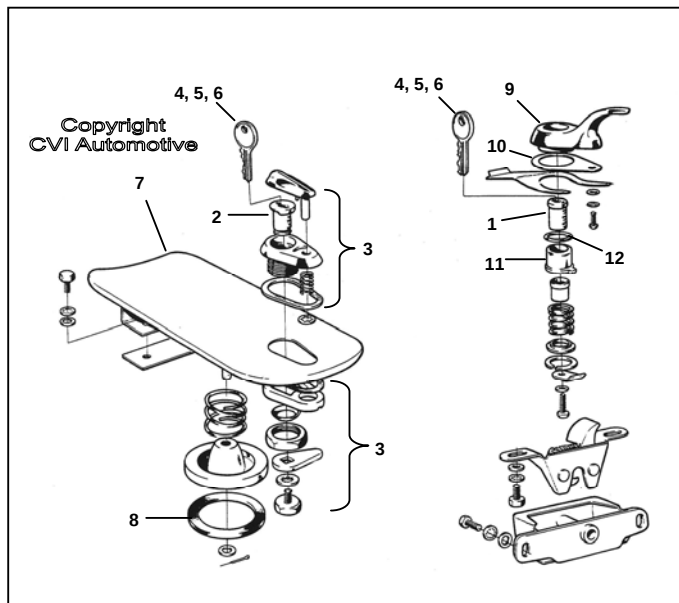
- 660137 (4.) Key blank (type FP)
 660138 (5.) Key blank (type FR)
 671319 (6.) Key blank (type FS)

- 664287 (7.) Fuel filler flap, with hinge ('61-'69) (R) Call
 665118 (8.) Rubber seal

- 664737 (9.) Bootlid handle (Swedish-made)

- 664545 (10.) Gasket, under handle
 664543 (11.) Push button

- 664533 (12.) Seal ring on push button

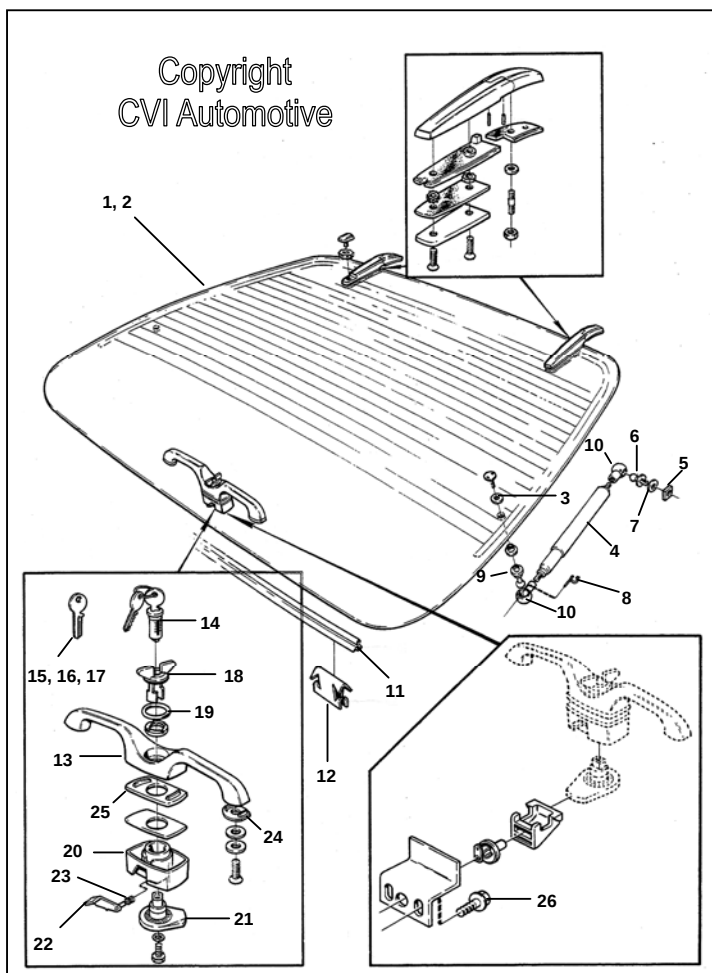


- 684547 (A.) Glove box lock

E to ch # 32799
 ES early

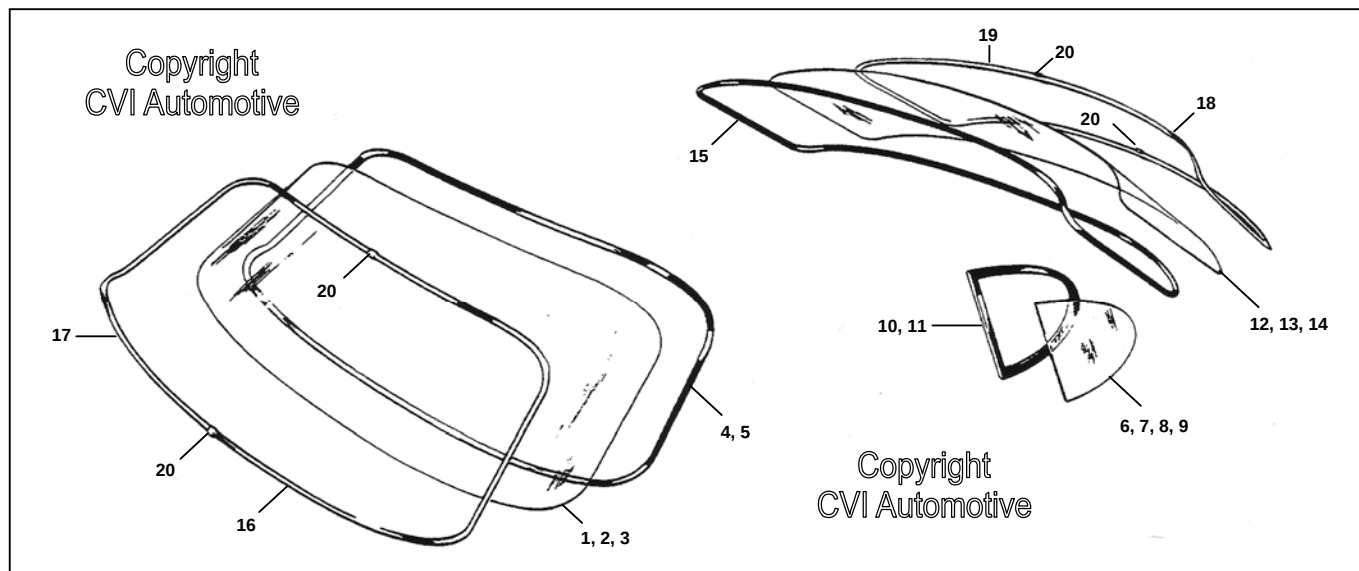
NLA

1800 ES TAILGATE GLASS, HANDLE, LOCK COMPONENTS & GAS STRUT



Part#

- 683269 (1.) 1800ES tailgate glass, clear NLA
 683529 (2.) 1800ES tailgate glass, green tinted
 683352 (3.) Rubber spacer under strut-to-glass screw
 688555 (4.) Gas filled opener support
 944555 (5.) Nut NLA
 944558 (6.) Ball stud
 941907 (7.) Resilient washer
 959095 (8.) Locking brace
 688500 (9.) Ball stud NLA
 959090 (10.) Ball seat NLA
 683842 (11.) Seal
 944102 (12.) Clip
 683228 (13.) Tailgate handle
 664734 (14.) Lock cylinder, with 2 keys
 660137 (15.) Key blank (type FP)
 660138 (16.) Key blank (type FR)
 671319 (17.) Key blank (type FS)
 683227 (18.) Opener knob
 960220 (19.) O-ring Call
 683229 (20.) Base plate, against glass NLA
 683226 (21.) Lock flap (on inside of glass) NLA
 683223 (22.) Catch (attached to base plate)
 683225 (23.) Spring, on catch
 684658 (24.) Rubber gasket, on sides (2 per car) Call
 684659 (25.) Rubber gasket, central (2 per car) Call
 942402 (26.) Screw

**Part #**

683894	(1.)	Front windscreen, clear	
683726	(2.)	Front windscreen, green tint	
683728	(3.)	Front screen, blue top-tint	
673319	(4.)	Windscreen seal, to 1969, P1800/S	
1211949	(5.)	Windscreen seal, from 1970 (1800E, ES)	
665200	(6.)	Rear side glass, P1800/S/E, lhs (clear)	NLA
665201	(7.)	Rear side glass, P1800S/E, rhs (clear)	NLA
684165	(8.)	Rear side glass, P1800/S/E, lhs (tinted)	NLA
684166	(9.)	Rear side glass, P1800S/E, rhs (tinted)	NLA
665202	(10.)	Rear side glass seal, P1800/S/E, lhs	
665203	(11.)	Rear side glass seal, P1800S/E, rhs	

Part #

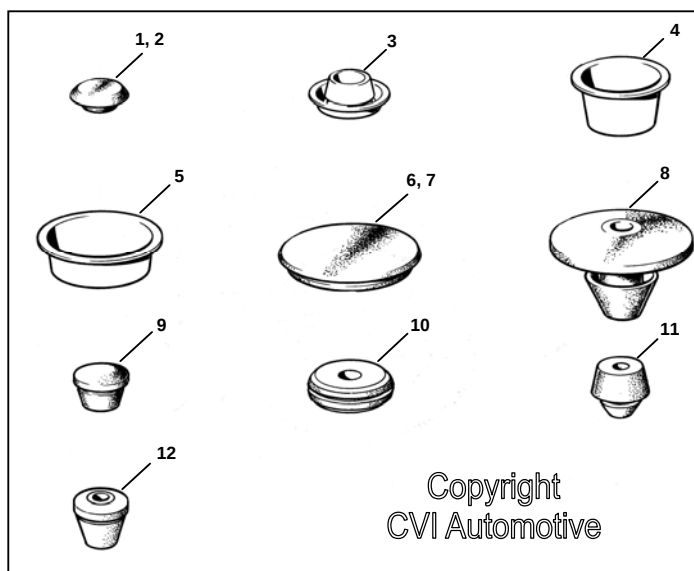
668049	(12.)	Rear screen, clear, P1800/S/E	NLA
673683	(13.)	Rear screen, clear, P1800/S/E (heated)	
687712	(14.)	Ditto, heated & tinted	(repls. 684216)
668373	(15.)	Rear screen seal, P1800/S/E	
669261	(16.)	Front screen trim	(LHS)
669262	(17.)	Front screen trim	(RHS)
669328	(18.)	Rear screen trim	(LHS)
669329	(19.)	Rear screen trim	(RHS)
660151	(20.)	Junction	(2 per screen)
683842		Rear screen seal, 1800 ES	

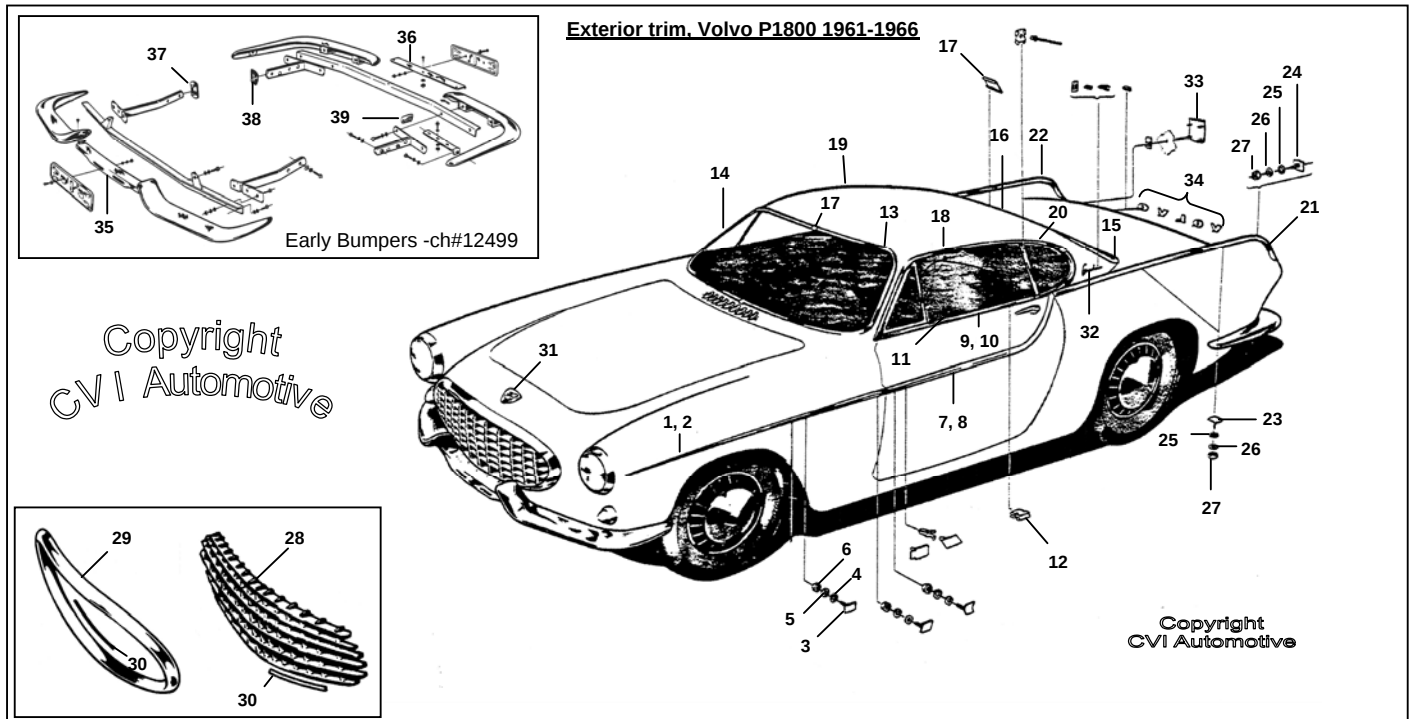
BONNET & BOOTLID SEALS

672146	Bonnet rest seal	672147	Bootlid seal
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BODY PLUGS AND GROMMETS

668106	(1.)	Rubber plug, rear side member	D = 19	NLA
684441	(2.)	Rubber plug	D = 26	NLA
664768	(3.)	Rubber plug, front pillar + front flooring		NLA
668159	(4.)	Plastic plug, small (sill plate)	(R)	
668257	(5.)	Plastic plug, large (cant rail)	(R)	
665831	(6.)	Plug for casing over gearbox		NLA
680035	(7.)	Grommet		
671261	(8.)	Rubber plug for firewall matting		
658434	(9.)	Rubber plug		
941269	(10.)	Rubber grommet		
667516	(11.)	Rubber plug		
677055	(12.)	Rubber plug		



**Windscreen, Gutter & Side trim**

Part #			
664622	(1.) Front wing moulding, '61-'66	(LHS)	
664623	(2.) Front wing moulding, '61-'66	(RHS)	
668068	(3.) Clips for moulding	(5/side)	
940090	(4.) Washer		
955946	(5.) Lock washer		
940092	(6.) Nut for clip	(unc genuine)	
664624	(7.) Door moulding, curved, '61-'66	(LHS)	NLA
664625	(8.) Door moulding, curved, '61-'66	(RHS)	NLA
668259	(9.) Trim strip outside door glass	(LHS)	
668260	(10.) Trim strip outside door glass	(RHS)	
668258	(11.) Door glass scraper seal	2/car	
664871	(12.) Clips for seal/trim strip	(5/side)	
669261	(13.) Front screen trim	(LHS)	
669262	(14.) Front screen trim	(RHS)	
669328	(15.) Rear screen trim	(LHS)	
669329	(16.) Rear screen trim	(RHS)	
660151	(17.) Junction		
670065	(18.) Gutter trim	(LHS)	
670066	(19.) Gutter trim	(RHS)	
664886	(20.) Junction piece		
669631	(21.) Trim on top of rear wing	(LHS)	
669632	(22.) Trim on top of rear wing	(RHS)	
654585	(23.) Clips, forward for trim	(3/side)	
672259	(24.) Clips, rear for trim	(2/side)	
940090	(25.) Washer		
955946	(26.) Lock washer		
940092	(27.) Nut for clip		

664737 Bootlid handle, P1800/S/E (Swedish-made)
 664545 Gasket, under handle

Grilles & Grille Surround

Part #	
664841	(28.) "Eggbox" grille, Jensen type (aluminium)
668301	Grille, 1965-66 (silver)
273168	(29.) Grille surround, all 1800 models (comes with rubber seal + fitting kit)
13319	(30.) Rubber seal, around grille surround (2.11m)

Badges & Letter set

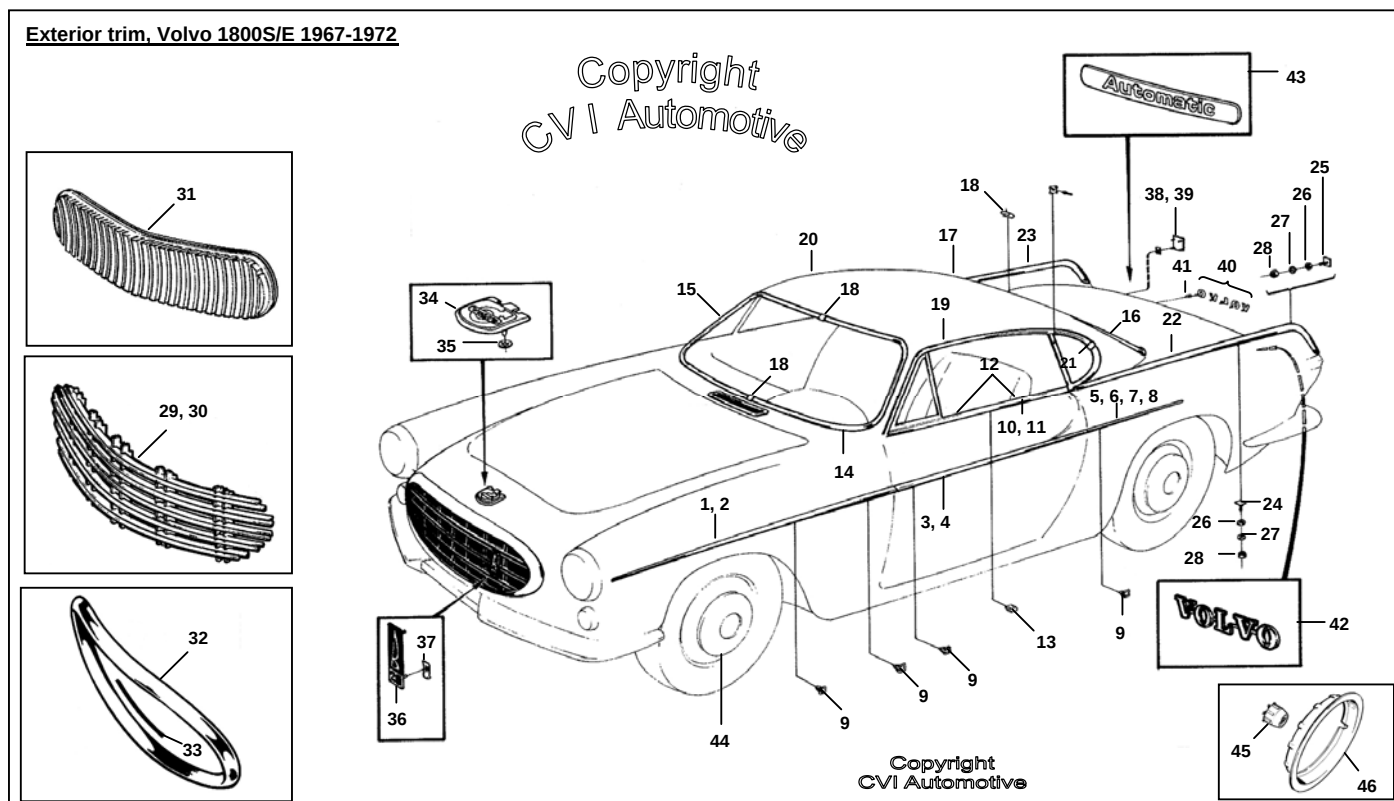
664493	(31.) Front nose badge	
665337	Clips for badge fitment	NLA
664617	(32.) Volvo badge on roof pillar (Jensen)	
192586	Clips for 664617	NLA
670241	(33.) 1800 S badge	(R)
276375	(34.) Volvo letters, rear, up to ch# 37549 (<u>genuine</u>)	
82660	Clips for Volvo letters (<u>included</u> in 276375)	

Bumper Centre sections & Rubber guards

665435	(35.) Front centre section (Jensen)
665478	(36.) Rear centre section (Jensen)
665121	(37.) Rubber guard, front bumper iron
665124	(38.) Rubber guard, rear bumper iron
665125	(39.) Rubber guard, rear side iron (early bumpers)

Hub caps

654108	Hub cap ("V"), ch. 6001-12499 (stainless)
654108 (D)	Red sticker for center of hubcap
670437	Black "V" hubcap, '65-'69
664738	Petrol flap lock, with chrome housing

**Windscreen, Gutter & Side trim**

Part #		
671987	(1.) Front wing moulding, '67-'73	(lh)
671988	(2.) Front wing moulding, '67-'73	(rh)
671981	(3.) Door moulding, '67-'73	(lh)
671982	(4.) Door moulding, '67-'73	(rh)
671989	(5.) Rear wing moulding, '67-'69	(lh)
671990	(6.) Rear wing moulding, '67-'69	(rh)
685982	(7.) Rear wing moulding, '70-'73	(lh)
685983	(8.) Rear wing moulding, '70-'73	(rh)
95384	(9.) Clips for trim '67-'73	
668259	(10.) Trim strip outside door glass	(LHS)
668260	(11.) Trim strip outside door glass	(RHS)
668258	(12.) Door glass scraper seal	
664871	(13.) Clips for seal/trim strip (5 per side)	
669261	(14.) Front screen trim	(LHS)
669262	(15.) Front screen trim	(RHS)
669328	(16.) Rear screen trim	(LHS)
669329	(17.) Rear screen trim	(RHS)
660151	(18.) Junction	(4/car)
670065	(19.) Gutter trim	(LHS)
670066	(20.) Gutter trim	(RHS)
664886	(21.) Junction piece	
669631	(22.) Trim on top of rear wing	(LHS)
669632	(23.) Trim on top of rear wing	(RHS)
654585	(24.) Clips, forward for trim	(3/side)
672259	(25.) Clips, rear for trim	(2/side)
940090	(26.) Washer	
955946	(27.) Lock washer	
940092	(28.) Nut for clip	
664737	Bootlid handle, P1800/S/E	
664545	Gasket, under handle	
664738	Petrol flap lock, with chrome housing	

Grilles & Grille Surrounds

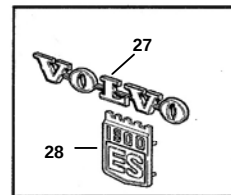
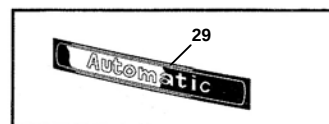
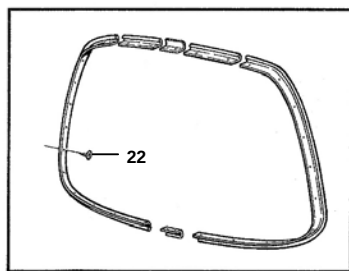
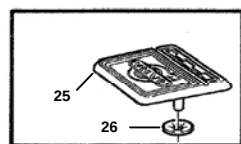
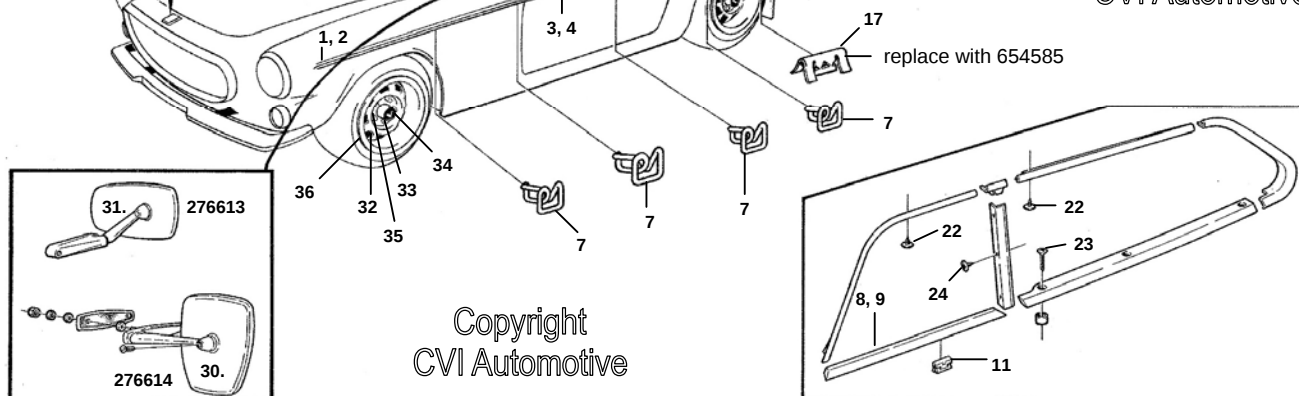
Part #		
672477	(29.) Grille, 1967-69 (silver)	
682152	(30.) Grille, 1970-71 (black)	
683633	(31.) Grille, 1800E 1972, all 1800 ES	
684967	Clips, for 683633	(8/car)
273168	(32.) Grille surround, all 1800 models (comes with rubber seal + fitting kit)	
13319	(33.) Rubber seal for grille surround	(2.11m)

Badges & Letter set

664493	Front nose badge, ch -32799		
665337	Clips for badge fitment	(2/car)	NLA
675887	(34.) Front nose badge, 1800E, ch 32800-37549	R	
685946	Front nose badge, 1800E fr. ch 37550-, all ES R		
191695	(35.) Clips for nose badges	(2/car)	
673702	(36.) B20 badge, on grille	(R)	
192586	(37.) Clips for above badges		NLA
670241	(38.) 1800S badge	(R)	
684804	(39.) 1800E badge	(R)	
276375	(40.) Volvo letters, rear, up to ch 37549 (<u>genuine</u>)		
82660	(41.) Clips for letters (included in 276375)		
685811	(42.) Volvo badge (rear), late E/all ES	(R)	
688371	(43.) Automatic emblem, 1800E		Call

Wheels & Hubcaps

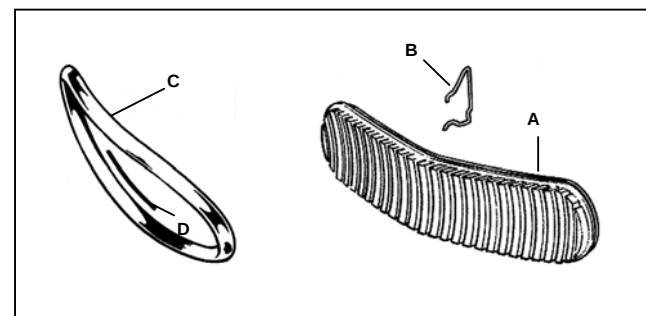
670437	(44.) Black "V" hubcap '65-'69		
684001	Wheel rim, 5 1/2" x 15", 1972-'73		
684835	(45.) Hub cap (small chrome centre), '72/'73		
1210343	Emblem (in centre of 684835)		Call
688984	Chromed wheel nut, 1800E/ES		Call
682086	(46.) Wheel trim ring New!		

Exterior trim, Volvo 1800ES 1972-1973Copyright
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CVI AutomotivePart # Windscreen & Side trim

671987	(1.)	Front wing moulding	(lh)
671988	(2.)	Front wing moulding	(rh)
671981	(3.)	Door moulding	(lh)
671982	(4.)	Door moulding	(rh)
685982	(5.)	Rear wing moulding	(lh)
685983	(6.)	Rear wing moulding	(rh)
95384	(7.)	Clips for trim	
683464	(8.)	Trim strip outside door glass	(LHS)
683465	(9.)	Trim strip outside door glass	(RHS)
668258	(10.)	Door glass scraper seal	
664871	(11.)	Clips for seal/trim strip (5 per side)	

Grille & Grille Surround

683633	(A.)	Grille, 1800E 1972, all 1800 ES	
684967	(B.)	Clips, for 683633	(8/car)
273168	(C.)	Grille surround, all 1800 models (comes with rubber seal + fitting kit)	
13319	(D.)	Rubber seal for grille surround (2.11m)	

Part # Windscreen & Side trim

669261	(12.)	Front screen trim	(LHS)
669262	(13.)	Front screen trim	(RHS)
660151	(14.)	Junction	(2/car)
669631	(15.)	Trim on top of rear wing	(LHS)
669632	(16.)	Trim on top of rear wing	(RHS)
654585	(17.)	Clips, forward for trim	(3/side)
672259	(18.)	Clips, rear for trim	(2/side)
940090	(19.)	Washer	
955946	(20.)	Lock washer	
940092	(21.)	Nut for clip	(unc original)
192318	(22.)	Screw (stainless) 27 pcs on rear, + 12 pcs	
944540	(23.)	Screw (stainless)	(6 per car)
942704	(24.)	Screw (stainless)	(6 per car)

Badges

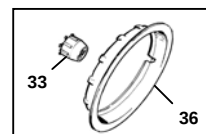
685946	(25.)	Front nose badge, 1800E fr. ch 37550-, all ES (R)	
191695	(26.)	Clips for nose badge	(2/car)
685811	(27.)	Volvo badge (rear), late E/all ES	
1211295	(28.)	1800ES badge, genuine	
1211078	(29.)	Automatic emblem, 1800 ES	NLA

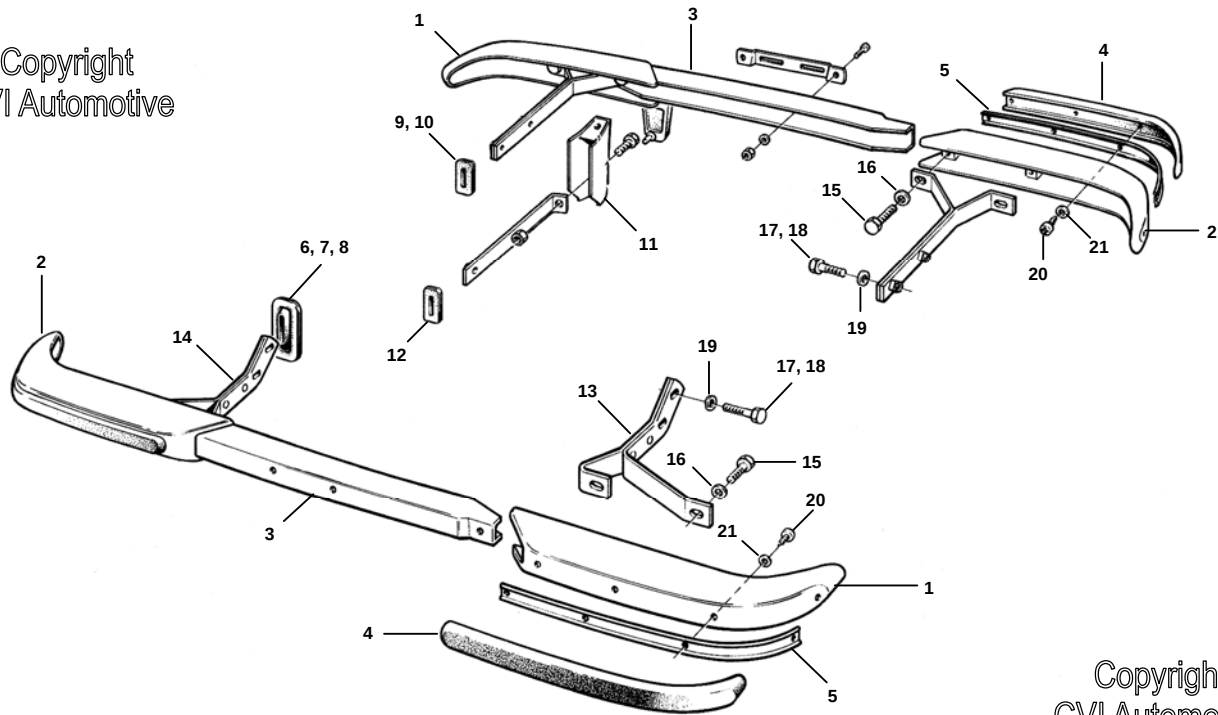
Rear-view Mirrors (blue tinted glass)

276614	(30.)	Door mirror flat glass 1968-1972 (attached fr inside)	
276613	(31.)	Door mirror flat glass 1972-1973 (attchd fr outside)	
1213608		Mirror head, convex blue tinted glass	
941637		Screw, mirror head to mirror stalk	

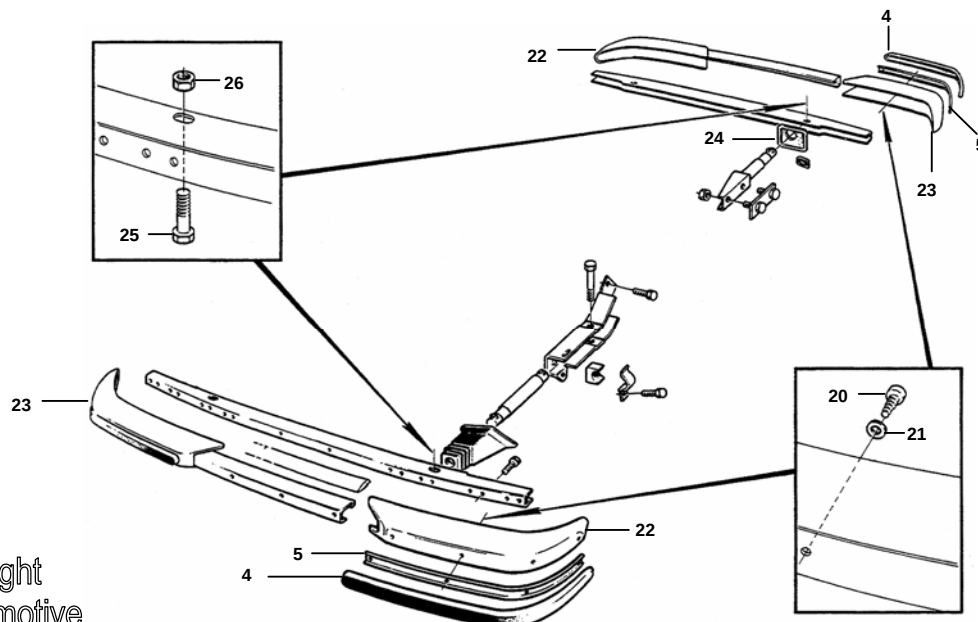
Wheels & Hubcaps

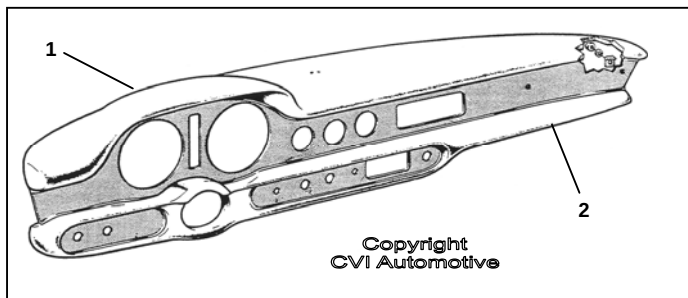
684001	(32.)	Wheel rim, 5 1/2" x 15", 1972-'73	
684835	(33.)	Hub cap (small chrome centre), '72/'73	
1210343	(34.)	Emblem (in centre of 684835)	
688984	(35.)	Chromed wheel nut, 1800E/ES	

Call
NLA682086 (36.) Wheel trim ring **New!**

Bumpers, 1800S/E/ES from ch# 12500- (Note: NOT 1800ES USA/CAN 1973)Copyright
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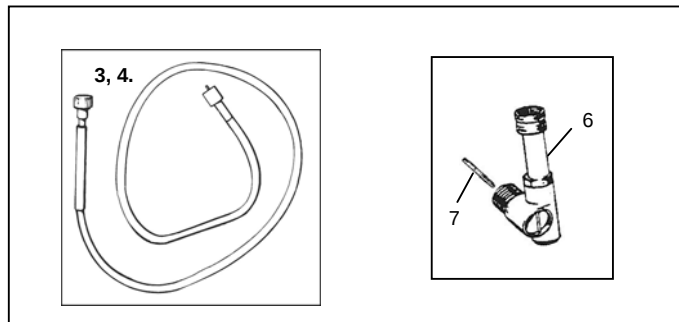
<u>Part #</u>		<u>Part #</u>		
668326	(1.) Bumper corner, front left/rear right	668318	(13.) Bumper iron, lhs	NLA
668327	(2.) Bumper corner, front right/rear left	668319	(14.) Bumper iron, rhs	NLA
684667	(3.) Centre section (front and rear)	940114	(15.) Bolt	
		940097	(16.) Washer	
668311	(4.) Rubber strip (on corner sections)	955535	(17.) Bolt	(1800S/E -ch# 37549)
668312	(5.) Metal retainer (under strip)	940115	(18.) Bolt	(1800E ch# 37550-, all ES)
665121	(6.) Rubber seal (1800S/E, ES -1972)	942336	(19.) Washer	(1800S/E -ch# 37549)
1213591	(7.) Rubber seal, lh (1800ES 1973)			
1213592	(8.) Rubber seal, rh (1800ES 1973)	941739	(20.) Screw for rubber protector	NLA
665124	(9.) Rubber seal (1800S/E, ES -1972)	192292	(21.) Washer	
1213458	(10.) Rubber seal (1800ES 1973)	1213234	(22.) Bumper corner USA 1973, front left/rear right	
683871	(11.) Rear underrider, 1800 ES	1213231	(23.) Bumper corner USA 1973, front right/rear left	
665124	(12.) Rubber seal (1800ES)	1213459	(24.) Rubber gaiter	(2/car)
		955580	(25.) Bolt	(4/car)
		955837	(26.) Nut	(4/car)
				Call

Bumpers, 1800ES USA/CAN 1973Copyright
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DASHPADDING

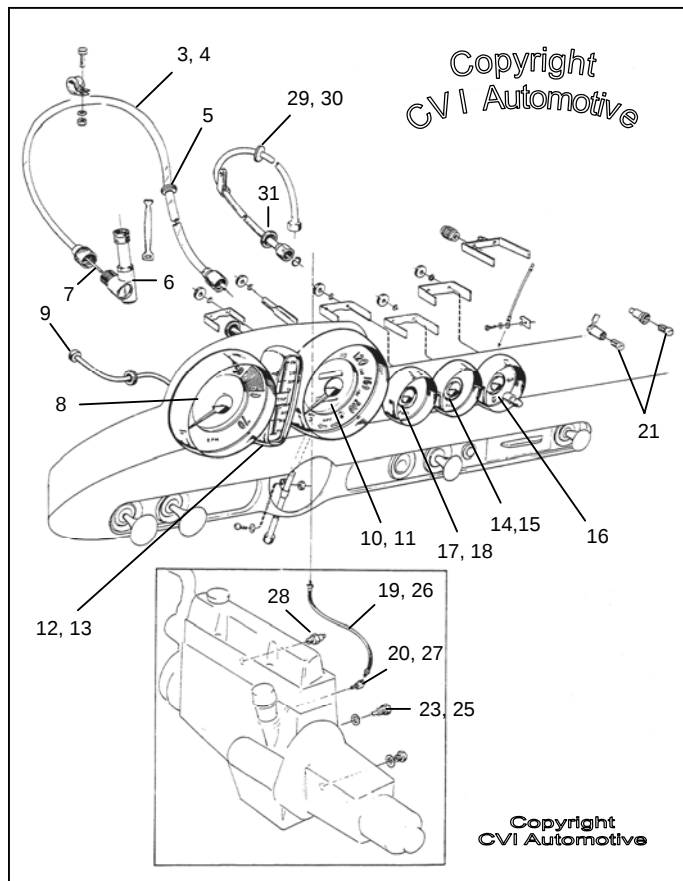
- 665103 (1.) Dashpadding, upper, lhd
 1212985 (2.) Dashpadding, lower, lhd (ref: 665101)

1210889 Rear view mirror (w/out stalk), E/ES (interior)



- 668169 (3.) Speedo cable, all LHD M41/M400, + RHD '70-'73
 668166 (4.) Speedo cable, M40 LHD, M41 RHD '61-'69
 88273 (5.) Rubber grommet on cable (from ch. 6001-)
 666756 (6.) Angle box, at overdrive end
 666974 (7.) Wound wire drive pin
 380192 Oil seal at angle box

380305-1 Speedo drive gear (B18, 19 cogs, w/out shaft)
 380753 Speedo drive gear (B20, manual transmission)
 380164 Speedo drive gear, 1800E automatic ch -37549
 380861 Speedo drive gear, auto, 1800E ch 37549-, all E: NLA

INSTRUMENTS, 1961-1969

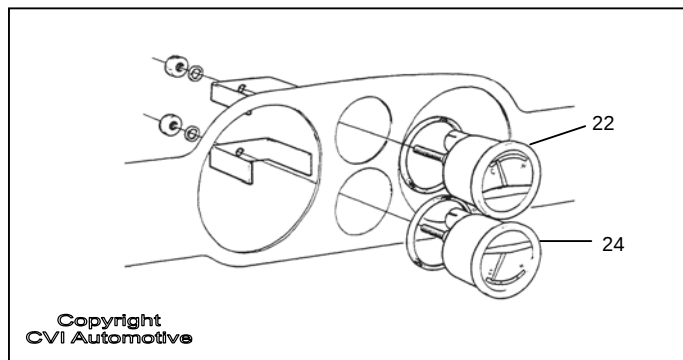
(NB. Included for reference only)

- 670580 (8.) Rev counter, to ch 30000 NLA
 664425 (9.) Rubber grommet, on conduit for rev counter
 665258 Sender, for cars up to ch 9999 NLA
 673438 (10.) Speedometer, Miles NLA
 673439 (11.) Speedometer, KM NLA
 Chrome surround, small Call
 665259 (12.) Water & oil temperature gauge (Swedish text) NLA
 665260 (13.) Water & oil temperature gauge (English text) NLA
 664642 (14.) Bränslemätare (svensk text) NLA
 665262 (15.) Bränslemätare (engelsk text) NLA
 664644 (16.) Clock NLA
 664643 (17.) Oil pressure gauge (Swedish text) NLA
 665261 (18.) Oil pressure gauge (English text) NLA
 418661 (19.) Flexi hose for oil pressure gauge
 16218 (20.) Elbow union
 277706 (21.) Bulb (8 per car)

INSTRUMENT, 1970-1973

(NB. Included for reference only)

- 682159 Rev counter NLA
 664425 Rubber grommet, on conduit for rev counter
 1212587 Speedometer, KM NLA
 1212588 Speedometer, Miles NLA
 682163 (22.) Water temperature gauge NLA
 683299 (23.) Temperature sender, water
 682162 (24.) Oil temperature gauge NLA
 683298 (25.) Temperature sender, oil
 682160 Oil pressure gauge NLA
 419860 (26.) Flexi hose for ditto
 419834 (27.) Elbow union for ditto NLA
 1606877 (28.) Oil pressure sender
 682161 Fuel gauge NLA
 682158 Clock (later 1212961) NLA
 40136 (29.) Rubber grommet
 941263 (30.) Rubber grommet
 941265 (31.) Rubber grommet



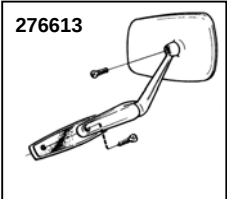
276614 Door mirror **(original fitting/option 1968-'72)**, arm attached to front of base. Fitted with threaded studs through door panel. (blue-tinted flat glass). Fits BOTH sides.

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276613 Door mirror **(first fitted 1973)**, with arm fixed to rear of base to rear of base, blue-tinted flat glass. Fits BOTH sides. (Fitted by means of 2 screws from the outside)

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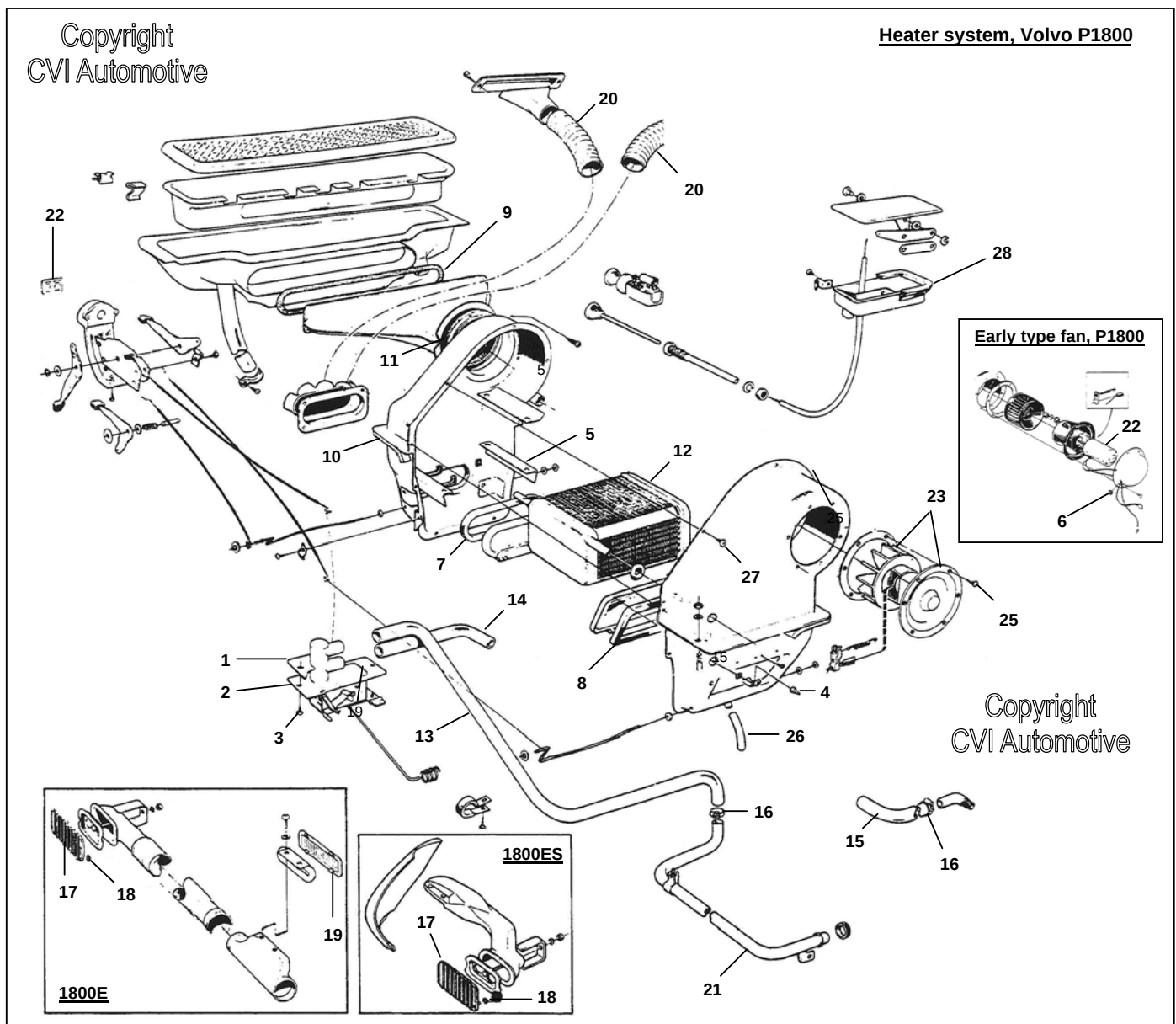
1213608 **New!** Mirror head, convex blue-tinted glass (use with 276613 or 276614 above)

277521 (RP)	Wing mirror with round head	flat glass
277521 (RK)	Wing mirror with round head	convex glass



CVI-619F	Cone-shaped racing mirror (chromed)	flat glass
CVI-619C	Cone-shaped racing mirror (chromed)	convex glass

<u>Part #</u>			<u>Part #</u>		
673451	(1.)	Heater control valve	941424	(20.)	Defroster hose (2 m per car)
659357	(2.)	Rubber seal			
955126	(3.)	Screw (2/valve)	418628	(21.)	Water return pipe, B18 ('61-'64) Use 419331
93963	(4.)	Rubber plug (2 per car)	419414	(21.)	Water return pipe, B18 ('65-'68), B20 (LHD) Call
82429	(5.)	Rubber button (8 per car)	419746	(21.)	Water return pipe, B20 (RHD) Call
40136	(6.)	Grommet (for cable) (-ch 2139)			We offer pipe 419331 with a slightly different angle at the heater end - 240 kronor
658722	(7.)	Sponge seal for defroster flap	419331	(21.)	Water return pipe, B20
658728	(8.)	Sponge seal for heater flap			
670384	(9.)	Sponge seal, behind heater unit	668606 (ER)	(22.)	Fan motor, early type (rebuilt <u>exchange</u>) Call
661561	(10.)	Sponge seal, under heater unit			
669544	(11.)	Sponge seal, round	671436 (B)	(23.)	Fan motor (second-hand, late type)
661546	(12.)	Heater core NLA	955136	(25.)	Screw (9 per car)
673707	(13.)	Heater hose, long type (formerly 661560)			
673706	(14.)	Heater hose, from valve (formerly 661551)			
673705	(15.)	Heater hose, from core (formerly 661552)	661063	(26.)	Drain hose, under heater unit
951789	(16.)	Hose clamp (6 per car)	955137	(27.)	Screw (8 per car)
683441	(17.)	Ventilator grille, on rear wing, 1800E/ES	673472		Decal, heater instruction (not ES 1973)
191695	(18.)	Starlock washer	1214276		Decal, heater instruction (ES 1973)
683440	(19.)	Ventilator grille, internal, 1800E	662968	(28.)	Seal for ventilator intake



2001	Haynes Workshop manual for Volvo Amazon/1800 series
2003	"Essential Volvo 120 series" by Anders Ditlev Clausager
2005	"Volvo P120 - The Amazon Series" by Dieter Günther & Walter Wolf
2006	B18 Workshop manual (copy)
2007	1800 E/ES Workshop manual, 1972 (copy)

SPARE PARTS CATALOGUES (VOLVO)

212121	Volvo Spare Parts catalogue, Volvo P1800 (B18 1961-1968)
212123	Volvo Spare Parts catalogue, Volvo P1800 (B20 1969-1973)
2008	Volvo fast moving parts catalogue for Amazon, PV/Duett, 140/160 1970

STICKERS AND DECALS

1006	B18B/D Air filter 1961-1966	LHD (AC)	73606
1007	B18B/D Air filter 1961-1966	RHD (Coopers)	667583
1008	B18 Charging regulator (Bosch 12v)		
1009	B18 Ignition coil (yellow)		
1010	B18B/D Air filter ('67-'68)	LHD & RHD	672280/81
1012	B18 Ignition coil (white, '67-'68)		
1013	B18 Radiator sticker		
672765	B18/B20 Alternator warning (from '67 GT, 121/122 '68-)		
1014	B20 Ignition coil (green, '69-'70)		
1015	B20/B30 Valve cover sticker ("Check belt tension acc to...")		
1016	B20 Radiator sticker ("Filled with genuine Volvo coolant...")		
1017	"TUDOR Safety Sweden" (old batteries)		
678127	Reflector sticker on door edge		
1018	"Do not open See Instruction book" (radiator cap, '67-'70)		
1019	"Fill cooling system here" (expansion bottle cap '67-'70)		
1020	"A Product of Superb Swedish Engineering" (back window)		
1021	H sticker, for "högertrafik", when Sweden changed over in '67		
1022	"Volvo Rally - European Champion 1963 & 1964"		
1026	"Bosch Volvo Imp", on alternator (Amazon, 140, P1800)		
1029	"Brrrrrrrrrrrrrrrr" Air condition decal		
673472	Heater control	(not ES 1973)	
1214276	Heater control	(ES 1973)	
1031	"Shut Carefully etc" (1800 ES tailgate sticker)		
1037	Decal (ATE T51) on brake servo		

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We at CVI hope that you will find (and continue to find) this catalogue a great help in assisting in the restoration or ongoing maintenance of your Volvo. Our aim is to enable you to identify the parts you want as easily as possible. This will not only help you to acquire the parts you want but will also help us to pick and pack the correct parts.

We have now set up a webshop to enable you to place orders in as easy a manner as possible. Please remember that it helps both you and us if you always use the same e-mail address when you go to the check-out.

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"Goods sent for renovation/re-build and return - no duties or VAT applicable"

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