



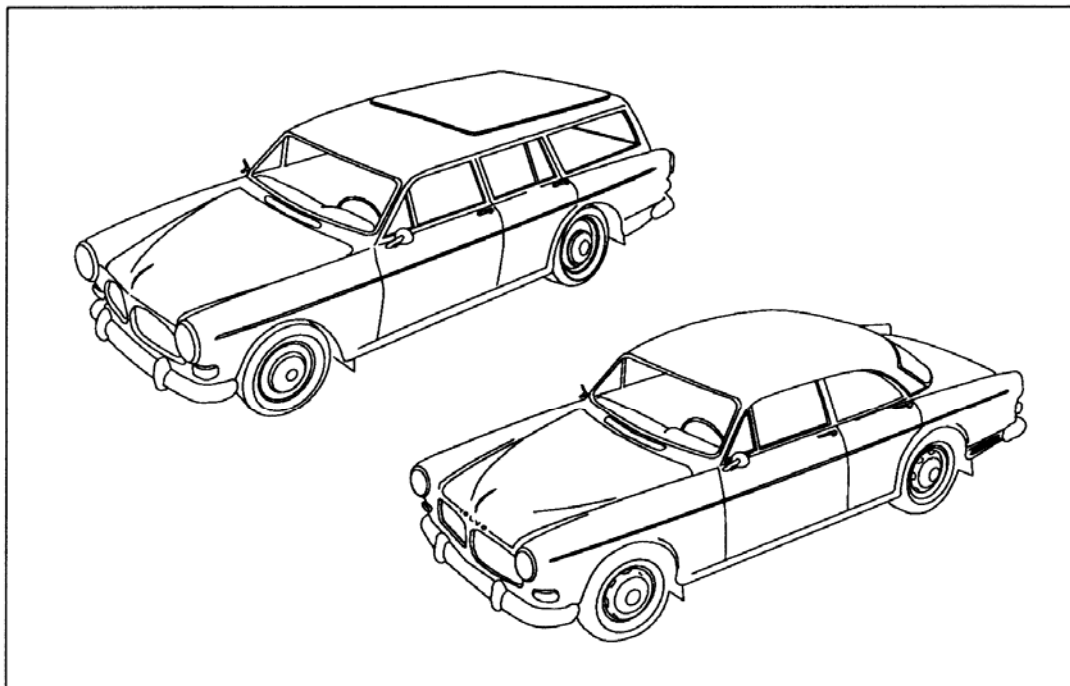
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Volvo PV444/544 P120 Amazon P1800 Specialists

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CATALOGUE *for genuine & remanufactured* **VOLVO AMAZON (P120,130,220) SPARE PARTS**



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CATALOGUE DATE: August 2008

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2003 – Reservation for price changes 

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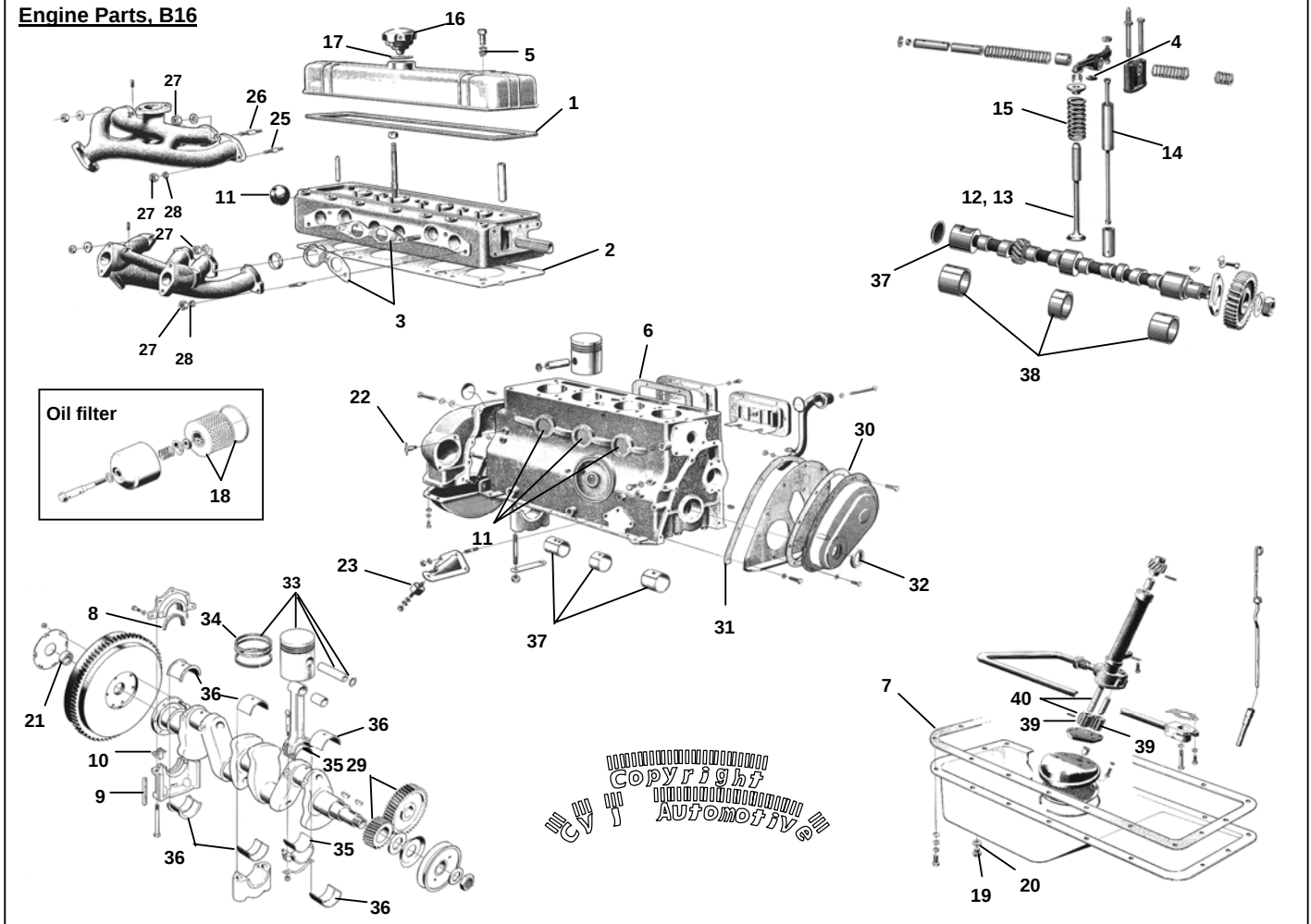
CATALOGUE OVER SPARE PARTS FOR VOLVO AMAZON P120 (4 dr), P130 (2 dr) & P220 (STATION WAGON)

- Parts are Volvo genuine (or from Volvo's genuine suppliers) if Volvo's part number is used
- "R" means that the item is remanufactured. "NLA" means no longer available
- "pc." means price per piece.
- "B" or "S/H" means that the item is used (not new): please call for further details
- "CH" means chassis number "LHD" means Left-hand drive: "RHD" means Right-hand drive

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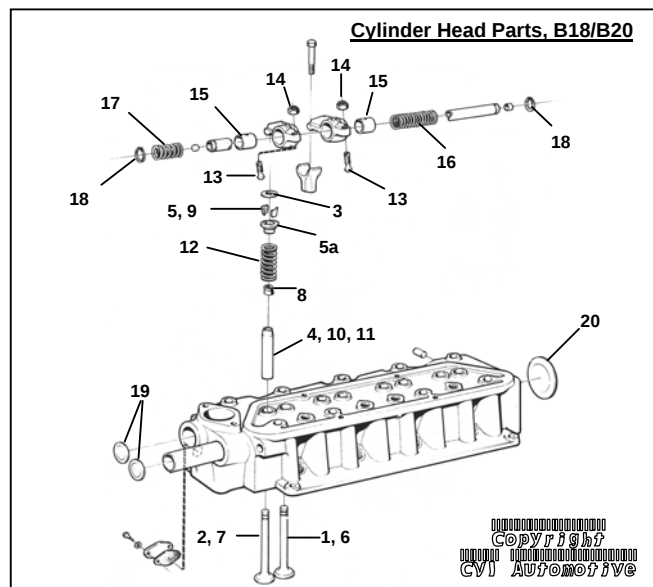
Remember: if the item you want is not mentioned in the catalogue then WE DO NOT CARRY THAT ITEM! Sorry, but you must search elsewhere.

Engine Parts, B16

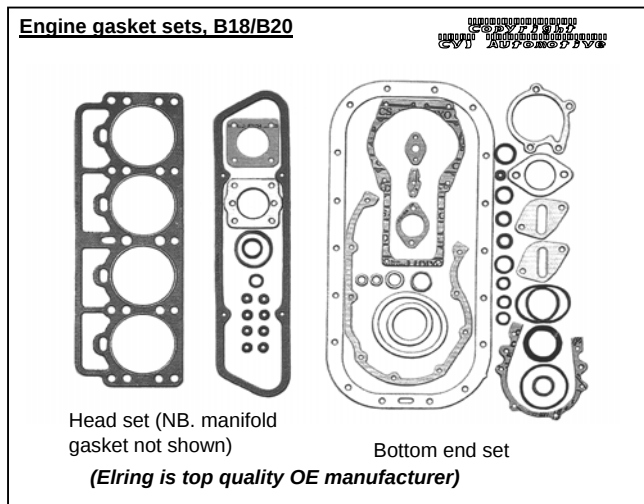
Part #			Part #		
54971	Head set, B16A	(genuine)	653190	(23.) Engine (and gearbox) mounting	(genuine)
403087	(1.) Valve (rocker) cover gasket	(genuine)	191163	(25.) Manifold stud (40 mm)	
403808	(2.) Cylinder head gasket	(genuine)	191162	(26.) Manifold stud (42 mm)	Use 191163
275401	(3.) Manifold gasket set	(genuine)	17624	(27.) Nut	(brass)
405357	(4.) Protector ring, above valve	(genuine)	955894	(28.) Washer	
190817	(5.) Rubber o-ring		418121	(29.) Timing gear set (gears, gaskets, felt seal)	NLA
403052	(6.) Cork gasket, inspection covers	(2/engine)	403075	(30.) Timing cover gasket (front)	
403017	(7.) Sump gasket	(genuine)	403074	(31.) Timing cover gasket (rear)	
190219	(8.) Felt ring	(2/engine)	190537	(32.) Felt seal	
403090	(9.) Seal fillet	(2/engine)	(Note. Pistons are priced in singles, but sold in <u>sets of four</u> only:		
403887	(10.) Gasket		ring sets are for 1 engine)		
54970	Engine full gasket set	(genuine!)	275112	(33.) Piston (with rings)	(std)
70792	(11.) Core plug	(4/car)	275121	Piston (with rings)	(+020")
403881	(12.) Inlet valve	(4/car)	275122	Piston (with rings)	(+030")
403486	(13.) Exhaust valve	(4/car)	275123	Piston (with rings)	(+040")
403486-1	Engine valve set (4 inlet + 4 exhaust)		275215	(34.) Piston ring set, 1 engine	(std)
403390	(14.) Valve guide	(8/car)	275217	Piston ring set	(+020")
403717	(15.) Valve spring	(8/car)	275218	Piston ring set	(+030")
403515	(16.) Oil filler cap		275219	Piston ring set	(+040")
940096	(17.) Seal under cap	(genuine)	276658	(35.) Big end bearing set	(standard size)
403984	(18.) Oil filter insert		276659	Big end bearing set	(- 0.010")
190798	(19.) Oil drain plug		276660	Big end bearing set	(- 0.020")
18818	(20.) Copper gasket		276686	(36.) Main end bearing set	(standard size)
948187	19+20 Oil drain plug with gasket	(magnetic)	276687	Main end bearing set	(- 0.010")
11009	(21.) Gearbox input shaft support bearing		276688	Main end bearing set	(- 0.020")
82744	(22.) Drain cock, on engine block		403737	(37.) Camshaft	(B16B)
			403110-1	(38.) Bush set for camshaft	
			418103	(39.) Oil pump gears	NLA
			419018	(40.) Drive shaft for oil pump gear	NLA

Valves, Guides and Springs, B18/B20

Part #		
419368	(1.)	Inlet valve, B18
419292	(2.)	Exhaust valve, B18
419292-1		Engine valve set, B18 (4 inlet + 4 exh'st)
415424	(3.)	Protector seal, above valves, B18
415424-1		Protector seal set (8 pieces)
415266	(4.)	Valve guide, B18 (inlet/exhaust)
415035	(5.)	Valve collet, B18 (2/valve)
415273	(5a.)	Lock washer, B18 (1/valve)
419639	(6.)	Inlet valve, B20 (42 mm std)
419766	(6.)	Inlet valve, B20 (44 mm)
419640	(7.)	Exhaust valve, B20 (35 mm std)
CVI-5406 (HD)	(7.)	Exhaust valve, B20 (37mm heavy duty)
1306630	(8.)	Valve stem seal, B20 valves (Ref 419702)
8291532		Hardened valve seat, for lead-free conv'n.
419643	(9.)	Valve collet, B20 (2/valve)
419652	(10.)	Valve guide, B20, inlet
419653	(11.)	Valve guide, B20, exhaust
418737	(12.)	Valve spring, B18/B20 (genuine)
418286	(13.)	Tappet adjuster screw
921781	(14.)	Lock nut, tappet adjuster
418297	(15.)	Rocker arm bushing
418426	(16.)	Spring (3 per car)

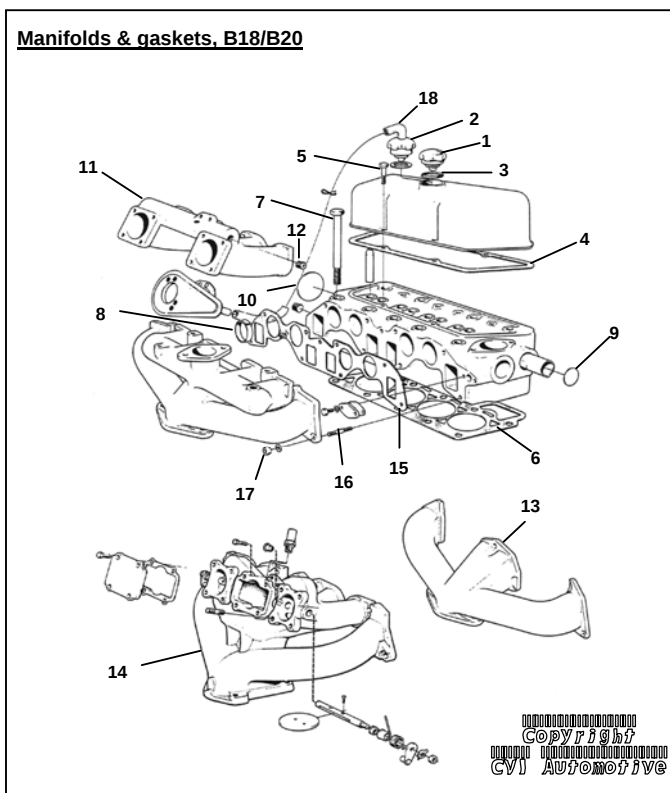


914456	(18.)	Circlip
418717	(19.)	Core plug (35 mm) (2/engine)
418718	(20.)	Core plug (45 mm) (7/engine)

Engine gaskets and gasket setsEngine gasket sets, B18/B20

275439	Manifold gasket set, '61-'66	
275480	Manifold gasket set, '67-'70	
	<i>(These include manifold gasket + downpipe gasket)</i>	
275411	Head set, B18 (incl. manifold gasket)	Elring
275535	Head set, B20A (incl. manifold gasket)	Elring
275536	Head set, B20B (incl. manifold gasket)	Elring
270628	Bottom end set, B18/B20	(genuine)
275411-628	Engine gasket set, B18 (complete)	(genuine)
275535-628	Engine gasket set, B20A	(genuine)
GaskB20A	Engine gasket set, B20A	(R)
275536-628	Engine gasket set, B20B	(genuine)
GaskB20B	Engine gasket set, B20B	(R)

403515	(1.)	Oil filler cap, without vent (genuine)
418954	(2.)	Oil filler cap, with vent (genuine)
940096	(3.)	Seal, under cap (genuine)
419678	(4.)	Rocker cover gasket (genuine)
950045	(5.)	Screw for rocker cover (4/car)
418990	(6.)	Cylinder head gasket, B18
460552		Cylinder head gasket, B20A (genuine)
460552-1		Cylinder head gasket, B20A (R)
419310		Cylinder head gasket, B20B (genuine)
419310-1		Cylinder head gasket, B20B (R)
419310-HD		Cylinder head gasket, B20 (steel reinforced) (use for bore up to 2.2 liter as well)
191523	(7.)	Bolt for cylinder head (genuine)
191523-10		Cylinder head bolt set (10 pieces)
418408	(8.)	Guide sleeve
418717	(9.)	Core plug (35 mm) 2/engine
418718	(10.)	Core plug (45 mm) 7/engine
952075	(12.)	Plug on manifold
418405	(13.)	Exhaust manifold, B18B/D (single downpipe)
419561	(14.)	Inlet and exhaust manifold, B20B
418870	(15.)	Manifold gasket
953238	(16.)	Manifold stud (38 mm)
953241		Manifold stud (45 mm)
953243		Manifold stud (50 mm)
955826	(17.)	Nut for studs
460003	(18.)	Hose, B18B/D '61-'66 (R)

Manifolds & gaskets, B18/B20

Camshafts, Cam followers (lifters):

(Note: new cams should always be fitted with new followers - and vice versa)

Part #

- 460490 (1.) Camshaft, type "A"
 1218579 (1.) Camshaft, type "C"

- 1218580 (1.) Camshaft, type "D"
 1218581 (1.) Camshaft, type "K"

- 910118 (2.) Woodruff key for camshaft
 418363 (3.) Spacer ring, behind camshaft
 150169 (4.) Camshaft nut
 419681 (5.) Thrust flange behind cam gear (bronze)

- 1218630 (6.) Cam follower (Ref 418423)

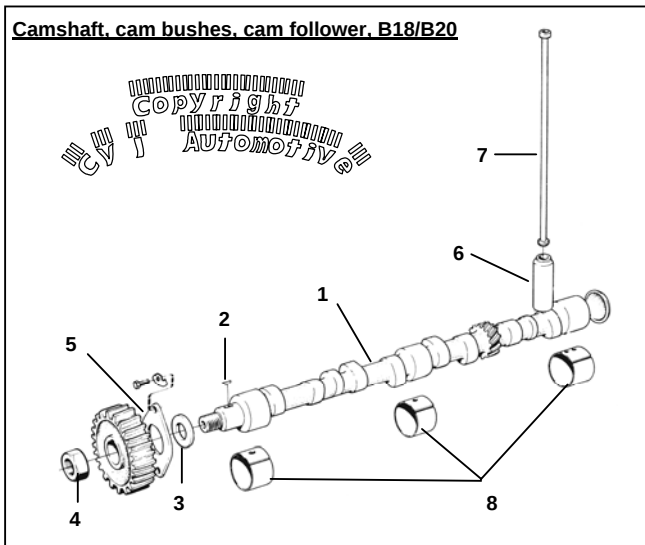
NB! Warranty for cams and followers is only given when both items are purchased - and fitted - at the same time!

- 418304 (7.) Pushrod (heavy-duty)

- 430119 } (8.) now 430119-1 Camshaft bearing set, std sizes
 418249 }
 418250 }

Camshaft Kits (include cam & 8 followers + assembly grease):

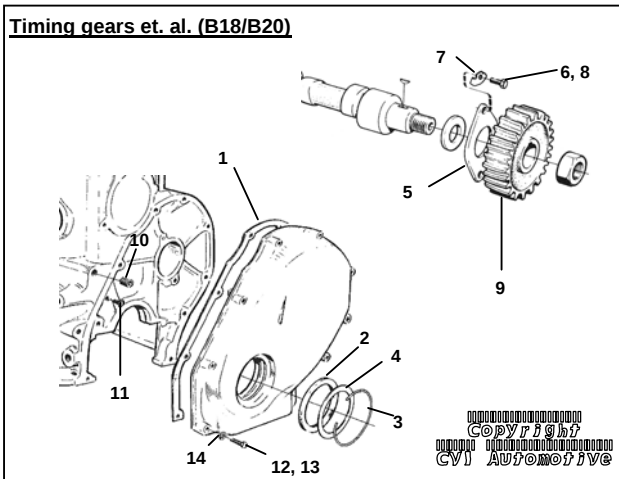
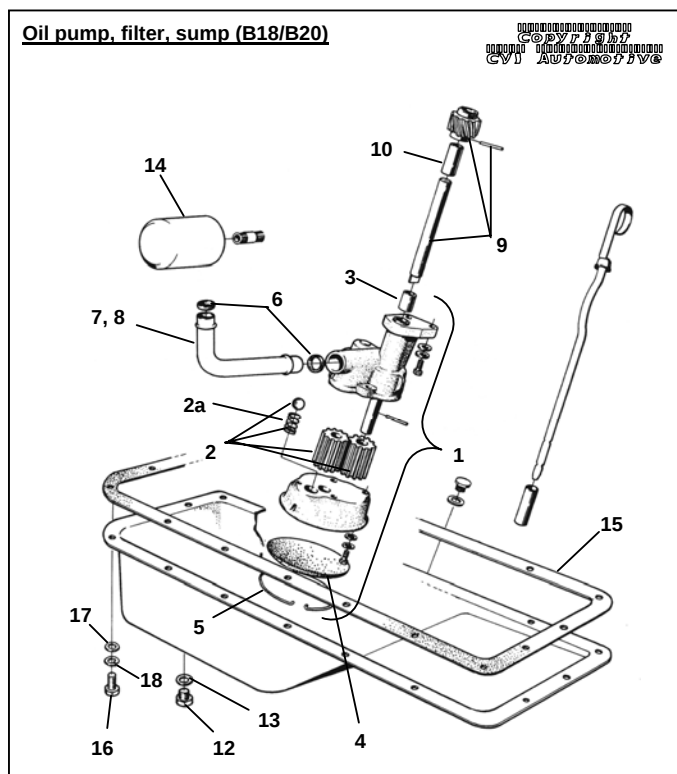
- 275761 Camshaft kit, type "A"
 275762 Camshaft kit, type "C"
 275763 Camshaft kit, type "D"
 275764 Camshaft kit, type "K"

Camshaft, cam bushes, cam follower, B18/B20**Timing gears, ancillaries and gear sets:****Part #**

- 418272 (1.) Timing cover gasket (extra thick)
 418622 (2.) Felt seal, in timing cover
 418624 (3.) Circlip
 418626 (4.) Retainer ring
 419681 (5.) Thrust flange behind cam gear (genuine)
 955512 (6.) Screw, early type Use lock screw 943455
 418422 (7.) Lock washer, early type Use lock screw 943455
 943455 (8.) Lock screw for thrust flange (2/car)

- 270690-9 (9.) Timing gear set (fiber) (genuine)
 270690R Timing gear set (fiber) (repro)
 271944 Timing gear set (steel) (genuine)
 271944R Timing gear set (steel) (repro)
 (NB. Crankshaft gear not shown in this illustration - see page 4)

- 952075 (10.) Oilway plug
 418416 (11.) Oil feed nipple
 955514 (12.) Bolt for timing cover, 25 mm 2/car
 940158 (13.) Bolt for timing cover, 45 mm 7/car
 941906 (14.) Curved spring washer 9/car

Timing gears et. al. (B18/B20)**Oil Pump, Oil Filter, Sump Plug and Gasket:****Oil pump, filter, sump (B18/B20)**

- 1218706 (1.) Oil pump, B20 (can fit B18 also)
 RV-510 (2.) Repair kit, for B20 type oil pump

- 430161 (2a.) Return spring, oil pump
 18130 (3.) Bushing
 418288 (4.) Strainer for oil pump
 418289 (5.) Lock ring, for strainer
 418360 (6.) Rubber seal for oil delivery pipe

- 418627 (7.) Oil delivery pipe, B18
 419539 (8.) Oil delivery pipe, B20

- 418277 (9.) Distributor drive gear, with shaft
 418251 (10.) Bush for drive gear

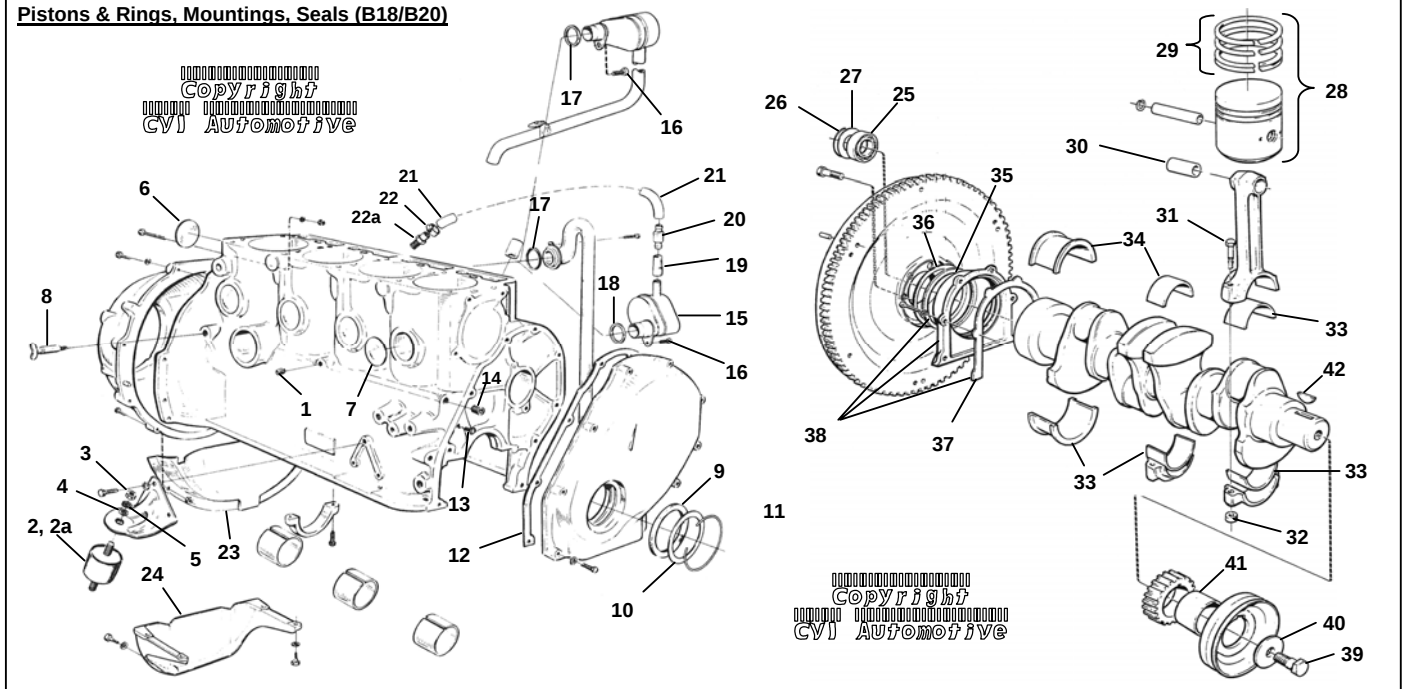
- 190798 (12.) Oil drain plug
 18818 (13.) Copper gasket

- 948187 12+13 Oil drain plug with gasket (magnetic)
 1606877 Oil pressure sender (R)

- 3517857 (14.) Oil filter (genuine)
 418432-1 (14.) Oil filter (Mann)

- 418262 (15.) Sump gasket

- 955523 (16.) Bolt for sump attachment (length = 16 mm)
 955524 (16.) Bolt for sump attachment (length = 19 mm)
 955894 (17.) Flat washer
 941907 (18.) Curved spring washer

Pistons & Rings, Mountings, Seals (B18/B20)

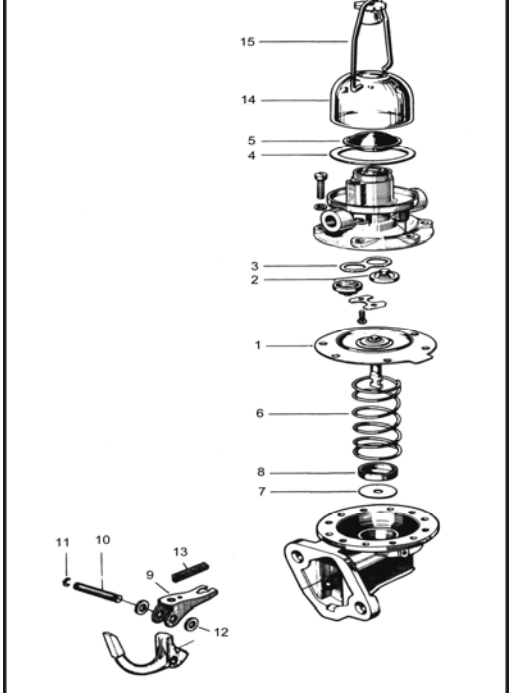
277016	Engine paint, red (250 ml can)	(R)	275193	(28.)	Piston with rings, B18, std.	(Volvo/Mahle)
1606877	(1.) Oil pressure sender	(R)	275194		Piston with rings, B18 020"	(Volvo/Mahle)
			275195		Piston with rings, B18 030"	(Volvo/Mahle)
			275196		Piston with rings, B18 040"	(Volvo/Mahle)
Engine (& gearbox) mountings						
653190	(2.) Engine & g/box mounting (std.)	(genuine)	275282	(29.)	Piston ring set, B18, std.	
666890	(2a.) Engine mounting, GT/B20B	(genuine)	275283		Piston ring set, B18 020"	
			275284		Piston ring set, B18 030"	
940157	(3.) Nut for engine mounting		275285		Piston ring set, B18 040"	
955896	(4.) Washer		275286		Piston ring set, B18 050"	
940110	(5.) Spring washer					
1221967	Gearbox mounting (cars with overdrive)	(R)	272002	(28.)	Piston w. rings, B20, std.	(88,86-88,89 mm)
			272003		Piston w. rings, B20, std. 88,91	(Mahle)
418677	(6.) Core plug (42 mm)	1/engine	272012		Piston w. rings, B20 015"	(Mahle)
418718	(7.) Core plug (45 mm)	7/engine	272004		Piston w. rings, B20 030"	(Mahle)
			272005		Piston w. rings, B20 040"	(Mahle)
82745	(8.) Drain cock on engine block		275334	(29.)	Piston ring set, B20, std.	(repl. 275306)
418622	(9.) Felt seal, front		275314		Piston ring set, B20 015"	
418626	(10.) Retainer ring		275336		Piston ring set, B20 030"	(repl. 275307)
418624	(11.) Lock ring					
418272	(12.) Gasket	(extra thick)				
418416	(13.) Oil feed nipple		418295	(30.)	Small end bush	(standard size)
952075	(14.) Oilway plug		418465	(30.)	Small end bush	(oversize)
418906	(15.) Breather (late B18, use ring 418412)		191410	(32.)	Nut	
419808	(15.) Breather (B20, use ring 419805)					
955512	(16.) Screw		271051	(33.)	Big end bearing set	(standard size)
			271052		Big end bearing set	(- 0.010")
418412	(17.) Sealing ring (early type di = 21)		271053		Big end bearing set	(- 0.020")
419805	(18.) Sealing ring (late B20 di = 26)		276665		Big end bearing set	(- 0.030")
			271003		Big end bearing set	(- 0.040")
419422	(19.) Hose		271214	(34.)	Main end bearing set	(standard size)
418982	(20.) Valve		271215		Main end bearing set	(- 0.010")
			271216		Main end bearing set	(- 0.020")
943706	(21.) Hose, crankcase ventilation	(B18)	276701		Main end bearing set	(- 0.030")
942390	(21.) Hose, crankcase ventilation R	(B20)	271204		Main end bearing set	(- 0.040")
419446	T-piece (nipple) (not shown on illustration)		418621	(35.)	Felt seal, rear (original old-style sealing)	
			418625	(36.)	Retaining ring (original old-style sealing)	
942928	(22.) Clip		430134	(37.)	Gasket for rear flange	(standard)
942461	(22a.) Nipple	(R)	430134-1	(37.)	Gasket for rear flange	(thick)
11009	(25.) Gearbox input shaft support bearing		1218634 S	(38.)	Crankshaft seal kit (37/38/38a)	oil seal type
191848	(26.) Lock ring				This kit converts felt seal to modern -style oil seal	
418663	(27.) Cover plate		430118	(38a.)	Oil seal for modern style sealing	
WM10402	Workshop manual, engine B18A (genuine)		940111	(39.)	Bolt for crankshaft pulley	
WM10115	Workshop manual, engine B18B/D (genuine)		191688	(40.)	Washer	
			418264	(41.)	Hub	
9992405	Puller, to remove crankshaft gear	(R)	910123	(42.)	Woodruff key	

Tank, Filler Caps & Fuel hose to and from Pump

<u>Part #</u>			
260020	Fuel tank, Amazon P120/P130	121520	Hose clamp for 13525
955138	Screw for tank fitting to body	653212	Filler neck rubber collar, sedan
954336	Screw union, fuel pipe to fuel tank	663841	Rubber seal, on P220 filler pipe
662152	Tank sender unit, sedan (12 v) (genuine)	662463	Filler cap (P120/P130 only, includes 16335)
662155	Tank sender unit, P220 station wagon	16335	Seal under filler cap (subject to stock)
89865	Seal for sender units	277360	Filler cap, lockable, w. Volvo logo (limited qty)
FK-001	Fitting kit, sender unit (seal + screws)	954305	Fuel pipe under car (sold in meters only)
		954322	Union (cap) nut for metal fuel pipe
9434626	Tank sealant (1 liter can)	419796	Fuel hose, before pump ('65-'70)
13525	Hose for filler, P220 (R) (14 cm)	419797	Fuel hose, pump to carburettor ('65-'70)

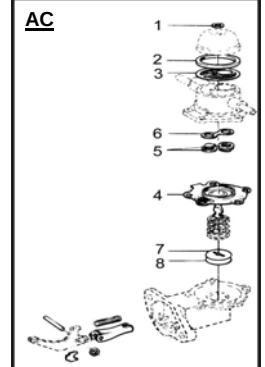
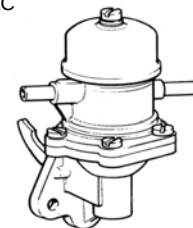
Fuel pump, with glass bowl, type AC (403269/234008), 1957-1964

<u>Part #</u>		
403269	Fuel pump (B16) (1957-61)	NLA
234008B	Fuel pump (B18) (1961-64)	NLA
CVI-AC1	Union, to use pump with <u>rubber</u> fuel hose	
61942	(1.) Diaphragm (genuine)	
73580	(2.) Valve (2 per pump)	
73582	(3.) Gasket under valve (double: 1 per pump)	
15517	(3.) Gasket, under valve (single: 2 per pump)	
18780	(4.) Gasket under glass bowl (cork type)	Use 190633
190633	(4.) Gasket under glass bowl (rubber type)	
1378905	Flange gasket, against engine block (2/car)	
276223	Repair kit (nos. 1 - 4, 7, + 1378905 x 2)	
73537	(5.) Strainer	See 276224
234002/3	(7/8.) Seal/retainer	See 276224
61945	(9.) Lever	See 276224
73529	(10.) Shaft	See 276224
70498	(11.) Lock ring (2 per pump)	See 276224
61947	(12.) Washer	See 276224
61949	(13.) Spring	See 276224
276224	Overhaul kit (276223 + above items)	NLA
460678	Plastic spacer pump/engine (ref: 301002)	
73575	(14.) Glass bowl	NLA
73539	(15.) Brace, for glass bowl	
64757	Fuel hose (braided), betw. pipe & pump (R)	
954343	Elbow union, B16A up to ch. 41159	
954336	Union (straight), B16A from ch. 42569-	
16218	Elbow union, B16B up to ch. 22568	

AC Glass-bowl fuel pump**Fuel pump, type AC (419291), all in 1965:**

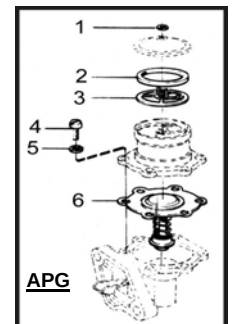
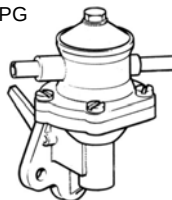
419427	(1.) Fiber washer	See 276281
419428	(2.) Seal under lid	See 276281
D-419291	(3.) Strainer (NB. Not included in 276281)	
73580	(4.) Diaphragm	See 276281
15517	(5.) Valve (2 per pump)	
	(6.) Gasket, under valve	
	(7/8.) Seal/washer, under spring	See 276281
1378905	Flange gasket, against engine block (2/car)	
276281	Repair kit for 419291 (1, 2, 4-8)	

AC

**Fuel pump, type Pierburg (418878, marked "APG"), 1966-1970:**

15521	(1.) Fiber washer	See 276520
418948	(2.) Gasket, under lid	
418946	(3.) Strainer (NB. Not included in 276520)	
956078	(4.) Screw	
955918	(5.) Spring washer	
D-418878	(6.) Diaphragm (with spring, seal, cup)	See 276520
1378905	Flange gasket, against engine block (2/car)	
276520	Repair kit for 418878 (nos. 1, 2, 4, 5, 6)	

APG

**Fuel pump, current genuine for B18/B20 (Pierburg):**

1336184	Fuel pump, B18/B20	419796	Fuel hose, in front of pump ('65-'70)
460678	Plastic spacer pump/engine (ref: 301002)		
1378905	Flange gasket, against engine block (2/car)	419797	Fuel hose, pump to carburettor ('65-'70)

Zenith 34 VN (B16A) & Zenith 36 VN (B18A) Carburettors:**Part #**

237027 Zenith 34 VN carburettor, 1957-1960 **NLA**

237128 Zenith 36 VN carburettor, 1961-1966

(NB. The above carbs. are brand new - not overhauled)

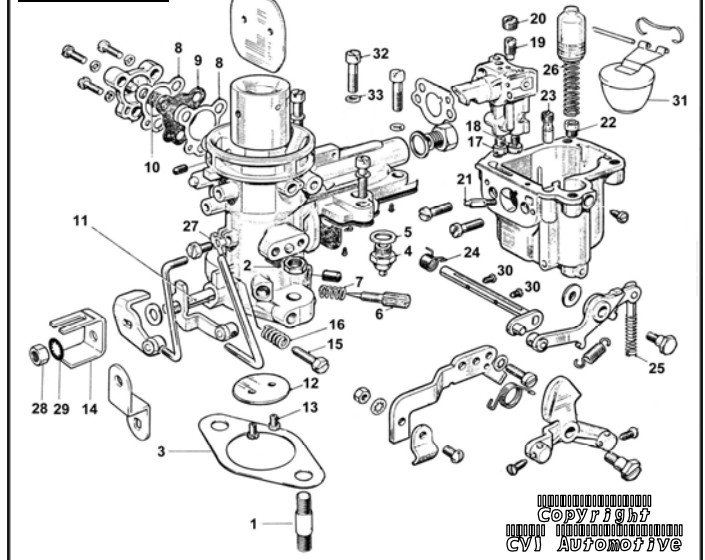
953237 (1.) Threaded stud, under carburettor
 955826 (2.) Nut
 403882 (3.) Gasket, under carburettor, B16A
 418549 (3.) Gasket, under carburettor, B18A
275418 **Gasket set** (genuine)

237382 (4/5.) Needle valve and seat (genuine)
 71955 (6.) Mixture screw (genuine)
 71956 (7.) Spring for mixture screw (genuine)
 237058 8/9/10 Economy diaphragm kit (genuine)
CVI-ZSK 1 **Service kit (genuine parts)** (genuine)

71921 (11.) Throttle spindle, 34 & 36 VN (genuine)
 71922 (12.) Throttle disc, 34 VN (genuine)
 237152 (12.) Throttle disc, 36 VN (genuine)
 71683 (13.) Screw, disc to spindle (2 per carb)
 CVI-002/003 Bushes for throttle spindle in kit
276290 **Throttle spindle kit, B18A** (genuine)

656695 (14.) Lever (late B16, all B18)
 71715 (15.) Throttle stop screw
 71716 (16.) Spring, for throttle stop screw

237023 (31.) Float, 34 & 36 VN
 71951 32/33. Screw/washer, for float chamber (4/carb.)

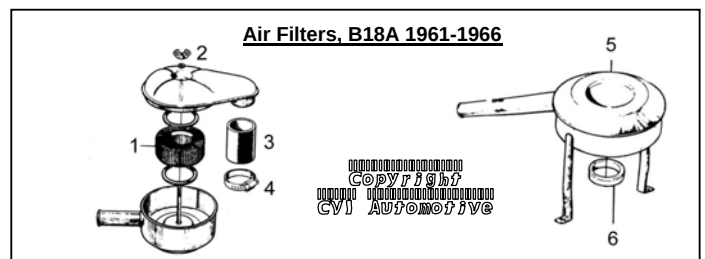
Zenith 34/36 VN

(NB! Overhaul kits include the following: all gaskets plus items numbered 3-29, + bushes and welch plug for throttle spindle but without item no. 14 in B16 set)

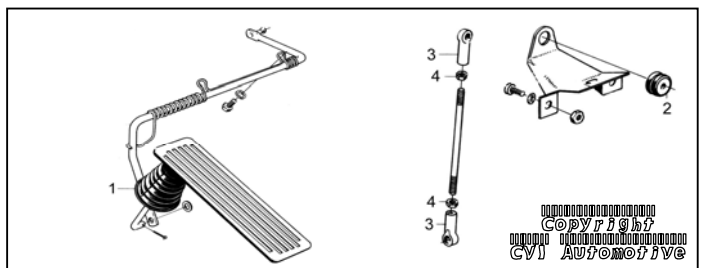
276286-289 **Overhaul kit, 34 VN** (genuine)
276286-290K **Overhaul kit, 36 VN** (genuine)

Air filter for B18A (1961-1966)

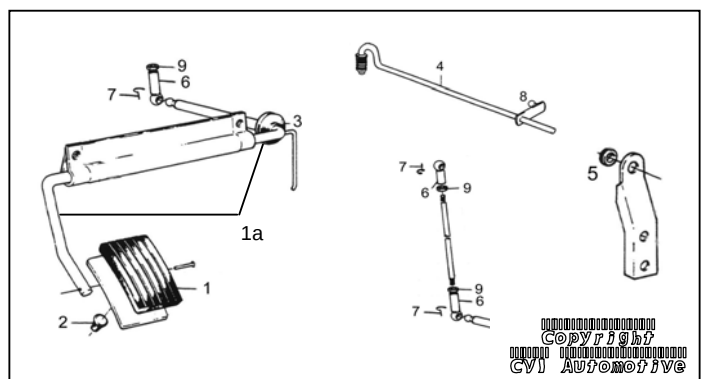
73607 (1.) Filter element (AC filter 73603, early B18A)
 956903 (2.) Wing nut for filter lid
 952982 (3.) Connecting hose (fits oilbath filter also)
 951798 (4.) Hose clamp 2/car
 669893 (5.) Air filter (B18A later ("frying pan") type)
 656871 (6.) Rubber collar under filter (even B16A)

Air Filters, B18A 1961-1966**Throttle Linkage, B16A**

653218 (1.) Dust cover (to engine bay), to ch. 20999
 659802 (1.) Dust cover, from ch. 21000-
 658660 (2.) Bush for mainshaft
 959088 (3.) Ball-joint (with ball & brace)
 955780 (4.) Nut

**Throttle Linkage, B18A (up to 1966)**

662737 (1a.) Pedal shaft (LHD cars only)
 660533 (1.) Pedal rubber
 81803 (2.) Rubber cushion, under pedal
 663052 (3.) Seal, to engine compartment
 661963 (4.) Mainshaft
 656695 Lever, on carburettor (see no. 14 above)
 666143 (5.) Bush for mainshaft
 955512 Screw for bracket
 959088 (6.) Ball-joint, rh thread (with ball & lock brace)
 959093 (7.) Locking brace
 959094 (8.) Ball (with nut) Included on 959088
 955780 (9.) Nut, under ball-joint



237243 Stromberg 175 CD2S (B18A, '67-'68) (R) NLA

820355 (1.) O-ring
 820356 (2.) O-ring
 820338 (3.) O-ring
275489 Gasket, lock washer & O-ring set

237252 (4.) Needle
 237290 (5.) Jet

237666 (6.) Diaphragm (hydrin based) (genuine)
 237385-1 Diaphragm (nitrile based) (R)

237382 (7/8.) Needle valve (with washer 237311)
 820352 (9.) Screw (with lock washer) vacuum chamber lid

CDSK 1 Service kit (genuine parts incl. needle)

237268 (10.) Throttle spindle
 237272 (11.) Throttle disc
 237273 (12.) Screw, disc to spindle
 CVI-001 Bushes, for throttle spindle in carb. body In kit

275489-298 Overhaul kit (gen. parts incl. needle)

237286 (13.) Throttle stop screw
 820344 (14.) Spring, for throttle stop screw

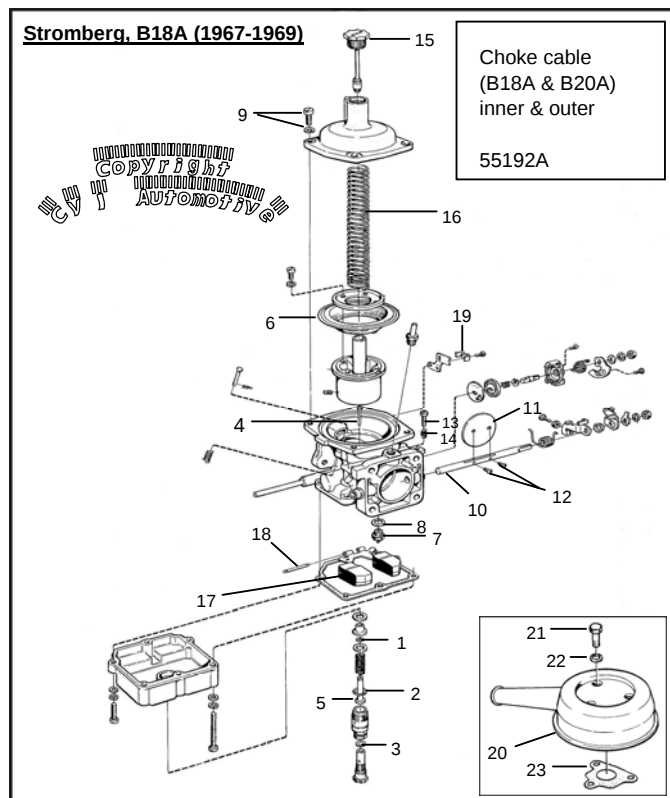
237347 (15.) Dashpot lid (damper)
 237263 (16.) Piston return spring

237292 (17.) Float
 237293 (18.) Float pin

237284 (19.) Clamp for (outer) choke cable

419578 Heat shield, under carburettor
 418754 Gasket (heat shield/manifold/carburettor)

953237 Threaded stud, under carb.
 955826 Nut



679261 (20.) Air filter (with vent pipe)
 679260 (20.) Air filter (without vent pipe)
 955531 (21.) Bolt
 941907 (22.) Washer
 680642 (23.) Gasket, filter/carburettor

Throttle linkage, B18A, 1967-'68:
 (not yet illustrated)

662737 Pedal shaft (LHD cars only)
 663052 Rubber grommet through bulkhead
 660533 Gas pedal rubber
 666143 Bush for mainshaft
 907824 Split pin
 959088 Ball-joint, rh thread (with ball & lock brace)
 955780 Nut, on shaft under ball-joint, rh thread
 942837 Ball-joint, lh thread (with ball & lock brace)
 942836 Nut, under ball-joint, lh thread
 959093 Lock brace for ball-joints
 419335 Bracket
 955512 Screw for bracket
 950045 Screw (Philips head) for bracket
 955920 Spring washer
 955893 Washer

NLA

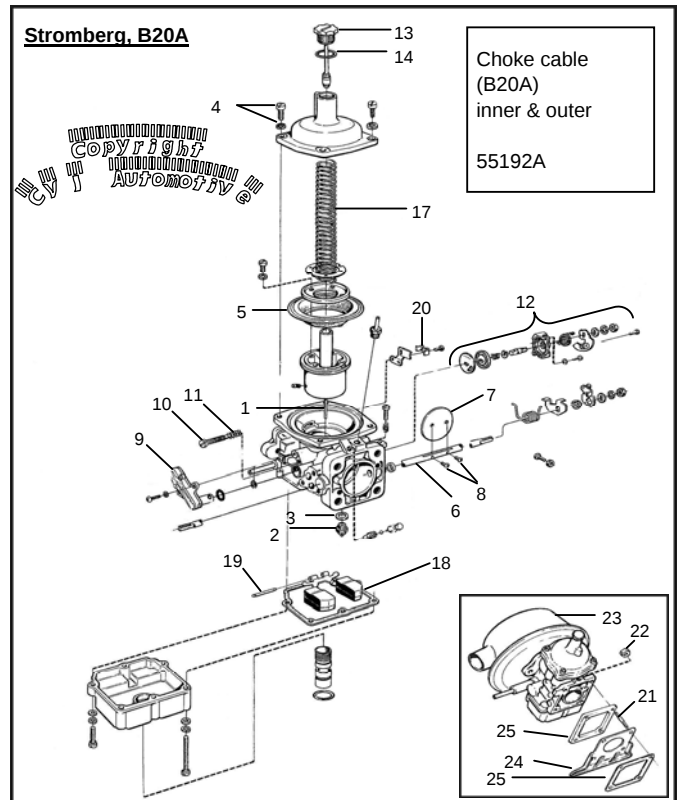
Choke control, B18A, 1967-'68:

55192 Choke cable, inner
 88783 Choke cable, outer spiral
55192A Choke cable, inner & outer, single carb.
 654507 Rubber grommet, cable through bulkhead

B20A Carburettor, 1969-1970

(237345 = 1969, 237436 came 1970 & replaced 237345)

237631	Stromberg 175 CD2SE (replaces 237345/436)	
276295	Gasket and lock washer set (ref: 271474)	
237346	(1.) Needle (up to ch. 333999, 1969)	
237441	(1.) Needle (from ch. 334000, 1970)	
237572	Jet (not on diagram)	
237382	(2/3.) Needle valve (with washer 237311)	
820352	(4.) Screw & lock washer, vacuum chamber lid	
237666	(5.) Diaphragm, genuine (hydriin bas 237666)	
237385-1	Diaphragm, repro (nitrile based)	
276295-1	Service kit (gen. parts: needle <u>excluded</u>)	
237395	(6.) Throttle spindle	
237272	(7.) Throttle disc	
71693	(8.) Screw, disc to spindle	
CVI-001	Bushes, throttle spindle in carburettor body	in kits
276295-299-1	Overhaul kit (gen. parts: plus needle for 1969)	
276295-299-2	Overhaul kit (gen. parts: plus needle for 1970)	
237470	(9.) Temperature compensator	
237573-74	Lid (with screws), for temp. compensator	
237380	(10.) Adjuster screw, by temp. compensator	
237381	(11.) Spring, for adjuster screw	
237420	(12.) Starter assembly	
237473	(13.) Dashpot lid (damper)	
237427	(14.) Gasket	
237286	(15.) Throttle stop screw	
237469	(16.) Spring, for throttle stop screw	
237358	(17.) Piston return spring	
237292	(18.) Float	
237293	(19.) Float pin	
237284	(20.) Clamp for (outer) choke cable	
953237	(21.) Pin stud, under carburettor	
955826	(22.) Nut	



1277775	(23.) Air filter, B20A (current gen., w. <u>renewable insert</u>)	
1277747	Insert (genuine), filter above (+ filter 460406)	
680642	Gasket, filter/carburettor	
419744	(24.) Heat shield	
418754	(25.) Gasket (heat shield/manifold/carburettor)	
419888	(26.) Insulator washer	
684042	Shutter housing (with thermostat)	
944405	Pre-heater hose	
419704	Pre-heating plate (on exhaust downpipe)	NLA
419712	Clamp for above	
955825	Nut	

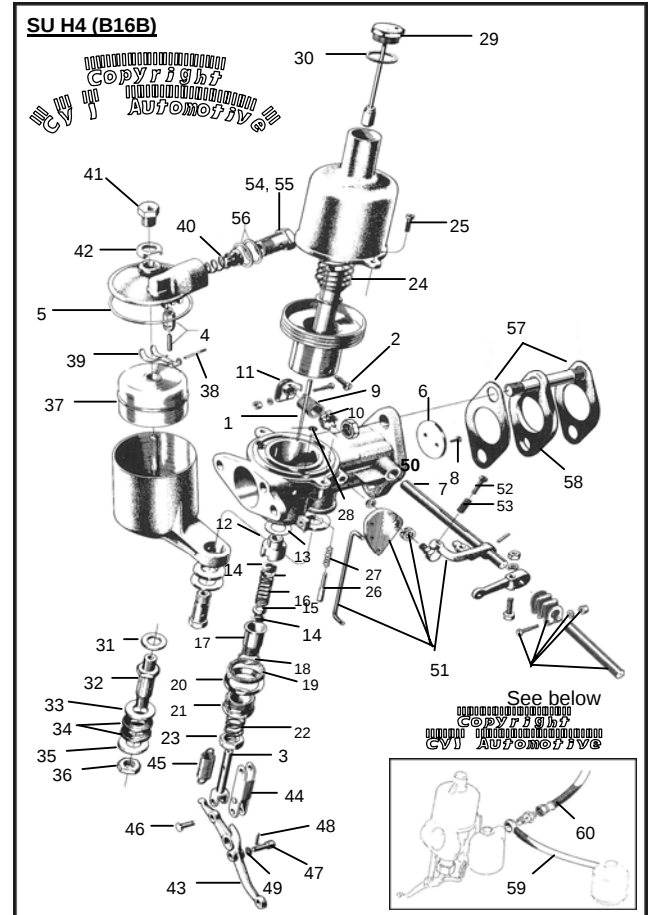
Throttle linkage, B20A, 1969-'70:

(not yet illustrated)

662737	Pedal shaft (LHD cars only)	
663052	Rubber grommet through bulkhead	
666143	Bush for mainshaft	
959088	Ball-joint, rh thread (with ball & lock brace)	
955780	Nut, on shaft under ball-joint, rh thread	
942837	Ball-joint, lh thread (with ball & lock brace)	
942836	Nut, under ball-joint, lh thread	
959093	Lock brace for ball-joints	

237069-70 SU H4 carburetors, B16B

- 237009 (1.) Needle (standard filter)
 237050 (1.) Needle (oilbath filter)
 237010 (2.) Piston lock screw
 71820 (3.) Jet
 71841 (4.) Needle valve and seat
 16347 (5.) Gasket under float chamber lid
 275420 Gasket set, for 2 carburetors
275420+ Service kit (above items), for 2 carbs.
- 237014 (6.) Throttle disc
 237012/13 (7.) Throttle spindle (front and rear)
 71849 (8.) Screw, disc to spindle
 276291 Throttle spindle kit, 2 carbs. (6, 7, 8 + bushes)
276217 Overhaul kit (for both carbs, with needles)
- 71850 (9.) Return spring on throttle spindle
 71851 (10.) Anchor plate
 71852 (11.) Retainer
- 71826 (12.) Jet bearing (upper)
 18846 (13.) Copper gasket (above jet)
 71828 (14.) Cork gasket (2/filter)
 71829 (15.) Washer (2/filter)
 71830 (16.) Spring
 71827 (17.) Jet bearing (lower)
 18847 (18.) Copper gasket, under lower bearing
 71824 (19.) Cork gasket
 71825 (20.) Ring
 71821 (21.) Lock nut, for jet
 71823 (22.) Spring
 71822 (23.) Adjuster nut
CVI-1593 Jet bearing kit for 2 carbs (12-23 above)
- 71816 (24.) Piston return spring
 14185 (25.) Screw, for vacuum chamber lid
 237041-1 Lift pin kit, 1 carb. (with nos. 26/27/28.)
 237008 (29.) Dashpot lid (brass)
 190349 (30.) Gasket, under lid
- 276404 (31-36) Fitting kit, for float chamber
 71840 (37.) Float
 131016 (38.) Pin
 71842-2 (39.) Lever, above float (later stainless type)
 71843 (40.) Filter (with spring), float chamber inlet
 150182 (41.) Nut for float chamber lid (polished brass)
 237062 (42.) Protector washer, under nut
- 71831 (43.) Lever (brass), under carburettor
 71832 (44.) Link
 71833 (45.) Return spring
 14507 (46.) Cotter pin bolt (3/carb)
 71834 (47.) Cotter pin bolt (1 on rear carb.)
 907812 (48.) Cotter pin
 237054 (49.) Star washer (d = 3/16")
 237053 (49.) Star washer (d = 1/8")



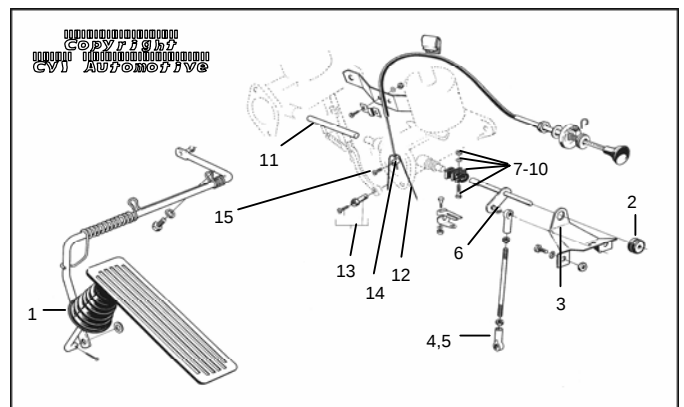
- 950364 (50.) Nut (carburettor to manifold)
 237011/7185 (51.) Cam kit, rear carburettor
- 71855 (52.) Idle screw
 71856 (53.) Spring
 180332 (54.) Banjo bolt, front
 180333 (55.) Banjo bolt, rear
 191228 (56.) Fiber washer
 418053 (57.) Gasket, manifold/insulating flange
 418052 (58.) Insulating flange
 652136 (59.) Fuel hose (between carburetors)
 661882 (60.) Fuel hose (from fuel pump)

Air filter (see illustration on page 13)

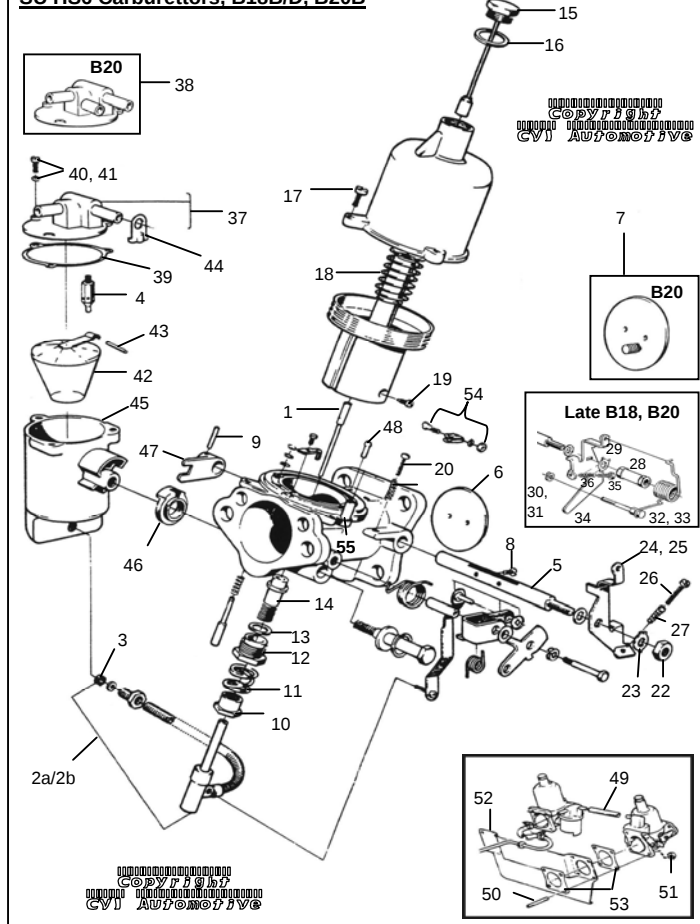
- 660447 Air filter (LHD cars)
 658496 Air filter (RHD cars)
- 403919 Gasket, between filter & carburettor
 1001 Decal (sticker), for 660447 filter

Throttle and choke linkage, B16B:

- 653218 (1.) Dust excluder (to engine bay), to ch. 20999
 659802 (1.) Dust excluder, from ch. 21000-
 658660 (2.) Bush for mainshaft
 663293 (3.) Anchorage bracket
 959088 Ball-joint/ball/brace (4/5/6.)
- 71676 (7.) Coupling, between carbs
 106837 (8.) Bolt
 150183 (9.) Nut
 120006 (10.) Washer
 71910 (11.) Intermediate shaft
71676-1 Coupling kit (items 7-10)
- 71678/79-1 (12.) Stirrup
 (13.) Link pin (complete) (2 pcs.)
 21882 (14.) Retainer
 14012 (15.) Screw



(More items available - please call)

SU HS6 Carburettors, B18B/D, B20B

- 237082 (10.) Mixture adjuster nut, B18 carburettor
 71823 (11.) Spring
 237083 (12.) Lock nut
 237081 (13.) Washer
 237080 (14.) Bearing

CVI-1341 Jet bearing kit, B18 (nos. 10-14)

- 237330 (10.) Mixture adjuster nut, B20 carburettor
 71823 (11.) Spring
 237083 (12.) Lock nut
 237329 (13.) Washer, to ch no. 316356
 237328 (14.) Bearing, to ch no. 316356
 237423 (14.) Bearing, from ch no. 316357 on

CVI-1442 Jet bearing kit, B20 (nos. 10-14)

- 1129629 Dashpot oil (SU genuine: 125 ml bottle)
 237144 (15.) Dashpot lid (damper)
 190349 (16.) Gasket
 237084 (17.) Screw, vacuum chamber lid
 71816 (18.) Piston return spring
 237105 (19.) Lock screw, for needle (B18)
 237422 (19.) Lock screw, for needle (B20)

- 237085/71856 Adjuster screw/spring idle/choke (20/21.)

- 237113 (22.) Nut (B18)
 237095 (23.) Lock washer
 237110 (24.) Lever (front carb. B18)
 237111 (24.) Lever (rear carb. B18)

- 237085/71856 Adjuster screw/spring idle/choke (26/27.)

- 237335 (28.) Nut (B20)
 237095 (29.) Lock washer
 237332 (30.) Lever (front carb. B20)
 237333 (31.) Lever (rear carb. B20)
 237336 (32.) Return spring, front carb. (B20)
 237337 (33.) Return spring, rear carb. (B20)
 237340 (34.) Screw
 237356 (35.) Adjuster screw (idle/choke)
 237357 (36.) Spring

- 237214/215 (37.) Float chamber lid/valve/float (front/rear), B18
 237195/196 (38.) Float chamber lid/valve/float (front/rear), B20

- 237244-45 SU HS6 (B18D) ("ZH" needles)
 237256-57 SU HS6 (B18B) (123 GT: "KD" needles)
 237418-19 SU HS6 (B20B) ("KN" spring-loaded needles)

- 237244-45 (ER) Rebuilt carburettors, exchange (concours)
 (Rebuilt carbs are either 2-bolt or 3-bolt filter type- state which)

- SU-GP 18 Gasket set, for 2 carburettors

Needles - 122S 1961-1966:

- 237145 (1.) Needle KA (B18D 90 bhp, paper filter)
 237183 (1.) Needle KB (B18D 90 bhp, oilbath filter)
 237221 (1.) Needle ZH (B18D 90 & 95 bhp, paper)
 237149 (1.) Needle KE (B18D 95 bhp, oilbath filter)

Needles - 122S 1967-1968:

- 237267 (1.) Needle SM (B18D 100 bhp, paper filter)
 237262 (1.) Needle KG (B18D 100 bhp, silencing filter)

Needles - 123 GT 1967-1968, 122S 1969-1970:

- 237248 (1.) Needle KD (B18B (GT) 115 bhp, paper filter)
 237255 (1.) Needle KF (B18B (GT) 115 bhp, silencing f.)
 237315 (1.) Needle DX (B18B (GT USA) 115 bhp, paper)
 237353 (1.) Needle KN (B20B 1969-1970, spring loaded)

- 237186 (2a.) Jet assembly (front carb.)
 237187 (2b.) Jet assembly (rear carb.)

- 237188 (3.) Rubber seal, on jet (included on jet ass'y.)
 237192 (4.) Needle valve and seat

Service kit (2 carbs.) (excls. needles)
(Gaskets, jets, needle valves for a pair of carbs.)

- 237877 (4.) Needle valve (with spring attachment)
 (This is the needle valve Volvo currently offer)
 237094 (5.) Throttle spindle
 237109 (6.) Throttle flap (can be used even on B20B)
 237424 (7.) Flap (B18B USA, B20B (overrun valve))
 71849 (8.) Screw, flap to spii (2 per spindle)
 907174 (9.) Lock pin

- 276292 Throttle spindle kit, w. bushes (for 2 carbs.)
276278/292 Overhaul kit, 2 carbs. (excls. needles)
 (Contains service kit above + throttle spindle parts: please add needles of choice)

- 237106 (39.) Gasket, under lid
 14185 (40.) Screw, float chamber lid
 955918 (41.) Spring washer
 237457 (42.) Float (ref: 237216)
 131016 (43.) Float pin
 237131 (44.) Baffle

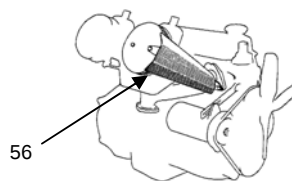
- 237086 (45.) Float chamber (same for both front & rear)
 237087/88 (46.) Retainer (front/rear)

- 237098 (47.) Lever, on end of throttle spindle
 237104 (48.) Nipple for vacuum advance pipe (B18)
 419797-80 (49.) Hose, between carbs. (80 mm)

- 953236 (50.) Pin stud, on inlet manifold, B18D (8/car)
 955826 (51.) Nut (for 953236)
 418512 (52.) Heat shield, under carbs. (B18)
 418754 (53.) Gasket, either side of shield '61-'70 (4/car)

- 237178 (54.) Clamp, outer choke spiral (to 1966)
 237168 (55.) Ferrule, for choke cable
 419452 Clamp for outer choke cable ('67-'70)
 55192D Choke cable (inner + outer, complete)
 418561 Retainer, choke cable to carb lever
 950003 Screw for retainer, choke cable to carb lever
 SU 670 Tool kit, SU carbs (mixture adjustment + needle valve removal tool)

- 419251 (56.) Shield, throttle linkage, wintertime, -'66

419251 Throttle linkage shield ('61-'66)

(This was a genuine Volvo accessory)

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CVI Automotive

Throttle Linkage & Choke control, B18B/DPart #

662737 (1a.) Pedal shaft (LHD cars only)
 660533 (1.) Pedal rubber
 81803 (2.) Rubber cushion, under pedal
 663052 (3.) Seal, to engine compartment

662006 (4.) Mainshaft, 1961-1966
 671950 (4.) Mainshaft, 1967-1968

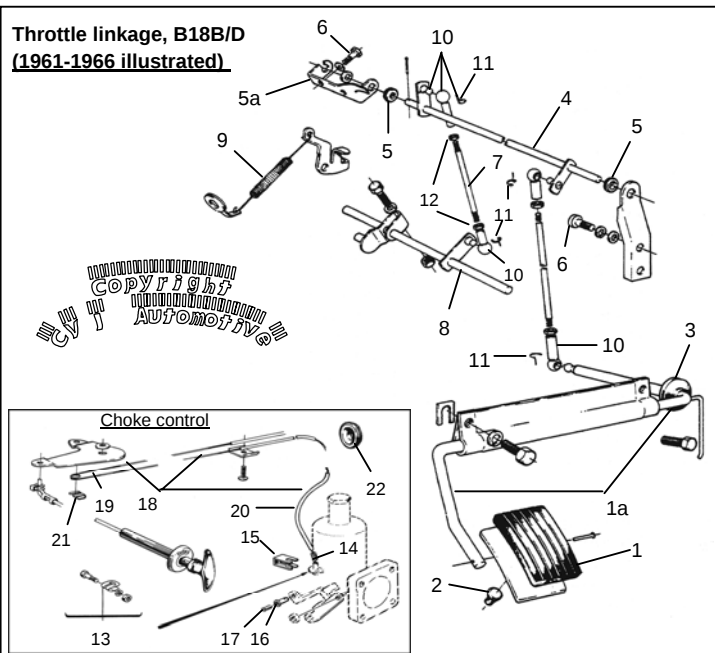
666143 (5.) Bush for mainshaft

418506 (5a.) Bracket ('61-'66)
 955512 (6.) Screw for bracket
 191203 (7.) Control rod
 418449 (8.) Intermediary shaft, '61-'66
 419575 (8.) Intermediary shaft, '67-'70
 418963 (9.) Throttle spring (2 per car) (genuine) NLA

959088 (10.) Ball-joint (with ball & locking brace)
 959093 (11.) Locking brace
 955780 (12.) Nut, under ball-joint

237178 (13.) Clamp, outer choke spiral (to 1966)
 237168 (14.) Ferrule, for choke cable (to 1966)
 419452 (15.) Clamp ('67-'70)
 418561 (16.) Retainer, choke cable to carb lever
 950003 (17.) Screw for retainer, choke cable to carb lever
 55192D (18.) Choke cable, twin carbs. (inner & outer)

55192 (19.) Inner choke cable
 88783 (20.) Outer spiral



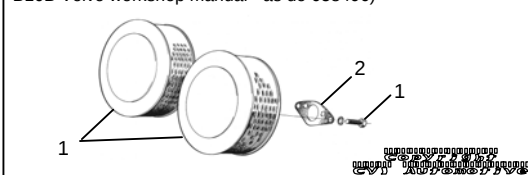
94641 (21.) Lock washer
 654507 (22.) Rubber grommet, through bulkhead
 664425 Rubber grommet, LHD (holds cables togeth.)

AIR FILTERS, SU CARBURETTORS (B16B):Part #

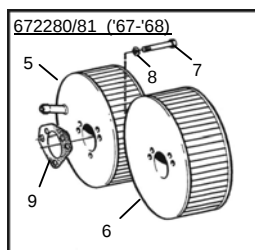
660447 (1.) Air filter, B16B (LHD cars) (new bolts are included)
 658496 Air filter, B16B (RHD cars)
 403919 (2.) Gasket, between filter & carburettor

Air filters, B16B (old-style 660447 illustrated)

(Note that 660447 now looks like those in the B16B Volvo workshop manual - as do 658496)

AIR FILTERS (PAPER TYPE), SU CARBURETTORS (B18/B20):Part #

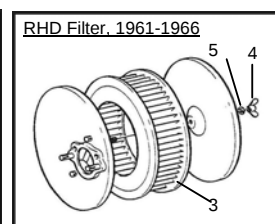
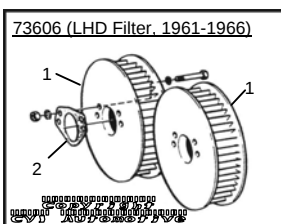
73606 (1.) Air filter (Volvo blue, 1961-1966, LHD cars only)
 FK-73606 Fitting kit, for 2 filters (excludes gaskets)
 418447 (2.) Gasket
 1006 Decal/sticker (AC type) for filter 73606
 667583 (3.) Air filter insert (1961-1966, RHD cars only)
 192015 (4.) Butterfly nut for outer cover
 955920 (5.) Spring washer
 1007 Decal/sticker (Coopers) for RHD filters

Part #

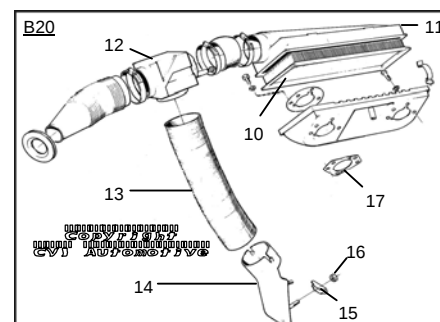
672280
 672281
 1010
 955530
 941907
 677607

Fitted 1967-1968 on twin SU carburettors

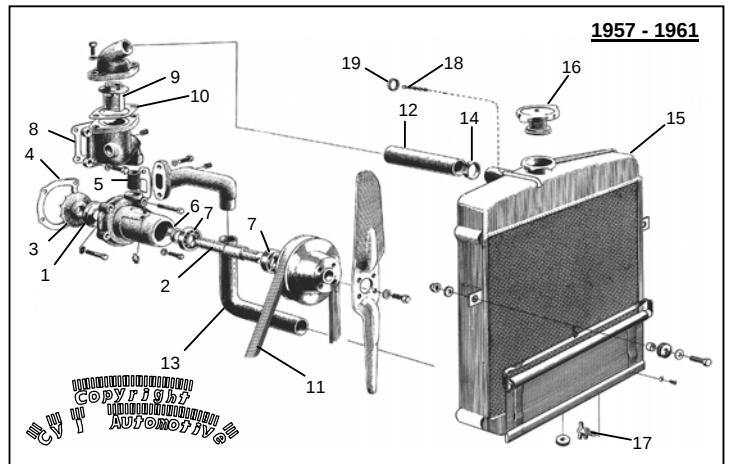
(5.) Air filter, front (Volvo blue) LHD & RHD cars
 (6.) Air filter, rear (Volvo blue) LHD & RHD cars
 Decal/sticker (AC type), for filters 672280/81

Part #

679658 (10.) Filter insert (B20B), 1969-1970 (R)
 680743 (11.) Filter housing, upper part
 684042 (12.) Shutter housing, with thermostat
 944405 (13.) Pre-heater hose (as original)
 419704 (14.) Pre-heating plate, on exhaust downpipe
 419712 (15.) Clamp
 955825 (16.) Nut
 677607 (17.) Gasket NLA



Part #			Price
418031	Water pump	(R)	
412338	(1.) Seal (in water pump)		
403352	(2.) Shaft		
403853	(3.) Impeller		
403105	(4.) Gasket for water pump		
13911	(5.) Hose between pump and thermostat h'sng.		
70913	(6.) Thrower ring		
11136	(7.) Bearing	(R)	
54609	Repair kit for waterpump	(nos. 1-4, 6-7) 794	
403793	(8.) Gasket, lower thermostat housing		
659547	Seal ring, for heater pipe to water pump		
273163	(9.) Thermostat (Wahler, 80 degrees)		
403161	(10.) Gasket for thermostat		
951684	(11.) Fan belt		
660094	(12.) Radiator hose, upper		
660095	(13.) Radiator hose, lower		
951792	(14.) Hose clamp		
252056	(15.) Radiator		
87842	(16.) Radiator cap		
87502	(17.) Drain cock		
88495	(19.) Pull ring for chain		



COOLING SYSTEM, B18/B20

271602	(1.) Water pump (with gasket and seals)	R
270664	(2.) Gasket set (B18/B20B)	
270665	(2.) Gasket set (B20A)	
976411	(3.) Fan belt (B18 LHD/RHD, (B20 LHD))	
419419	(3.) Fan belt (B20 RHD only)	
418496	(4.) Thermostat (77 degrees)	(R)
273342	(4.) Thermostat kit, <u>with seal</u> (82 deg. <u>Wahler</u>)	
418361	(5.) Rubber seal for thermostat	

Radiator, 1961-1966:

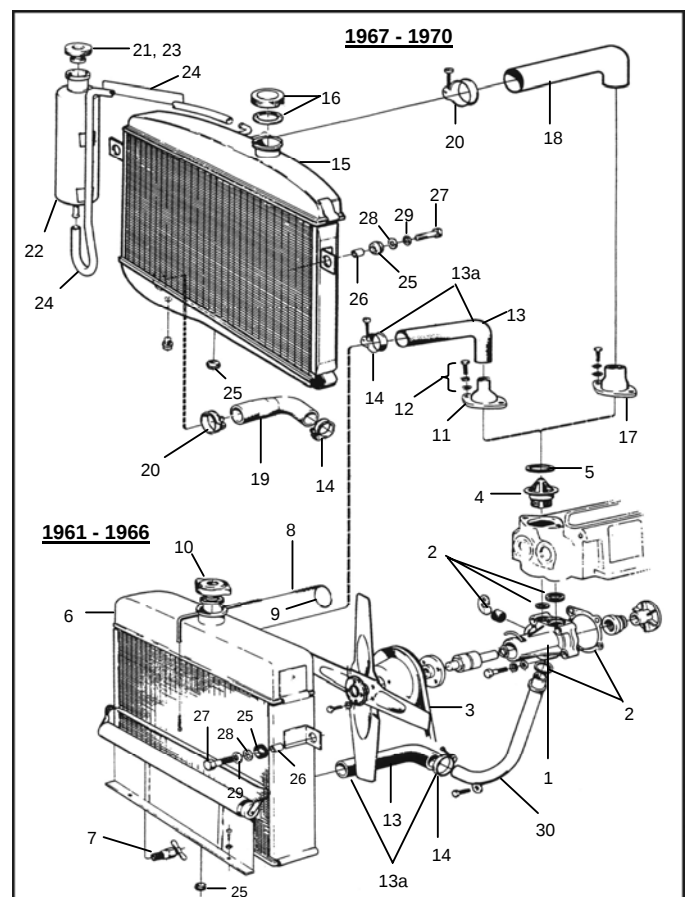
252087	(6.) Radiator 1961-1966	
1013	Sticker (decals), for B18 radiator, '61-'66	
87502	(7.) Drain cock	
313705	(8.) Chain for radiator blind	Call
88495	(9.) Pull ring for chain	
87842	(10.) Radiator cap (<u>current Volvo genuine</u>)	
418325	(11.) Aluminium housing, for thermostat (-1966)	
FK-004	(12.) Fitting kit for aluminium housing	
663031	(13.) Radiator hose, -1966 (upper & lower)	
952659	(14.) Hose clamp ('61-'66 all, '67-'70 1 lower)	
273189	(13a.) Radiator hose kit (1 hose + 2 clamps), 2 per car	

Radiator, 1967-1970:

252111	(15.) Radiator	
461646	(16.) Radiator cap (includes sticker (decals))	
1018	Decal/sticker for radiator cap	
419333	(17.) Aluminium housing, for thermostat (1967-1970)	
FK-004	(12.) Fitting kit for aluminium housing	

676556	(18.) Radiator hose, '67-'70 (upper)	
673196	(19.) Radiator hose, '67-'70 (lower)	
952659	(14.) Hose clamp ('61-'66 all, '67-'70 1 lower)	
952663	(20.) Hose clamp ('67-'70 2 upper + 1 lower)	
273190	18+20 Radiator hose kit, '67-'70 (upper) 1/car	
273191	14+19+20 Radiator hose kit, '67-'70 (lower) 1/car	

676558	Expansion tank (B18)	(long neck)	Use B20 type
673336	(21.) Cap (B18, long neck)	(Round with decal)	
686833	(22.) Expansion tank (B20)	(short neck)	
673233	(23.) Cap (B20, short neck)	(Round with decal)	
942700	(24.) Hose, expansion tank to radiator		
1019	Decal/sticker, for expansion tank cap		

**Radiator fitting parts:**

673989	(25.) Rubber bush	(3/radiator)
663497	(26.) Sleeve	(2/radiator)
940115	(27.) Bolt	(2/radiator)
960148	(28.) Washer	(2/radiator)
955950	(29.) Serrated washer	(2/radiator)

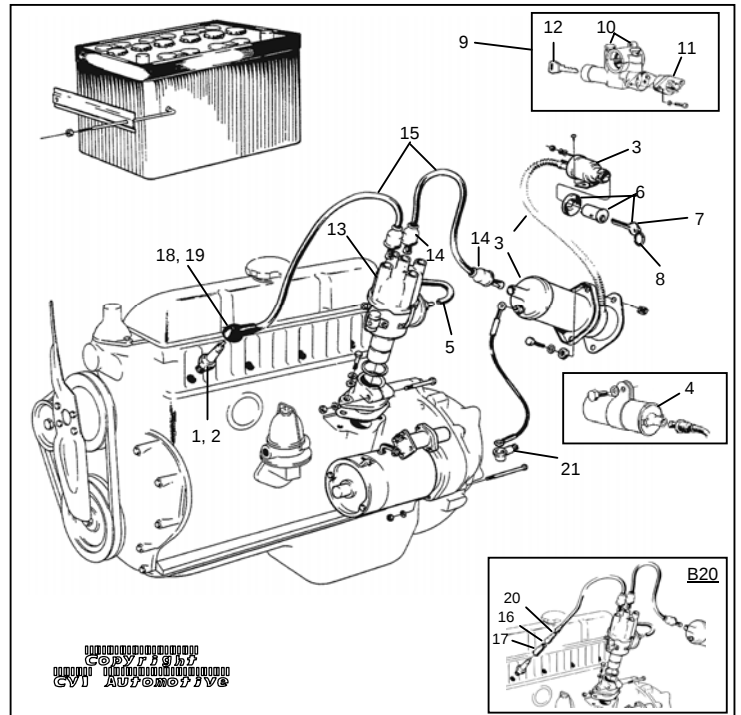
273064 Fitting kit for radiator, B18 1961 -1966 (contains above (except 24.) + 2 kits 273189)

418628	Water return pipe, up to 1966	Use 419331
419331	Water return pipe, B20	
418334	(30.) Water inlet pipe	

<u>Part #</u>		<u>Part #</u>	<u>Price</u>
50010410	Distributor B16 (breakerless)	233979	Spark plug, B16A
		233188	Spark plug, B16B
233263	Lower bush for original distributor		
233260	Distributor cap (now 870690)	275652	Ignition lead set, LHD (w/out bak. connector)
238258	Rotor arm (old 76977)	275660	Ignition lead set, LHD (w. bakelite connector)
77732	Condenser		
233910	Contact breaker points	673261	Ignition lock barrel (replaces earlier type)

IGNITION SYSTEM, VOLVO AMAZON B18/B20

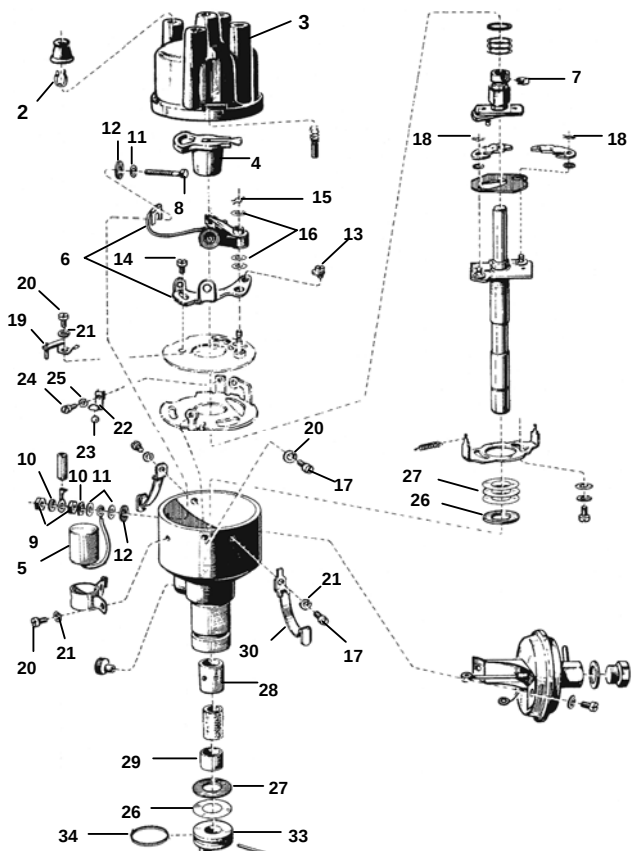
<u>Part #</u>			
50010411	Distributor B18/B20 (breakerless)		
271412	(1.) Spark plug set, B18A, B20A (R)		
271411	(2.) Spark plug set, B18B/D, B20B (R)		
238960	(3.) Ignition coil (for LHD cars only)		
1009	Decal (sticker), B18 ignition coil (yellow)		
35254	(4.) Coil, B20 (RHD)		
976733	(5.) Hose for vacuum advance		
673261	(6.) Ignition lock barrel, with 2 keys ("Neiman")		
673339	(7.) Key blank, B18 (for "Neiman" locks)		
660140	(7.) Key blank for "Assa/Volvo" locks (<u>genuine</u>)		
88495	(8.) Key ring		
681934/684048	Steering & ignition lock, B20 (9.)	NLA	
687109	(10.) Sheer-off screw		
241493	(11.) Starter contact base		
680196	(12.) Key blank, B20 (1969-1970)		
870690	(13.) Distributor cap (Bosch)		
241608	(14.) Rubber cover, ignition cables (B20)	Call	
275660	(15.) Ignition lead set (fits B18 & B20) (supplied with straight connectors)		
241607	(16.) Rubber cover (black) at plug end (B20 type)	275662	Ignition lead set (for B20 RHD)
241606	(17.) Rubber cover (red) at plug end (B20 type)	238859	Contact breaker pts, B18A ('-68), B18D ('-64)
		240149	Contact breaker points, B18B/D, '65-'68
241850 Brn	(18.) Plug cap (angled 90 degrees), brown	241652	Contact breaker points, B20A
241850 Sv	(19.) Plug cap (angled 90 degrees), black	1306169	Contact breaker points, B20B
241605	(20.) Plug cap (resistor), straight (239240)	238258	Rotor arm, B18 to 1964
		243903	Rotor arm, 1965-'70
418120	(21.) Cover on low tension lead (at distributor end)	241397	Condenser, B18
		241650	Condenser, B20



Distributor 238731, later replaced by 239457 (fitted '61-'64)

238731 = Bosch VJU 4BL33
239457 = Bosch VJUR 4BL33mk

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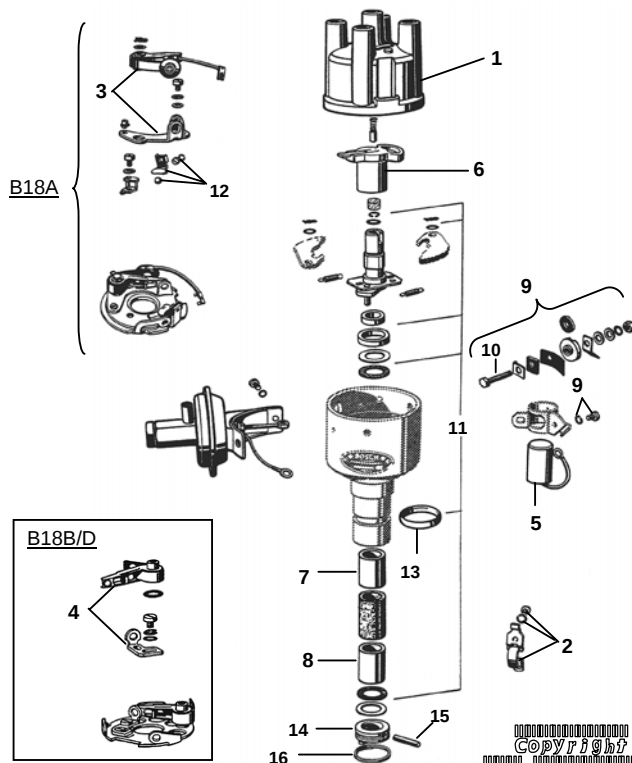


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50010411	Distributor B18/B20 (breakerless)	
238731 (ER)	Distributor, B18A/D to 1964 (rebuilt exchange)	Call
239457 (ER)		
954514	(2.) Cable sleeve	(Bosch genuine)
870690	(3.) Distributor cap	(Bosch genuine)
76977	(4.) Rotor arm	
241397	(5.) Condenser	
238859	(6.) Contact breaker points	
48401	(7.) Lubricating felt under rotor arm	See 239417
955229	(8.) Screw, through housing	
955779	(9.) Nut, on outside	(2 per distributor)
955917	(10.) Spring washer	
25195	(11.) Plain washer	See 239417
25716	(12.) Insulating washer	See 239417
25936	(13.) Adjuster screw (eccentric)	See 239417
77543	(14.) Lock screw, points adjustment	See 239417
77683	(15.) Spring clip, for points	See 239417
48331/32	(16.) Adjuster shims for points	See 239417
956059	(17.) Screw for cap locking clip	
76928	(18.) Spring clip	See 239417
233306	(19.) Holding bracket with pin for vacuum adv.	See 239417
956058	(20.) Screw, holding bracket + condenser brack.	
955917	(21.) Spring washer	
77668	(22.) Retainer spring	See 239417
77692	(23.) Ball	See 239417
956042	(24.) Screw for retainer spring	See 239417
955915	(25.) Spring washer	See 239417
25929	(26.) Fiber washer	See 239417
25930	(27.) Adjuster washer (0.1 thickness)	See 239417
239337	(27.) Adjuster washer (0.3 thickness)	See 239417
233262	(28.) Bush (upper)	
238850	(29.) Bush (lower)	
233729	(30.) Spring retainer for distributor cap	See 239417
418265	(31.) Gasket, under distributor	
925060	(32.) Sealing ring, on shaft	
239417	Repair kit	(includes # 7-32 above)
233836	(33.) Coupling	
233838	(34.) Spring retainer	
976733	Hose for vacuum advance	

Distributors for B18A/B/D, 1965-1968

Distributor 240214, B18A 1965-1968 - vac adv (Bosch 0 231 146 026)
Distributor 240208/241298, B18B/D (centrifugal advance)

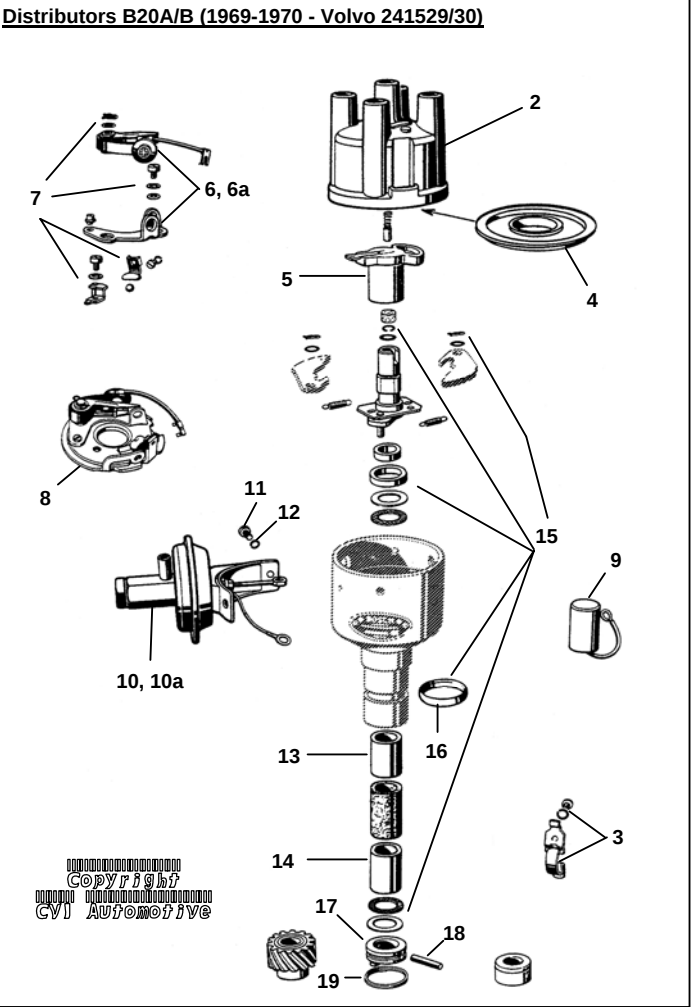


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50010411	Distributor B18/B20 (breakerless)	
240214 (ER)	Distributor, B18A 1965-1968 (rebuilt exch.)	Call
	(Bosch 0 231 146 026)	
240208 (ER)	Distributor, B18D '65-'68, early B18B	Call
	(Bosch 0 231 153 003 (Early Type 0 231 153 002))	
241298 (ER)	Distributor, late B18B (fitted 123 GT)	Call
	(Bosch 0 231 153 009)	
	(Note: the above distributors are <u>reconditioned</u> , and are sold on an <u>exchange</u> basis only.)	
870690	(1.) Distributor cap (Bosch genuine)	
241659	(2.) Distributor cap clip set	
238859	(3.) Contact breaker points, B18A ('-68)	
240149	(4.) Contact breaker points, B18B/D, '65-'68	
241397	(5.) Condenser	
243903	(6.) Rotor arm	
233262	(7.) Bush (upper)	
238850	(8.) Bush (lower)	
240588	(9.) Screw/insulator set, for points & condenser	
955229	(10.) Screw, through housing (incl. in 240588)	
240586	(11.) Small parts set for distributor shaft	
240591	Small parts set for contact breaker plate	
241658	(12.) Breaker plate small parts set	
418265	Gasket, under distributor	
925060	(13.) Sealing ring, on shaft	
233836	(14.) Drive coupling, at distributor base	
233837	(15.) Lock pin for coupling	
233838	(16.) Spring retainer for pin	

NLA

Distributors B20A/B (1969-1970 - Volvo 241529/30)

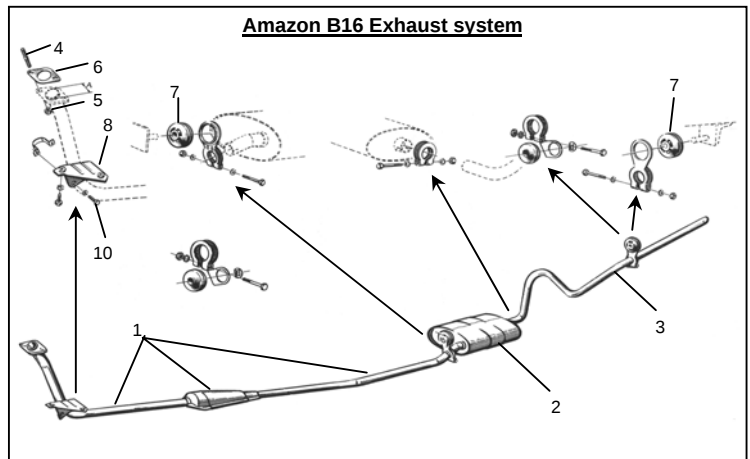


50010411	Distributor B18/B20 (breakerless)		
241529 (ER)	(1.)	Distributor, B20A (exchange overhauled)	Call
241530 (ER)	(1.)	Distributor, B20B (exchange overhauled)	Call
870690	(2.)	Distributor cap (Bosch genuine)	
241659	(3.)	Distributor cap clip set	
243761	(4.)	Condensate trap	N/A
243903	(5.)	Rotor arm	
241652	(6.)	Contact breaker points, B20A	
1306169	(6a.)	Contact breaker points, B20B	
241658	(7.)	Contact breaker plate parts kit	
241663	(8.)	Breaker plate B20B (includes 6 + 7 above)	
241650	(9.)	Condenser	
241654	(10.)	Vacuum advance mechanism, B20A	
241665	(10a.)	Vacuum advance mechanism, B20B	
956958	(11.)	Screw	
239340	(12.)	Spring washer	Call
233262	(13.)	Bush (upper)	
238850	(14.)	Bush (lower)	
241671	(15.)	Small parts set for distributor shaft	
418265		Gasket, under distributor	
925060	(16.)	Sealing ring, on shaft	
233836	(17.)	Drive coupling, at distributor base	
233837	(18.)	Lock pin for coupling	
233838	(19.)	Spring retainer for pin	

B16 System:

Part #		
660539	(1.) B16 Downpipe	
653037	(2.) Silencer (to ch. 12792)	
658131	(2.) Silencer, last type	
653315	(3.) Tailpipe (to ch. 2610)	
658235	(3.) Tailpipe, last type	
953259	(4.) Pin stud (manifold to downpipe)	
190852	(5.) Nut	
1378904	(6.) Gasket	(genuine)
403546-1	(6.) Gasket	(R)
666208	(7.) Rubber bush	
657783	(8.) Bracket	
657784	(9.) Clamp, early type	
191583	(9.) Clamp, late type	
190364	(10.) Screw	

NLA



CV3K Complete B16 exhaust system, repro.

B18/B20 System:

Part #		
663795	(1.) Single downpipe ('61-'66)	<u>genuine</u>
672196	(2.) Twin downpipe ('67-'70)	<u>genuine</u>
NB. These are too long to send - pickup only		

663795-2PART	Single downpipe ('61-'66) split into 2 parts	
672196-2PART	Twin downpipe ('67-'70) split into 2 parts	
NB. These come in 2 pieces & <u>can</u> be sent		

1378904	(3.) Gasket for single downpipe	(genuine)
403546-1	(3.) Gasket for single downpipe	(Repro)
671822	(4.) Gasket for twin downpipe	
953259	(5.) Pin stud (manifold to downpipe)	
190852	(6.) Nut	

663794	(7.) Bracket for single downpipe (1961-1966)	
192040	(8.) Clamp	

672262	(9.) Bracket for twin downpipe	
942568	(10.) Clamp	

663456	(11.) Main silencer	<u>genuine</u>
663456-1	Main silencer	(Repro)

666407	(12.) Rubber ring for silencer, genuine	
192204	(13.) Clamp, downpipe to silencer	

663753	(14.) Tailpipe, P120/P130 sedan/coupé	
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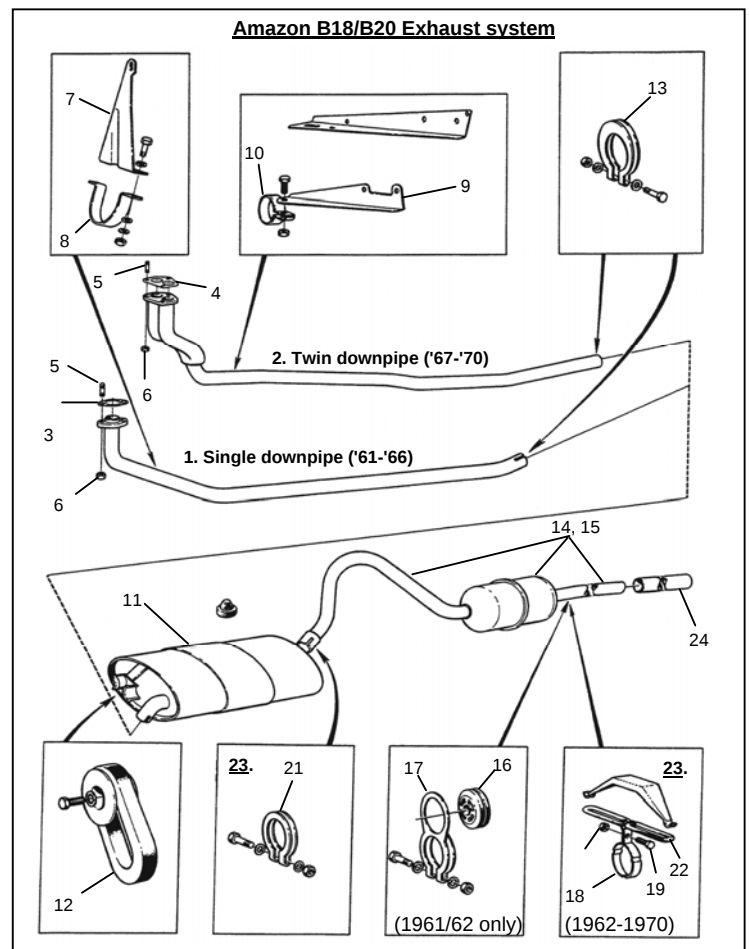
672876	(15.) Tailpipe, P220 wagon	<u>genuine</u>
672876-1	Tailpipe, P220 wagon	(Repro)

666208	(16.) Tailpipe rubber cushion (1961/62 only)	
666133	(17.) Clamp for above	

669365*	(18.) Clamp, around tailpipe (1962-1970)	
940135/955826*	Screw/nut for 669365	(19/20.)
191466*	(21.) Clamp, main silencer to tailpipe	
667503*	(22.) Tailpipe suspension rubber, '62-'70	

273103	(23.) Fitting kit for tailpipe, '62-'70	
	(contains items marked with asterisk *)	

276498	Fitting kit for complete system, genuine	
270637	Fitting kit for complete system, genuine	
273785	Fitting kit for all <u>except</u> downpipe	



277178 (24.) 123 GT tailpipe extender, chromed

NLA

273437 Complete exhaust system, sedan '61-'66
 273323 Complete exhaust system, sedan '67-'70
NB. These two are too big to send - see below

273784 Complete system, sedan - less downpipe
 (Above genuine systems incl. fitting kit)

Complete aluminised systems with fitting kit:

(These are boxed and can be sent by post etc)

CV3K1	Complete system, Az sedan B18 '61-'66
CV3K2	Complete system, Az sedan '67-'70
CV3K3	Complete system, Az wagon '62-'66
CV3K4	Complete system, Az wagon '67-'69

025K1	2" sports system, P120/P130 1961-1966
025K	2" sports system, P120/P130 1967-1970
025K2	2" sports system, Amazon P220 1967-1969
037-E	4-branch extractor manifold B18/B20 (4 into 1)
037-2	Adaptor, to use extractor with 2" system
419381	4-branch manif. (4 into 2 into 1) - circuit use (NB. Remainder of system must be modified to suit)

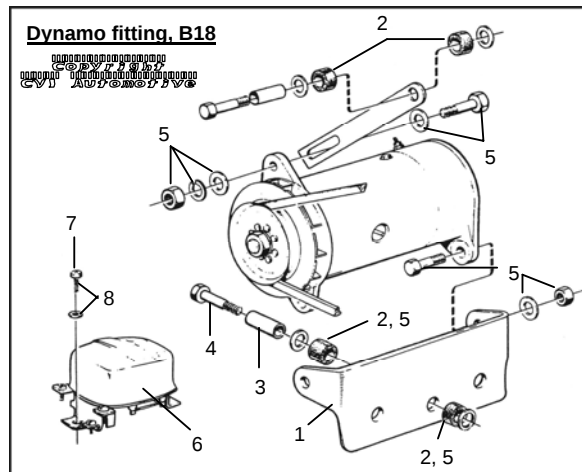
Starter motor (B18/B20)

<u>Part #</u>		<u>Part #</u>		<u>Price</u>
233679	Carbon brush set, starter 238620, early B18	240604	Starter motor, 12v (B18/B20) Carbon brush set, starter 240360, B18/B20	

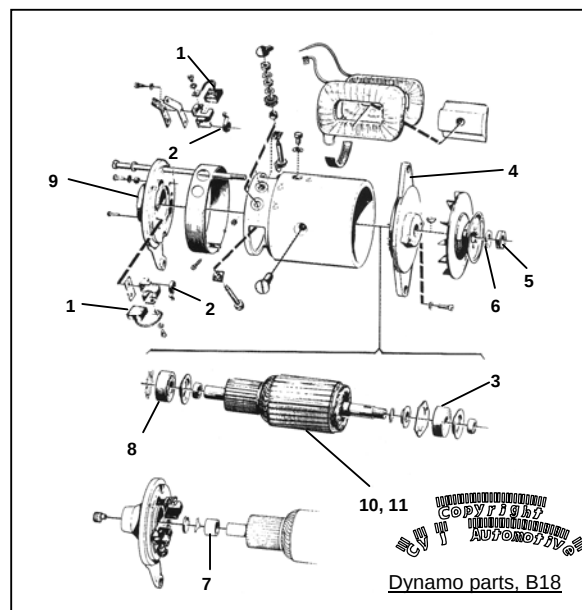
Dynamo Fitting (B18)

<u>Part #</u>	
418354	(1.) Bracket (renew if bolt holes are oval)
403877	(2.) Rubber bushing
403894	(3.) Spacer sleeve in rubber bushing (R)
955525	(4.) Bolt for fitting of bracket to engine block
FK-Dynamo 1	Fitting kit, dynamo/bracket (early, up to '66) (5.) (upper/lower bolts, nuts, washers + 403877)
FK-Dynamo 2	Fitting kit, dynamo/bracket (late, from '67 on) (upper/lower bolts, nuts, washers + 403877)
(419417V	Bracket for fitting alternator in place of dynamo to B18 engine (lhd cars only)
238640	(6.) Voltage regulator
1008	Decal (sticker) on side of relay (yellow)
190666	(7.) Screw (used up to approx. January 1964)
FK-012	(8.) Fitting kit (used from approx Jan. '64 on)

See Below)

Dynamo Parts (B16 where stated/B18A/D)

<u>Part #</u>	
238479	(1.) Carbon brush set (R) (B16, 6v)
273500	(1.) Carbon brush set (R) (B18, 12v)
238801	(2.) Return spring, carbon brushes 2/car
11010	(3.) Front bearing (even B16)
238793	(4.) Bracket (aluminium) for front bearing
190718	(5.) Nut
955926	(6.) Lock washer
238579	(7.) Bushing rear (B18A)
11009	(8.) Rear bearing (B18D, even B16B) (R)
238794	(9.) Housing for rear bearing (B18D)
239365	(10.) Rotor (armature) (B18A)
238804	(11.) Rotor (armature) (B18D)

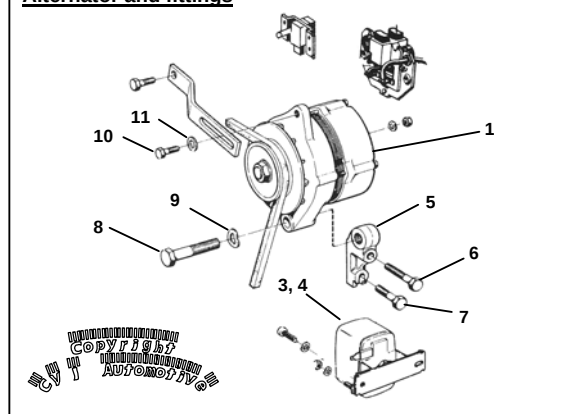


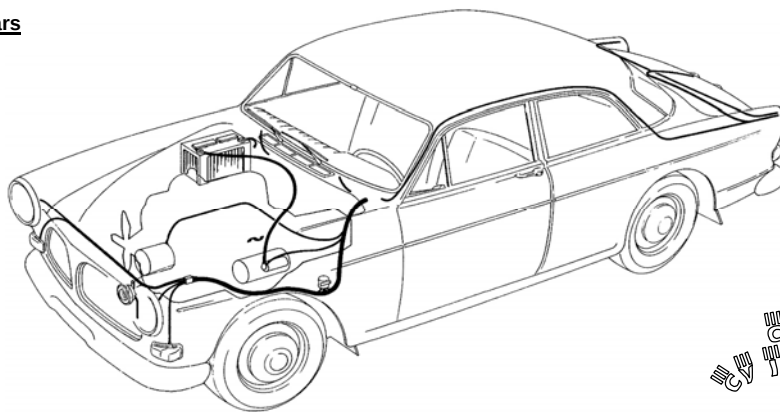
238621 **Dynamo, exchange rebuilt (B18)**
(send your old unit to us first - only type with bearing at both ends accepted!)

Stom **Core charge if old unit not sent**

Alternator (B18B/B20)

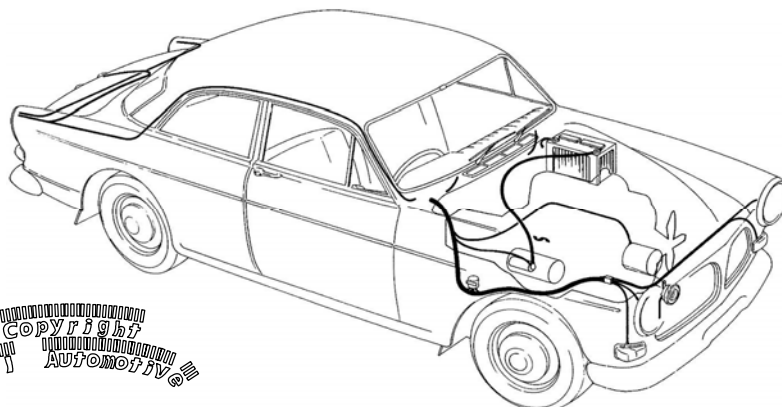
<u>Part #</u>		
419420-1	Alternator, 35A (with built in charging relay)	
419417V	Bracket, dynamo to altern. conversion (LHD)	
5001612	(1.) Bosch alternator, <u>exchange</u>	NLA
244456	(2.) Carbon brush kit, Bosch	
1259303	(3.) Charging relay, SEV (replaces 419589)	
1308030	(4.) Charging relay, Bosch (replaces 241534)	
419417	(5.) Bracket (for RHD B20 cars only)	NLA
955536	(6.) Bolt for bracket, upper	
955535	(7.) Bolt for bracket, lower	
955565	(8.) Bolt, (alternator to bracket, LHD & RHD)	
940280	(9.) Spring washer	
955524	(10.) Bolt for tension adjuster	
191172	(11.) Washer	
672765	Alternator warning sticker/decal (123 GT) (Big sticker under hood/bonnet - white text on red background)	

Alternator and fittings

Left-Hand Drive Cars (eg. USA/Canada, mainland Europe, S. America, most of Asia & Africa)**Left-hand drive cars**

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Part no.		Model type	<u>NB! LEFT-HAND DRIVE CARS</u>				
3001		P120/P130	1962 only	B18	LHD		
3002		P120/P130	1963 only	B18	LHD		
3003		P120/P130	1964 only	B18	LHD		
3005		P120/P130	(Single circuit brakes)	1965-1968	B18	LHD	
3006		123 GT		1967-1968	B18	LHD	
3007		P130	(Dual circuit brakes)	USA 1968	B18	LHD	Need sample
3008		123 GT	(NB! Sample required!)	1969-1970	B20	LHD	Use 3009
3009		P130		1969-1970	B20	LHD	
3010		P220	(Station wagon)	1962-1963	B18	LHD	Need sample
3011		P220	(Station wagon)	1964 only	B18	LHD	
3013		P220	(Station wagon)	1965-1968	B18	LHD	
3014		P220	(Station wagon)	USA 1968	B18	LHD	Need sample
3015		P220	(Station wagon)	1969 only	B20	LHD	

Right-Hand Drive Cars (eg. UK/Ireland, Japan, South Africa, Australia, New Zealand, Malaysia, Singapore)**Right-hand drive cars**

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Note: Illustration is not entirely "correct": Tail (chassis) section goes down left-hand side on both LHD & RHD cars.

NB! RIGHT-HAND DRIVE CARS

Part no.		Model type	Model year				
3016		P120/P130	1962 only	B18	RHD		
3017		P120/P130	1963 only	B18	RHD		
3018		P120/P130	1964 only	B18	RHD		
3019		P120/P130	1965-1968	B18	RHD		
3021		123GT	1967-1968	B18	RHD		
3022		P130	B20 1969	B20	RHD		use 3023
3023		P130	B20 1970	B20	RHD		
3024		P220	(Station wagon)	1962-1963	B18	RHD	Need sample
3025		P220	(Station wagon)	1964 only	B18	RHD	
3026		P220	(Station wagon)	1965-1967	B18	RHD	
3027		P220	(Station wagon)	1968	B18	RHD	

Part #				
671157	Cable harness, to LH headlamp	958214-15	(1+2.) Connector box (black), complete	
671373	Cable harness, to RH headlamp			
662123	Cable harness, to LH indic/parking lamp (R)	191676	(3.) Bridging connector (in connector box)	
662124	Cable harness, to RH indic/parking lamp (R)	666211 (ER)	Clip, fitting of box, galvanized	Call
(NB: above cables are included in the complete harnesses featured on the preceding page)				

88273	Rubber grommet, indicator cable	
667512	Rubber grommet, for headlamp cable	NLA

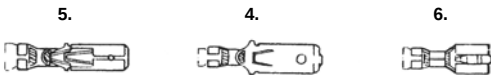


958211	Headlamp connector	958204	(4.) Electrical connector (single thickness)
		958203	(5.) Electrical connector (double thickness)
		958217	(6.) Female spade connector (use with above)

Connector 958211



NB Connector 958211 is included on harnesses



NB. The above items are all included in the complete wiring harnesses featured on the preceding page (but not bridging connector 191676)

Battery & Earth leads (B18/B20)

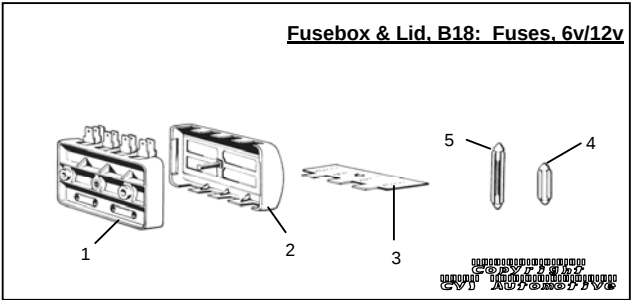
Part #			
192647	Battery lead, battery-starter motor, LHD (R)	673580	Rubber cover, on battery lead at starter m.
192214	Battery lead, battery-starter motor, RHD (R)		
11417	Earth strap, battery-body	(B16 also)	
190339	Earth strap, engine-body	(B16 also)	

Rubber cover 673580



Fusebox (B18/B20) & Fuses (B16/B18/B20)

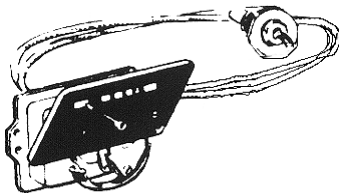
Part #		
192228	(1.) Fuse box, B18/B20	(not B16)
192229	(2.) Fuse box lid	
667698	(3.) Instruction sheet	(R)
11434	(4.) Fuse, short, 25A	(original ceramic)
11434-1	(4.) Fuse, short, 25A	(glass fuse)
11433	(5.) Fuse, long, 8A	
942545	Fuse, 123 GT, 5A	
942785	Fuse, 123 GT, 16A	
CVI-598	Fuse kit (with assorted fuses)	NLA



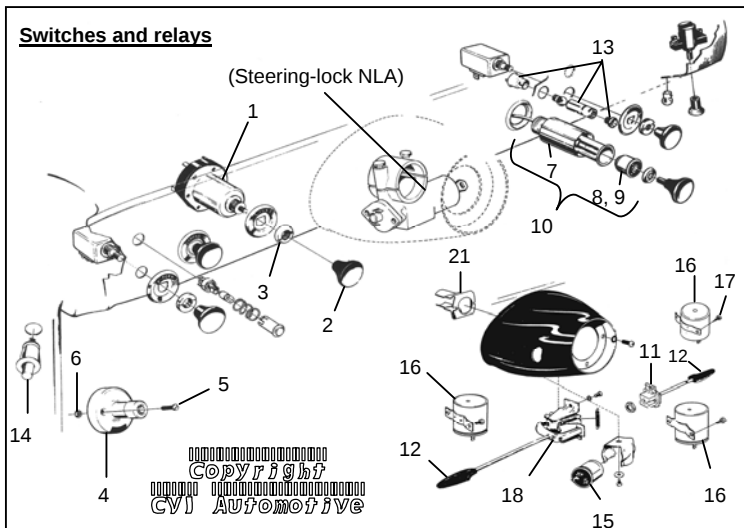
Instruments & Gauges

Part #		
673999	Temp. Gauge (complete with union for fitting into cylinder head)	
673998	Fuel gauge, 12v	NLA
19901	Bulb, instruments, 6v	(6 per car)
277703	Bulb, instr'mts/dash, 12v	(7 per car)

Temp gauge 673999



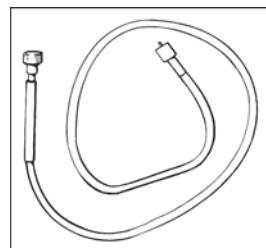
658258	Headlamp switch, B16	
663748	(1.) Headlamp switch, B18/B20	NLA
658191	(2.) Black knob for headlamp switches	
654442	(3.) Chromed nut for switches	
668675	(4.) Foot dipper switch	
FK-668675	(5+6) Fitting kit, foot dipper switch (2 screws + 2 cage nuts (in floor))	
1307911	Relay, for h/lamp dip <u>via indicator switch</u>	
662118	(7.) Cigar lighter sleeve (sender), 12v	
93931	(8.) Glow element, 6v (Casco, USA)	
662108	(9.) Glow element, 12v (Casco, USA)	
277238-1	(10.) Cigar lighter, compl., 12v (Casco R)	
663047	(11.) Overdrive switch (comes <u>less</u> knob) (R)	NLA
658225	(12.) Knob for o/d switch/indicator switch	
658383	(14.) Door pillar switch	
89111	Flasher relay (2-pin), 6v	
660582	Flasher relay (3-pin), B16 6v	
667408	Flasher relay, B18 (up to 1963)	
667407	(15.) Flasher relay, B18 (1964-1968, USA '67)	
686452	Flasher relay, B20 (R) (1969-1970)	
669102	(16.) Relay (h/lamp flash, reverse light, overdrive)	
955137	(17.) Screw (2/relay)	



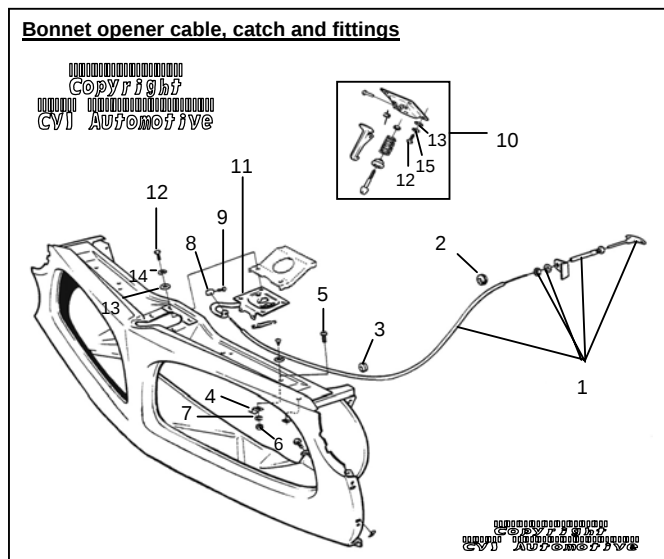
19901	Bulb, instruments, 6v	(6 per car)
277703	Bulb, instr'mts/dash, 12v	(7 per car)
657317-B	(18.) Indicator switch (used only)	
672115-B	(20.) Companion flange (2nd-hand)	
678840-R	Horn (high tone)	
678841-R	Horn (low tone)	NLA

Speedometer cables & Speedo Drive gears

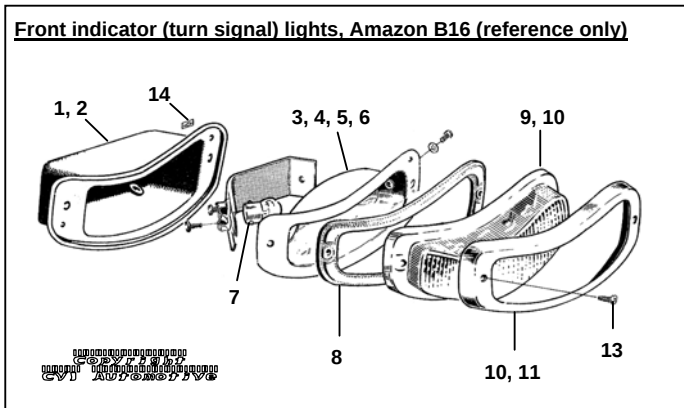
Part #			
660874	Speedo cable, B16 with H6 gearbox (LHD)		
660840	B16 with M4 gearbox (+ RHD H6 gearbox)		
669020	B16/B18 (M30/M40) non overdrive, '63		
668598	B16/B18 (M31/M41) with overdrive, '63		
670506	Speedo cable, non-o/d, 64-70 (genuine)		
670505	Speedo cable, overdrive, 64-70 (genuine)		
654507	Rubber grommet for cable (thru bulkhead)	380164	Drive gear, 16 cogs (sedan M30/M40)
951188	Clamp, for 670505	380166	Drive gear, 17 cogs (P220 M40) NLA
951191	Clamp, for P220 station wagon	380168	Drive gear, 18 cogs (P120/P130 B18 M31/M41) NLA
955137	Screw, for clamp	380753	Drive gear, P130 with overdrive (B20)
		380192	Oil seal, speedo cable inlet in g/box/O/D



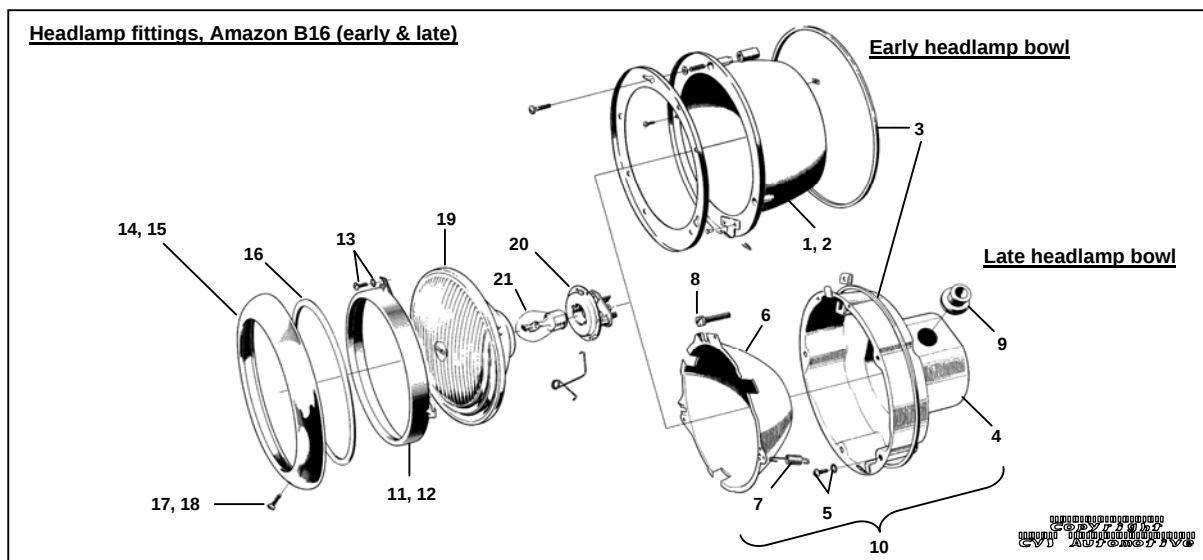
Bonnet Opener Cable and Fittings



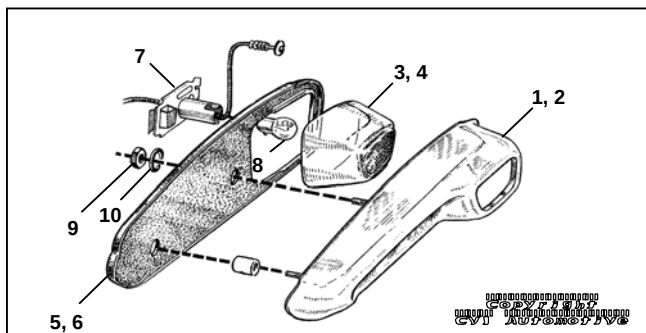
657180	(1.) Bonnet opener cable	(R)	
680011	(2.) Grommet, to engine bay	(R)	
40136	(3.) Grommet, through front panel		
18335	(4.) Clamp, in front panel		
950020	(5.) Screw for clamp		
940092	(6.) Nut		
955946	(7.) Lock washer		
21882	(8.) Retainer		
956059	(9.) Screw		
657796-B	(10.) Bonnet catch, upper section (on bonnet)		
657785-B	(11.) Bonnet catch, lower section (LHD)	Call	
657786-B	(11.) Bonnet catch, lower section (RHD)	Call	
955512	(12.) Bolt		
192287	(13.) Washer		
940155	(14.) Lock washer		
955920	(15.) Spring washer		

Indicator (turn signal) lamps, Amazon B16 (included for reference only)**Front indicator (turn signal) lights, Amazon B16 (reference only)**

658776	(1.) Rubber insert, lhs	NLA
658777	(2.) Rubber insert, rhs	NLA
656825	Socket, early	(to ch no. 20999) NLA
654773/4	(3/4.) Reflector, early type, lh/rh	(to ch no. 20999) NLA
659093/4	(5/6.) Reflector, late type, lh/rh	(from ch no. 21000) NLA
19897	(7.) Bulb (twin filament)	
654772	(8.) Gasket	Call
654770	(9.) Lens, lhs	NLA
654771	(10.) Lens, rhs	NLA
659091	(11.) Chrome surround, lhs	NLA
659092	(12.) Chrome surround, rhs	NLA
190388	(13.) Screw	
190485	(14.) Speed nut	Call

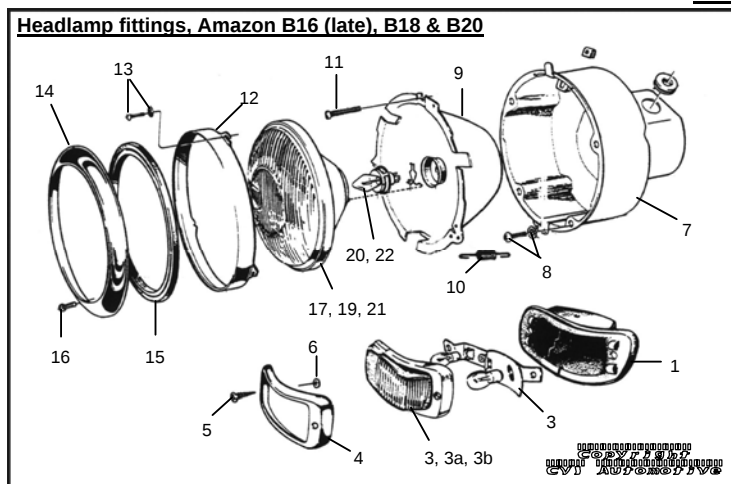
Headlamp and fittings, Amazon B16**Headlamp fittings, Amazon B16 (early & late)**

Part #					
653153	(1.) Headlamp bowl, lhs	(early B16)	653151	(11.) Inner retainer rim, for early h/lamp bowl	NLA
653154	(2.) Headlamp bowl, rhs	(early B16)	use 653153	(12.) Inner retainer rim, late bowl (ref: 88050)	
88051	(3.) Rubber sealing ring		FK-006	(13.) Fitting kit, inner rim to inner bowl (late, 2/car)	
273547	(4.) Headlamp bowl, with fitting kit to wing		653152	(14.) Headlamp bezel, 1957-1959	Call
FK-005	(5.) Fitting kit		671739	(15.) Headlamp bezel, 1960-1970 (former 660092)	
83590	(6.) Inner bowl		88052	(16.) Rubber seal, in h/lamp rim	
83591	(7.) Spring	(3 per bowl)	106985	(17.) Screw for early h/lamp bezel	Call
87690	(8.) Adjuster screw	(3 per bowl)	115895	(18.) Screw for later h/lamp bezel (genuine)	
88273	(9.) Rubber grommet for cable		238775	(19.) Headlamp insert (B16 "Robolight" - <u>not</u> USA)	
273547P	(10.) H/lamp bowl/inner bowl, <u>plastic</u> (4/6/7/8.)		238776	(20.) Bulb socket for 238775	Call
			182035	(21.) Bulb for 6v headlamps (B16)	

Number-plate lamp (up to chassis number 20999: NLA (included for reference only))

654230	(1.) Chrome housing, lh	NLA
654231	(2.) Chrome housing, rh	NLA
660416	(3.) Lens, lh	NLA
660417	(4.) Lens, rh	NLA
654240	(5.) Seal, lh	NLA
654241	(6.) Seal, rh	NLA
654242	(7.) Bulb-holder (lh/rh)	NLA
182007	(8.) Bulb	Call
940092	(9.) Nut	
955946	(10.) Serrated washer	

<u>Part #</u>			
666775	(1.) Rubber gaiter (B18/B20, lhs)		
666776	(1.) Rubber gaiter (B18/B20, rhs)		
666773	(2.) Reflector (repro), lhs	} B18/B20	
666774	(2.) Reflector (repro), rhs		
668911	(3.) Indicator lens, lhs	(white/amber)	
668912	(3.) Indicator lens, rhs	(white/amber)	
668913	(3a.) Indicator lens, lhs	(white/white)	
668914	(3a.) Indicator lens, rhs	(white/white)	
673238	(3b.) Indicator lens, lhs (USA '68)	(all-amber)	
673239	(3b.) Indicator lens, rhs (USA '68)	(all-amber)	
666770	(4.) Chrome surround	(rhs only)	
961324	(5.) Screw (2 per side)		
192557	(6.) Speed nut (in wing)		
277707	Bulb, parking lamp, 12v		
277721	Bulb, indicator lamp (front and rear), 12v		
662123	Cable harness to LH indic/parking lamp (R)		
662124	Cable harness to RH indic/parking lamp (R)		
273547	(7.) Headlamp bowl, with fitting kit to wing		
FK-005	(8.) Fitting kit		
88051	Seal betwn. bowl and wing (incl. in 273547)		
83590	(9.) Inner bowl		
83591	(10.) Spring	(3 per bowl)	
87690	(11.) Adjuster screw	(3 per bowl)	
671260	(12.) Inner retainer rim		
FK-006	(13.) Fitting kit, inner rim to inner bowl (2 per car)		
273547P	H/lamp bowl/inner bowl, plastic (7/9/10/11.)		
671739	(14.) Headlamp rim		
88052	(15.) Rubber seal, in h/lamp rim		
115895	(16.) Screw for bezel	(genuine)	
241067	(17.) Headlamp insert (Bosch assymetric, LHD)	NLA	
240518	(19.) Headlamp insert (Lucas assymetric, RHD)		



277730	(20.) Bulb for old-style assymmetric lamps (12v)	
943855	(20.) Bulb, as above but <u>yellow</u> glass (France)	
R12 (60/55W)	H4 bulb, fits old-style h/ls 241067/240518	
1212963	(21.) Headlamp insert, H4 (LHD "Volvo") (flat glass)	
1212962-R1	(21.) H/lamp insert, H4, RHD (flat glass)	
1212962-R2	(21.) H/lamp insert, H4, RHD (domed glass)	
963187	(22.) H4 bulb for 1212962/63	
671157	Cable harness to LH headlamp	
671373	Cable harness to RH headlamp	
668675	Foot dipper switch (for high/low beam)	
FK-668675	Fitting kit, foot dipper switch 2 screws + 2 cage nuts (in floor)	(R)
1307991	Relay, for h/lamp dip <u>via indicator switch</u>	

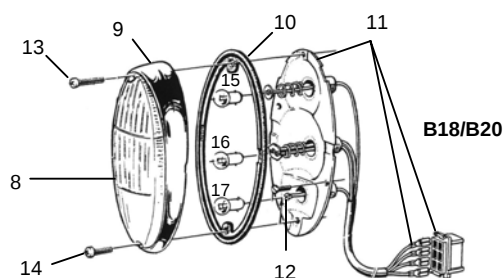
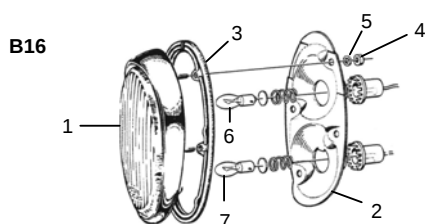
LIGHTING, REAR, VOLVO AMAZON B16/B18/B20

B16, B18 up to 1962:

<u>Part #</u>			
659096	(1.) Lens (all-red) (B16, B18 up to '62)		
660258	(2.) Reflector (ch. 21000 on)	NLA	
663581	(3.) Rubber seal		
940092	(4.) Nut		
955946	(5.) Serrated lock washer		
191188	(6.) Bulb, 6v single	B16	
19897	(7.) Bulb, 6v twin filament	B16	
277721	(6.) Bulb, 12v single	B18	
277729	(7.) Bulb, 12v twin filament	B18	

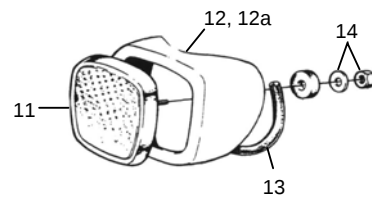
B18/B20 (from 1963):

<u>Part #</u>		
672426	(8.) Rear lens, European	(red/amber/clear)
667678	(9.) Chrome surround	unavailable at present
672333	(8+9) Lens with chrome, European	
667674	(8+9) Lens with chrome, USA	(red/red/clear)
667612	(10.) Rubber seal	
667675	(11.) Reflector, all P220, + P120/P130 '63-'64 1/2	
670614	(11.) Reflector, P120/P130 from 1964 1/2	
955149	(12.) Screw set, for reflector	(4 per car)
192543	(13.) Screw, upper (long)	
950099	(14.) Screw, lower (short)	
277721	(15.) Bulb	upper
277729	(16.) Bulb	middle
277722	(17.) Bulb	lower

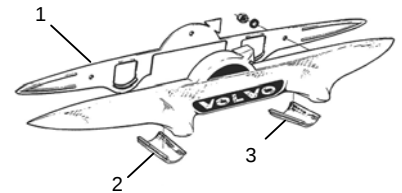
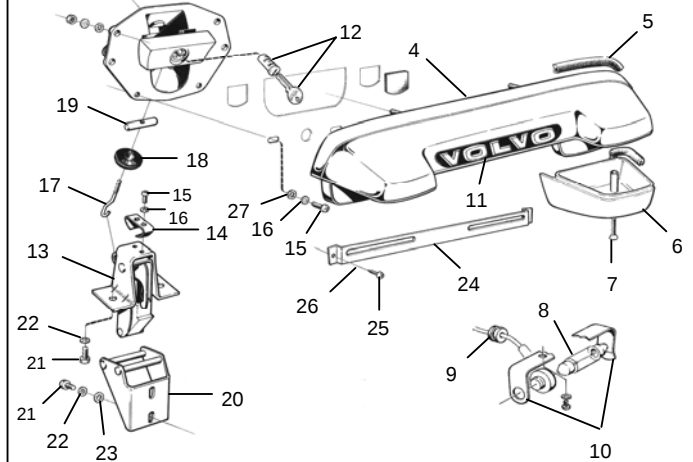


Reflector on rear wing (B16/B18/B20):

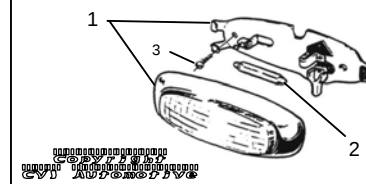
<u>Part #</u>		
654483	(11.) Reflector	
654491	(12.) Housing, P120/P130	(lhs)
654492	(12.) Housing, P120/P130	(rhs)
663105	(12a.) Housing, P220	(lhs)
663106	(12a.) Housing, P220	(rhs)
13319	(13.) Seal	(by meter)
192287/781	(14.) Nut/washer	
273242	(11-14.) Reflector set, P120/130, lhs	
273243	(11-14.) Reflector set, P120/130, rhs	

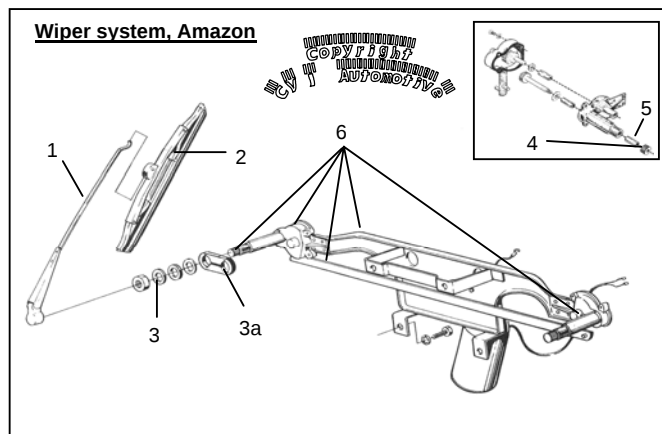
Reflector and housing**Bootlid handle & Number-plate lamp (Late B16 + B18/B20)**

<u>Part #</u>		
660555	(1.) Rubber seal under handle used '59-'63	
659002	(2.) Lens, lhs	NLA
659003	(3.) Lens, rhs	NLA
668971	(4.) Bootlid handle, P120/P130, 1964-'70 (repro.)	
669071	(5.) Rubber seal between handle and bootlid	
668979	(6.) Lens in handle (P120/P130)	
192610	(7.) Screw for lens	
277713	(8.) Bulb (for both sedan and station wagon)	
668982	(9.) Rubber grommet	
668942	(10.) Bulb-holder	(2nd-hand)
668990	Cable, with eyelet	2/car
663060	(11.) "Volvo", on bootlid handle	(R)
666229	(12.) Lock barrel, with 2 keys	
663891	(13.) Locking mechanism	
658829	(14.) Guide spring for lock	
950020	(15.) Screw	
955946	(16.) Lock washer	
663889	(17.) Link	
659006	(18.) Rubber grommet between lock & handle	NLA
663888	(19.) Shaft between lock & handle	
658821	(20.) Striker plate (lower)	
940113	(21.) Screw	
955949	(22.) Star washer	
955894	(23.) Washer	
679161	(24.) Number-plate holder bracket (<u>not</u> USA)	
955137	(25.) Screw	
955946	(26.) Lock washer for screw 955137	
120085	(27.) Washer	

Number-plate lighting**1959-1963****1964-1970****INTERIOR LIGHTING, B16/B18/B20**

<u>Part #</u>		
662109	(1.) Interior light, complete with lens (NB: Lens is NLA on its own)	
182057	(2.) Bulb, 6v	
277715	(2.) Bulb, 12v	
955153	(3.) Screw, for base plate	(2 per car)
658383	Door pillar switch	

Interior light

Windscreen wipers, Volvo Amazon B16/B18/B20**Part #**

673189 (1.) Wiper arm (stainless)
 673190 (2.) Wiper blade (genuine)
673189-90K Wiper set: 2 arms/2 blades

190735 (3.) Chromed washer, under splined head
 660397 (3a.) Sponge seal, for wiper box

Hubs for wiper arm attachment to spindle/complete mechanisms:

658164 (4.) Hub (with splines), for SWF/Autolite (6 mm)
 671911 Hub (with splines), for Electrolux (8 mm)
 660357 (5.) Bush for wiper spindle, type SWF

660382 (ER) (6.) Wiper mechanism, exchange overhauled
 (Note: we must have your old unit first)

Windscreen washers, Volvo Amazon B16/B18/B20**Washer components, 1957 - 1961:****Part #**

659076 (1.) Washer jet (up to 1965) NLA
 670240 (5) (1a.) Nylon washer (sold in 5-packs only)
 192580 (3.) Plastic hose (up to 1965)
 659248 (4.) Three-way union (up to 1965)
 192581 (5.) Plastic hose
 40136 (6.) Rubber grommet (up to 1965)

Pump, motor bottle & bracket, 1957 - 1961:

661235 Pump and motor, late B16 6v NLA
 666977 (11.) Washer bottle (incl. lid, hose, angle pipe)
 666977 (1.5)-1 Wash bottle/clamp, larger diameter than orig.
 663641 (12.) Angle pipe, from bottle top
 667352 (13.) Non-return valve
 659809 (14.) Bracket for genuine water bottle NLA
 190665 (15.) Screw (2 per bracket)

Pump & Motor, 1962 - 1966:

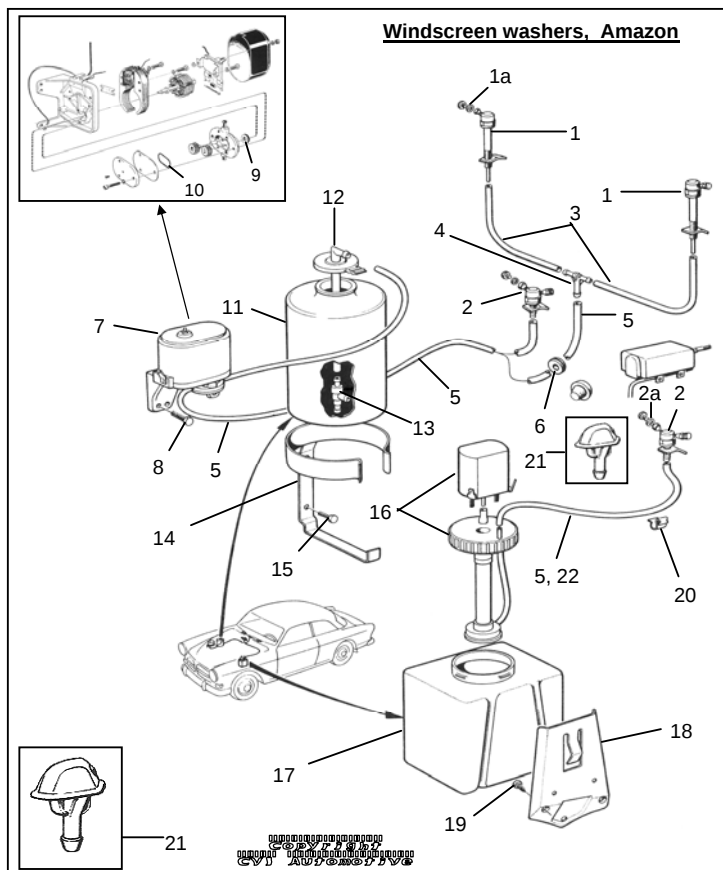
1698261 (2.) Washer jet (1966 only)
 670240 (5) (2a.) Nylon washer (sold in 5-packs only)
 661324 (7.) Washer motor, B18 to 1966 12v
 190364 (8.) Screw (3 per pump)

343188 (9.) Sealing ring, for repair of old pumps
 343378 (10.) Sealing ring, for repair of old pumps

666977 (11.) Washer bottle (incl. lid, hose, angle pipe)
 666977 (1.5)-1 Wash bottle/clamp, larger diameter than orig.

663641 (12.) Angle pipe, from bottle top
 667352 (13.) Non-return valve

659809 (14.) Bracket for genuine water bottle NLA
 190665 (15.) Screw (2 per bracket)

**Pump & Motor, 1967 - 1970:**

688400 (16.) Washer motor, 1967-1970

671723 (17.) Water bottle (square type) (genuine)
 671723-1 (17.) Water bottle (square type) (R)

672408 (18.) Bracket
 955138 (19.) Screw (3 per bracket)
 191404 (20.) Clamp

672631 (21.) Washer jet (with rubber seal) (grey original)
 943727 (22.) Rubber hose (1969-1970)

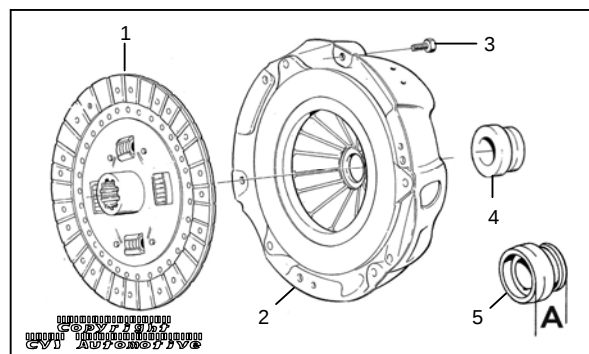
651951 F&S = Fichtel & Sachs: B&B = Borg & Beck
 181428 Clutch kit, B16 **Use B18 clutch** Call us!
 Release bearing (also known as 19561)

- 1377323 (1.) Friction plate (current F&S clutch)
 1220795 (2.) Pressure plate (F&S)
 940135 (3.) Bolt
 380569 (4.) Release bearing for ditto (Volvo/Sachs gen.)
 672122 (5.) Rel brng, B&B clutches ('66-) (A=43mm)

271263 Clutch kit (includes 1 & 2 in diagram)
 Use bearing 380569 with this kit

11009 Support bearing, for gearbox input shaft (R)
 1218634-S Crankshaft seal kit (modern oil seal type)

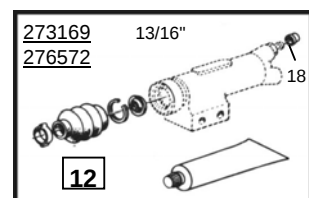
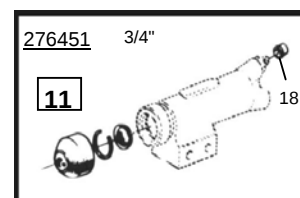
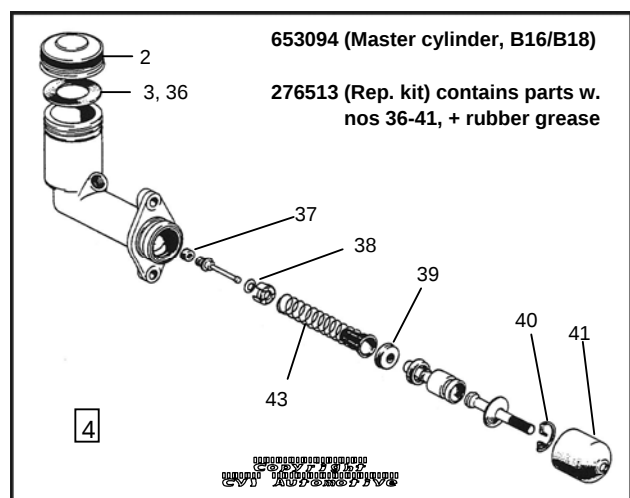
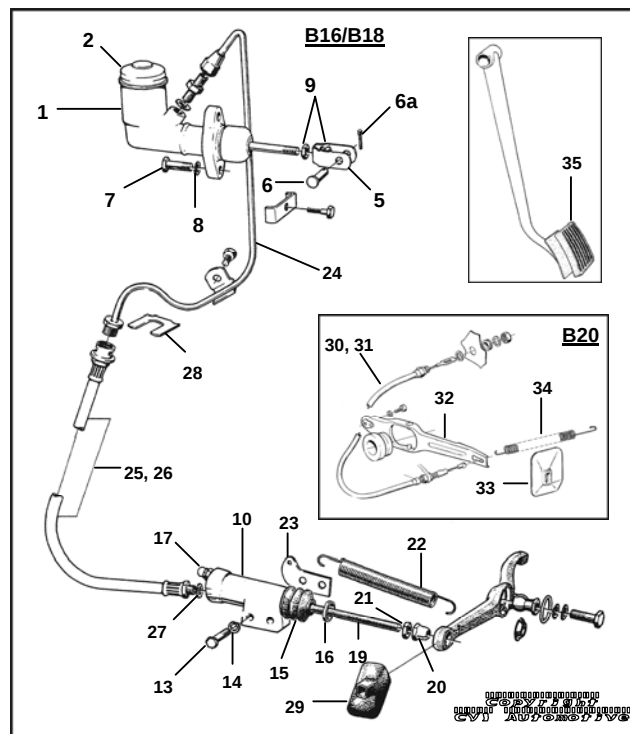
(B18)
 (B20)



CLUTCH HYDRAULICS (B16/B18): CLUTCH CABLE (B20)

Part

- 653094 (1.) Master cylinder, with pushrod (R)
 656479 (2.) Filler cap (in original aluminium)
 656480 (3.) Seal, under lid (included in repair kit)
 276513 (4.) Repair kit, master cylinder (genuine)
 276513-1 (4.) Repair kit, master cylinder (R)
 672917 (5.) Yoke, on pushrod (renew if holes are oval)
 913128 (6.) Clevis pin
 907824 (6a.) Split pin
 940135 (7.) Bolt
 955949 (8.) Lock washer
 955847 (9.) Nut
 653117 Slave cylinder, B16 (3/4") NLA
 669782 (10.) Slave cylinder, B18 (-1966) (3/4") Buy 673030
 276451 (11.) Repair kit, 3/4" slave cyls. (genuine)
 276451/169 **Repair kit for both 3/4" and 13/16" R**
 673030 (10.) Slave cylinder, B18 (13/16") R
 276572 (12.) Repair kit, 13/16" for cylinder 668365 (gen.) Buy 273169
 273169 (12.) Repair kit, 13/16" for cylinder 673030 (gen.)
 276451/169 **Repair kit for both 3/4" and 13/16" R**
 955526 (13.) Bolt
 955921 (14.) Spring washer
 673034 (15.) Rubber bellows (fits all, but std. from 1967-)
 673035 (16.) Lock ring for dust cover
 656455 (17.) Bleed nipple for slave cylinder
 656456 (18.) Rubber cover on bleed nipple
 653093 Pushrod, B16 slave cylinder
 673032 (19.) Pushrod, B18 (with nos. 15. & 16.)
 653433 (20.) Adjuster nut
 955847 (21.) Lock nut
 653941 (22.) Return spring (B16 from ch. no. 9442) + B18
 657894 (23.) Anchorage for return spring
 667079 (24.) Hydraulic pipe (NB. LHD cars only)
 654493 (25.) Flexi hose, B16 (up to ch no. 2176)
 656877 (26.) Flexi hose, later B16 + all B18
 18651 (27.) Copper gasket
 80939 (28.) Lock fork for hose to pipe (R)
 663994 (29.) Dust cover, B18
 1206205-1 (30.) Clutch cable, B20 (lhd) (genuine)
 1206205-1 (30.) Clutch cable, B20 (lhd) (R)
 1206206 (31.) Clutch cable, B20 (rhd) (genuine)
 677431 (32.) Clutch fork (B20) (ref: 1212189)
 677465 (33.) Rubber dust cover, B20
 677531 (34.) Return spring, B20
 666176 (35.) Pedal rubber (lhd cars) (R)
 653238 (35.) Pedal rubber (rhd cars) (R)
 669950 (43.) Return spring, clutch master cylinder



M30=3-speed

M31=3-speed with overdrive

M40=4-speed

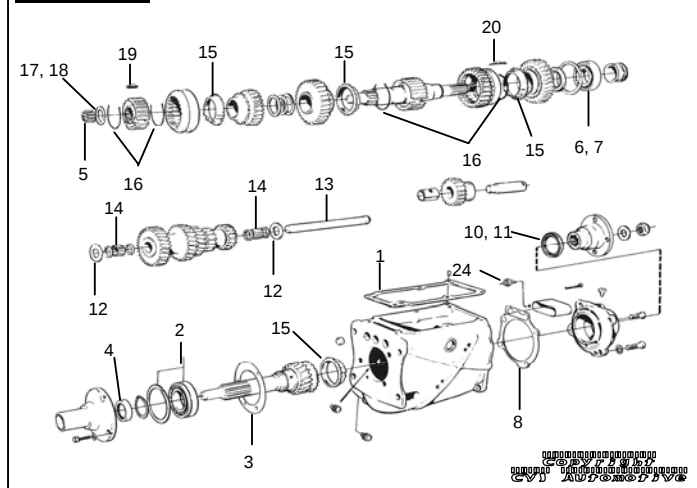
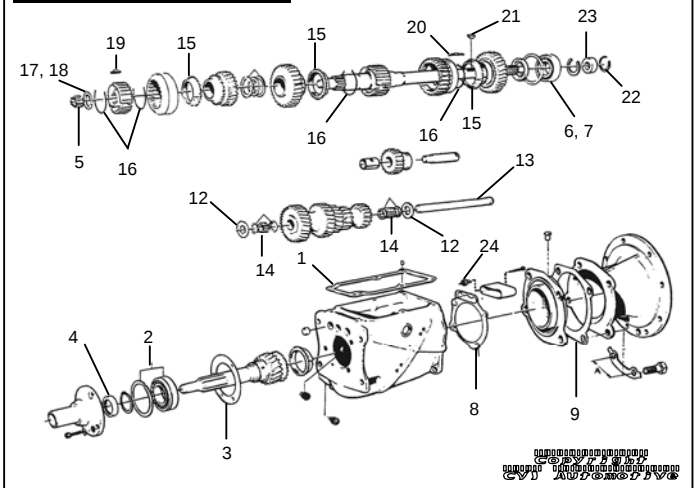
M41=4-speed with overdrive

Part #

659493	Gear shift gaiter, grey, B16 -ch# 54399
659701	Gear shift gaiter, grey, late B16, B18 to '64
670875	Gear shift gaiter, black, 1965-1970

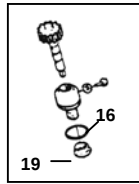
Gear lever shift boot**Gearbox Parts for M40 & M41 Transmissions**

Part #		Part #		
381107	(1.) Cork gasket, under lid	275415	Gasket set, M30/M40	(up to 1966)
951965	Locking pin, middle selector fork	275488	Gasket set, M30/M40	(1967-1970)
67089	Ball, for locking gear in position, on selector	275416	Gasket set, M31/M41	(NOT for o/d section)
87972	Spring, above ball	656551	(12.) Thrust washer for laygear	(2/car)
11145	(2.) Bearing, on input shaft	380157	(13.) Countershaft for laygear	
656505	(3.) Gasket	19567	(14.) Needle bearings for laygear	(48/car)
191685	(4.) Front oil seal	656138	(15.) Synchronising cone	
181120	(5.) Needle bearings for input shaft (14/box)	86713	(16.) Clamping ring for locating key	
11013	(6.) Rear bearing M4/M30/M40 ('-66), M41 ('-68)	191497	(17.) Snap ring	(thickness 2.0)
11024	(7.) Rear bearing (M40 ('67-'70), M41 ('69-'70))	191498	(17.) Snap ring	(thickness 2.1)
		191499	(18.) Snap ring	(thickness 2.2)
380800	(8.) Gasket (M30/M40)	656514	(19.) Locating key	(3 per box)
380446	(9.) Gasket, rear housing/spacer (M41)	380141	(20.) Locating key	(3 per box)
19933	(10.) Rear oil seal (H6/M4/M30/M40, -1966)	191882	(21.) Woodruff key	
942350	(11.) Rear oil seal (M40, from 1967-)	380222	(22.) Snap ring	See 380398
380192	Oil seal for speedo cable input (included in gasket sets - see later)	380398	(23.) Cam (with snap ring (no. 22) and woodruff key (no. 21))	

M40 (4-speed)**M41 (4-speed with overdrive)**

380360	(24.) Reversing light switch	1221967	Gearbox mounting, M41	(R)
653190	Gearbox mounting, M40 (genuine)			

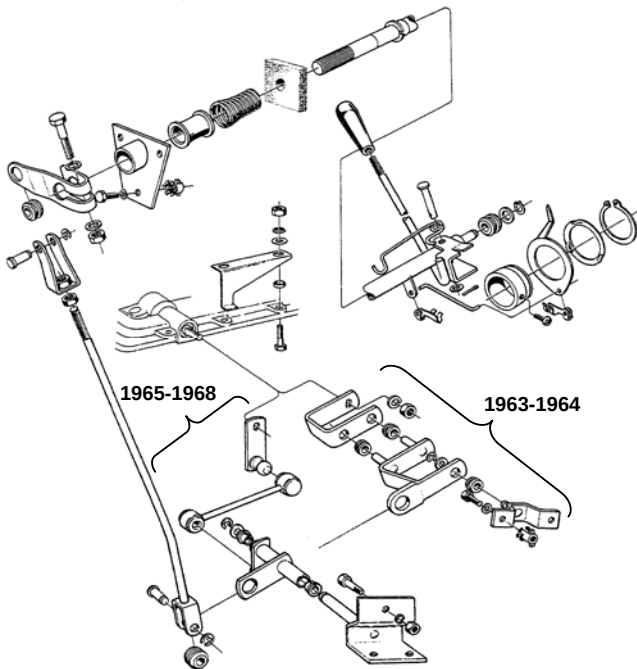
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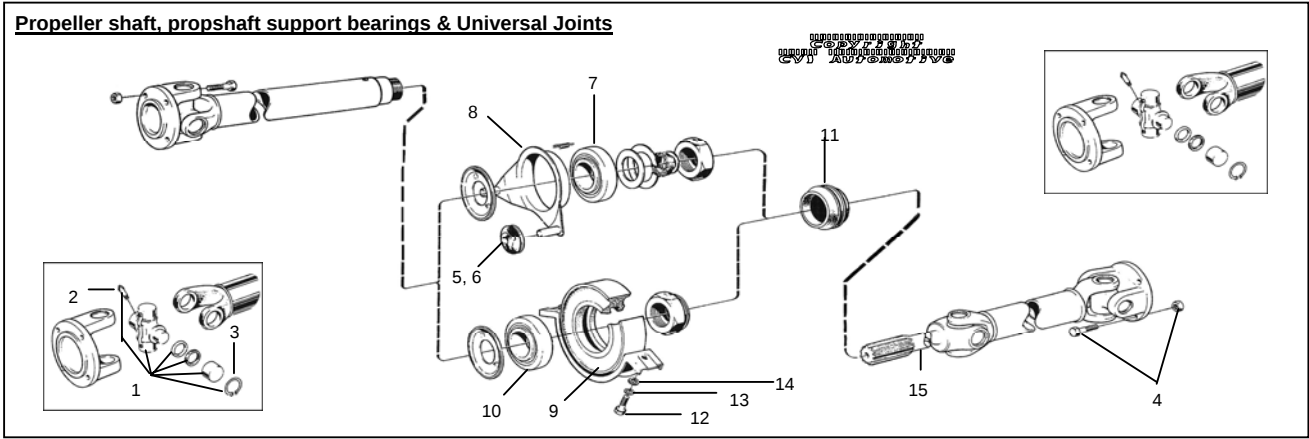
- NLA

Manual Control Linkage for BW35

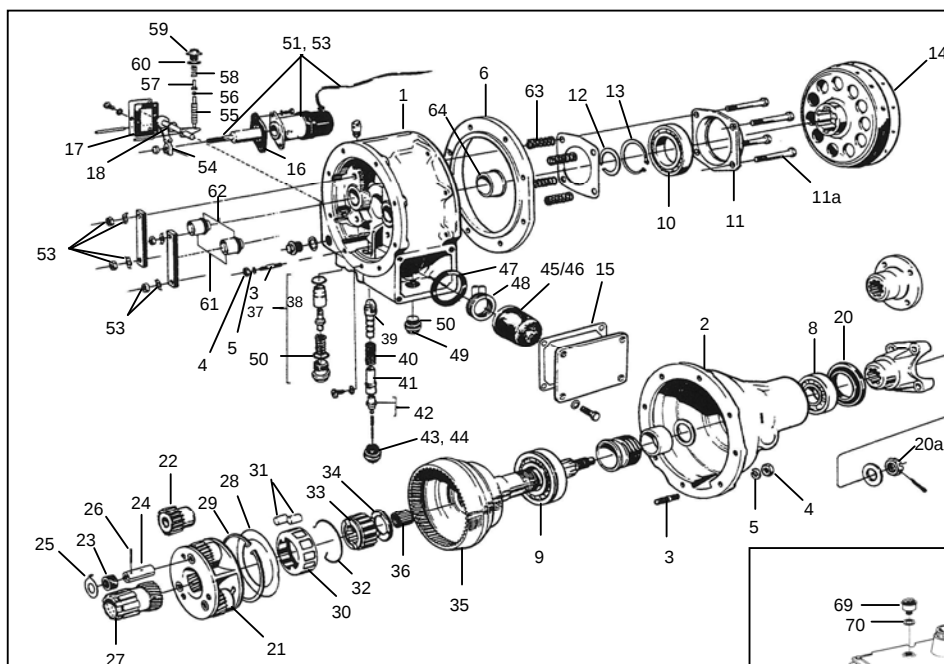


- | | | |
|--------|---|------------------------------|
| 663151 | Bush, on linkage for auto & column change | |
| 955895 | Washer | |
| 951075 | Circlip | |
| 914470 | Circlip | |
| 663151 | Bush, on linkage for auto & column change | |
| 663162 | Clevis pin | |
| 951670 | Circlip | |
| 955537 | Bolt | |
| 955895 | Washer | |
| 955827 | Nut | |
| 666143 | Bushing | Fitted model years 1963-1964 |
| 951669 | Circlip | |
| 955894 | Washer | |
| 380189 | Bushing | Fitted 1965-1968 |
| 955895 | Washer | |
| 951670 | Circlip | |

Part #			Part #		
672037	(1.)	Universal joint, <u>greasable</u>	(GKN genuine)	675367	(9.) Rubber gaiter, genuine (1967-1970)
192554	(2.)	Grease nipple		181549	(10.) Support bearing (1967-1970)
118006	(3.)	Circlip		675587	(11.) Rubber seal
1217606		Universal joint, non-greasable (1967-'70) R		955523	(12.) Bolt
273202	(4.)	Fitting kit for 1 flange		955921	(13.) Spring washer
653192	(5.)	Suspension bush, B16 -ch 19225		955894	(14.) Washer
658653	(6.)	Suspension bush, to 1966			
181252	(7.)	Support bearing (1957-1966)		656766	(15.) Yoke
658516	(8.)	Bearing retainer (1961-1966)			



Part #				Part #	
380250	(1.)	Main casing	(early type only)	380411	(35.) Annulus (used only)
380251	(2.)	Rear casing		380410	(36.) Annulus spigot bearing
380293	(3.)	Pin stud	(40 mm) (6 per o/d)	380347	(37.) Relief valve (body/plunger/spring/plug/ring)
380294		Pin stud	(30 mm) (7 per o/d)	380298	(38.) O-ring, on relief valve
380296		Pin stud	(36 mm) (2 per o/d)		
380297		Pin stud	(28 mm) (1 per o/d)	380243	(39.) Oil pump piston, with roller and pin
380294-1		Pin stud set (complete for 1 overdrive)		380255	(40.) Spring, for oil pump
955846	(4.)	Nut	(16 per o/d)	380270	(41.) Sleeve, for oil pump
955920	(5.)	Spring washer	(16 per o/d)	380262-380411	(42.) OP non-return valve (body, ball & spring)
380258	(6.)	Brake ring		380243-1	Oil pump (complete, nos. 39-42)
380183 (380434) 7		Spacer flange between O/D & gearbox	NLA	380436	(43.) Plug, for oil pump
181063	(8.)	Bearing, rear		18820	(44.) Sealing washer
380306	(9.)	Bearing, middle		380274	(45.) Oil filter, earlier type
380307	(10.)	Bearing, front		380440	(46.) Oil filter, later type
380268	(11.)	Carrier, for front bearing		380280	(47.) Seal
380273	(11a.)	Bolt		380441	(48.) Plastic washer set, magnetic, for <u>late</u> filter
380271	(12.)	Circlip		380282	(49.) Oil drain plug
380300	(13.)	Circlip		18820	(50.) Sealing washer
380246	(14.)	Cone clutch, relined	(exchange)	663961	(51.) Solenoid, 6v (B16)
STOM-246		Core charge, clutch (re-paid on return of core)		380617	(53.) Solenoid, 12v (B18)
380277	(15.)	Cork gasket, oil filter housing		380249	(54.) Operating lever
380351	(16.)	Cork gasket, solenoid fitment			
380356	(17.)	Gasket, solenoid inspection cover		380415-1	Operating valve set: (55/56/57/58.)
380291	(18.)	Rubber o-ring, on solenoid lever		380284	(59.) Plug, for operating valve
380186	(19.)	Gasket, main casing to spacer flange		380290	(60.) Copper washer
380295	(20.)	Oil seal		380275	(61.) Operating piston
380100		Gasket set (gaskets/O-rings/oil seal)		380299	(62.) O-ring, on operating piston
380309	(20a.)	Nut for companion flange		380247	(63.) Spring set
380404	(21.)	Planet carrier (complete)		380403	(64.) Central lubrication bush
380408	(22.)	Planet gear set		380398	(65.) Cam (with woodruff key & snap ring)
380410	(23.)	Needle bearing in planet gear	(6/car)	380168	(66.) Speedo pinion, B18 (18 teeth) NLA
380409	(24.)	Planet shaft	(3/car)		
380319	(25.)	Thrust washer	(6/car)	380192	(67.) Oil seal, at speedo input
380320	(26.)	Lock pin (Mills pin)	(3/car)	191117	(68.) O-ring, on speedo pinion bush
380409-10		Fitting kit for planet gears (23/24/25/26)		662292	(69.) Inhibitor switch, on gearbox lid (4th gear)
380244	(27.)	Sunwheel		11996	(70.) Copper sealing washer
380413	(28.)	Uni-directional clutch retainer		1221967	(71.) Gearbox mounting, for M41 (R)
380414	(29.)	UDC circlip		11009	(72.) Spigot bearing (for gearbox input shaft)
380259	(30.)	UDC bearing cage (cone)			
273152	(31.)	UDC roller set	UDC (compl.)		
380257	(32.)	UDC clamping ring			
380272	(33.)	UDC inner bearing cone			
			(Now 274043D)		
380256	(34.)	Thrust washer			

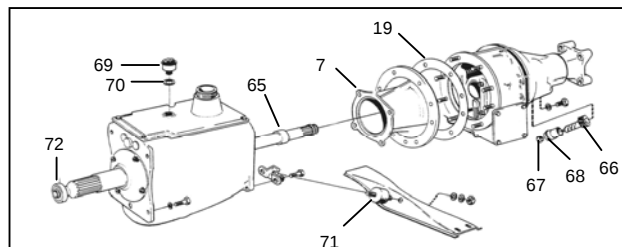


Volvo "D" type overdrive

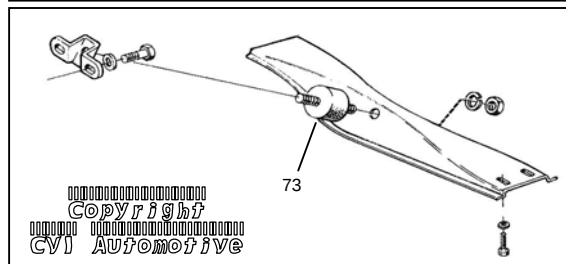
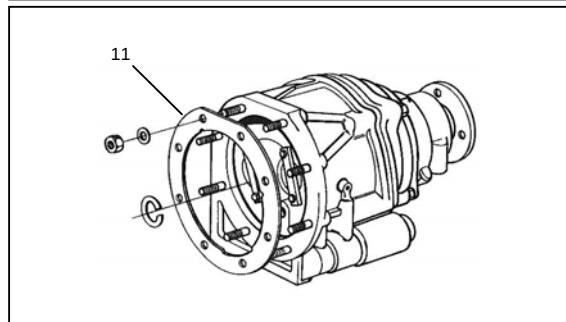
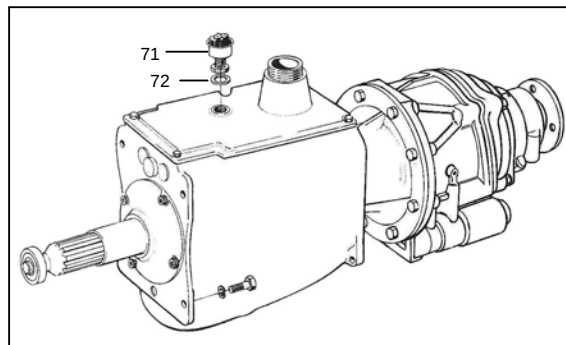
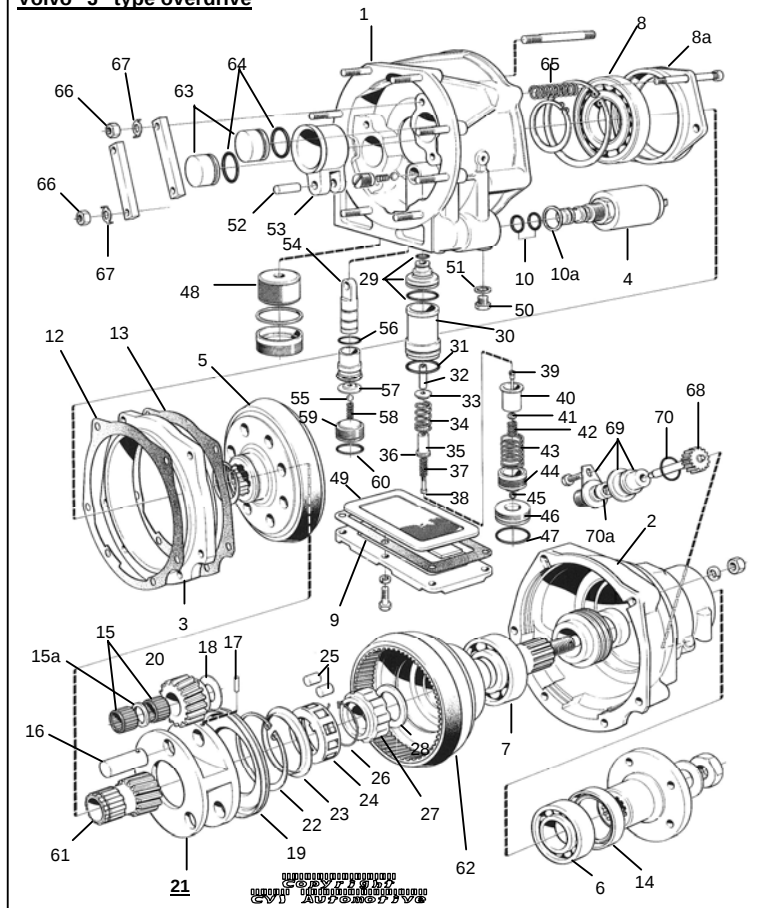
RK-254523

Overhaul kit for "D" type overdrive.

Includes nos. 8-10, 14-20, 23-26, 53

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Part #		Part #	
254561	Overdrive unit, type J ('68-'70), <u>new</u>	273135	(29.) Seat with seal, relief valve
273133	(1.) Main (front) casing	380747	(30/31.) Sleeve, for relief valve
380673	(2.) Rear casing	380768	(31.) O-ring
380675	(3.) Brake ring	380779	(32-38.) Piston assembly
380771	(4.) Solenoid (incl. O-rings)	380779F	(37.) Spring (small)
380689	(5.) Cone clutch (Exchange!)	380778	(39-45.) Piston, under 380779
STOM-689	Core charge, clutch (re-paid on return of core)	380770	(47.) O-ring
11013	(6.) Bearing, rear	380778-1	Relief valve (nos. 29-45 on diagram)
181092	(7.) Bearing, middle	271454	Relief valve (current modified type, w plug)
380693	(8.) Bearing, front	380729	(48.) Oil filter
380694	(8a.) Bearing carrier	380719	(49.) Oil strainer
380720	(9.) Gasket, oil sump	380672	(50.) Pressure plug
380772	(10.) O-ring, on solenoid, small	18665	(51.) Gasket
380773	(10a.) O-ring, on solenoid, large	380721	52/53/54 Oil pump piston (with slide and pin)
380618	(11.) Gasket between O/D and gearbox	380725	Sleeve, for oil pump
380674	(12.) Gasket, in frt of brake ring	190611	(55.) Ball
380676	(13.) Gasket, behind brake ring	380766	(56.) O-ring
380684	(14.) Oil seal (Stefa genuine)	273134	(57/58.) Seat + spring, non-ret. valve
380101	Gasket set (gaskets/O-rings/oil seal)	380726	(59.) Plug, incl. O-ring
		380767	(60.) O-ring (loose)

Volvo "J" type overdrive

380707	(15.) Needle bearing for planetary gear	See kit	380699	(61.) Sunwheel	
380709	(16.) Bearing pin (3/car)	See kit	380679	(62.) Annulus	
380763	(17.) Lock pin (3/car)	See kit	6814454	(63.) Operating piston, incl. O-ring	380698
380707-1	Fitting kit, compl. planet gr. assembly (incls. nos. 15, 15a, 16, 17, 18)		6814455	(64.) O-ring	380756
380704	(19.) Oil catcher, behind planet gear carrier		273151	(65.) Spring set	
380706	(20.) Planet gear	Call	380887-1	(66/67.) Lock nut (replaces 955846 & 380303)	
380705	(21.) Planetary carrier (complete) (27%)		380753	(68.) Speedo pinion	
380714	(22.) UDC (uni-directional clutch) retaining circlip		380751	(69.) Pinion bearing, + connector, bracket, oil seal	
380713	(23.) UDC oil slinger		380757	(70.) O-ring	
380712	(24.) UDC bearing cage (retainer)		380752	(70a.) Oil seal	
273152	(25.) UDC roller set	} 274043 UDC (complete)	662292	(71.) Inhibitor switch, on gearbox lid	
380257	(26.) Clamping ring		11996	(72.) Copper sealing washer	
380711	(27.) UDC inner bearing cone				
380715	(28.) Thrust washer		1221967	(73.) Gearbox mounting, M41	(R)

Wheel bearings, oil seals, brake drumsType 1 (early sedan with ENV axle)

Part #			
659453	(1.)	Drive shaft (type 1, early ENV)	NLA
19577	(2.)	Rear wheel bearing	
114046	(3.)	Oil seal	
673788	(4.)	Gasket (2/wheel)	
673791	(5.)	Oil seal, outer (includes felt ring 19246)	
19246	(6.)	Felt ring	
CVI-609	(2-6)	Wheel bearing kit, for early ENV	

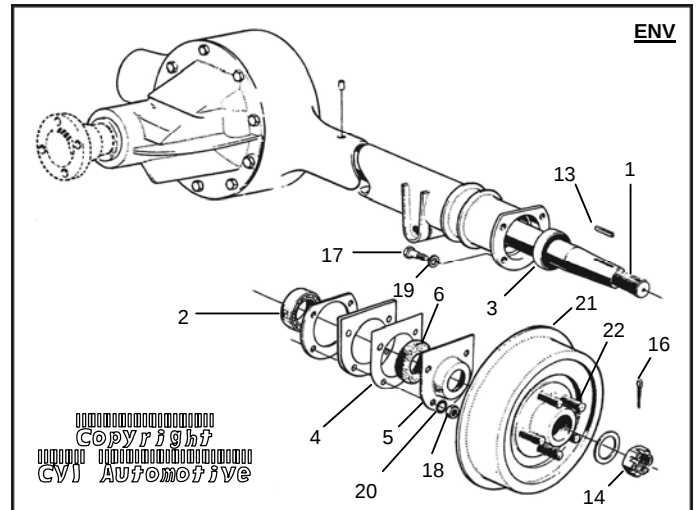
Type 2 (early P220 station wagon (various ch. nos. up to 1966)

89749/668625		Drive shaft for early P220 station wagon	NLA
19577	(2.)	Rear wheel bearing	
114275	(3.)	Oil seal (on certain P220 only, up to '66)	
673788	(4.)	Gasket (2/wheel)	
673791	(5.)	Oil seal, outer (replaces seal 89251)	
19246	(6.)	Felt ring (NB included in oil seal above)	
CVI-621	(2-6)	Wheel bearing kit, various P220 -'66	

Type 3 (P220 (1966-), all sedan with Spicer axle, late ENV)

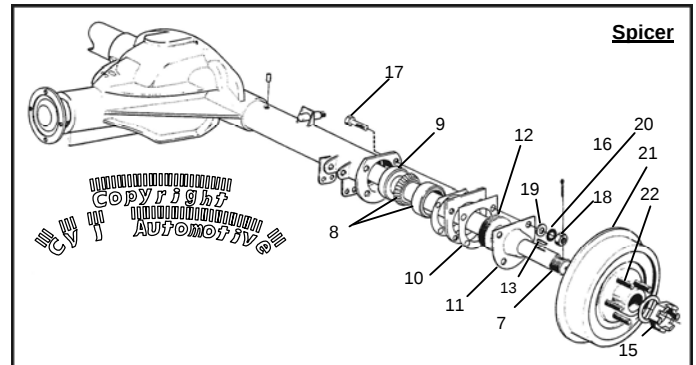
89679 (HD)	(7.)	Drive shaft	NLA
181217/18118	(8.)	Rear wheel bearing	
192550	(9.)	Oil seal	
673788	(10.)	Gasket (2/wheel)	
673791	(11.)	Oil seal, outer (includes felt ring 19246)	
19246	(12.)	Felt ring	
CVI-605	(8-12)	Wheel bearing kit, type 3	

160553	(13.)	Key (not early P220)	
10506	(14.)	Castellated nut (type 1, early ENV)	
153031	(15.)	Castellated nut (type 2 & type 3)	
191174	(16.)	Split pin	
955676	(17.)	Bolt	
955848	(18.)	Nut	
940097	(19.)	Washer	
955950	(20.)	Star washer	
FK-009		Fitting kit for 1 brake backplate (17-20.)	



Part #		
673797	(21.)	Brake drum, genuine (with hub & wheel bolts)
654490	(22.)	Wheel bolt
87699		Wheel nut

9991791R Hubpuller, to remove brake drum (repro.)

Pinion & Differential carrier bearings, M27/M30 (sedan, Spicer): Pinion oil seal (all)

Part #			
181301-02	(23.)	Inner cone, pinion (front)	
	(24.)	Outer cup, pinion (front)	
181303-04	(25.)	Inner cone, pinion (rear)	
	(26.)	Outer cup, pinion (rear)	
181305-06	(27.)	Inner cone, differential (2/car)	M27
	(28.)	Outer cup, differential (2/car)	M27
	(27.)	Inner cone, differential, B20	M30
181305-662	(28.)	Outer cup, differential, B20	M30
942905	(29.)	Pinion oil seal, Spicer (original genuine - NBR)	
9143317	(30.)	Pinion oil seal, Spicer (current genuine - Viton)	

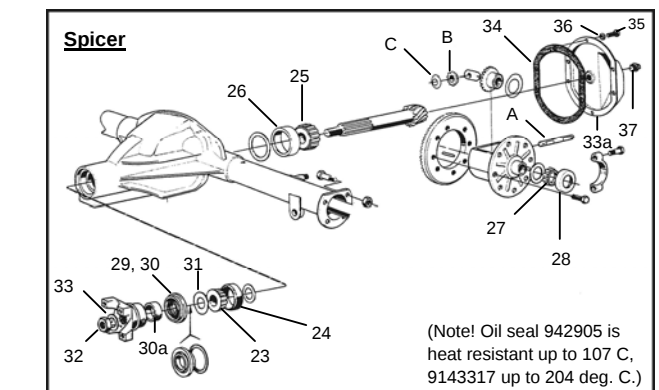
81388	(30a)	Dust slinger, Spicer axles	
RH - SPICER		Repair sleeve, for sealing surface on pinion	
80506	(31.)	Oil deflector, behind oil seal (Spicer)	

88726	(32.)	Nut for companion flange, Spicer	
80513	(33.)	Washer	NLA

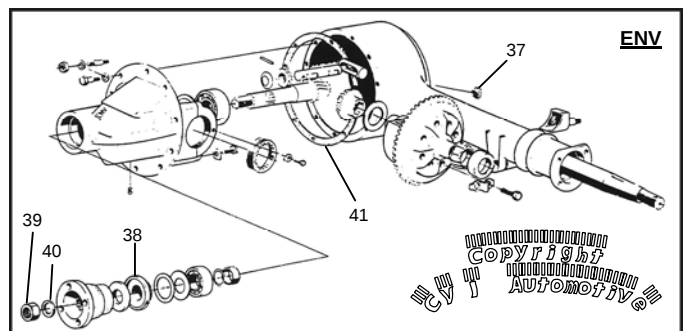
89691	(33a.)	Rear inspection cover (Spicer)	
89254	(34.)	Gasket for rear cover, Spicer	
955523	(35.)	Bolt for rear cover, Spicer (10/car)	
955921	(36.)	Spring washer (10/car)	
952359	(37.)	Oil filler plug, Spicer & ENV	

88391	(38.)	Pinion oil seal, ENV (R)	
RH - ENV		Repair sleeve, for sealing surface on pinion	
950388	(39.)	Nut for companion flange, ENV	
955900	(40.)	Washer	

87670	(41.)	Gasket between front & rear casing, ENV	
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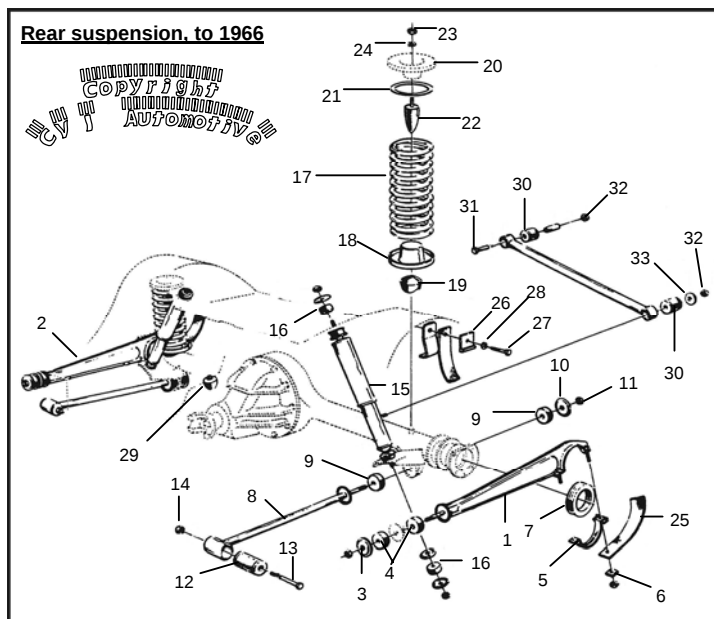
384201	(A)	Pivot pin	(Spicer B20)
384204	(B)	Differential side gear	(Spicer B20)
384209	(C)	Thrust washer	(Spicer B20)



<u>Part #</u>			
653442	(1.)	Suspension arm, outer lhs	(genuine)
653443	(2.)	Suspension arm, outer rhs	(genuine)
653448	(3.)	Washer	
653448-X		Pressed stainless washer on body	
653461	(4.)	Front rubber bush	(4/car)
653461-HR	(4.)	Front rubber bush (harder rubbe	(4/car)
950394	(6.)	Nut for clamp	
653460	(7.)	Rubber ring around axle (ENV)	
663972	(7.)	Rubber ring around axle (SPICER)	
667581	(8.)	Torque rod (from approx. March '63)	
653168	(9.)	Rear rubber bush	(4/car)
653168-HR	(9.)	Rear rubber bush (harder rubbe	(4/car)
667535	(10.)	Washer	
667535-X		Pressed stainless washer on body	
950356	(11.)	Lock nut	
662797	(12.)	Front silentbloc, torque rod	
955568	(13.)	Bolt for silentbloc	
950366	(14.)	Nut	
276480	(15.)	Shock absorber, rear (genuine)	} 2 per car
BIL AR		Bilstein gas shock, rear	
670129	(16.)	Rubber cushion, for shock abs. location	
653163	(17.)	Rear spring	(genuine)
659154	(18.)	Spring seat, lower	
667686	(19.)	Rubber cushion, under spring seat	
659325	(21.)	Rubber insert	

<u>Part #</u>			
83108	(22.)	Rubber buffer above spring	(genuine)
955922	(24.)	Spring washer	
672251	(25.)	Check strap	
89818	(26.)	Shaped washer	
940115	(27.)	Bolt	
940108	(28.)	Spring washer	
83107	(29.)	Rubber cushion	(genuine)
87033	(30.)	Rubber bush for P'hard rod	(genuine)
955565	(31.)	Bolt	
950366	(32.)	Nut	
120802	(33.)	Washer	

653184-S Lowering kit (4 spring kit - lowers ca 30mm)

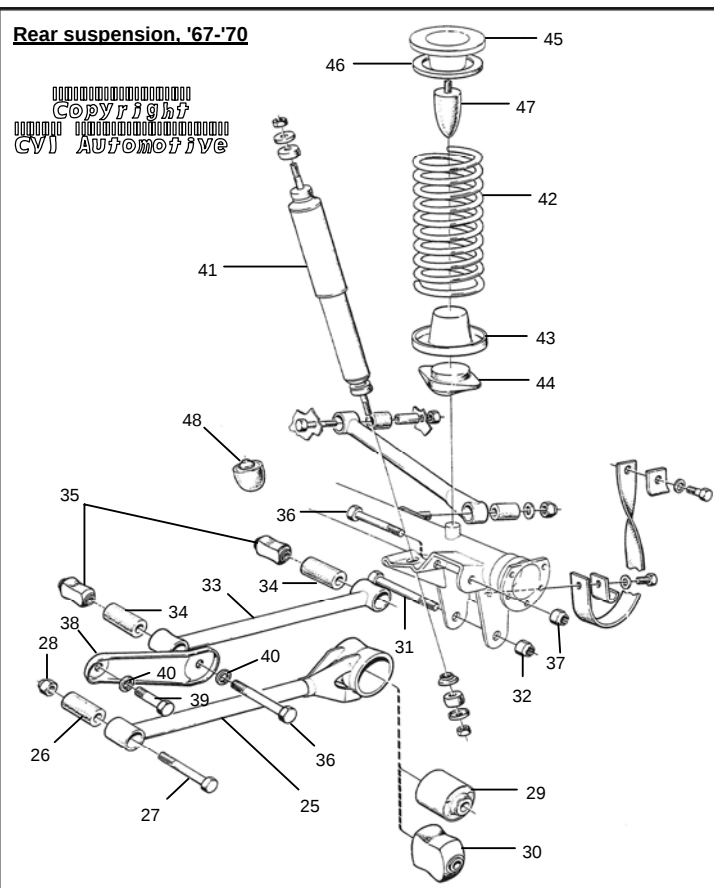


REAR AXLE SUSPENSION, SEDAN, 1967-1970

<u>Part #</u>			
671997	(25.)	Suspension arm (P120. P130 (even GT '67))	See 672609/10
672609	(25.)	Susp. arm, w. bushes (P130 <u>not</u> GT or B20B)	
672610	(25.)	Susp. arm, w. bushes (GT ch 280979-, B20B)	
672609-1	(25.)	Suspension arm, supplied <u>without</u> bushes	
662797	(26.)	Bush, front	
955569	(27.)	Bolt	
950356	(28.)	Nut	
675771	(29.)	Bush, rear (only for arm 671997)	(genuine)
676914	(30.)	Bush, rear (for 672609/10)	
678887	(30.)	Bush, rear (harder type, std. on '68 GT) (R)	Use 676914
941858	(31.)	Bolt	
950377	(32.)	Nut	
671996	(33.)	Torque rod (4-dr, 2-dr to ch. 280978)	Use 672616
672616	(33.)	Torque rod (2-dr from ch. 280979 (1968-'70)	
672226	(34.)	Bush, front & rear (for 671996)	
678790	(35.)	Bush, front & rear (for 672616)	
955569	(36.)	Bolt for above (front and rear)	
950356	(37.)	Nut	
672031R	(38.)	Bracket	(R)
955560	(39.)	Bolt for bracket (front)	
940280	(40.)	Spring washer	

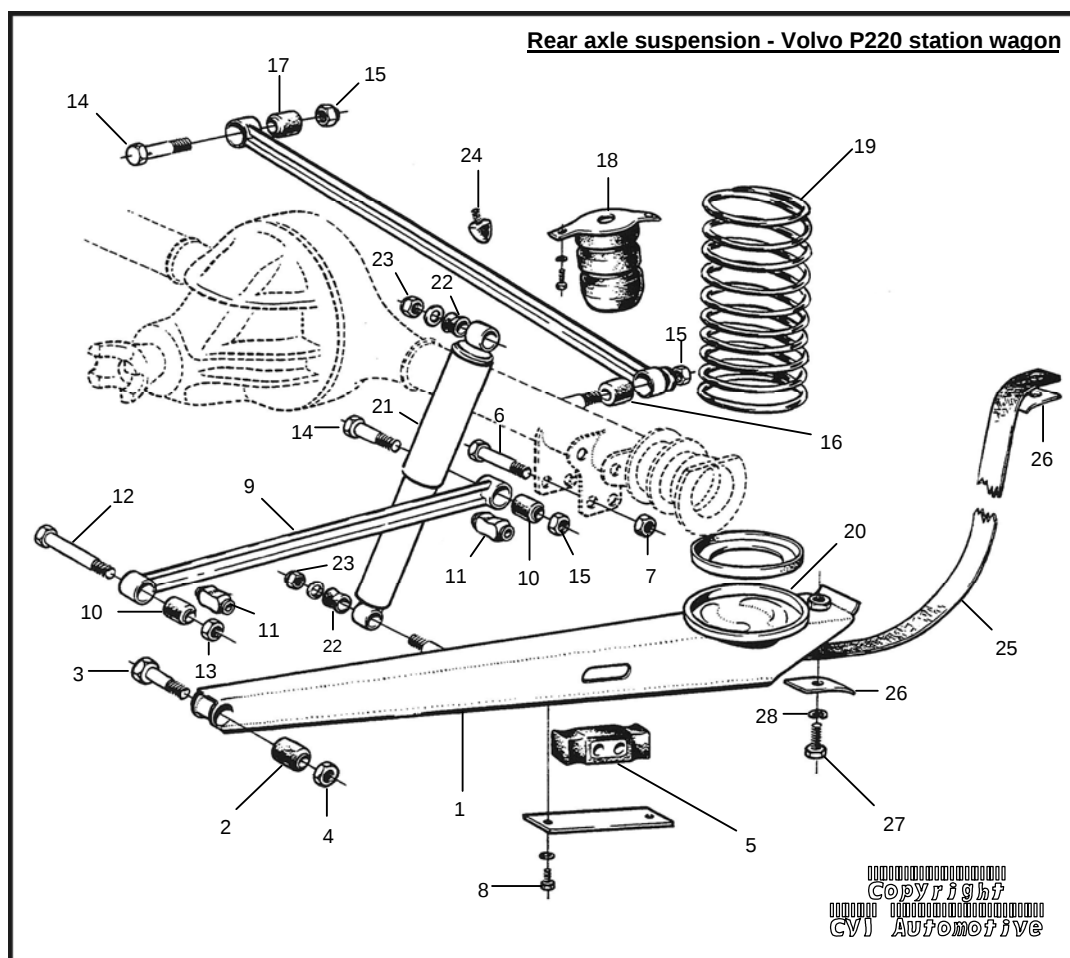
Standard shock absorbers + panhard rod parts See above

276553	(41.)	Shock absorber kit, rear (123GT	(2/car)
672214	(42.)	Rear spring (genuine)	
659154	(43.)	Spring seat, lower	
667686	(44.)	Rubber cushion, under spring seat	
659325	(46.)	Rubber insert	
83108	(47.)	Rubber buffer, above spring	(genuine)
83107	(48.)	Rubber cushion	(genuine)



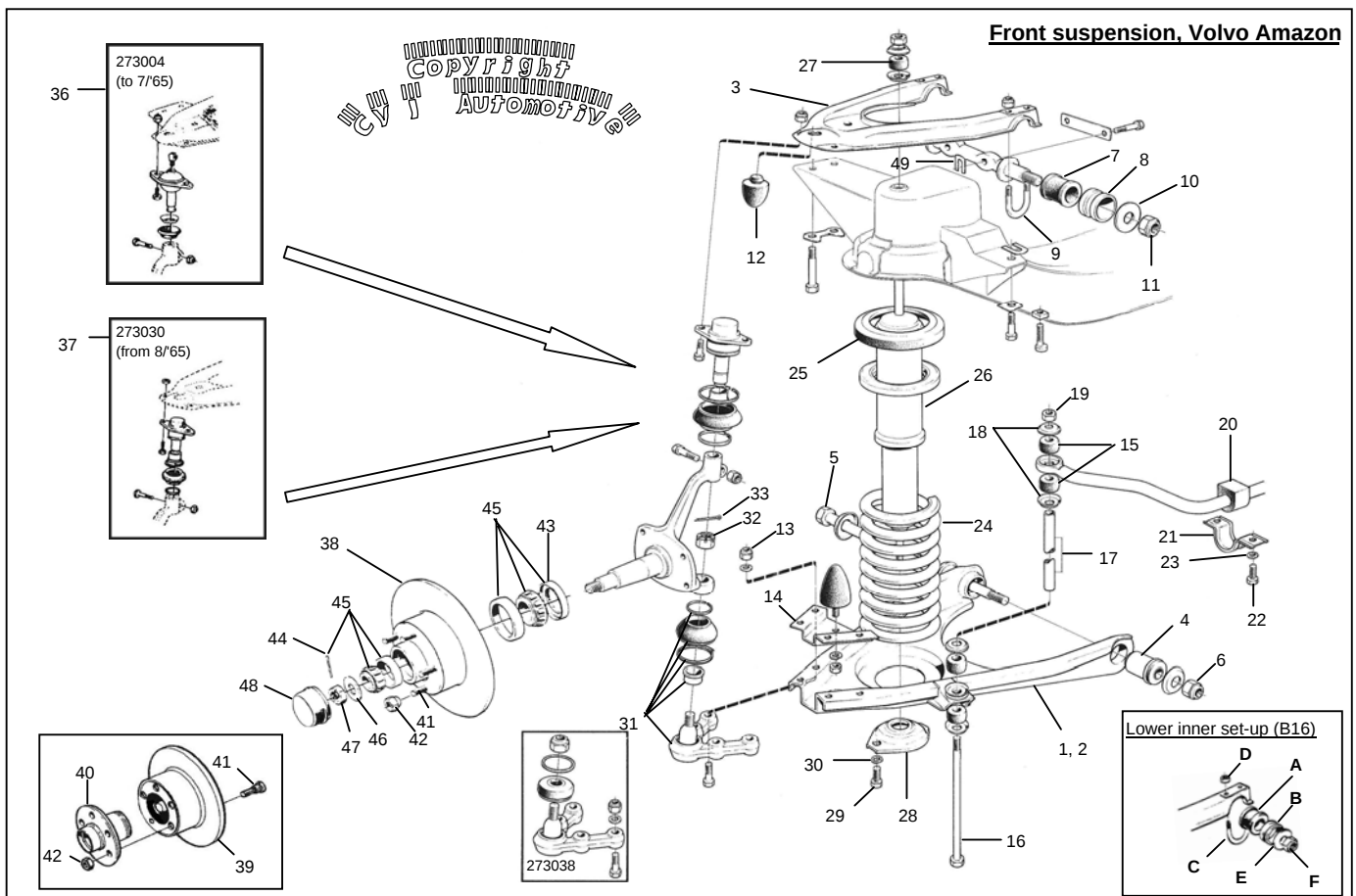
<u>Part #</u>		<u>Part #</u>	
660644	(1.) Suspension arm, lh (<u>absolute top quality</u>)	666416	(16.) Panhard rod bush, axle end
660645	(1.) Suspension arm, rh (<u>absolute top quality</u>)	662797	(17.) Panhard rod bush, body end
660644-R	(1.) Suspension arm, lh (fully functional)		
660645-R	(1.) Suspension arm, rh (fully functional)		
662797	(2.) Bush, front	666905	(18.) Hollow rubber spring
955568	(3.) Bolt	659423	(19.) Spring (standard - genuine)
950366	(4.) Nut (special low nut)	669927	(19.) Spring (heavy-duty)
660112	(5.) Suspension bush (standard)	660873	(20.) Spring seat (use for upper & lower)
660112-HR	(5.) Suspension bush (heavy-duty)	273347	(21.) Shock absorber + fittings (2/car, genuine)
955587	(6.) Bolt for bush	669220	(22.) Rubber bush, for shock absorber fitting
950367	(7.) Nut		
955534	(8.) Bolt	950366	(23.) Nut (special low nut)
672613	(9.) Torque rod, from ch. 63039	83107	(24.) Rubber buffer, on body
672226	(10.) Bush, torque rod, - ch 63038	660108	(25.) Check strap
678790	(11.) Bush for torque rod, from ch. 63039	89818	(26.) Shaped washer
191812	(12.) Bolt, front	940114	(27.) Bolt
950366	(13.) Nut (special low nut)	940108	(28.) Spring washer
955568	(14.) Bolt, on rear of torque rod, & Panhard rod		
950366	(15.) Nut (special low nut)		

Brake drum and rear wheel bearing See "Rear axle" – page 32



P220-RAC Modifying kit, to mount Amazon sedan rear axle to Amazon station wagon

<u>Part #</u>	<u>Pos.</u>		<u>Part #</u>	<u>Pos.</u>	
671351	(1.)	Lower wishbone (lh)	276479	(26.)	Shock absorber std.(genuine 2/car
671352	(2.)	Lower wishbone (rh)	276552	(26.)	Shock absorber (123 GT) 2/car
671440	(3.)	Upper wishbone (from August 1965)	BIL AF	(26.)	Bilstein front gas shock absorber (2/car)
87033	A	Lower inner wishbone bush, B11 (genuine)	670129	(27.)	Rubber cushion, shock absorber fitting
653410	B	Sleeve (genuine)	660088		Lower anchorage, early type
653409	C	U bolt (genuine)	672228	(28.)	Lower anchorage, late type
953054	D	Lock nut	955523	(29.)	Bolt
120802	E	Washer	955949	(30.)	Lock washer
950366	F	Lock nut, outer			
663675	(4.)	Lower inner wishbone bush, B18/B20			
192113	(5.)	Bolt for bush (long)	273038	(35.)	Lower ball-joint kit (with fitting bolts, for 1 side)
950357	(6.)	Nut	273004	(36.)	Upper ball-joint kit, to July 1965 <i>(New! Now in old-style genuine with lubricator nipple on top)</i>
87033	(7.)	Upper inner wishbone bush (all) (genuine)	273030	(37.)	Upper ball-joint kit, from August 1965
653410	(8.)	Sleeve (genuine)			<i>(Note: ball-joint <u>kit</u> means ball-joint <u>and</u> fitting components)</i>
653409	(9.)	U bolt (genuine)	666525	(38.)	Brake disc (rotor), (genuine, with hub & bolts)
953054	(9a.)	Lock nut	657874	(41.)	Wheel bolt
120802	(10.)	Washer	87699	(42.)	Wheel nut
950366	(11.)	Lock nut (special low nut)			
83107	(12.)	Rubber cushion, upper wishbone (genuine)	88640	(43.)	Inner grease seal
83108	(13.)	Rubber buffer, lower wishbone (genuine)	907849	(44.)	Split pin
653330	(14.)	Bracket	273160	(45.)	Wheel bearing kit (1 wheel) (includes 88640)
83125*	(15.)	Anti-roll bar bush (8 per car)	1161241		Tube of grease (80 g - genuine)
106841*	(16.)	Bolt for anti-roll bar	87464	(46.)	Thrust washer
654049*	(17.)	Spacer tube	153042	(47.)	Nut
83126*	(18.)	Washer	87465	(48.)	Grease cap
955826*	(19.)	Nut	654106	(49.)	Adjuster shim, thickness 0,15
*273239		Anti-roll bar kit, 1 side (15.-19.) (genuine)	654107	(49.)	Adjuster shim, thickness 0,50
657839	(20.)	Anti-roll bar bush, front (2 per car)	654105	(49.)	Adjuster shim, thickness 1,00
672217	(21.)	Clamp	658769	(49.)	Adjuster shim, thickness 3,00
940114	(22.)	Bolt	658770	(49.)	Adjuster shim, thickness 6,00
955950	(23.)	Lock washer			
653184	(24.)	Spring (genuine)			
653642	(25.)	Rubber seal, on spacer washer			
653184-S		Lowering kit (4 spring kit - lowers ca 30mm)			



250085 (ER) (1.) Steering-box (LHD), 1959-1967 (exchange)
 250086 (ER) (1.) Steering-box (RHD), 1959-1967 (exchange)
 250135 (ER) (1.) Steering-box (LHD), 1968-1970 (exchange)
 250136 (ER) (1.) Steering-box (RHD), 1968-1970 (exchange)

654011 (2.) Sealing collar, on steering column
 669870 (3.) Rubber disc (coupling), to 1967

673060 (4.) Steering column bush, 1968-70 (2/car)

114271* (5.) Oil seal, lower
 678249* (6.) Oil seal, upper (Stefa double-lipped genuine)

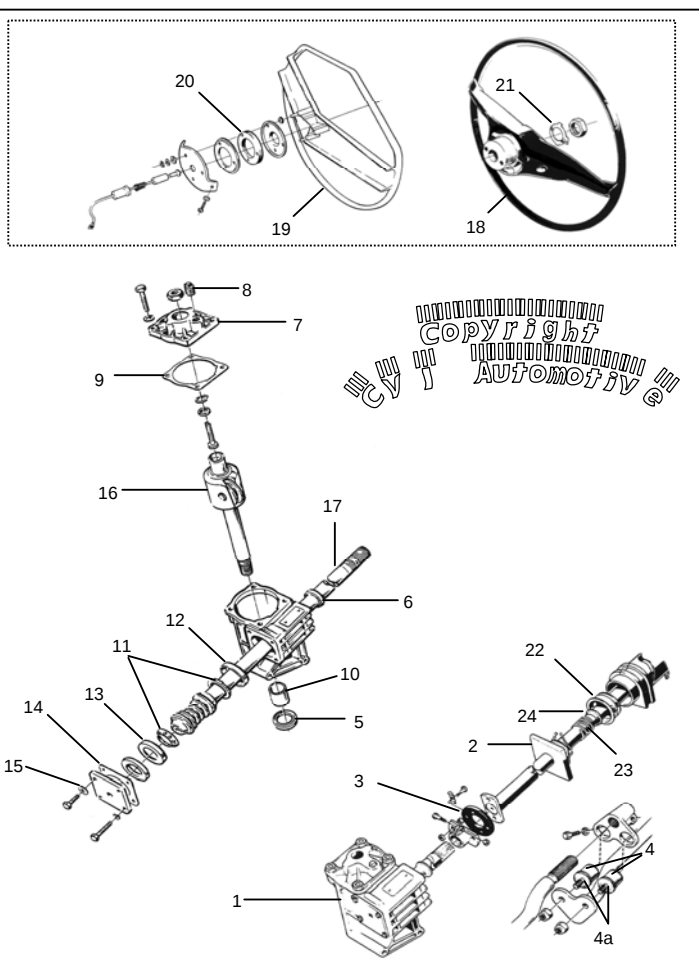
659214 (7.) Lid (1959-1967)
 180764 (8.) Oil filler plug (1957-1967)
 678240 (7.) Lid (1968-1970)
 678241 (8.) Oil filler plug (1968-1970)

656704* (9.) Gasket under lid
 85627* (10.) Bush for Pitman arm shaft (2/car)
 85618 (11.) Bearing
 85616 (12.) Bearing cup, upper
 85617 (13.) Bearing cup, lower
 656707* (14.) Adjuster shim, 0.10 thickness 54929
 656708* (14.) Adjuster shim, 0.12 thickness 54929
 656709/10 (14.) Adjuster shim, 0.15/0.30 thickness 54929
 190296* (15.) Lock washer, with bendable tab 54929
***54929 Steering-box re-bushing set (complete)**
54929-1 Steering-box set (less shims/tab washers)

662349 (16.) Pitman arm shaft (LHD) Call
 662350 (16.) Pitman arm shaft (RHD) Call
 662347 (17.) Steering worm, LHD (up to 1967) Call
 662348 (17.) Steering worm, RHD (up to 1967) Call
 673042 (17.) Steering worm, LHD (1968-1970)

670003-B (18.) Steering-wheel: good second-hand NLA
 9992263 Steering-wheel removal tool, to 1966 (R)
 9992264 Steering-wheel removal tool, '67-'70 (R)

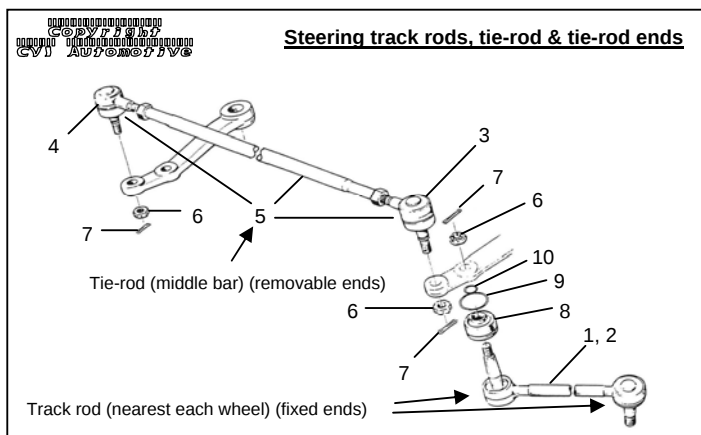
654415-B (19.) Horn ring (good used), to 1967 NLA
 654653 (20.) Insulating washer
 671430 (21.) Lock washer, for steering-wheel nut



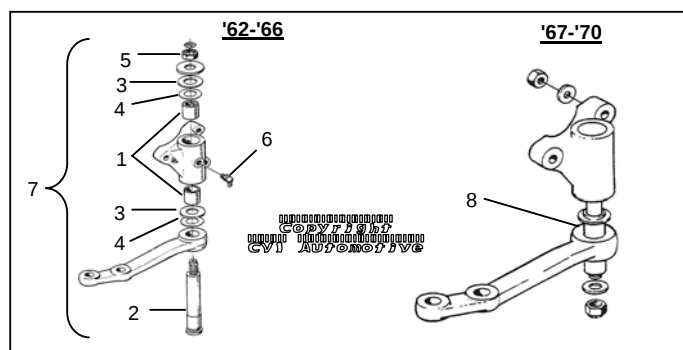
STEERING TRACK RODS AND TIE-RODS

Part #

658596 (1.) Track rod (lhs)
 658597 (2.) Track rod (rhs)
 658431 (3.) Tie-rod end (lhs) (lh thread)
 658432 (4.) Tie-rod end (rhs) (rh thread)
 660979-1 (5.) Tie-rod (complete with tie-rod ends)
 190573 (6.) Castellated nut (included on track/tie rods)
 907824 (7.) Split pin
 670877 (8.) Rubber dust cover, with 9/10

IDLER ARMPart #

54928 Repair kit for early idler arm (to 1961) Call
 663709 (1.) Bush for idler arm ('62-'66)
 666402 (2.) Shaft
 669255 (3.) Vulcollan washer
 190702/11/192490 (4.) Shims (thickness 0.10/0.15/0.35) Call
 950356 (5.) Nut
 914170 (6.) Grease nipple
276521 (7.) Repair kit for idler arm (1962-1966)
 671444 (8.) Bush for idler arm, 1967-'70 (genuine)
 671444-1 (8.) Bush for idler arm (R)



Brake master cylinders and Repair kits**Part #**

655879 (1.) Brake master cylinder, B16, ch. 160- 64859 NLA
276405 Repair kit for B16 cylinder (genuine)

662186 (2.) Brake master cylinder, B18 (B16 ch 64860-)
666144 (3.) Filler cap (included with 662186)

276461 Repair kit, genuine, no piston (A-F + H-K)
276461-X Repair kit, genuine & complete (A-K)
276461-1 Rep. kit (seals+valve genuine) (B, E, F, H, K)

(NB.: 276461 -1 is what most of our competitors offer, but not with genuine parts. Seal H is also included in both early and late format - early is narrower than late type where it fits on the piston)

64947011 Red brake cyl. grease for cylinder overhaul

672425 Brake light switch (R)

672917 (4.) Yoke (renew if bolt holes are oval)

913128 (5.) Clevis pin

907824 (6.) Split pin

955847 (7.) Nut

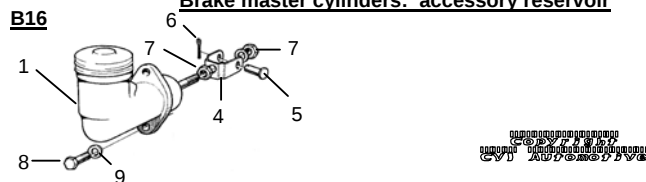
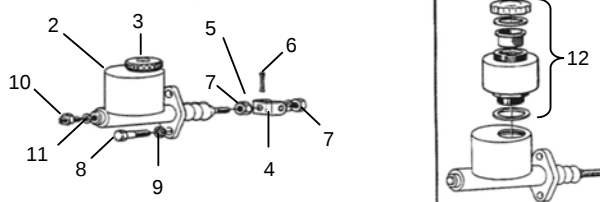
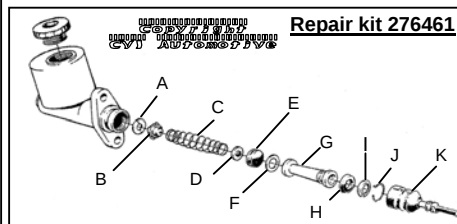
940135 (8.) Bolt

955949 (9.) Lock washer

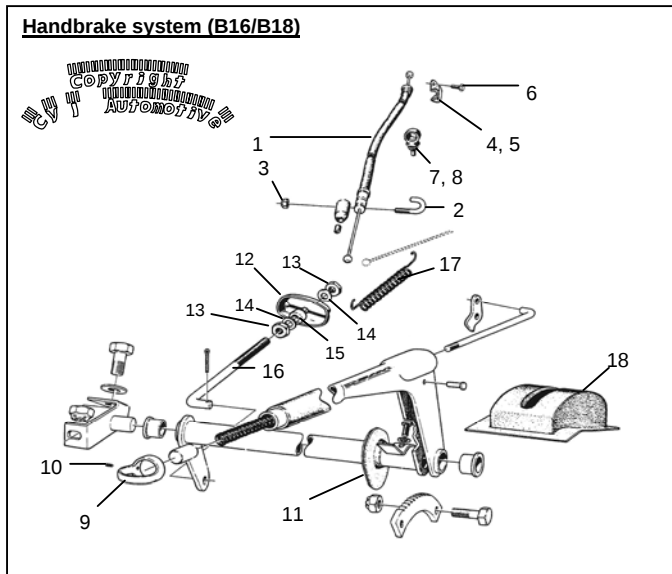
190279 (10.) Screw union

18665 (11.) Copper washer

672769 (12.) Accessory reservoir, complete (R)
(semi-transparent - easy fluid level detection!)

B16 Brake master cylinders: accessory reservoir**(Late B16, all B18 except USA '68)****Repair kit 276461**

Not fitted to USA cars in 1968

Handbrake system B16/B18**Handbrake system (B16/B18)**

656752 (1.) Handbrake cable (B16 -ch 15238)

682921 (1.) Handbrake cable, genuine (late B16/B18/B20)

80969 (2.) Clamp (U-bolt), cable to body

950373 (3.) Lock nut

658843 (4.) Clamp, cable to backplate, lh (stainless)

658844 (5.) Clamp, cable to backplate, rh (stainless)

191260 (6.) Screw

NLA

656785 (7.) Rubber grommet for cable (B16 -ch 54399)

661428 (8.) Rubber holder for cable (late B16 + B18/B20)

660651 (9.) Plastic brace on handbrake lever

191030 (10.) Screw

653608 (11.) Rubber seal

666418 (12.) Draw brace

955826 (13.) Nut

955894 (14.) Washer

667889 (15.) Spacer sleeve

666419 (16.) Pull rod

653625 (17.) Return spring

669582 (18.) Handbrake lever gaiter (grey), up to 1964

670876 (18.) Handbrake lever gaiter (black), (1965 - 1970)

Brake servos (boosters) and Repair kit**Part #**

670921(ER) (1.) Brake servo, Girling (exchange) NLA
See below for alternatives

276556 (2.) Repair kit, Girling servo (with instructions)

663713 (B) (3.) Bracket, for fitting of Girling servo

FK-670921 (4.) Fitting kit, bracket to wheel housing

671076 (5.) Air filter, Girling servo

671077 (6.) Air filter cover, Girling servo

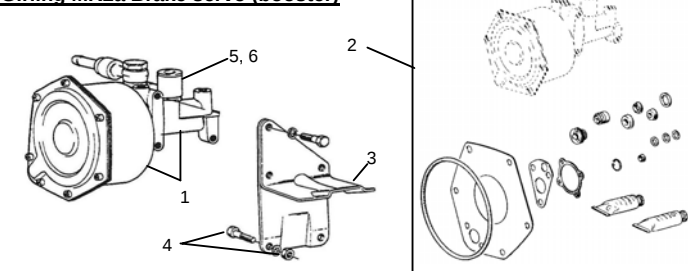
662775 Main piston for vacuum chamber - rebuilt with modern type seal to replace leather! Sold on exchange basis only

669590 Valve on "T"-piece

942464 Servo hose

NLA

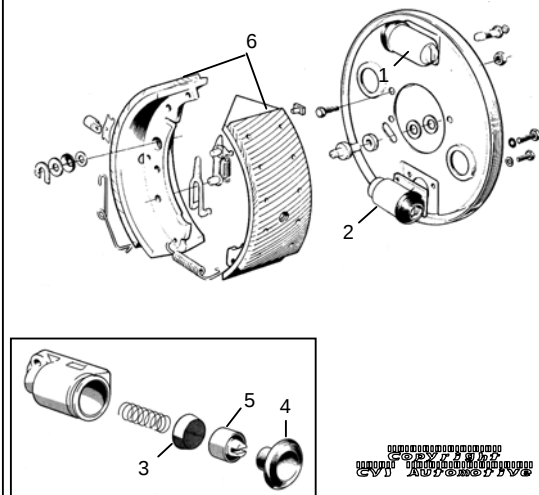
6894157 Lockheed servo kit (see website for details)
(replaces original Girling servo 670921)

Girling MK2a Brake servo (booster)

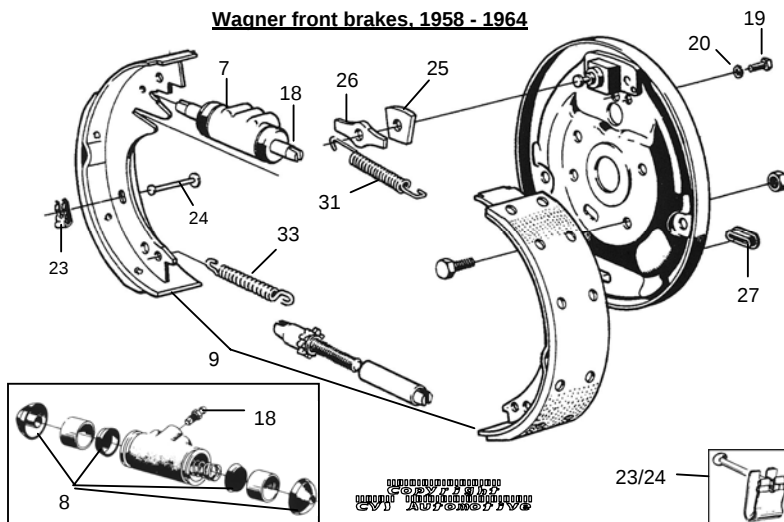
Part

Wagner Lockheed System: Drum Brakes all round (121 -1964, 122S -1961)

Wagner front brakes, 1957



Wagner front brakes, 1958 - 1964



655671/72 (1/2.) Wheel cylinder, front, lh/rh up to ch. 15238
 87455 (3.) Inner seal
 87461 (4.) Outer dust cover
 87454 (5.) Piston
 5001139 (6.) Brake shoe set, front ('57-'59), -ch# 15238

Call

FK-015
FK-009Fitting kit, front backplate
Fitting kit, rear backplateNLA
NLA

Copper paste for fitting brake shoes (2 oz)

659673 (7.) Wheel cylinder, front, from ch. 15239
 273022 (8.) Repair kit (with return spring)
 271812 (9.) Brake shoe set, front, from ch. 15239

659663K (23/24) Guide pin and clip set (1 axle)

(Please note: these are the proper genuine, fitted when the car was new. Other companies offer an incorrect set using part #273171, where the guide pins are too long to fit under the handbrake lever on the trailing shoe.)

87451 (10.) Wheel cylinder, rear, up to ch. 15238
 273021 (11.) Repair kit (with return spring)
 275800 (12.) Brake lining set, rear (with rivets) ('57-'59)

659683 (13.) Wheel cylinder, rear, ch. 15239-78484
 273023 (14.) Repair kit (with return spring)

669916 (25.) Guide washer (arrow must point forwards)
 659670 (26.) Retainer
 659672 (27.) Rubber plug, for adjuster hole

NLA

667166 (15.) Wheel cylinder, rear, from ch 78485
 273024 (16.) Repair kit (with return spring)
 271813 (17.) Brake shoe set, rear, from ch. 15239

273172 Guide pin kit: 659663/64 + 669916 + 659672
 273173 Guide pin kit: 659663/64 + 669916 + 659672 + 667160-1

64947011 Red brake cyl. grease for cylinder o'haul

87462 (18.) Bleed nipple (for all cylinders)
 656456 Rubber dust cover, for bleed nipple

659694 (31.) Return spring, upper (front brakes only)
 667160 (32.) Return spring, upper (rear brakes only)
 659668 (33.) Return spring, lower (front and rear brakes)

NLA

659676 (19.) Pushrod (2/cylinder)
 955512 (20.) Screw, wheel cyl. to backplate
 955920 (21.) Lock washer

667160-1 Return spring set, rear (6 pcs.)

88830 (22.) Clip, for handbrake lever on rear shoe

673797 Brake drum (rear), genuine (with hub)

654490 Wheel bolt
 87699 Wheel nut

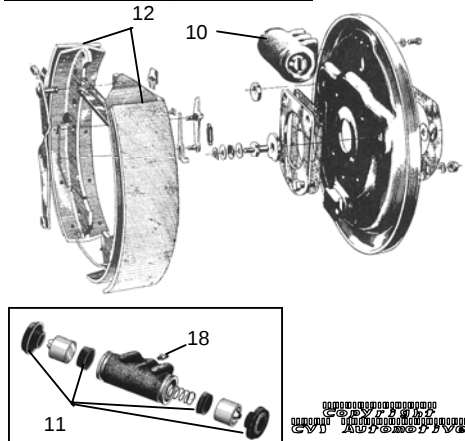
653820 Brake hose, front
 87695 Brake hose, rear
 18651 Copper washer, for brake hoses

80939 Lock fork (R)

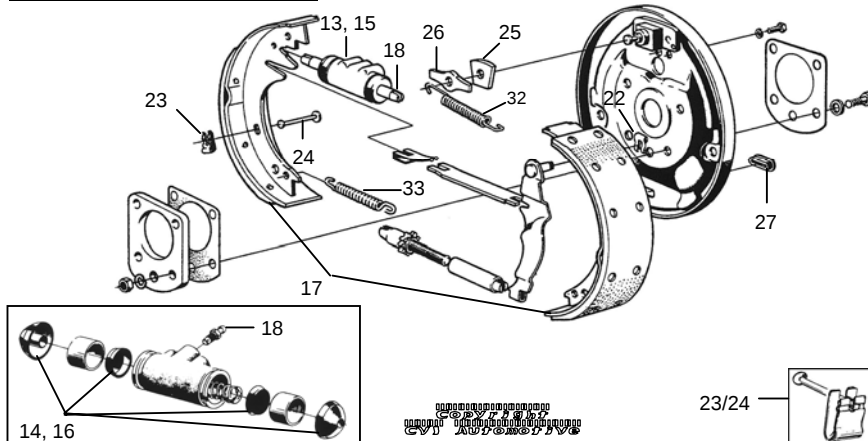
9991791R Hub-puller, for removal of rear drum

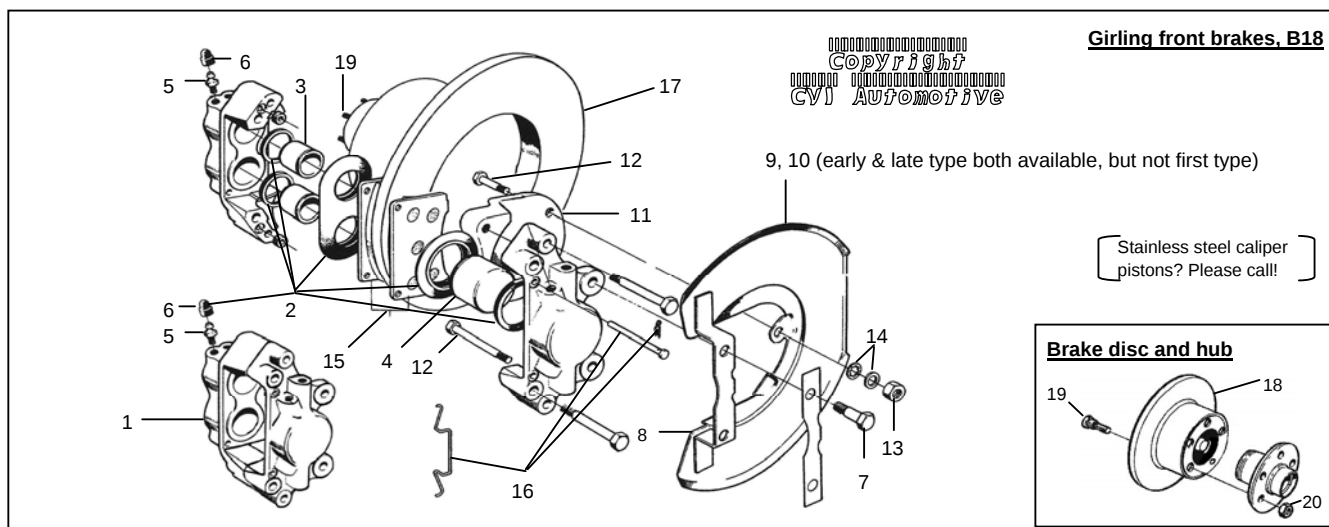
666176 Pedal rubber

Wagner rear brakes, 1957 - 1959



Wagner rear brakes, 1959 - 1964

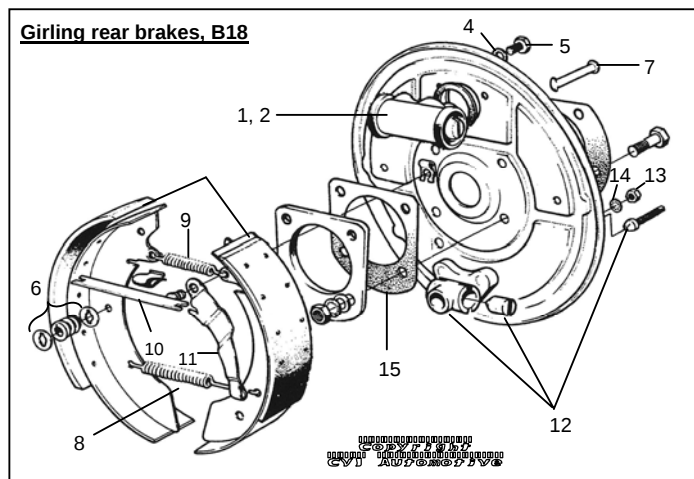


Girling System: Discs front (Drums rear) (121 65-'68, 122S '62-'68, 123 GT '67-'68)

Part #		Part #		
670728	(1.) Brake caliper, <u>exchange</u> reconditioned, lhs	668333	(9.) Backplate, lhs	(late 1965-1968)
670729	(1.) Brake caliper, <u>exchange</u> reconditioned, rhs	668334	(10.) Backplate, rhs	(late 1965-1968)
	(NB. Refundable core charge must be added)			
276489	(2.) Repair kit (seals) for 2 calipers	671799	Brake hose, front	(1965-'70)
664823	(5.) Bleed nipple	955858	Nut for 671799	
656456	(6.) Dust cover	955950	Lock washer	
667593	(3.) Piston, small (2/caliper)	671808-09	Brake pipe, for use with 671799 (lh/rh)	
667592	(4.) Piston, large (1/caliper)		(made of copper nickel!)	
276489-OK	Overhaul kit (for 2 calipers)	666528/29	(11.) Bracket, later type, lh/rh (second-hand only)	
	(contains pistons, seals, bleed nipples)	FK-008	(12-14) Fitting kit, backplate to stub axle	
668905	(7.) Bolt for fitting of caliper (2/caliper)	270987	(15.) Brake pad set (2 calipers) (genuine)	
669012	(8.) Lock washer (w. bendable tabs) (1/caliper)	272691	(16.) Fitting kit, for both calipers	
670704	(9.) Backplate, lhs (use for 62-65)	666525	(17.) Brake disc, genuine (fits from '63/'64)	
670705	(10.) Backplate, rhs (use for 62-65)		(fits earlier cars provided caliper brackets (no. 10) are changed to later type)	
671592	Brake hose, front (discs, 1962-1965)	657874	(19.) Wheel bolt	
670744-45	Brake pipe, for use with 671592 (lh/rh)	87699	(20.) Wheel nut	
	(made of coppernickel!)			
666176	Pedal rubber (R) (LHD)	653238	Pedal rubber (R) (RHD)	

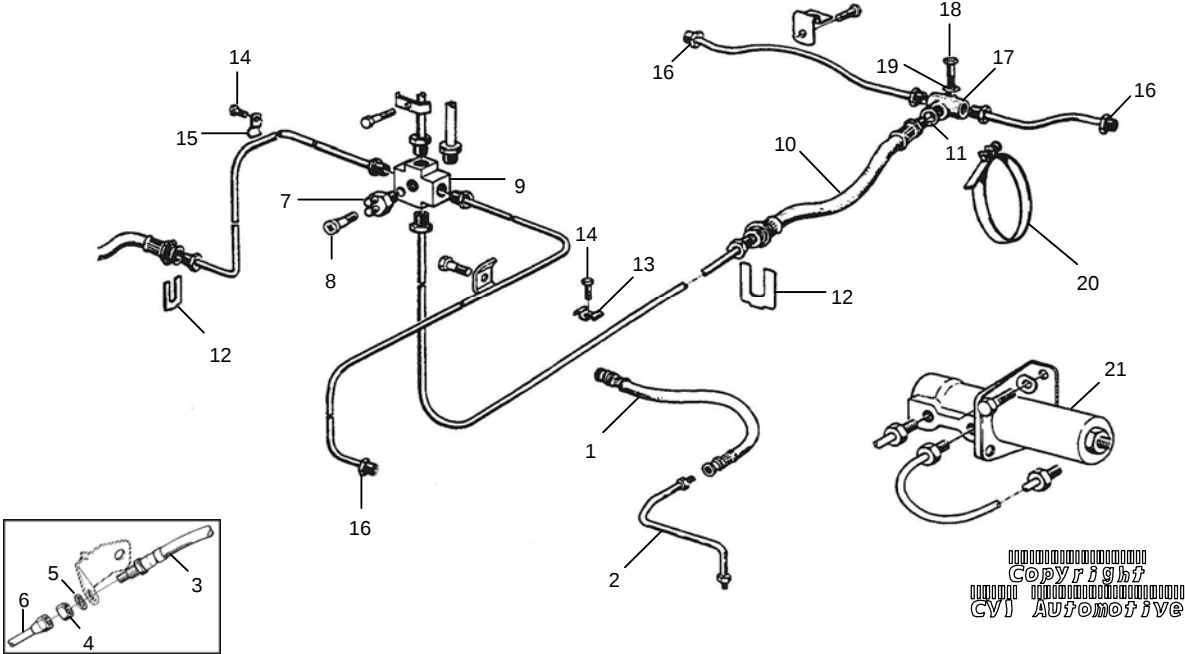
Girling System: Rear Drums (121 65-'68, 122S '62-'68, 123 GT '67-'68)

Part #	
671216	(1.) Wheel cylinder, 1" inner diameter, 121 ('65-'67)
276573	(P220 '68), Amazon 122S ('62-'66)
	Repair kit, Girling genuine, for 2 cylinders
670404	(2.) Whl. cylinder, 7/8", 121 (1968), 122S ('67-'68)
276407	(NB. Not for 122S USA 1968 - see page 32)
	Repair kit, Girling genuine, for 2 cylinders
656455	Bleed nipple for cylinders
656456	Dust cover for nipple
662518	(3.) Screw, cylinder to backplate (R)
940155	(4.) Lock washer
271814	(5.) Brake shoe set, rear, '62-'70 (genuine)
64947012	Copper paste for fitting brake shoes (2 oz)
273171-1	(6-9.) Fitting kit, <u>with</u> return springs (Q503)
671201	(10.) Link
671202	(11.) Lever, lhs (rhs NLA)
668667	(12.) Brake adjuster unit
955846	(13.) Nut (for brake adjuster)
940155	(14.) Lock washer



FK-009	Fitting kit for 1 brake backplate
673788	(15.) Gasket (4/car) (See page 32)
673797	Brake drum (See page 32)
9991791R	Hub-puller, for removal of rear drum

Brake pipes & hoses



Part #		Part #	
653820	Brake hose, front (Wagner drum system)	87695	(10.) Brake hose, rear (all models 1957-'68)
671592	(1.) Brake hose, front (discs, 1962-1965)	18651	(11.) Copper washer for rear hose
670744-45	(2.) Brake pipe, for use with 671592 (lh/rh) (made of coppernickel!)	80939	(12.) Lock fork (R)
671799	(3.) Brake hose, front (1965-'70)	121572	(13.) Clamp (double) NLA
955858	(4.) Nut for 671799	190665	(14.) Screw
955950	(5.) Lock washer	18335	(15.) Clamp (single)
671808-09	(6.) Brake pipe, for use with 671799 (lh/rh) (made of copper nickel!)	87698	(16.) Nut for brake pipes
672425	(7.) Brake light switch (R)	87696	(17.) Three-way union
950050	(8.) Screw	955640	(18.) Screw
		955920	(19.) Spring washer
		18363	(20.) Clamp (now 18355)
653777-B	(9.) 5-way union (used only) NLA	671894-1	(21.) Pressure reduction valve (adjustable) (NB. This is NOT like the original)

(NB. Fitted to cars exported mainly to the USA, in 1968)

<u>Part #</u>		<u>Brake master cylinder</u>	
672825	(1.)	Brake master cylinder	(R)
273076	(2.)	Repair kit (genuine, with piston)	
273076-1	(3.)	Repair kit (seals only)	
64947011		Red brake grease for cylinder overhaul	
678237	(4.)	Rubber sleeve	(2 per car)
18677	(5.)	Washer (gasket)	
681659	(6.)	Strainer	
940135	(7.)	Bolt	
955949	(8.)	Lock washer	
672917	(9.)	Yoke (not for automatic cars)	
913128		Clevis pin for yoke	
907824	(10.)	Split pin	
955847	(11.)	Nut	
955921	(12.)	Spring washer	

Brake master cylinder 672825, B18 (dual-circuit)

Repair kit, for Brake master cylinder

Rear Drum Brakes - 1968 Dual-Circuit

<u>Part #</u>			
667166	(1.)	Wheel cylinder, P130 sedan	
273024		Repair kit, sedan (with return spring)	
673391	(1.)	Wheel cylinder, P220 station wagon	
273022		Repair kit, P220 (with return spring)	
64947011		Red brake cyl. grease for cylinder o'haul	
87462		Bleed nipple, on wheel cylinders	
659676	(2.)	Pushrod	(2/cylinder)
955512	(3.)	Screw, wheel cyl. to backplate	
955920	(4.)	Lock washer	
656456		Dust cover for nipple	
271813	(5.)	Brake shoe set, 1 axle (genuine)	
64947012		Copper paste for fitting brake shoes (2 oz)	
659663K	(6/7.)	Guide pin and clip set, for one axle	
669916	(8.)	Guide washer (arrow must point forwards)	
659670	(9.)	Retainer (second-hand only)	NLA
659672	(10.)	Rubber plug, for adjuster hole	
273172		Guide pin kit (1 axle): 659663/64 + 669916 + 659672	
667160	(11.)	Return spring, upper	
659668	(12.)	Return spring, lower	
667160-1		Return spring set	(6 pcs.)
88830	(13.)	Clip, for handbrake lever on trailing shoe	
673797	(14.)	Brake drum, genuine (with hub)	

Wagner Lockheed rear brakes, 1968 dual-circuit

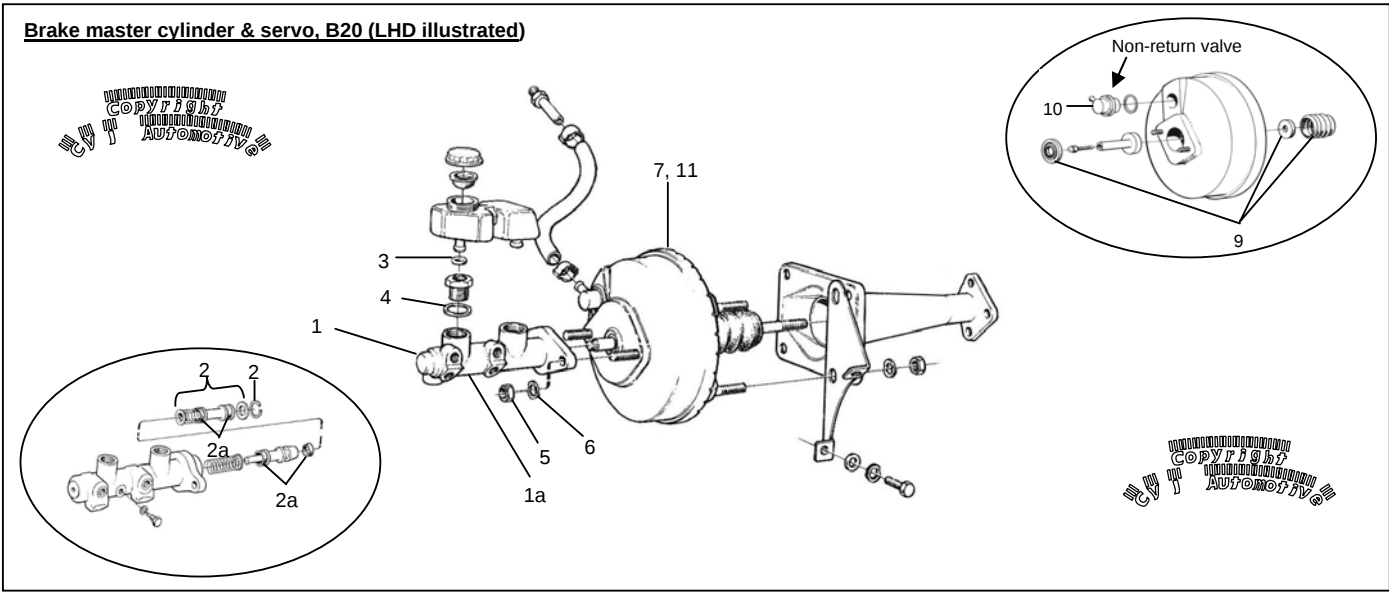
Part #

9991791R	Hub-puller, for removal of rear drum
654490	(15.) Wheel bolt
87699	Wheel nut
87699-20	Wheel nut set (20 pieces)
673788	(16.) Gasket (2 per wheel) (See "rear axle")

Brake Servo (booster): See Page 37**Brake Hoses, Pedal rubbers, Brake light switch, Reduction valve**

<u>Part #</u>		<u>Part #</u>	
671799	Brake hose, front	87696	Three-way union, on rear axle casing
955858	Nut for 671799	18355	Band clamp, around axle
955950	Lock washer for 671799		
87695	Brake hose, rear	679364	Brake light switch
80939	Lock fork	666176	Pedal rubber (R)
18651	Copper washer for rear hose	669843	Pedal rubber (automatic cars) (R)

Brake Master Cylinders (LHD & RHD) and Servo (LHD only)

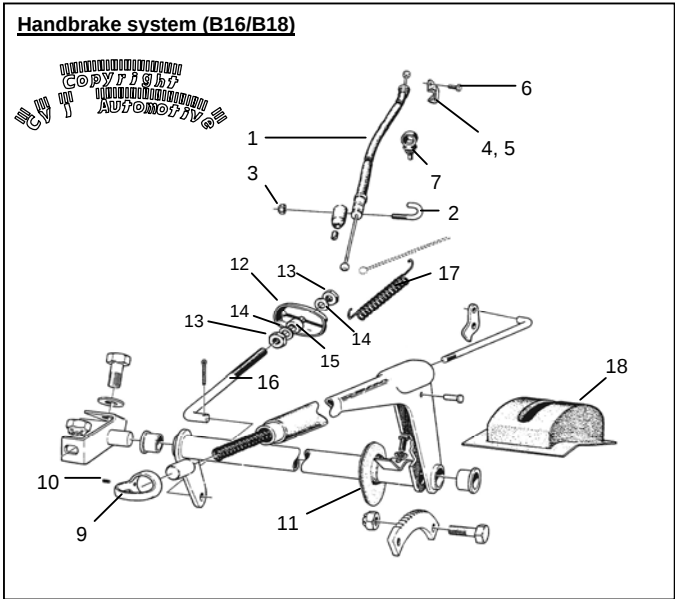


Part #			Part #		
676257	(1.)	Brake mast. cyl. (LHD, set screw on side)	676256	(7.)	Brake servo (LHD cars only)
		(NB. Now replaced by 1212406 (see below)			Now 1387640
		but repair kit still available for original cylinder)	273077X	(9.)	Rep. kit, for 676256 (excludes non-ret. valve)
273076	(2.)	Repair kit (with piston) (for 676257)	678407	(10.)	Non-return valve (in-line: replaces old valve)
273076-1	(2a.)	Repair kit (seals only) (R)	1387640	(11.)	Brake servo (LHD cars only)
678237	(3.)	Rubber sleeve (LHD & RHD) (2/car)			
18677	(4.)	Washer			
955848	(5.)	Nut			
942336	(6.)	Spring washer			
1212406		Master cylinder (LHD, set screw on top)			
273226		Repair kit (for 1212406) (with pistons)			
273226-1		Repair kit (for 1212406) (seals only)			

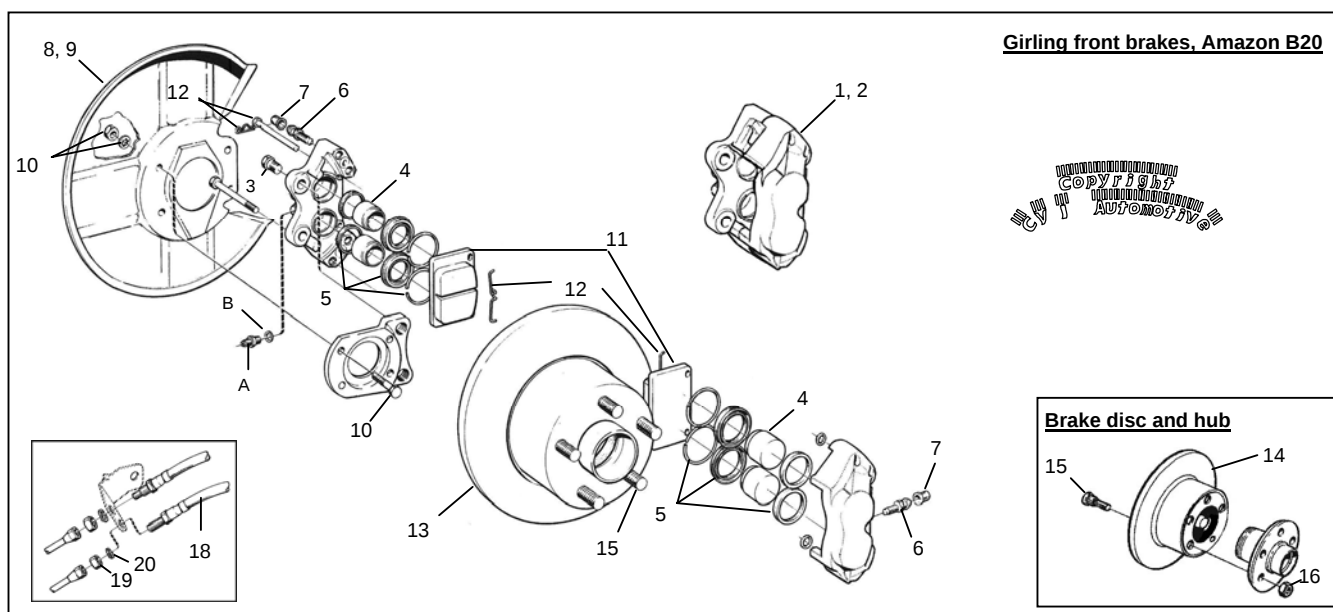
Right-hand drive B20

673766	(1a.)	Master cylinder (RHD) (genuine)
273125	(2a.)	Repair kit, RHD cylinder (with pistons)
273125-1		Repair kit (RHD) (seals only)
673767		Brake fluid reservoir (RHD cylinder)

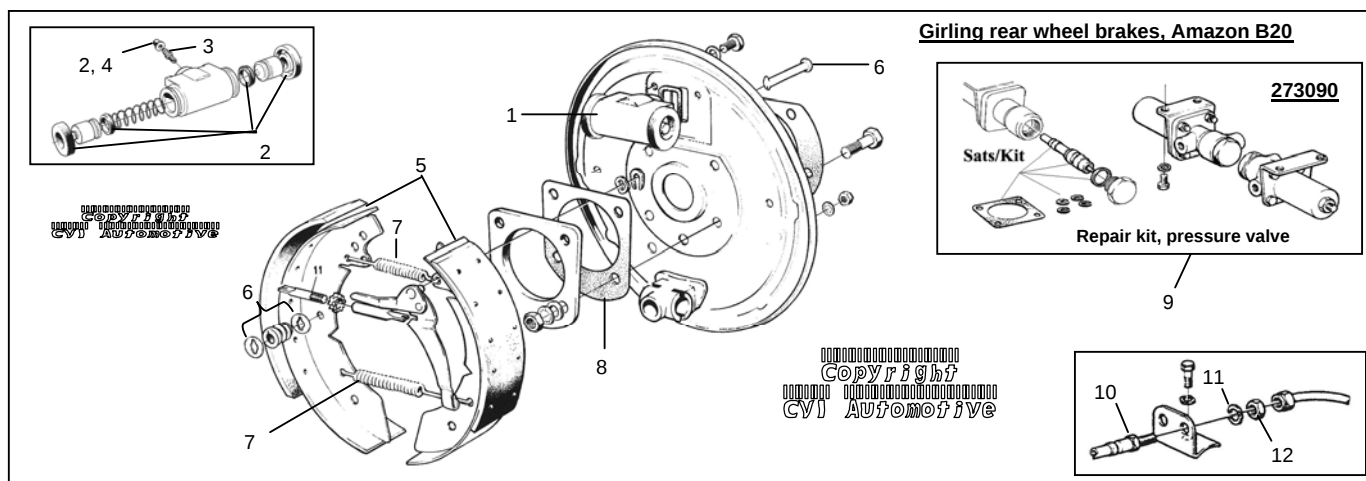
Handbrake system B20



682921	(1.)	Handbrake cable, genuine	
80969	(2.)	Clamp (U-bolt), cable to body	
950373	(3.)	Lock nut	
658843	(4.)	Clamp, cable to backplate, lh (stainless)	
658844	(5.)	Clamp, cable to backplate, rh (stainless)	
191260	(6.)	Screw	NLA
661428	(7.)	Rubber holder for cable	
660651	(9.)	Plastic brace on handbrake lever	
191030	(10.)	Screw	
653608	(11.)	Rubber seal	
666418	(12.)	Draw brace	
955826	(13.)	Nut	
955894	(14.)	Washer	
667889	(15.)	Spacer sleeve	
666419	(16.)	Pull rod	
653625	(17.)	Return spring	
670876	(18.)	Handbrake lever gaiter (black), (1965 - 1970)	

Footbrake system, Front Brakes (B20)

Part #		Part #	
684432	(1.) Brake caliper, <u>exchange</u> reconditioned, lhs	673773	(8.) Backplate, lhs
684433	(2.) Brake caliper, <u>exchange</u> reconditioned, rhs (NB. Refundable core charge must be added)	673774 FK-008	(9.) Backplate, rhs
943506	(3.) Bolt, caliper to bracket	271739	(10.) Fitting kit, backplate to stub axle (2/car)
678142	(4.) Piston (4 per caliper)	271739-1 272691	(11.) Brake pad set (2 wheels) (genuine) (11.) Brake pad set (2 wheels) (R)
273071-1 273071-OK	(5.) Repair kit (seal kit) for 1 caliper Overhaul kit for 1 caliper (incls. pistons x 4, seal kit + bleed screws)	666525	(12.) Fitting kit (both wheels)
678155	(6.) Bleed nipple (3/caliper)	657874	(13.) Brake disc, genuine (with hub & bolts)
656456	(7.) Dust cover (incl. in rep. kit 273071)	87699	(15.) Wheel bolt
190279	(A) Screw union (2/caliper)	671799	(16.) Wheel nut
18651	(B) Copper washer (2/caliper)	955858	(18.) Brake hose, front (4/car)
		942366	(19.) Nut for hose (8/car)
			(20.) Washer for hose (8/car)

Footbrake system, Rear Brakes (B20)

Part #		Part #	
673731	(1.) Wheel cylinder	654490 87699	Wheel bolt Wheel nut
273275	(2.) Repair kit, <u>genuine</u> , for two cyls. (273167)	679364	Brake light switch
273275-1	(2.) Repair kit, for one cylinder (Repro)	673788	(8.) Gasket (4/car) (See "rear axle")
678155	(3.) Bleed nipple	273090	(9.) Repair kit for reduction valve (<u>excludes</u> piston) (NB. 2 kits required per car)
656456	(4.) Dust cover for bleed nipple	670201	(10.) Brake hose, rear (Girling) (2/car)
271814	(5.) Brake shoe set (1 axle = 2 whls) (genuine)	942336	(11.) Spring washer
64947012	Copper paste for fitting brake shoes (2 oz)	955858	(12.) Nut
273171-2	(6-7) Fitting kit for 2 wheels (incl. return springs) (Q504)		
673797	Brake drum, genuine (<u>with</u> hub)		

<u>Part #</u>			<u>Part #</u>		
661924	(1.)	Front wing (lhs)	653136	(33.)	Wheel arch, front part (4-dr/P220), lhs, gen.
661925	(2.)	Front wing (rhs)	653137	(34.)	Wheel arch, front part (4-dr/P220), rhs, gen.
212400		Inner moulded mudguard inside wings <i>(these provide excellent rust protection!)</i>	615012/13	(35.)	Rear wheel arch, rear outer (lh/rh)
661987		Rubber seal, on rear upright of front wing	902055-1/2		Rear wheel arch, rear inner (lh/rh)
943039		Bolt/washer, front wing fixing along top rail	659445-DE	(36.)	Rear wing, <u>rear corner</u> repair:
941961		Speed nut, in top rail (6 per side)	659446-DE		Type <u>with</u> spotweld flange at rear, lhs
276465-2		Fitting kit, for front wing (excls. rubber seal)			Type <u>with</u> spotweld flange at rear, rhs
615006	(3.)	Inner wing repair (lhs) (genuine)	653270	(37.)	Wheel housing, outer, rhs (fits all models)
615007	(4.)	Inner wing repair (rhs) (genuine)	653269-X		Outer wheel housing <u>repair</u> section, lhs
657617	(5.)	Reinforcing section (incl. on 615006)	653270-X		Outer wheel housing <u>repair</u> section, rhs
657618	(6.)	Reinforcing section (incl. on 615007)	657633	(38.)	Rear ribbed panel, sedan, lhs
653418	(7.)	Cowl (exactly as original), lhs, galvanised	657634	(39.)	Rear ribbed panel, sedan, rhs
653419	(8.)	Cowl (exactly as original), rhs, galvanised	662549	(40.)	Rear side panel, P220 (lhs)
663946	(9.)	Front panel	662550	(41.)	Rear side panel, P220 (rhs)
FK-MSA8		Fitting kit for front panel, 1962-1964	94081		Rubber plug for drain holes in 662549/50
273137		Fitting kit for front panel, 1965-1970	663712	(42.)	Panel beneath lower tailgate, P220
			670449		Gas opener for upper tailgate, P220
661257	(11.)	Radiator attachment panel, lhs	662285		Striker plate, on lower tailgate, P220
661258	(12.)	Radiator attachment panel, rhs (B20 type)	662271		Lock on upper tailgate, P220
653025	(13.)	Wheel housing, lhs	669126 (B)	(43.)	Bootlid (rust-free second-hand)
653026	(14.)	Wheel housing, rhs	656656		Bootlid hinge (<u>renew to prevent lid drop</u>)
654067	(15.)	Cross-member, under radiator	653015	(44.)	Rear panel, outer (sedan)
653309	(16.)	Cover plate, on front of crossmember	657631	(45.)	Spare wheel well, complete with side panel (R)
661309	(17.)	Battery shelf	657528	(46.)	Side panel for spare wheel well (R)
653687	(18.)	Front outrigger	658860		Floor pan, front lhs (pressed as original)
658858	(19.)	Inner rail, lhs	658861		Floor pan, front rhs (pressed as original)
658859	(20.)	Inner rail, rhs	653798	(47.)	Front door, lhs, 4-dr. & P220
653018	(21.)	Sill (outer), lhs, 4-dr./P220	653800/01	(48/49)	Rear door, lhs/rhs, 4-dr. sedan
653019	(22.)	Sill (outer), rhs, 4-dr./P220	678127		Reflective sticker on rear door upright
90 20 06-1	(23.)	Sill (inner), lhs (all models)	653787		Door hinge (front), door section
90 20 06-2	(24.)	Sill (inner), rhs (all models)	671732		Door hinge (front), body section
657048		Sill (outer), lhs, 2-dr.	671730		Door hinge pin
657049		Sill (outer), rhs, 2-dr. (Tip: shorten 4-door sill)	950158		Screw for hinge (door section) (16/car)
659445	(25.)	Rear wing, lhs, 2-dr.	18895		Lock washer for 950158
659446	(26.)	Rear wing, rhs, 2-dr.	955524		Screw for hinge (body section) (16/car)
672073	(27.)	Rear wing front repair (rear sill), lhs	955949		Lock washer
672074	(28.)	Rear wing front repair (rear sill), rhs	90 20 12-1/2		Door skin, lower part (2-dr.) (lh/rh)
90 20 59-1	(29.)	Wheel arch repair, 2-dr., lhs	90 20 13-1/2		Door bottom (2-dr.) (lh/rh)
90 20 59-2	(30.)	Wheel arch repair, 2-dr., rhs	662645		Metal channel around door, for rubber seals
653011	(31.)	Rear wing, lhs, 4-dr.	676863		Channel for door glass scraper seal
653012	(32.)	Rear wing, rhs, 4-dr.	90 20 14-1/2		Door skin, lower part (4-dr. front) (lh/rh)
			90 20 15-1/2		Ditto, rear door (lh/rh)
			90 20 16-1/2		Door bottom (4-dr. front) (lh/rh)

Mudflaps & brackets

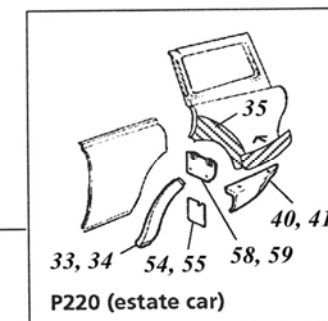
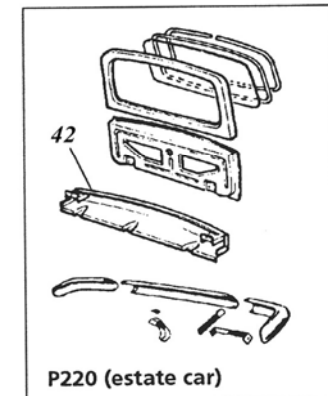
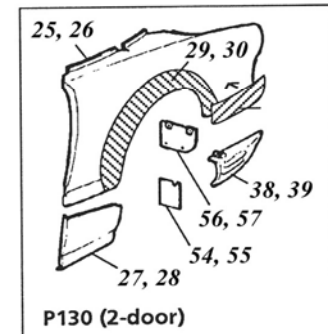
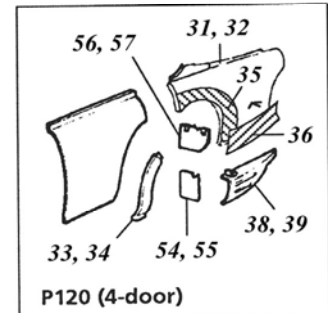
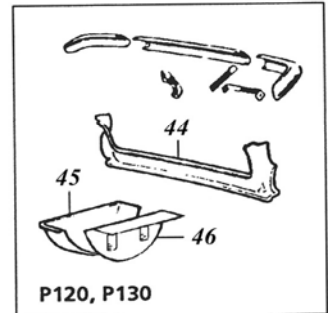
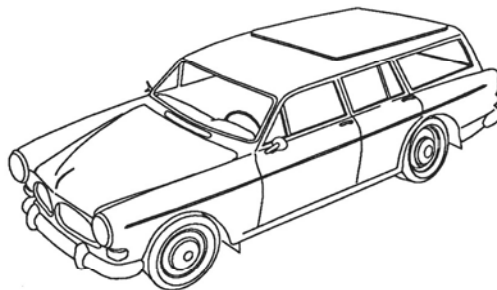
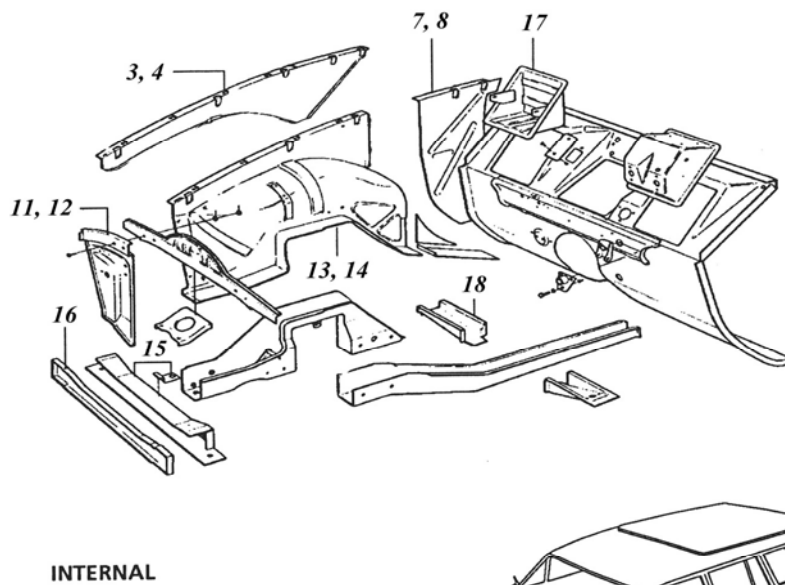
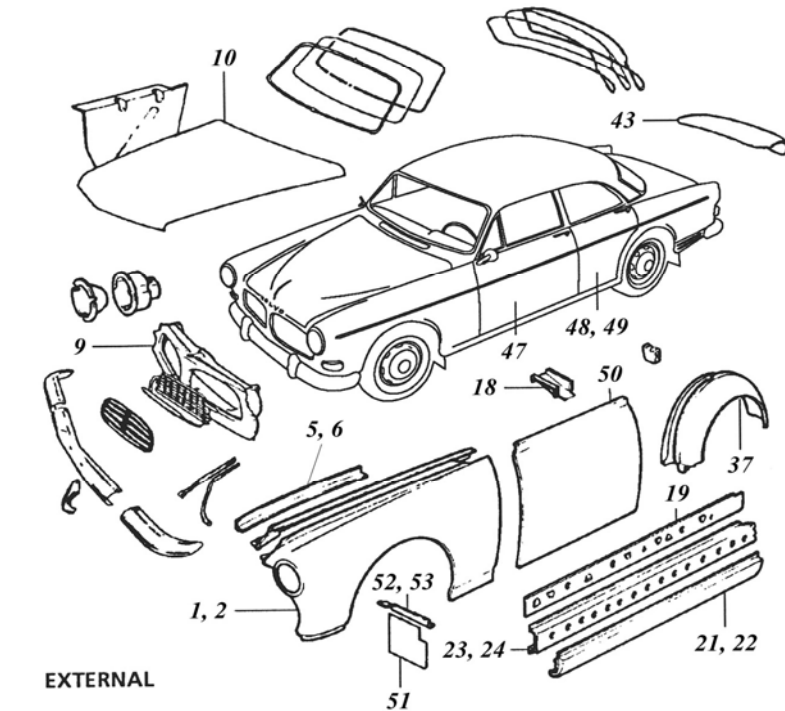
<u>Part #</u>			<u>Part #</u>		
657490	(51.)	Mudflap, front (lhs/rhs)	655598	(56.)	Mudflap bracket, lhs rear (P120/P130)
655469	(52.)	Mudflap bracket, lhs front (genuine)	655599	(57.)	Mudflap bracket, rhs rear (P120/P130)
655470	(53.)	Mudflap bracket, rhs front (genuine)	663546	(58.)	Mudflap bracket, lhs rear (station wagon)
FK-010		Fitting kit, for 2 front mudflaps & brackets	663547	(59.)	Mudflap bracket, rhs rear (station wagon)
670666	(54.)	Mudflap, rear lhs (early longer type)	FK-011		Fitting kit, for 2 rear mudflaps & brackets
670667	(55.)	Mudflap, rear rhs (early longer type)			
670894	(54.)	Mudflap, rear lhs (later shorter type)			
670895	(55.)	Mudflap, rear rhs (later shorter type)			



Ref: 020722

AMAZON BODY PANELS & REPAIR SECTIONS

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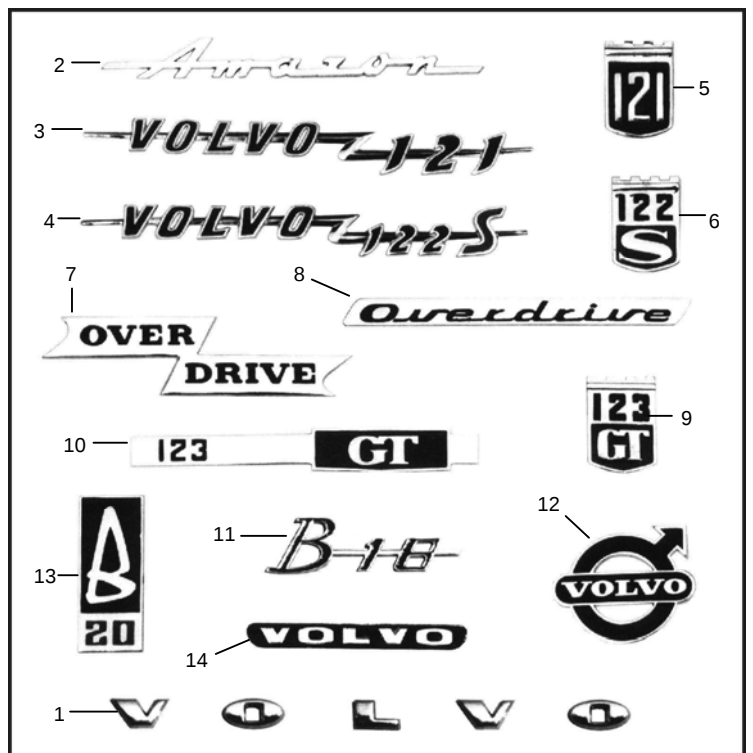
CLASSIC
VOLVO
IMPORTS

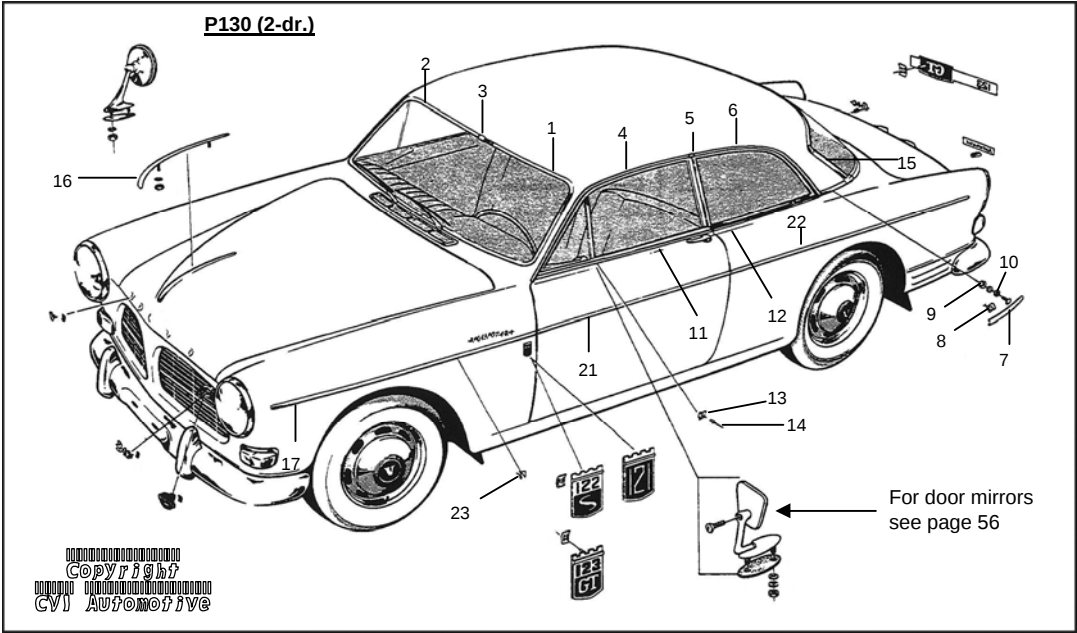
PV444/544 P120 Amazon P1800 Specialists

<u>Part #</u>		<u>Part #</u>	
666775	Rubber insert for front indicators (lh) (B18/B20)	672156	Door seal, front lhs (4-dr./P220) Use 2-dr. seal
666776	Rubber insert for front indicators (rh) (B18/B20)	672157	Door seal, front rhs (4-dr./P220) Use 2-dr. seal
657986	Bonnet rest seal, front, 1957-1965	672150	Door seal (P120 rear), lhs (R)
671629	Bonnet rest seal, front, 1966-1970	672151	Door seal (P120 rear), rhs (R)
663270	Bonnet rest seal, rear, 1957-1965	672148	Door seal (P220 rear), lhs (R)
92510	Bonnet rest seal, rear, 1966-1970	672149	Door seal (P220 rear), rhs (R)
655545	Rubber button, on bonnet (2/car)	671687	Bootlid seal (trunk lid) (genuine)
656577	Rubber button, in wing (6/car)	667812	Bootlid rest button (2 per bootlid)
673318	Front windscreen seal	661987	Rubber seal on rear upright of front wing
660864	Front w'screen seal (cars w/out chrme trim)	660555	Number-plate lamp housing seal ('58-'63)
14892-1	Screw set, windscreen inner frame (-'67)	669071	Number-plate lamp housing seal ('64-'70)
671764	Rear screen seal, P120/P130	667612	Taillamp seal
660863	Rear screen seal (cars w/out chrome trim)	13319	Seal for reflector housing et. al.
662655	P220 rear screen seal (type without trim)	672247	P220 seal under top tailgate (on body) (R)
670988	P220 rear screen seal (type with trim)	672248	P220 seal around t'gate opening (on body) R
673457	Front vent window seal, lhs	671866	P220 seal on sides of lower tailgate
673458	Front vent window seal, rhs	671866	P220 seal on rear of upper tailgate
17455	Rivet (large), outs. of vent window (1/side)	667048	P220 seal on inside of lower tailgate
120151	Washer, for large rivet	662687	P220 seal around rear side windows (l/r)
191644	Rivet, vent window seal to frame (8 per car)	653212	Fuel filler neck seal (sedan)
654562	Triangular wedge seal, in front of vent window	656880	P120/P220 seal at either end of waistline trim, outside of door glass (<u>not</u> 90° angled type)
661810	Rear vent seal, on 4-dr. rear door (lh & rh)	13319 (RD)	Seal on inside of vent window
662689	Rear vent seal, on P220 rear door (lh & rh)	656988-RUB	Rubber seal for glass in side frames, 2-dr.
670810	Door glass scraper seal (570 mm)	672111/12 (R)	P130 seal round <u>non</u> -openable side glass (these need to be bonded)
92509	"B" post seal, 4-dr + P220 (<u>genuine</u> : 4/car)	292	Glue for B16 door seals, and all bootlid rubber seals
654114/15	Door seal, front, lh/rh (B16, B18 -'62) R		
654190/91	Door seal, rear, lh/rh (B16, B18 -'62) R		
672154	Door seal (2-dr.), lhs (current genuine)		
672155	Door seal (2-dr.), rhs (current genuine)		

BADGES & EMBLEMS, AMAZON

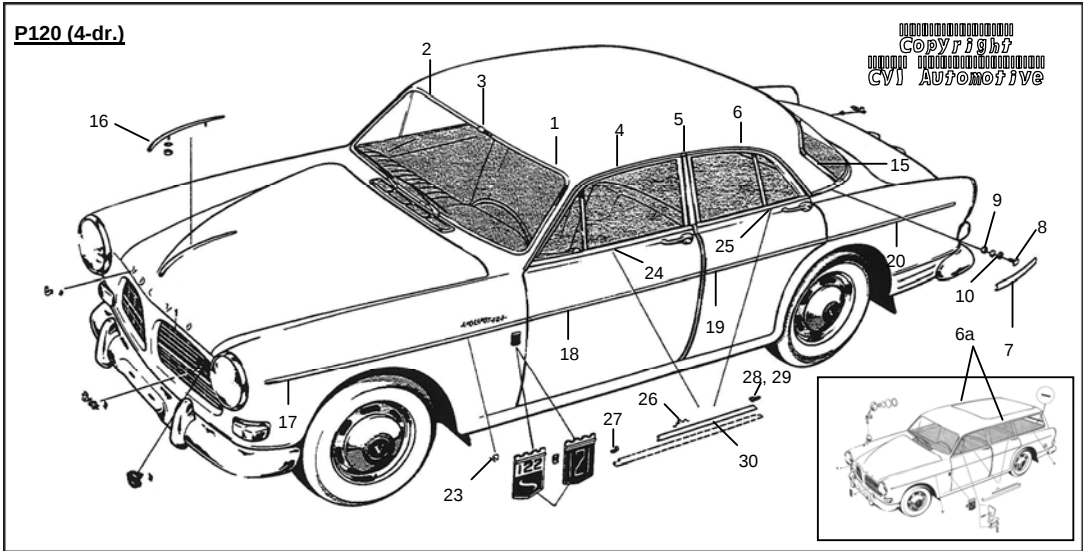
<u>Part #</u>			
276377	(1.) Letter set, gold, genuine (<u>with</u> clips)		
276375	(1.) Letter set, silver, genuine (<u>with</u> clips)		
82660	Clips for letters (<u>included</u> in sets above)		
661052	(2.) "Amazon" emblem	NLA	
661054	(3.) "Volvo 121" emblem, to 1964	(R)	
661055	(4.) "Volvo 122S" emblem, to 1964	(R)	
670678	(5.) "121" on wing, '65-'70	(R)	
670677	(6.) "122S" on wing, '65-'70	(R)	
663558	(7.) "Overdrive", on bootlid (to 1964)	(R)	
670566	(8.) "Overdrive", from 1965	(R)	
672490	(9.) "123 GT" on wing	(R)	
672493	(10.) "123 GT", on bootlid	(R)	
664621	Clips for emblems 5-10	NLA	
667184	(11.) "B18" badge, large, on grille (R) (1961-1964)		
192586	Clips for large B18 badge	NLA	
666444	(11.) "B18" badge, small (R) (1961-1964)		
192086	Clips for small B18 badge	NLA	
670900	(12.) "Volvo" badge on grille (R) (1965-1968)		
672328	Clips for Volvo grille badge		
670419	"Automatic" emblem (R)		
664621	Clips for automatic emblem	NLA	
673702	(13.) "B20" grille badge (R) (1969-1970)		
192586	Clips for B20 grille badge	NLA	
663060	(14.) "Volvo", on bootlid handle (R)		



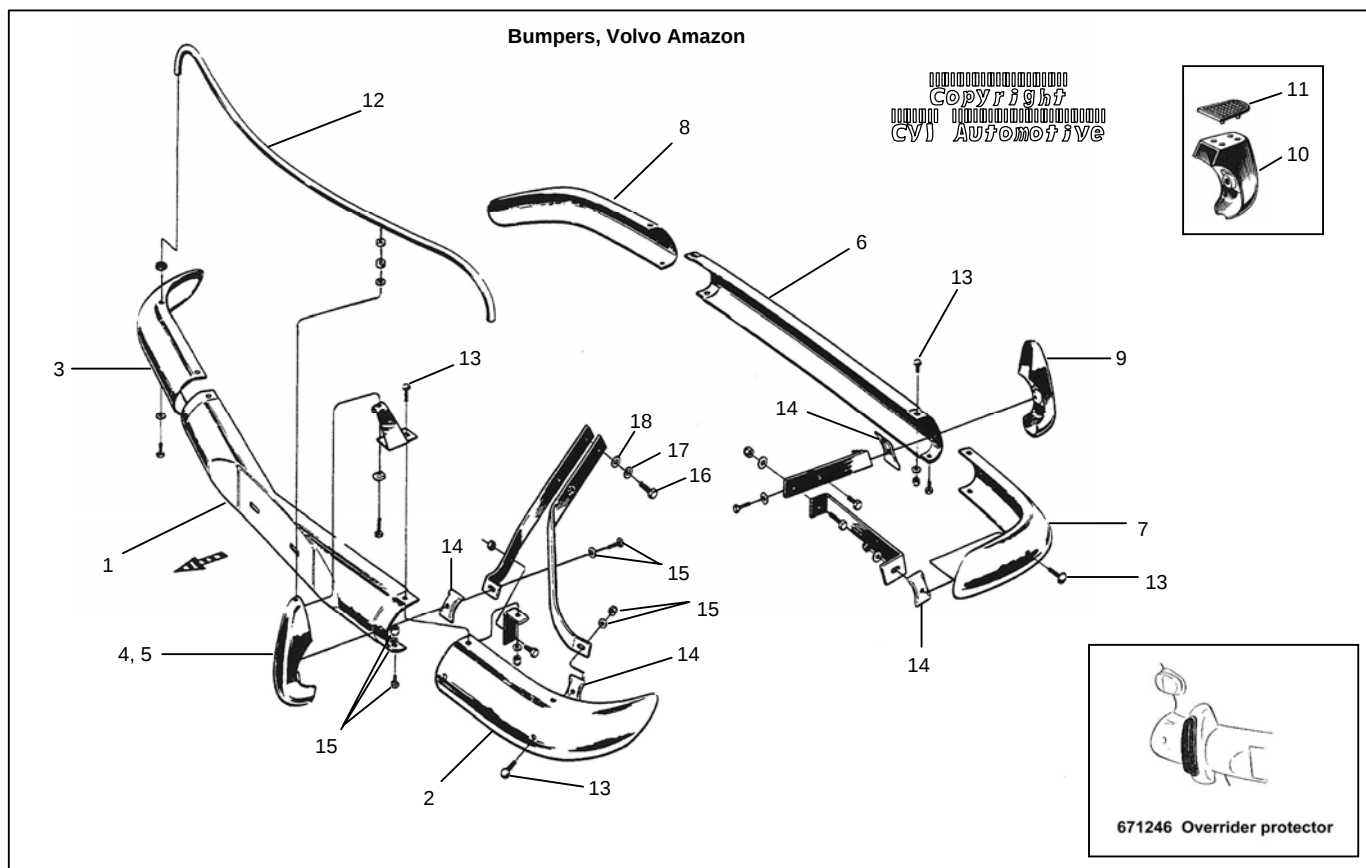


Part #		Part #		
654384	(1.) Windscreen trim, lhs	654388	(15.) Trim on rear screen, lhs ("hockey stick")	
654385	(2.) Windscreen trim, rhs	654389	"Hockey stick", rhs	
654386	(3.) Junction piece (2 per screen)	654393	Junction piece, rear screen upper lhs	NLA
659994	(4.) Gutter trim, lhs front	654394	Junction piece, rear screen upper rhs	NLA
659995	Gutter trim, rhs front	654395	Junction piece, rear screen lower lhs	NLA
657298	(5.) Junction piece	654396	Junction piece, rear screen lower rhs	NLA
654297	(6.) Gutter trim, lhs rear, P120/P130			
654298	Gutter trim, rhs rear, P120/P130	661050	(16.) Bonnet trim (pressed polished stainless)	
662657	(6a.) Gutter trim, rear long piece P220	657263	(17.) Front wing trim	
654391	(7.) Trim between rear screen & side glass/door	657265	(18.) P120/P220 front door trim	
654585	(8.) Fastener screw (4/car) (UNC genuine)	657266	(19.) P120/P220 rear door trim	
941478	(9.) Nut (UNC genuine)	657264	(20.) P120 rear wing trim	
955946	(10.) Lock washer	662656	P220 rear wing trim	
659287	(11.) Waist line trim, lhs front (P130, '67-)	659205	(21.) P130 door trim (2-dr)	
659288	Waist line trim, rhs front (P130, '67-)	660090	(22.) P130 rear wing trim, lhs	
659290	(12.) Waist line trim, lhs rear (P130, '67-)	660091	P130 rear wing trim, rhs	
659291	Waist line trim, rhs rear (P130, '67-)	658850	(23.) Clips for side trim	
192458	(13.) Clips, early (riveted), to '66 (26/car)	658192	(24.) Waistline trim, front lhs (P120/P220)	NLA
659654	(14.) Rivet (genuine all-aluminium) (26/car)	658193	Waistline trim, front rhs (P120/P220)	
679885	Clips, later (plastic) 1967- (26/car)	658144	(25.) Waistline trim, rear lhs (P120/P220)	NLA
		658145	Waistline trim, rear rhs (P120/P220)	
		659996	(26.) Clips for waistline trim	
		656880	(27.) Seal, front and rear, on waistline trim	
		670810	(30.) Door glass scraper seal	

Note: waistline trim on 2 dr. cars was flat until 1966. From 1967 it was made rounder. Think about this if ordering just one or two pieces as later style is all that is available. Order correct clips as well!



<u>Part #</u>			<u>Part #</u>	
653294	(1.) Bumper center, front		190373	(13.) Chromed bumper bolt (incl. in kit 276422)
673690	(2.) Bumper corner, lhs front		955827	Nut for 190373
673691	(3.) Bumper corner, rhs front			
653606	(4.) Override, lhs front		653572	(14.) Protective washer (incl. in kit 276422)
653607	(5.) Override, rhs front		276422	(15.) Bumper fitting kit (13 + 14) (4/car)
653305	(6.) Bumper center, rear			
673694	(7.) Bumper corner, lhs rear		653627	Bumper iron, front rhs (outer)
673695	(8.) Bumper corner, rhs rear		653623	Bumper iron, rear rhs (outer)
657053	(9.) Override, rear (sedan, 2/car)			
666265	(10.) Override, rear (P220)		955561	(16.) Bolt, front bumper iron to chassis
666262	(11.) Rubber cover, on P220 override (R)		940280	(17.) Curved lock washer
			955897	(18.) Plain washer
659961	(12.) Yankee bar (polished stainless steel)	NLA	671246	Rubber override protector



Grilles: Hubcaps

<u>Part #</u>			<u>Part #</u>	
190213	Clip for grille mounting, 1961-1964		654108	Hub cap (red "V"), 1957-'64 (stainless)
950044	Screw for moulding, 1961-1964			(NB. These come without the red decals which must be ordered separately)
670692	Grille, lhs (1965-1966)	NLA	654108-D	Red decal for center of hubcap
670693	Grille, rhs (1965-1966)	NLA		
190388	Screw for grille		670437	Hub cap (black "V")
192557	Speed nut			
672278	Grille, lhs (1967-1970)	NLA		
672279	Grille, rhs (1967-1970)	NLA		
190388	Screw for grille			
192557	Speed nut			

Part #

666001

(1.) Dash padding, LHD (not GT)

672577

(2.) Dash padding, LHD (for 123 GT)

666002

(1.) Dash padding, RHD (not GT)

672578

(2.) Dash padding, RHD (for 123 GT)

654299

(7.) Trim moulding on dashboard

663973

(8.) Clips for 654299

677160-X

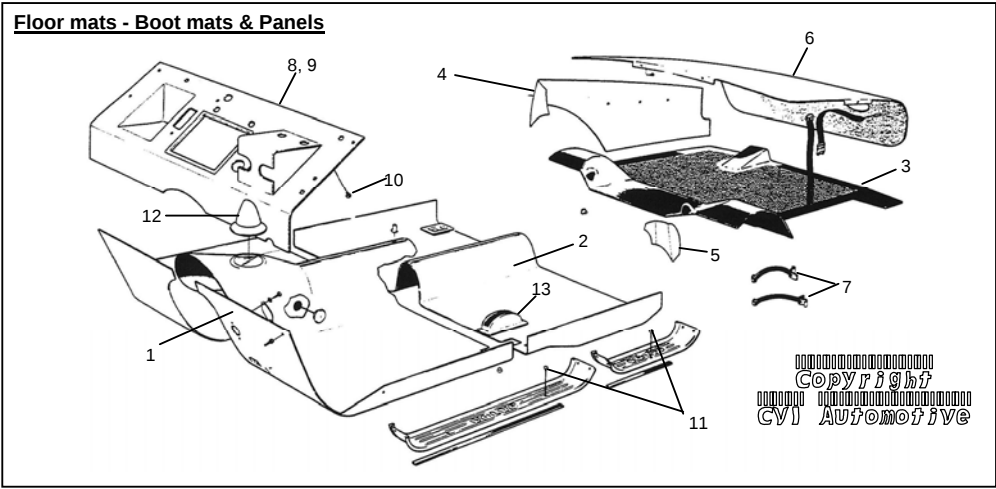
(13.) Plastic covers for grab handle, from 1967

677156

(14.) Clothes hanger

NLA

FLOOR MATS - LUGGAGE COMPARTMENT MATS & PANELS



Floor mats, in grey rubber:

- Part #

662404 (R)

(1.) Floor mat, front, grey 1962 - 1964

662405 (R)

(2.) Floor mat, rear, grey 1962 - 1964
- (NB. These mats can also fit B16 cars, but the sides of the (smaller) propshaft tunnel must be filled out under the mat)*

Floor mats, in black rubber:

- 670698

(1.) Floor mat, front, black (genuine, with felt)

670699

(2.) Floor mat, rear, black (genuine, with felt)

660677

(3.) Luggage compartment mat (all were black)
- 277215

4 pc. accessory rubber floor mat set (grey)

NB. Original Volvo accessory!

277216

4 pc. accessory rubber floor mat set (black)

NB. Original Volvo accessory!
- FMS AZ (GR)

Floor mat set, in grey textile (6 pieces)

FMS AZ (BL)

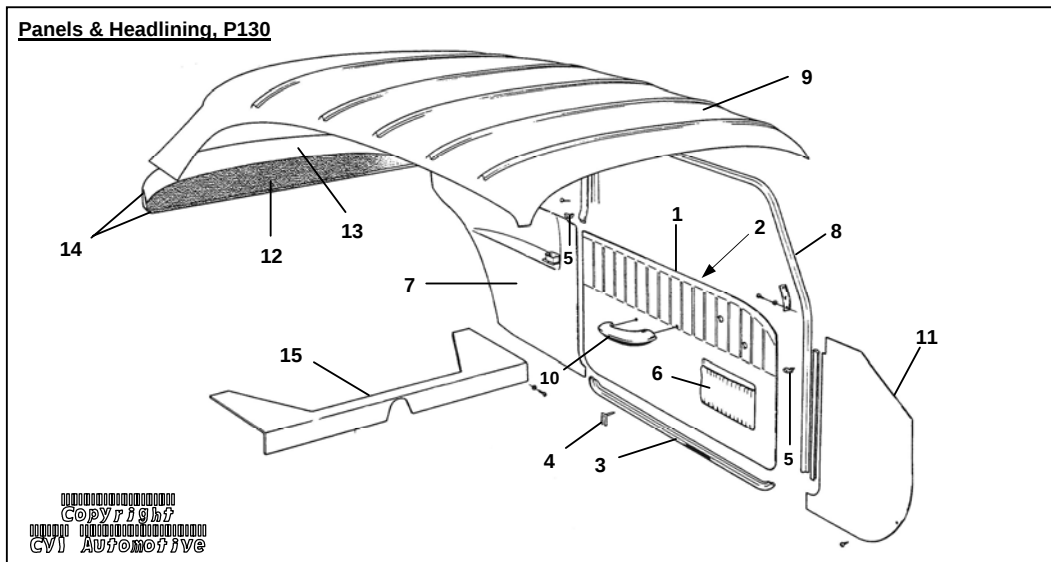
Floor mat set, in blue textile (6 pieces)

FMS AZ (Red)

Floor mat set, in red textile (6 pieces)

Bulkhead mat: Panels on sides of luggage compartment and bootlid

- | Part # | | | Part # | | |
|---------------|---|--------|---------------|---|-----------------|
| 662093/659497 | Grey panels (1957-'64) | (4+5.) | 691581 | (8.) Bulkhead mat kit, LHD (cut out, not sewn) | |
| | | | 691582 | (9.) Bulkhead mat, RHD | Unavailable |
| 671067-68 | (4+5.) Black panels (1965-'70) | (4+5.) | 671261 | (10.) Rubber button, for fitting mat (7/car) | |
| 660442 | (6.) Panel on inside of bootlid (grey) | | 14939 | (11.) Screw, for sill plates & inner top door panel | |
| 671066 | (6.) Panel on inside of bootlid (black) | | | | |
| 659315-16 | Rubber straps for jack | | 670875, etc | (12.) Gear lever gaiter | See "Gearbox" |
| | | | 659491/670871 | (13.) Handbrake lever gaiter | See "Handbrake" |

**Part #****Door Panels (incl. pocket & lower seal moulding unless stated)**

Upholstery Code stamped on chassis plate in engine bay

lh/rh						
690566/67	(1.)	Door panel	(Beige 1962-63)			401-189 or 404-192
690883/84	(1.)	Door panel	(Red 1962-1963)			407-234 or 409-236
690576/77	(1.)	Door panel	(Blue 62-63: slightly darker than original)			403-191 or 405-193
690878/79	(1.)	Door panel	(Grey 1962-1963)			406-233 or 408-235
691278/79	(1.)	Door panel	(Golden brown 1964 - only a few left)			412-262 or 415-263
691274/75	(1.)	Door panel	(Red 1964)			411-245 or 414-247
691270/71	(1.)	Door panel	(Grey 1964)			410-244 or 413-246
691512/13	(1.)	Door panel	(Light blue 1965)			419-517
691506/07	(1.)	Door panel	(Red 1965)			416-514
691823/24	(1.)	Door panel	(Red 1966)			420-532
692002/03	(1.)	Door panel	(Black 1965-1968)			417-515
692163/64	(1.)	Door panel	(Dark green 1967)			426-553
692161/62	(1.)	Door panel	(Tan 1967-1968)			425-552
692159/60	(1.)	Door panel	(Wine red 1967-1968)			424-551
692207/08	(1.)	Door panel	(Wine red 1967-1968)			429-585
692910/11	(1.)	Door panel	(Red 1969)	B20	(no pocket)	432-597
692908/09	(1.)	Door panel	(Blue 1969)	B20	(no pocket)	431-596
692906/07	(1.)	Door panel	(Beige 1969)	B20	(no pocket)	430-595
695098/99	(1.)	Door panel	(Red 1970)	B20	(no pocket)	434-636
695100/01	(1.)	Door panel	(Blue 1970)	B20	(no pocket)	435-637

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667514/15	(3.)	Lower seal (included on full door panel) (NB. 1965-1970 use 667514 for lh <u>and</u> rh)	95290	(5.)	Clips for door panels and rear side panels
				(6.)	Door pockets available separately - call
320448	(4.)	Clip, lower seal (8 per side)		(7.)	Vinyl cover for recovering rear side panel (NB. Please state interior code)

Headlining - Kick Panels - Rear Parcel Shelf Mat - Draft excluders

690587(2R)	(8.)	Draft excluder, around door opening (Now with plastic strip - cut to size)	671064/63 LHD	Kick panel (black for LHD cars), '65-'70 (11.)
			671064/63 RHD	Kick panel (black for RHD cars), '65-'70 (11.)
98747	(9.)	Perforated vinyl headlining for sedan		
668969	(10.)	Arm rest (from 1965), second-hand	691616	(12.) Mat on parcel shelf, 1965-'68 (R)
14939		Chromed screw, upper (metal) door panel	691615	(13.) White vinyl upright, 1965-'68
			667878	(14.) Parcel shelf ('60-'64, '69-'70) (comes as self-assemble kit)
659508/07 LHD		Kick panel (grey for LHD cars), to 1964 (11.)		
659508/07 RHD		Kick panel (grey for RHD cars), to 1964 (11.)	670861 (B)	(15.) Rubber mat (black, 2nd-hand)

659508/07 LHD Kick panel (grey for LHD cars), to 1964 **(1.)**
 659508/07 RHD Kick panel (grey for RHD cars), to 1964 **(1.)**

671064/63 LHD Kick panel (black for LHD cars), '65-'70 **(1.)**
 671064/63 RHD Kick panel (black for RHD cars), '65-'70 **(1.)**

691616 **(7.)** Mat on parcel shelf, 1965-'68 (R)
 691615 **(8.)** White vinyl upright, 1965-'68

667878 **(9.)** Parcel shelf (1960-'64) (comes as self-assemble kit)

690587(4R) **(2.)** Draft excluder, around door opening, 4-dr
 (Now with plastic strip)

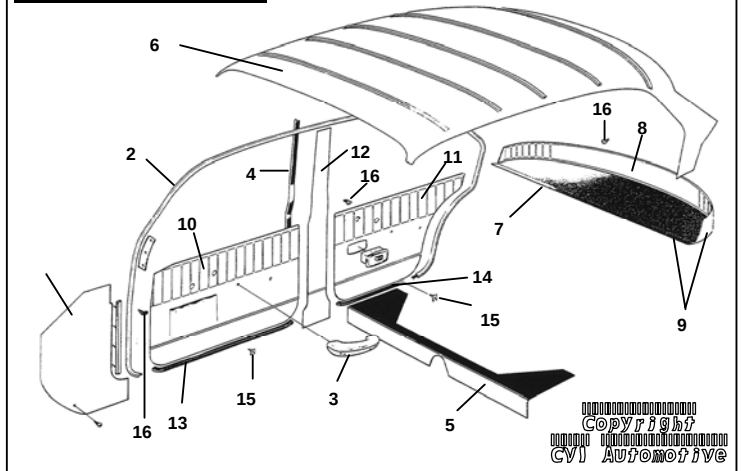
668969 **(3.)** Arm rest (from 1965), second-hand NLA
 14939 Chromed screw on upper (metal) door panel

92509 **(4.)** "B" post seal (genuine) (4 per car)

670861 (B) **(5.)** Rubber mat (black, 2nd-hand)

Headlinings

98391-1 **(6.)** Flannel cloth lining, early B16 (glued at back)
 98391 **(6.)** Flannel cloth lining, early B16 (not glued)
 98569 **(6.)** Cloth headlining, late B16/early B18 sedan
 98747 **(6.)** Perforated vinyl headlining for sedan

Panels & Headlining, P120**Door Panels (incl. front pocket & lower seal moulding)**

690414/15 **(10.)** Door panel, front (Beige 1962-63)
 690416/17 **(11.)** Door panel, rear (Beige 1962-63)
 690606/07 **(12.)** B-post (Beige 1962-63)

690840/41 **(10.)** Door panel, front (Red 1962-63)
 690842/43 **(11.)** Door panel, rear (Red 1962-63)
 690844/45 **(12.)** B-post (Red 1962-63)

690438/39 **(10.)** Door panel, front (Blue 62-1963: slightly darker than original)
 690440/41 **(11.)** Door panel, rear (Blue 62-1963: slightly darker than original)
 690610/11 **(12.)** B-post (Blue 62-1963: slightly darker than original)
 690828/29 **(10.)** Door panel, front (Grey 1962-1963)
 690830/31 **(11.)** Door panel, rear (Grey 1962-1963)
 690832/33 **(12.)** B-post (Grey 1962-1963)

691218/19 **(10.)** Door panel, front (Red 1964)
 691220/21 **(11.)** Door panel, rear (Red 1964)
 691228/29 **(12.)** B-post (Red 1964)
 691214/15 **(10.)** Door panel, front (Grey 1964)
 691216/17 **(11.)** Door panel, rear (Grey 1964)
 691226/27 **(12.)** B-post (Grey 1964)

691496/97 **(10.)** Door panel, front (Light blue 1965)
 691504/05 **(11.)** Door panel, rear (Light blue 1965)
 691520/21 **(12.)** B-post (Light blue 1965)

691490/91 **(10.)** Door panel, front (Red 1965)
 691498/99 **(11.)** Door panel, rear (Red 1965)
 691520/21 **(12.)** B-post (Red 1965)
 691805/06 **(10.)** Door panel, front (Red 1966)
 691811/12 **(11.)** Door panel, rear (Red 1966)
 691799/00 **(12.)** B-post (Red 1966)

691998/99 **(10.)** Door panel, front (Black 1965-67)
 692000/01 **(11.)** Door panel, rear (Black 1965-67)
 691516/17 **(12.)** B-post (Black 1965-67)
 692143/44 **(10.)** Door panel, front (Tan 1967)
 692149/50 **(11.)** Door panel, rear (Tan 1967)
 692137/38 **(12.)** B-post (Tan 1967)

692145/46 **(10.)** Door panel, front (Dark green 1967)
 692151/52 **(11.)** Door panel, rear (Dark green 1967)
 692139/40 **(12.)** B-post (Dark green 1967)
 692141/42 **(10.)** Door panel, front (Wine red 1967)
 692147/48 **(11.)** Door panel, rear (Wine red 1967)
 692135/36 **(12.)** B-post (Wine red 1967)

667690 **(13.)** Lower seal moulding (4-dr. front)
 667961 **(14.)** Lower seal moulding (4-dr. rear)
 320448 **(15.)** Clip, lower seal moulding
 95290 **(16.)** Clips for door panels, "B" post panel and parcel shelf upright panel

**Upholstery Code stamped on
chassis plate in engine bay**

135-200 or 138-203 or 140-205
135-200 or 138-203 or 140-205
135-200 or 138-203 or 140-205

148-225 or 150-227 or 152-229
148-225 or 150-227 or 152-229
148-225 or 150-227 or 152-229

137-202 or 139-204
137-202 or 139-204
137-202 or 139-204
147-224 or 149-226 or 151-228
147-224 or 149-226 or 151-228
147-224 or 149-226 or 151-228

156-249 or 159-251 or 162-253
156-249 or 159-251 or 162-253
156-249 or 159-251 or 162-253
155-248 or 158-250 or 161-252
155-248 or 158-250 or 161-252
155-248 or 158-250 or 161-252

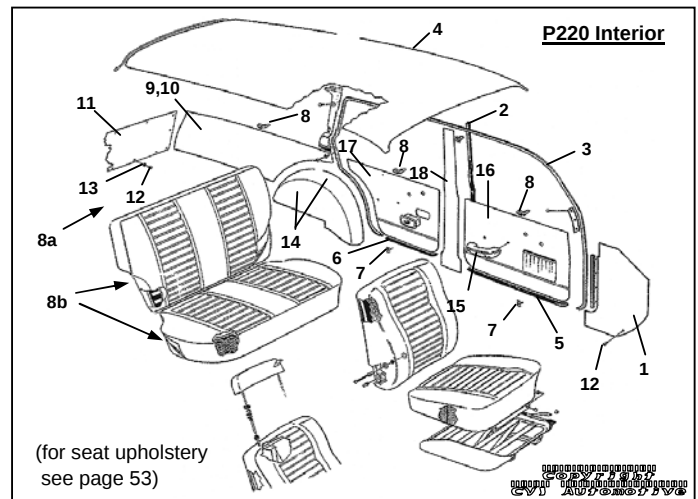
170-505
170-505
170-505

167-502 or 171-506
167-502 or 171-506
167-502 or 171-506
175-523 or 179-527
175-523 or 179-527
175-523 or 179-527

168-503 or 172-507
168-503 or 172-507
168-503 or 172-507
184-546 or 187-549
184-546 or 187-549
184-546 or 187-549

185-547
185-547
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183-545
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183-545

659508/07 LHD	Kick panel (grey for LHD cars), to 1964	(1.)
659508/07 RHD	Kick panel (grey for RHD cars), to 1964	(1.)
671064/63 LHD	Kick panel (black for LHD cars), '65-'69	(1.)
671064/63 RHD	Kick panel (black for RHD cars), '65-'69	(1.)
92509	(2.) "B" post seal (genuine) (4/car)	
690587(4R)	(3.) Draft excluder, around door opening, 4-dr (Now with plastic strip)	
690639	(4.) Perforated vinyl headlining for P220	
667690	(5.) Lower seal moulding (front)	
667961	(6.) Lower seal moulding (rear)	
320448	(7.) Clip, lower seal	
95290	(8.) Clips, door & side panels & "B" post panel	
691609	(8a.) Luggage compartment mat	
691651-1	(8b.) Mats on back of rear upright & bottom	
691589/90	(9/10.) Rear side panel (lh/rh)	
691597	(11.) Panel (not plate) on lower tailgate, 1965-'69	
660792	Metal plate under panel can be remade	Please Call
955138	(12.) Screw for panel	668969
940090	(13.) Washer	14939



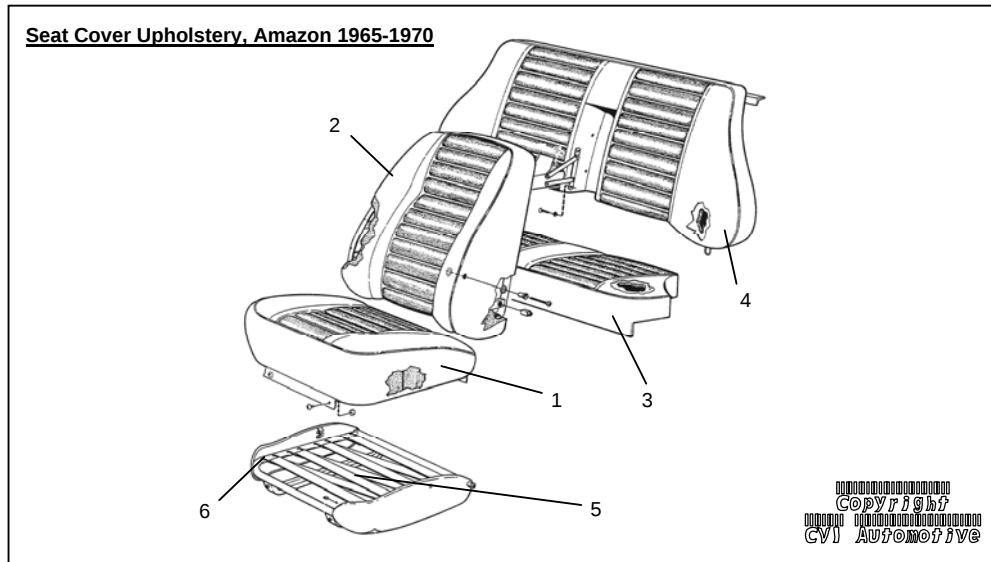
691601 etc.	(14.) Wheel arch upholstery - please specify if you want mat only or vinyl with matting.	Call with code
668969	(15.) Arm rest (from 1965), second-hand	NLA
14939	Chromed screw on upper (metal) door panel	

Door Panels (incl. frt. pocket & lower seal moulding unless stated)

690414/15	(16.) Door panel, front	(lh/rh)	(Beige 1962-1963)	501-230 or 504-215
690416/17	(17.) Door panel, rear	(lh/rh)	(Beige 1962-1963)	501-230 or 504-215
690606/07	(18.) B-post panel	(lh/rh)	(Beige 1962-1963)	501-230 or 504-215
690840/41	(16.) Door panel, front	(lh/rh)	(Red 1962-1963)	503-232
690842/43	(17.) Door panel, rear	(lh/rh)	(Red 1962-1963)	503-232
690844/45	(18.) B-post panel	(lh/rh)	(Red 1962-1963)	503-232
690828/29	(16.) Door panel, front	(lh/rh)	(Grey 1962-1963)	502-231
690830/31	(17.) Door panel, rear	(lh/rh)	(Grey 1962-1963)	502-231
690832/33	(18.) B-post panel	(lh/rh)	(Grey 1962-1963)	502-231
691218/19	(16.) Door panel, front	(lh/rh)	(Red 1964)	508-255
691220/21	(17.) Door panel, rear	(lh/rh)	(Red 1964)	508-255
691228/29	(18.) B-post panel	(lh/rh)	(Red 1964)	508-255
691214/15	(16.) Door panel, front	(lh/rh)	(Grey 1964)	507-254
691216/17	(17.) Door panel, rear	(lh/rh)	(Grey 1964)	507-254
691226/27	(18.) B-post panel	(lh/rh)	(Grey 1964)	507-254
691496/97	(16.) Door panel, front	(lh/rh)	(Light blue 1965)	513-521
691504/05	(17.) Door panel, rear	(lh/rh)	(Light blue 1965)	513-521
691520/21	(18.) B-post panel	(lh/rh)	(Light blue 1965)	513-521
691490/91	(16.) Door panel, front	(lh/rh)	(Red 1965)	510-518
691498/99	(17.) Door panel, rear	(lh/rh)	(Red 1965)	510-518
691514/15	(18.) B-post panel	(lh/rh)	(Red 1965)	510-518
691805/06	(16.) Door panel, front	(lh/rh)	(Red 1966)	514-536
691811/12	(17.) Door panel, rear	(lh/rh)	(Red 1966)	514-536
691799/00	(18.) B-post panel	(lh/rh)	(Red 1966)	514-536
691998/99	(16.) Door panel, front	(lh/rh)	(Black 1965-68)	511-519
692000/01	(17.) Door panel, rear	(lh/rh)	(Black 1965-68)	511-519
691516/17	(18.) B-post panel	(lh/rh)	(Black 1965-68)	511-519
692143/44	(16.) Door panel, front	(lh/rh)	(Tan 1967-68)	519-555
692149/50	(17.) Door panel, rear	(lh/rh)	(Tan 1967-68)	519-555
692137/38	(18.) B-post panel	(lh/rh)	(Tan 1967-68)	519-555
692145/46	(16.) Door panel, front	(lh/rh)	(Dark green 1967)	520-556
692151/52	(17.) Door panel, rear	(lh/rh)	(Dark green 1967)	520-556
692139/40	(18.) B-post panel	(lh/rh)	(Dark green 1967)	520-556
692141/42	(16.) Door panel, front	(lh/rh)	(Wine red 1967-68)	518-554
692147/48	(17.) Door panel, rear	(lh/rh)	(Wine red 1967-68)	518-554
692135/36	(18.) B-post panel	(lh/rh)	(Wine red 1967-68)	518-554
692916/17	(16.) Door panel, frt (lh/rh)		(Red 1969) (no pocket)	524-600
692922/23	(17.) Door panel, re (lh/rh)		(Red 1969)	524-600
692940/41	(18.) B-post panel (lh/rh)		(Red 1969)	524-600
692912/13	(16.) Door panel, frt (lh/rh)		(Beige 1969) (no pocket)	522-598
692922/23	(17.) Door panel, re (lh/rh)		(Beige 1969)	522-598
692940/41	(18.) B-post panel (lh/rh)		(Beige 1969)	522-598
692914/15	(16.) Door panel, frt (lh/rh)		(Blue 1969) (no pocket)	523-599
692920/21	(17.) Door panel, re (lh/rh)		(Blue 1969)	523-599
692938/39	(18.) B-post panel (lh/rh)		(Blue 1969)	523-599

Upholstery Code stamped on chassis plate in engine bay

Most upholstery covers have now been remanufactured for Amazon B18 & B20 models '65-'70, or will be coming shortly. These are made in Sweden to original equipment standards and quality.

**Front Seat (bottom & upright) Covers****Colour****Upholstery Code stamped on chassis plate in engine bay**

691438/41	(1/2) Front seat cover/upright cover	Black 1965-1968	417 (P130), 168 (P120), 511 (P220)
691434/37	(1/2) Front seat cover/upright cover	Red 1965-1966	416/420 (P130), 167/175/ (P120), 510/514 (P220)
692092/93	(1/2) Front seat cover/upright cover	Tan (brown) 1967-1968	425 (P130), 184 (P120), 519 (P220)
692094/95	(1/2) Front seat cover/upright cover	Dark green 1967-1968	426 (P130), 185 (P120), 520 (P220)
692090/91	(1/2) Front seat cover/upright cover	Wine red 1967-68	424 (P130), 183 (P120), 518 (P220)
375954/55	(1/2) Front seat cover/upright cover	Black 1969	417B
692887/88	(1/2) Front seat cover/upright cover	Blue 1969	431-596 (P130) or 523-599 (P220)
692889/90	(1/2) Front seat cover/upright cover	Red 1969	432-597 (P130) or 524-600 (P220)
692885/86	(1/2) Front seat cover/upright cover	Beige 1969	430-595 (P130) or 522-598 (P220)
695085/89	(1/2) Front seat cover/upright cover	Blue 1970	435-637 (P130 only)
695084/88	(1/2) Front seat cover/upright cover	Red 1970	434-636 (P130 only)

Use 691438/41

Rear Seat (bottom & upright) Covers

691472/73	(3/4) Rear seat cover/upright cover, P130 (2-dr.)	Black 1965-1968	417-515
691470/71	(3/4) Rear seat cover/upright cover, P130 (2-dr.)	Red 1965 (use for '66 also)	416-514 & 420-532
692108/09	(3/4) Rear seat cover/upright cover, P130 (2-dr.)	Wine red 1967-1968	424-551
692110/11	(3/4) Rear seat cover/upright cover, P130 (2-dr.)	Tan 1967-1968	425-552
692112/13	(3/4) Rear seat cover/upright cover, P130 (2-dr.)	Dark green 1967-1968	426-553
375956/57	(3/4) Rear seat cover/upright cover, P130 (2-dr.)	Black 1969	417B
692893/94	(3/4) Rear seat cover/upright cover, P130 (2-dr.)	Blue 1969	431-596
692895/96	(3/4) Rear seat cover/upright cover, P130 (2-dr.)	Red 1969	432-597
692891/92	(3/4) Rear seat cover/upright cover, P130 (2-dr.)	Beige 1969	430-595
695092/93	(3/4) Rear seat cover/upright cover, P130 (2-dr.)	Blue 1970	435-637
695090/91	(3/4) Rear seat cover/upright cover, P130 (2-dr.)	Red 1970	434-636
691462/63	(3/4) Rear seat cover/upright cover, P120 (4-dr.)	Red 1965 (use for '66 also)	167-502, 171-506, 175-523, 179-527
691464/65	(3/4) Rear seat cover/upright cover, P120 (4-dr.)	Black 1965-1967	168-503 or 172-507
692100/01	(3/4) Rear seat cover/upright cover, P120 (4-dr.)	Dark green 1967	185-547
692096/97	(3/4) Rear seat cover/upright cover, P120 (4-dr.)	Wine red 1967	183-545
692098/99	(3/4) Rear seat cover/upright cover, P120 (4-dr.)	Tan 1967	184-546 or 187-549
691480/81	(3/4) Rear seat cover/upright cover, P220	Black 1965-1967	511-519
691478/79	(3/4) Rear seat cover/upright cover, P220	Red 1965 (use for '66 also)	510-518, 514-536
692118/19	(3/4) Rear seat cover/upright cover, P220	Dark green 1967-68	520-556
692114/15	(3/4) Rear seat cover/upright cover, P220	Wine red 1967-68	518-554
692116/17	(3/4) Rear seat cover/upright cover, P220	Tan 1967-1968	519-555
692897/98	(3/4) Rear seat cover/upright cover, P220	Beige 1969	522-598
692899/00	(3/4) Rear seat cover/upright cover, P220	Blue 1969	523-599
692901/02	(3/4) Rear seat cover/upright cover, P220	Red 1969	524-600
671118M	(5.) Webbing, under front seat (and upright)	(per meter)	
671118	(5.) Webbing, under front seat	(ready-to-fit)	
671226	(6.) Clip, for pirelli webbing	(R)	

Part #

653779	(1.)	Ventilation window, with chrome, lhs
653780	(2.)	Ventilation window, with chrome, rhs
657475	(3.)	Vent window pane, clear glass
673457	(4.)	Rubber seal, lhs (genuine)
673458	(5.)	Rubber seal, rhs (genuine)
17455	(6.)	Rivet (large) (2/car)
120151	(7.)	Washer, for large rivet (2/car)
191644	(8.)	Rivet, vent window seal to frame (8 per car)
672481	(9.)	Lock button on vent window (from 1968)
654562	(10.)	Wedge seal in front of qtr-light
666424	(11.)	Lock button, black plastic
662294	(12.)	Plastic bush for lock button
673280	(13.)	Striker plate, rhs, P130, later type
673277/78	(13A.)	Guide on striker plate (lh/rh)
678127	(14.)	Volvo reflective sticker on doors

Part #

653726	(15.)	Elevator channel, for front doors
653742	(16.)	Elevator channel, for rear doors
320551	(17.)	Rubber filler strip, for elevator channels
656577	(18.)	Rubber stop for elevator channels
92590		Metal lock cap for elevator channels
950020		Screw for cap
955946		Lock washer
661810	(19.)	Rear vent window seal, P120 (lh & rh)
662689	(20.)	Rear vent window seal, P220 wagon
657476	(21.)	Door glass, P120/220, clear
655179	(22.)	Door glass, P130, clear (side glass set P120 green tint - see p. 56)
654168	(23.)	Lock clip, for inner handles
192245-VT		Special tool for removal of inner handle clip
659949-B	(24.)	Spring (2nd-hand)
654169	(25.)	Bakelite washer (up to 1964)
670664	(26.)	Bakelite washer (1965-1970)

Door Glass guide channels:

(GC = guide channel)

2-door (P130)**Part #**

653998	(28.)	GC, front upright, to early 1969
673851	(28.)	GC, front upright, 1969-1970
655182	(29.)	GC, upper, to early 1969
673848	(30.)	GC, upper + rear upright, 1969-1970
654029	(31.)	GC, rear upright, to early 1969
663610	(32.)	GC, inner rear, lhs (NB. <u>Stainless steel</u>)
663611	(33.)	GC, inner rear, rhs (NB. <u>Stainless steel</u>)
655195	(34.)	Felt seal, upper inner (on inside of glass)

**DGG-2
DGG-2a**

Guide channel set, 2-dr, '61-'68
Guide channel set, 2-dr, '69-'70
 (NB. These kits exclude 663610/11)

670810	(35.)	Door glass scraper seal (570 mm)
13319RD	(36.)	Seal on inside of vent window
14939	(37.)	Chromed screw, upper (metal) door panel

Part #

653998	(28.)	GC, front door front upright
653997	(29.)	GC, front door upper
654029	(31.)	GC, front door rear upright
653766	(32.)	GC, front door lower rear, lhs
653767	(33.)	GC, front door lower rear, rhs
653996	(34.)	Felt seal, upper inner (on inside of glass)

4-door and wagon (front door) P120/P220**4-door and wagon (rear door) P120/P220**

653896	(38.)	GC, rear door front upright (P120/P220)
653997	(39.)	GC, rear door upper (P120/P220)
654565	(40.)	GC, rear door rear upright (upper), P120
660229	(41.)	GC, rear door rear upright (upper), P220 Use 654565

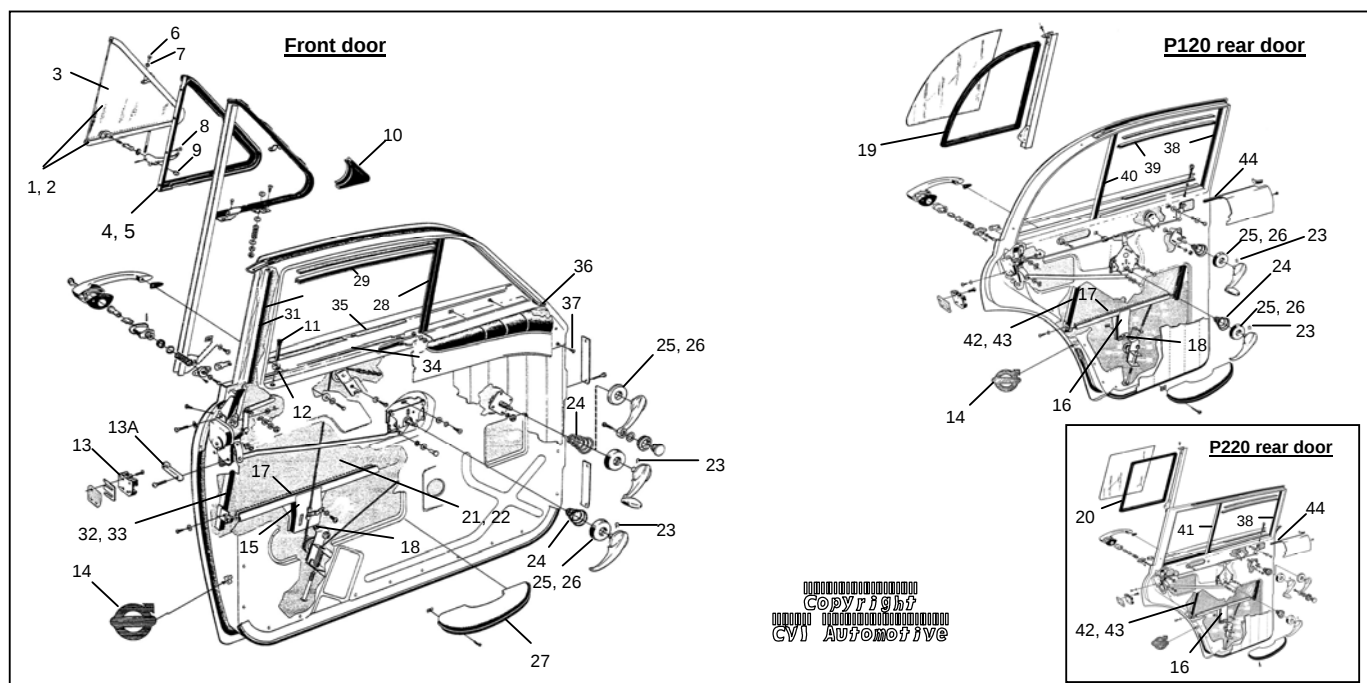
654566	(42.)	GC, rr door rear upr't (lower lhs, <u>stainless</u>)
654567	(43.)	GC, rr door rear upr't (lower rhs, <u>stainless</u>)

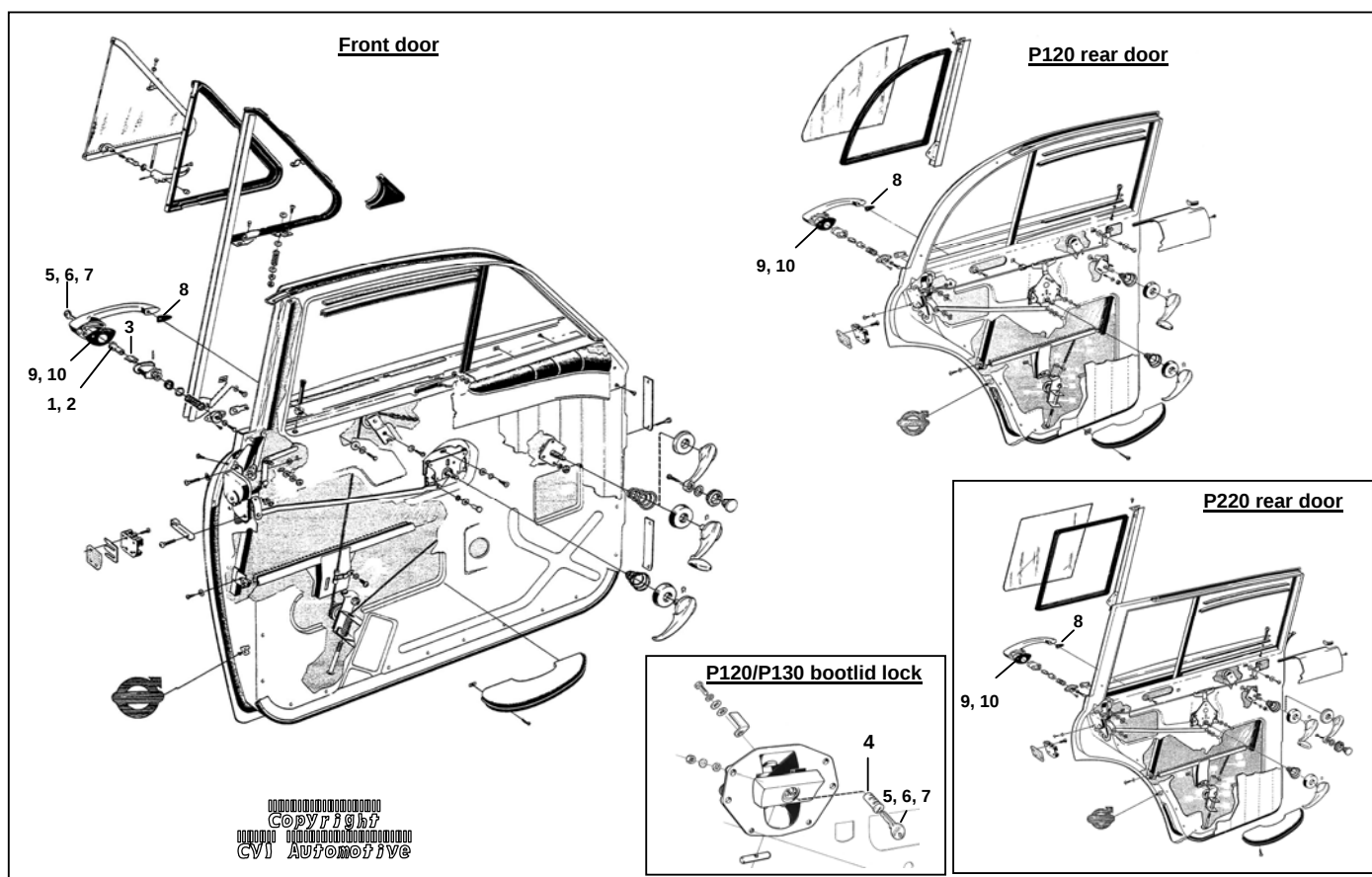
653996	(44.)	Felt seal, upper inner (on inside of glass)
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670810		Door glass scraper seal (P120/P220)
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DGG-4

Guide channel set, 4-dr/P220 (all 4 doors)
 (NB. This kit excludes 653766/67, 654566/7)

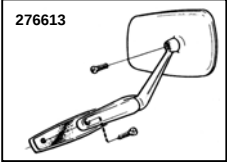


**Part #**

655800	(1.)	Door lock with 2 keys, lhs
655802	(2.)	Door lock with 2 keys, rhs
654146	(3.)	Pushrod in door locks
655801		Door locks, 1 pair with same keys
666229	(4.)	Bootlid lock with 2 keys, P120/P130
663804		Lock set, sedan (3 locks, 2 keys)
660137	(5.)	Key blank (type FP)
660138	(6.)	Key blank (type FR)
671319	(7.)	Key blank (type FS)

Part #

653716	(8.)	Gasket, under outer door handle (front small)
660147	(9.)	Gasket, under outer door handle (rear large)
673682	(10.)	Gasket (rear large), P130 from ch. 304970-
950021	(11.)	Screw, for mounting of outer handle (2/car)
955946		Lock washer
669366		Tailgate lock barrel, P220 wagon
669367		Lock set, P220 wagon (3 locks, 2 keys)
662720		Sliding pin, in lower tailgate handle, P220
663749		Gasket, und. top t'gate outer handle (2/car)

Part # 276614	Door mirror (original fitting/option 1968-'70), arm attached to front of base. Fitted with threaded studs through door panel. (blue-tinted <u>flat</u> glass)		
276613	Door mirror (first offered 1973) with arm fixed to rear of base, blue-tinted <u>flat</u> glass. (Fitted by means of 2 screws from the outside)		
1213608	Mirror head, <u>convex</u> blue-tinted glass (use with 276613 or 276614 above)		
277521 (RP) 277521 (RK)	Wing mirror with round head Wing mirror with round head	flat glass convex glass	
CVI-619F CVI-619C	Cone-shaped racing mirror (chromed) Cone-shaped racing mirror (chromed)	flat glass convex glass	

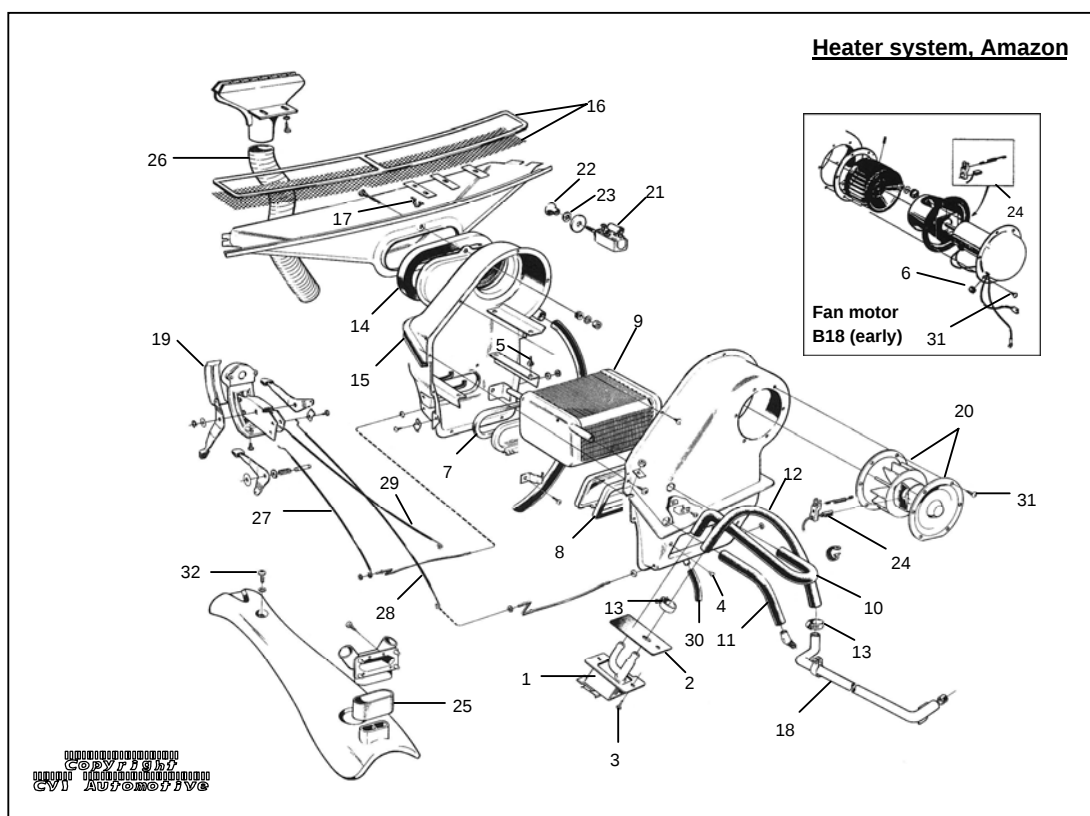
Windscreens & Heated rear screens (for pick-up only):

656843	Windscreen, clear
671889	Windscreen, green
671890	Windscreen, green strip along top
671891	Windscreen, blue strip along top
673712	Rear screen, sedan, clear, heated
673713	Rear screen, sedan, green, heated
661983	Rear screen, P220, clear, heated
661984	Rear screen, P220, green, heated

Side glass:

657474-GS	Set of door/side glass, Amazon P120 4 dr sedan (green tint)
656988-RUB	Rubber seal for fitting glass in rear side glass frames, P130

673452	(1.)	Heater control valve		654290	(17.)	Clips for air intake, '57-'66 (steel)	(6/car)
659357	(2.)	Rubber seal					
955138	(3.)	Screw	(2/valve)	672382-1		Clips for air intake, '67-'70 (black plastic)	
93963	(4.)	Rubber plug	(1 per car)	418628	(18.)	Water return pipe, B18 ('61-'66)	Use 419331
82429	(5.)	Rubber button	(8 per car)	419331	(18.)	Water return pipe, B20	
40136	(6.)	Grommet for early fan cables					
				660529	(19.)	English text for heater control	
658722	(7.)	Sponge seal for flap		660530	(19.)	Swedish text for heater control	
658728	(8.)	Sponge seal for flap					
				671436 (B)	(20.)	Fan motor (later type, <u>used</u>)	
653203	(9.)	Heater core (B18/B20)					
				662115	(21.)	Switch for fan, 12v	(not USA/Can 68-70)
660047	(10.)	Hose	(core to valve, B16/B18)	662115-B	(21.)	Switch for fan, 12v	(2nd-hand)
673705	(11.)	Hose	(core - elbow union, B16/B18)	658191	(22.)	Handle	(not USA/Can 68-70)
943053	(12.)	Hose	(pipe to valve, B16/B18)	654442	(23.)	Chromed nut	(not USA/Can 68-70)
682140		Hose	(core to valve, B20)	670391	(25.)	Rubber union for rear connection	
673637		Hose	(pipe to valve, B20)				
673639		Hose	(core to elbow union, B20)	672483P	(26.)	Defroster hose, corrugated (1957-1964)	
				672483		Defroster hose, plastic (1965-1970)	
951789	(13.)	Hose clamps	(blue painted housings)	659599-1	27-29.	Control cable set, heater system	Call
				661063	(30.)	Drain hose, under heater unit	
658731	(14.)	Sponge seal, behind heater unit		955137	(31.)	Screw	
659752	(15.)	Sponge seal, under heater unit		955138	(32.)	Screw	



273341	Safety-belt for one front seat (inertia-reel type) (R)	(R)
274013	Safety-belt for one rear seat	(R)

LITERATURE

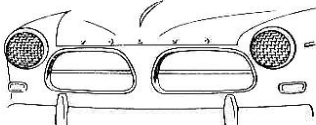
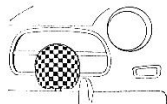
2001	Haynes Workshop manual for Volvo Amazon/1800 series
2003	"Essential Volvo 120 series" by Anders Ditlev Clausager
2005	"Volvo P120 - The Amazon Series" by Dieter Günther & Walter Wolf

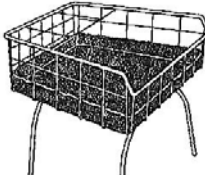
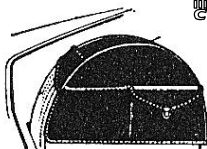
SPARE PARTS CATALOGUES (VOLVO)

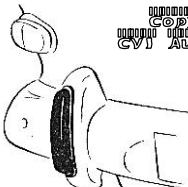
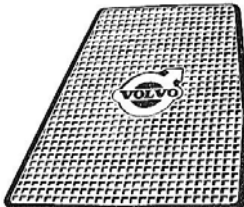
212107	Volvo Spare Parts catalogue, Volvo Amazon B16
212117	Volvo Spare Parts catalogue, Volvo Amazon B18
212119	Volvo Spare Parts catalogue, Volvo Amazon B20
2008	Volvo fast-moving parts catalogue for Amazon, PV/Duett, 140/160 1971

STICKERS AND DECALS

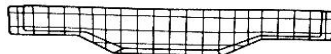
1001	B16B Air filter sticker	(LHD)	
1002	B16 Charging regulator, 6 volt		
1003	B16 Ignition coil, 6 volt		
1004	B16 Charging regulator, 6 volt (large type)		
1005	B16 Valve cover	(B16A)	
1006	B18B/D Air filter 1961-1966	LHD (AC)	73606
1007	B18B/D Air filter 1961-1966	RHD (Coopers)	667583
1008	B18 Charging regulator (Bosch 12v)		
1009	B18 Ignition coil (yellow)		
1010	B18B/D Air filter ('67-'68)	LHD & RHD	672280/81
1011			
1012	B18 Ignition coil (white, '67-'68)		
1013	B18 Radiator sticker		
672765	B18/B20 Alternator warning (from '67 GT, 121/122 '68-)		
1014	B20 Ignition coil (green, '69-'70)		
1015	B20/B30 Valve cover sticker ("Check belt tension acc to...")		
1016	B20 Radiator sticker ("Filled with genuine Volvo coolant...")		
1017	"TUDOR Safety Sweden" (old batteries)		
678127	Reflector sticker on door edge		
1018	"Do not open See Instruction book" (radiator cap, '67-'70)		
1019	"Fill cooling syste (expansion bottle cap '67-'70)		
1020	"A Product of Superb Swedish Engineering" (back window)		
1021	H sticker, for "högertrafik", when Sweden changed over in '67		
1022	"Volvo Rally - European Champion 1963 & 1964"		
1026	"Bosch Volvo Imp", on alternator (Amazon, 140, P1800)		
1029	"Brrrrrrrrrrrrrrr" Air condition decal		
660529	Heater control, red, English text (on dashboard)		
660530	Heater control, red, Swedish text (on dashboard)		

CVI-LID	Chromed "peaks", above h/lamps		
672618	Bracket (stainless), for GT spotlamps	Headlamp stone guard kit 277328 (R) NLA	Covers for spot & fog lamps: 281056 123 GT (Volvo logo) 281070 Marchal logo NLA

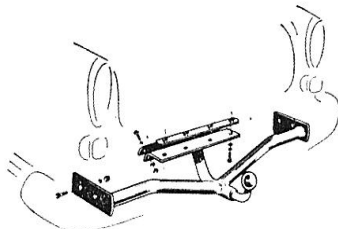
	Hubpuller, for removal of rear brake drum (Note: non-genuine) 9991791R		
277173 Wire basket for propshaft tunnel		Spare wheel covers: 279731 Textile reinforced plastic with pocket & Volvo logo	Black 279731-1 Red 279731-2 Blue 279731-3 Green 279731-4 Brown 279731-5

		<u>Accessory floor mat sets:</u> Rubber (grey or black) Textile (coarse-weave 6-pc. set) Blue, dark grey or red	
671246 Override protector			

212400	Wheelarch protectors, front (moulded - superb rust protection!)	CVI-LA2	Wheelarch protectors, rear (Call for availability)	Call
<i>NB. The front ones are moulded to exact shape of the wheel arch, & give a better protection than the old-style aluminium ones.</i>				

		
277178 Exhaust extension pipe (Chromed) (Standard on 123 GT) NLA	277360 Filler cap (lockable) with Volvo logo	277249 Luggage comp. container

ML-001		Minilite wheel (genuine) 5.5" x 15" (ET14) Aluminium alloy
ML		

277481 Tow bar, sedan 277483 Tow bar, P220 station wagon 277479 Tow ball cover, polished	
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We at CVI hope that you will find (and continue to find) this catalogue a great help in assisting in the restoration or ongoing maintenance of your Volvo. Our aim is to enable you to identify the parts you want as easily as possible. This will not only help you to acquire the parts you want but will also help us to pick and pack the correct parts.

We have now set up a webshop to enable you to place orders in as easy a manner as possible. Please remember that it helps both you and us if you always use the same e-mail address when you go to the check-out.

Sending goods in return/Sending core units for rebuild

In order for CVI to avoid having to pay Swedish import duties and VAT when goods are returned, or when sending us, say, SU carburettors for rebuild, it is **MOST IMPORTANT** to mark the package as follows:

1.) When returning goods:

"Defective goods returned under warranty - no commercial value for Customs purposes"

1.) When sending goods for re-build:

"Goods sent for renovation/re-build and return - no duties or VAT applicable"

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